



2026

Service Replacement Parts (with parts cross-reference)

List Price Guide

Prices Effective May 01, 2026
(Prices subject to change without notice)

To place or inquire about a parts order....

- Have the model and serial number ready when you call
- (determine the age of the machine if a S/N is not available)
- Highlight special shipping instructions on your order
- (add a note on the order if the customer is completely down)
- **Call** our toll-free number 1-800-858-4477
- **Email** your order & order inquiries to:
Mirian Hayes, Order Entry Specialist
mhayes@championindustries.com

Company Information



Champion National Service Manager

6fY bh6'Ubtc b

VV'Ubtc b@championindustries.com

1-800-858-4477 ext. 4967

Mailing Address:

Champion Industries, Inc.
3765 Champion Boulevard
Winston Salem, NC 27105-4149

Shipping Address:

Champion Industries, Inc.
3765 Champion Boulevard
Winston Salem, NC 27105-4149

www.championindustries.com



1-800-858-4477

Mailing Address:

Bi-line Conveyor Systems
3765 Champion Boulevard
Winston Salem, NC 27105-16009

Shipping Address:

Bi-line Conveyor Systems
3765 Champion Boulevard
Winston Salem, NC 27105-16009

www.bi-line.net



1-800-858-4477

Mailing Address:

Moyer Diebel
3765 Champion Boulevard
Winston Salem, NC 27105-4183

Shipping Address:

Moyer Diebel
3765 Champion Boulevard
Winston Salem, NC 27105-4183

www.moyerdiebel.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

Champion Industries, Inc. Service parts price list effective May 1,2026

Prices in this catalog are in US dollars only and are billed as such.

Note: This price list includes Champion, Bi-Line and Moyer Diebel.

Reminder: There is a minimum parts order of \$25.00 net. Excluding warranty parts.

When ordering warranty parts, identify with model, serial number and mark for warranty.

Item Number	Item Description	New List Price
00100.00	Drain Ball Solenoid 115V 60Hz	\$226.06
00115.08	Drain Sump Screen (A/C/E)	\$296.11
00120.02	Bi Metal Thermometer 1.5	\$80.03
00121.25	Drain Ball Assy (E)	\$131.23
00200.10	Pump Assy 115/220V 60Hz (Open)	\$2,594.14
00206.30	Pump Seal Kit (11/07)	\$103.67
00307.30	Spray Arm Assy ES Long w/Bearng&plug	\$707.95
00404.82	Motor Contactor 115V 20/30 Amp 60Hz SP	\$197.17
00411.00	Micro Switch	\$19.29
00415.00	Peri Pump Assy 50 RPM 115V/60Hz	\$596.63
00418.00	Peristaltic Pump Cover	\$19.47
00425.51	Chemical Tubing Blue (Per Foot)	\$2.50
00425.53	Chemical Tubing Red (Per Foot)	\$2.50
00425.54	Chemical Tubing White (Per Foot)	\$2.33
00435.10	Squeeze Tube Orange 8 Santoprene	\$11.35
00450.00	Key - Only	\$8.78
00470.10	Toggle Switch Rubber Boot	\$13.54
00471.10	Toggle Switch DPST 20 Amp	\$73.11
00500.00	Timer Motor 90 Sec 115V/60Hz	\$202.44
00562.00	Roller Door Switch	\$372.38
00602.00	Door Spring	\$84.09
00631.00	Ice Cube Relay 115V	\$77.06
00707.00	1/2 Water Solenoid Repair Kit JE	\$214.24
00738.10	Solenoid Coil JE 115V (3/4 & 1/2)	\$233.77
00955.00	5/16-18 x 5/8 Thumbscrew SS	\$30.85
01275.00	Fan Control Kit Low Temp Upright 120V	\$633.74
02104.38	UC 65e Elbow 3/8Tube x 1/4 NPT	\$118.65
02257.00	Squeeze Tube Norprene 8	\$28.98
02257.12	Squeeze Tube 8 Norprene (Pack of 12)	\$288.77
0300033	WASHER,POLYPROYLENE .625OD	\$5.09
0300052	CAM, DETERGENT 500HT/T	\$8.34
0300065	SUPPORT, VALVE 500HT/T	\$41.33
0300096	SUPPORT, THERMOSTAT 500HT/T	\$34.22
0300132	INSULATION, DOOR SWITCH 500HT/	\$9.43
0300203	CLAMP, 500T/HT	\$14.28
0300811	ROD, FLOAT SW4/6	\$74.54

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0300823	WASHER,.281 ID X 1 OD X .045 S	\$4.51
0300841	DEFLECTOR, DRAIN DF	\$33.63
0300848	ACTIVATOR, ASSEMBLY DF	\$30.28
0300855	PLATE, COVER SIDE DF	\$138.03
0300908	TUBE, RINSE TOP DF	\$104.00
0300918	CLAMP, PLUMBING DFM	\$29.20
0300980	BRKT, SUPPORT SWITCH LH DF	\$202.29
0300986	HINGE, COVER DF/SW	\$23.41
0300998	CLAMP, DF	\$24.27
0301003	PANEL, TOP DFM2 - DFM6	\$558.01
0301008	BRKT, SUPPORT SWITCH	\$131.30
0301012	PLATE, NUT DF	\$66.37
0301020	TRAY ASSY RH	\$443.98
0301021	TRAY, RH DF	\$235.23
0301120	TRAY, LH DF-2M6	\$662.00
0301622	MANIFOLD, MACHINED BOTTOM DF	\$73.46
0301790	MANIFOLD, TRIPLE SW	\$40.56
0301795	MANIFOLD, 2 HOLE SW	\$40.56
0302565	DRAIN, #400 SS	\$229.83
0302872	HINGE, DOOR SECTION DF/SW/500	\$11.68
0302970	PLATE, DOOR CATCH SW4/6	\$23.28
0302975	WASHER, SLIDE SW	\$5.86
0302997	BRKT, OUTER SW4	\$29.98
0302998	BRKT, INNER SW4	\$21.77
0303009	ROD TRIPLE RETAINING SW 7inch	\$35.52
0303010	ROD, DOUBLE RETAINING SW 5inch	\$31.57
0303091	RETAINER, LH TUBE SW	\$5.29
0303092	RETAINER, RH TUBE SW	\$5.29
0303212	OBSOLETE - SCREEN, DRAIN SW600	\$0.00
0303221	PLATE, PICK UP ALL SW LOAD	\$101.81
0303224	PLATE, PICK UP L-R MACHINE UNLOAD	\$169.85
0303281	COVER, VACUUM BREAKER SW	\$904.48
0303590	PLATE, HEATER MNT DF/SW	\$17.95
0306208	CLAMP, CABLE 500HT/T	\$19.09
0306363	TUBE,3/8X12" LG. STIFFENER	\$26.51
0306618	VALVE, DRAIN 500/501, TAPPED	\$233.23
0306741	3\8 NPT DEMA CONNECTOR BRASS	\$539.50
0307266	HUB, CONVEYOR DF	\$188.06
0307309	ROD, STAND PIPE D/M	\$119.32
0307310	LEVER, DRAIN D/M	\$173.54
0307322	BLOCK, GLIDE	\$52.25
0307327	BRKT, DOOR LIFT D/M	\$795.74
0307328	STOP, DOOR D/M	\$142.13
0307332	HOLDER, SCREEN D/M	\$63.01

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0307355	PLATE, DRAIN COVER D/M	\$328.56
0307358	CAM, DOOR 500TM2 - 500HT	\$124.38
0307369	PLATE, NUT-MICRO SWITCH 4-40	\$18.29
0307373	CLAMP, CABLE PLG ASSY - SW/DF	\$16.45
0307378	COVER, DET TANK REAR DF/SW	\$87.73
0307379	COVER, TANK TOP DF	\$69.20
0307391	SUPPORT, PLUMBING DFM6	\$182.42
0307395	WRAP, SIDE TRIM DF-M6	\$0.00
0307398	TRIM, FRONT DF-M6	\$389.51
0307405	PLATE, MOUNT INJECTOR MOTOR	\$69.27
0307408	COVER, CONTROL BOX DF/SW	\$294.81
0307409	COVER, INJECTOR PUMP SW/DF	\$31.57
0307410	BOX, MOUNT WASH PUMP	\$65.20
0307412	COVER, SWITCH BOX DF-M6	\$61.81
0307422	BRKT, THERMO DETERG TANK DF/SW	\$9.94
0307423	COVER, HEATER FRONT	\$32.90
0307427	TUBE, WATER INLET DF/SW	\$57.35
0307488	COVER, CHAIN SW400 M5	\$102.14
0307489	COVER, SWITCH SW600 M5	\$48.55
0307500	PAN, DETERGENT RETURN SW M5	\$283.86
0307502	PLUG, MANIFOLD SW M5	\$5.03
0307506	BRKT, MOUNT ACTIV SWITCH SW M5	\$55.61
0307518	SUPPORT, PICKUP PLATE SW M5	\$27.19
0307617	COVER, HOUSING MOTOR DF	\$38.13
0307688	CLAMP, INLET PLUMBING DF/SW	\$23.31
0308100	PANEL, FRONT SIDE SW600M5	\$238.65
0308119	STRAP, PUMP HOLD DOWN PUMP KIT	\$35.74
0308158	SPRAY ARM NUT CLIP	\$58.68
0308380	PLUG, OVERFLOW	\$63.50
0308492	SCREEN SUPPORT	\$106.87
0308514	SCREEN FILLER - D/M	\$450.37
0308596	LATCH PLATE 501HT M2	\$29.29
0308597	DOOR LATCH 501HT M2	\$64.91
0308611	VALVE BRACKET 501HTM2	\$284.93
0308615	FRONT PANEL 501HT/TM3	\$507.88
0308631	TRAY RAIL LH 501HTM2	\$678.98
0308641	ELECTRICAL BOX DIVIDER 501HTM3	\$224.33
0308646	FRONT PANEL 500UTM3	\$0.00
0308655	TUBE PUMP OUTLET 501HTM2	\$168.66
0308692	GUIDE RACK LH CAB - CHAMP UC	\$262.52
0308693	GUIDE RACK RH CAB - CHAMP UC	\$262.52
0308697	RINSE INJECTOR BRKT 500HTM3	\$99.51
0308728	TEE REWORKED 3/4 X 3/4 X 1/2	\$123.49
0308735	OBSOLETE - USE 0708744 - TOP PANEL- 501 SERIES	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0308736	OBSOLETE - USE 0708745 - SIDE PANEL LH - 501 SERIES	\$0.00
0308737	OBSOLETE - USE 0708746 - SIDE PANEL RH - 501 SERIES	\$0.00
0308741	FRONT PANEL - TUW/UH-150 CHAMP	\$271.04
0308783	RETAINER USA PIVOT SOL	\$29.91
0308798	OBSOLETE - PANEL ANCHOR STRAP - 501	\$0.00
0308822	CLIP, HOSE 501 PANEL KITS	\$12.40
0309037	BACKING PLATE-INJ BOARD DF/SW	\$30.90
0309052	COVER, CONTROL BOX DF/SW	\$87.34
0309053	BRKT, SUPT FLOAT ROD DF/SW	\$35.06
0309056	BOOSTER INLET TUBE - D/M	\$321.36
0309113	COVER, WASH TANK - MD18	\$106.30
0309149	BRACKET, RINSE PIPE SUPT - D/M	\$20.95
0309162	SIDE PANEL D/M-L/C	\$1,010.69
0309167	DOOR LIFT BAR D/M-L/C	\$53.85
0309212	MANIFOLD BTM, GASKET - MD18	\$84.07
0309238	TANK COVER SUPPORT - MD18	\$57.37
0309261	STOPPER GASKET 1/8SIL 15/16RND	\$27.76
0309277	BRACKET, DOOR LIFT - D/M-L/C	\$312.00
0309301	MAGNET BRACKET FRONT - MD18	\$57.05
0309350	WASHER - IDH	\$11.37
0309444	TUBE RINSE SS 1/2 INCH	\$204.53
0309445	TUBE RINSE TOP SS 5/8 INCH	\$173.22
0309451	DOOR SWITCH BRACKET	\$26.73
0309468	TRACK, RACK GUIDE LH - D/M	\$209.87
0309469	TRACK, RACK GUIDE RH - D/M	\$127.37
0309470	TRACK, RACK SUPPORT DHB	\$204.43
0309470-3	CROSS TUBE,RACKSLIDE,VC1000M3	\$49.25
0309471	TRACK, FRONT DETAIL DHB	\$260.63
0309472	TRACK, REAR DETAIL DHB	\$171.71
0309472-3	TRACK,REAR VC1000M3	\$488.05
0309472-6	SPLASH BAFFLE,CROSS TRCK VCKM3	\$494.43
0309473	TRACK GUIDE SPACER - D/M	\$7.35
0309529	CROSS 3/4 TAPPED 1/8 NPT	\$178.93
0309572	FRONT PANEL - 401	\$285.44
0309709	BASE, WRAP STEAM- UNHB16 USN10	\$761.16
0309730	FILLER, SCREEN - UNHB16	\$151.58
0310183	WASHER, DOOR HINGE UNC	\$4.51
0310239	PORT HOLE COVER USN10	\$32.19
0310330	BRACKET, THERMOSTAT ADAPTER	\$10.99
0310475	COVER, HIGH LIMIT PP3	\$103.17
0310771-3	LIFT ROD SHORT,SOLENOID,VCK M3	\$55.89
0310781-1	PIVOT,DOOR HANDLE,VC1000 M2	\$28.85
0310789-1	LIFT BAR,DOOR,VC1000 M2	\$25.70
0310792-1	PLATE,DOOR PIVOT, DM	\$15.98

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0310843-2	WEAR STRIP,24",DOOR,VC1000 M2	\$23.23
0310979	BASKET SCRAP - VC1000M3	\$577.53
0312014	BRACKET, DIVERTER,VC1000M3	\$41.07
0312060-2	DOOR,RH,VC1000 M3	\$433.15
0312061	CONNECTION PLATE,DOOR VC1000M3	\$135.37
0312096	DOOR SWITCH BRACKET,U/C DISHWASHER	\$21.21
0312144	BRACKET, WASH PUMP, U/C 383	\$34.64
0312145	BRACKET, DRAIN PUMP, U/C	\$21.26
0312145-1	BRKT, DRAIN PUMP 351HT/UC65e	\$22.04
0312145-2	BRACKET, DRAIN PUMP 383/NEXUS	\$15.62
0312146	BRACKET, VALVE FWR, U/C	\$17.82
0312171	HANDLE, DOOR MOYER DIEBEL	\$88.91
0312172	HANDLE, DOOR CHAMPION	\$109.72
0312173-1	BRKT, CHEM PUMP F&D HI TEMP	\$97.88
0312174	PANEL, RH SIDE U/C	\$262.52
0312175	PANEL, LH SIDE U/C	\$271.81
0312178	PANEL, FACIA, UH200	\$121.13
0312180	PANEL, FACIA, UH100	\$376.54
0312183	PANEL, FACIA, 201 MDL U/C	\$268.40
0312190	BRACKET, VACUUM BREAKER U/C	\$27.85
0312191	PANEL, BACK, U/C	\$192.80
0312192	PANEL, FRONT CHAMPION U/C	\$231.09
0312193	PANEL, FRONT MOYER DIEBEL U/C	\$218.17
0312212	HOOD TOP,MDL U/C	\$372.38
0312339	COVER ,ENCLOSURE,ELEC.CONN.,U/C DISHWASHER	\$7.91
0312361	BRACKET, CONTACTOR 3PH U/C	\$67.43
0312371	PANEL, REAR FACIA 501HT	\$81.86
0312372	PANEL, FRONT MOYER DIEBEL 501 U/C	\$194.97
0312587	WRAP, CONTROL BOX DFM7	\$254.16
0312588	PANEL, CHEMICAL PUMP	\$119.32
0312589	COVER, CONTROL BOX DFM7	\$109.48
0312590	WINDOW, CONTROL BOX COVER	\$39.71
0312591	COVER, DETERGENT TANK	\$133.18
0312592	COVER, STEAM	\$55.27
0312598	PANEL, FACIA FLAT CG/CMA	\$87.04
0312600	BRACKET, FACIA PANEL MOUNT ECOLAB/CG/VCF	\$167.17
0312601	PANEL, REAR TRIM	\$191.54
0312603	HUB, CONVEYOR DFM7	\$283.22
0312604	TRAY, CONVEYOR DFM7	\$197.98
0312605	NUT PLATE, V7 SWITCH 4-40 UNC	\$15.90
0312608	HANDLE, SCRAP SCREEN DFM7 - ORDER 0713746 FOR SERVICE	\$0.00
0312610	ROD, CURTAIN 3/8 DIA. DFM7	\$62.56
0312682	CAM, FLOAT DFM7	\$44.16
0312684	SUPPORT, VACUUM PLUMBING DFM7	\$94.65

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0312695	BLOCK, CONVEYOR GLIDE DFM7	\$21.01
0312840	HUB, RINSE ARM REAMED 351/383 HT	\$38.41
0312892	ARM, SPRING 351/UC60e 60Hz	\$19.16
0312893	BRACKET, VALVE 351	\$34.79
0312902	PANEL, FACIA 351HT	\$85.49
0312905	WRAP, OUTER PANEL 351HT/UC65e	\$537.60
0312907	BRACKET, GAUGE 351HT	\$29.43
0312908	ACTIVATOR, DOOR SWITCH 351HT	\$23.88
0312909	PANEL, CONTROL 351HT	\$62.44
0312924	PANEL, REAR 351/UC65e	\$84.87
0312948	BRACKET, DOOR SWITCH 351HT	\$16.13
0312960	PANEL, FRONT INTERNATIONAL	\$261.03
0313029	RAIL, TRAY RH 240HT/LT	\$185.57
0313033-1	BRACKET, HINGE TANK RS 240LT/HT	\$17.92
0313040	ARM, HINGE DOOR 240LT	\$21.56
0313082	BRACKET, SWITCH ADJUSTMENT	\$64.98
0313094	BRACKET, SIGHT GLASS MOUNT	\$39.12
0313097	WASHER, SITE GLASS M7	\$5.77
0313171	HOSE, DP TO DRAIN TEE, 2.5" LG	\$78.08
0313393	BRACKET, CHEMICAL PUMPS M4	\$59.33
0313394	BRACKET, WASH PUMP M4	\$14.23
0313395	BOX, CONNECTION WIRING M4	\$51.82
0313396	COVER, CONNECTION BOX M4	\$48.12
0313397-1	BOX, CONTROL HR M4	\$233.33
0313398	COVER, CONTROL BOX M4	\$159.91
0313401	PANEL, TOP M4 U/C	\$223.53
0313402	PANEL, RH SIDE M4 U/C	\$111.87
0313403	PANEL, LH SIDE M4 U/C	\$230.74
0313404	PANEL, REAR M4 U/C	\$99.83
0313405	PANEL, FRONT F&D/HR M4 BLANK	\$82.48
0313407	PANEL, FRONT FWR M4 HOLE	\$128.39
0313415	PANEL, FACIA 201/501HT/UH330/ADA M4	\$98.43
0313417	PANEL, FACIA UH130B/230B/UHT M4	\$76.63
0313418	PANEL, FACIA UH130 M4	\$108.40
0313430	ARM, DOOR SPRING M4	\$11.68
0313431	BRACKET, HINGED PANELS U/C M4	\$82.10
0313432	BRACKET, DOOR SWITCH M4	\$13.27
0313584	PANEL, TOP HR M4	\$0.00
0313584-1	HOOD, UH330B (2016)	\$237.36
0313594	MOUNT, FAN MOTOR	\$27.00
0313599	DEFLECTOR, FAN AIR HR M4	\$37.23
0313644	PIN, PANEL HINGE M4	\$7.89
0313691	BRACKET, HEATER SUPPORT	\$19.33
0313861	BRACKET, CHEM PUMP 383HT	\$15.04

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0313862	BRACKET, VALVE 383HT	\$18.91
0313868	SCREEN, CENTER 383	\$846.44
0314184	BRACKET, SPRING DOOR INTERLOCK	\$43.24
0314231	PANEL, RH SIDE 330ADA M4	\$167.50
0314232	PANEL, LH SIDE UH330ADA M4	\$216.99
0314416	BRACKET, FLOAT SWITCH DFM7.5	\$21.18
0314423	BRACKET, FACIA MOUNT DF M7.5	\$75.24
03470.01	Toggle Switch (Moment) .25 Flat Term	\$20.97
0403898	PUMP DRAIN KIT	\$972.34
0500813	INLET, DF BOTTOM MANIFOLD	\$74.72
0501256	USE 0501291 (CHANGE TERMINALS), CORD, DRIVE MOTOR SW	\$0.00
0501276	OBSOLETE - HARNESS, FLT BOX-ORDER 0706358	\$0.00
0501283	OBSOLETE - USE 0501291-DRIVE MTR. CORD DF	\$0.00
0501291	OBSOLETE - CORD, RINSE SIGNAL DF/SW	\$0.00
0501292	CORD, POWER 500T/MD-18 U/C	\$140.46
0501329	HEATER, 240V 4500W C/W O RING	\$253.06
0501330	OBSOLETE - HEATER, 240V 3000W C/W O RING	\$0.00
0501331	HEATER, 750/3000W 120/240V	\$288.77
0501345	MOTOR, DRIVE W/FAN SW	\$490.71
0501353	MOTOR, 140 RPM 12VDC INJ DF/SW	\$246.49
0501355	FAN, 2-5/8i DIA FOR EM61	\$23.08
0501358	RELAY, START 125V 60HZ 501HT/T	\$74.00
0501359	RELAY 120/240V COIL	\$163.64
0501361	SWITCH, ROCKER DPDT DF/500HT/T	\$76.86
0501369	SWITCH, SPRING RETURN 500HT/T, DRILLED	\$113.64
0501373	SWITCH, 3-POSIT TOGGLE	\$113.64
0501375	SWITCH, TRIP C/W ROLLER SW4/6	\$140.23
0501379	SWITCH, TIMER 15A SW/DF/501	\$33.95
0501380	THERMOSTAT, VARIABLE 501	\$381.69
0501382	SWITCH, TRIP SEALED	\$331.00
0501395	SCREW, SOCKET 1/4-20X5/16 SS	\$5.29
0501397	SCREW, SET 6-40X3/16 SOCKET SS	\$2.41
0501401	SCREW, 1/4-20 X 1/2 SOCKET HEAD	\$2.28
0501403	SCREW, 10-32 X 3/4 ROUND HEAD PHILLIPS BRASS	\$2.41
0501404	SCREW, 10-32 X 3/8 ROUND HEAD PHILLIPS BRASS	\$2.41
0501406	SCREW, 8-32 X 1/2 ROUND HEAD PHILLIPS SS	\$2.41
0501408	SCREW, 8-32 X 1/4 TRUSS HEAD PHILLIPS SS	\$2.41
0501411	SCREW, 10-32 X 1/4 ROUND HEAD PHILLIPS SS	\$2.41
0501415	SCREW, 10-32 X 5/8 ROUND HEAD PHILLIPS SS	\$4.51
0501418	SCREW, 1/4-20 X 1/2 ROUND HEAD ROBERTSON/PHILLIPS SS	\$3.43
0501421	BOLT, HEX 1/4-20 X 1-1/4 SS F/T	\$2.64
0501422	BOLT, HEX SS 1/4-20 X 1-1/2	\$4.51
0501423	SCREW, 10-32 X 1-1/4 ROUND HEAD SS	\$3.43
0501425	SCREW, 8-32X5/8 ROUND HEAD PHILLIPS SS	\$3.43

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0501431	SCREW, FIL HD SS 8-32 X 1 1/4	\$6.09
0501433	SCREW, PAN HD SS 4-40X5/8	\$2.41
0501450	SCREW,NIBS RH 6-32X3/16PHIL.SS	\$2.41
0501464	SCREW, 10-24 X 3/8 TRUSS HEAD PHILLIPS SS	\$2.00
0501472	WASHER,FLAT 1/8 X 1/2 BRASS	\$3.35
0501478	WASHER,17/64IDX9/16 OD18G SS	\$6.09
0501479	WASHER,FLAT FIBRE 501/DF/SW/MD	\$2.08
0501481	WASHER, NYLTITE SW400/600	\$2.41
0501493	WASHER LOCK #10 EXT. TOOTH BR	\$2.41
0501497	WASHER, SPLIT, LOCK #8	\$2.41
0501505	WASHER, LOCK INTRL.TOOTH SS #8	\$2.41
0501518	TIE, NYLON 5-1/2 DF/SW/500	\$2.41
0501519	TIE, NYLON 4i DF/SW/500	\$2.41
0501533	NUT, BRASS 10-32	\$2.41
0501563	SCREW,#8X3/8 PHIL.TRUSSHEAD SS	\$3.75
0501587	FEEDER, DETERGENT ASSEMBLY	\$285.42
0501589	ROD, CONVEYOR SS	\$27.58
0501590	LINK, CONVEYOR	\$2.64
0501593	ROD, CROSS SS SW4/6	\$80.59
0501600	THERMOMETER, 8IN STEM	\$257.35
0501608	O RING, DF MANIFOLD	\$2.71
0501610	MANIFOLD, TOP DF	\$57.23
0501613	SPRAYTUBE,WASH CW DF COMPLETE	\$244.64
0501625	CURTAIN, SPRAY DF	\$115.02
0501632	CONNECTOR, PUMP HOSE DF	\$15.13
0501633	REAMER, JET C/W DRILL DF/SW	\$44.18
0501650	ADAPTOR, THERMOSTAT TIN PLATED - FINE THREAD	\$53.55
0501659	PIVOT, SPRAY ARM	\$78.71
0501670	OFFSET LINK FOR #40	\$24.79
0501684	NUT,LOCK SPRAY ARM S.S	\$40.30
0501692	SPRAYARM WASH DF-2CCW DRILLED	\$245.70
0501702	RING, RETAINING EXTERNAL SS	\$28.39
0501706	GEAR,DRIVE 54T BLK	\$168.40
0501714	BRUSH, TUBE SW4/6	\$60.46
0501716	NUT, MANIFOLD SW4/6	\$11.98
0501717	SPRAYTUBE, HOT WATER SW4/6	\$154.23
0501718	SPRAYTUBE, COLD WATER SW4/6	\$139.14
0501719	SPRAYTUBE, COLD WATER SW4/6	\$139.14
0501721	PIVOT, ACTIVATOR CHANNEL SW4/6	\$47.69
0501722	BUSHING, IDLER SHAFT SW	\$19.59
0501727	GUIDE, ACTIVATOR SW 4/6	\$20.19
0501728	CAP, PIVOT SW4/6	\$24.37
0501729	BUSHING, DRIVE SHAFT SW4/6	\$22.53
0501731	SPACER, DRIVE SHAFT SW4/6	\$22.53

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0501736	BUSHING, SHUTOFF ROD SW	\$20.66
0501738	SPRAYTUBE,RINSE CW DF COMPLETE	\$244.64
0501740	SPRAYARM, RINSE DF-2CCW DRILL	\$245.70
0501743	CURTAIN, SW CM	\$61.74
0501745	O RING, 1 1/16OD X 3/32 W #118 BUNA DF/SW	\$3.43
0501746	CAP, MANIFOLD SW4/6	\$11.39
0501753	O RING, 11/16 OD X 1/8 W #205 BUNA SW4/6	\$2.41
0501792	CONNECTOR, PUMP HOSE SW4/6	\$15.13
0501793	SPROCKET, 16-TOOTH SW4/6	\$88.55
0501826	BRUSH, TUBE DF	\$50.67
0501833	HOSE,COUPLED 1/2X10FT BRASS	\$165.55
0501836	O RING, 500HT #210 BUNA	\$2.41
0501869	STRAINER, SW/500HT/T	\$12.98
0501873	LEG,N/P DIE CAST W/SS HEX FOOT	\$32.97
0501876	CASTER, 5IN. C/W LOCK	\$307.31
0501881	GASKET, MOULDED 500HT	\$47.20
0501882	GASKET, DOOR TOP 500HT/T	\$32.62
0501885	CATCH, MAGNETIC SW	\$37.91
0501896	SEAL, THERMOMETER	\$28.39
0501899	CHAIN,#25X94 PLATED ENDLESS-SW	\$80.59
0501921	HANDLE, 4iCC	\$15.13
0501922	HANDLE DOOR 1-1/2SHFT 500HT/T	\$109.54
0501923	SPRING, EXTENSION DF	\$16.92
0502563	CLAMP, HOSE GEAR SS 3/4 - 1 1/2" #16	\$10.84
0502568	WASHER, TAILPIECE 1-1/2 SW46	\$2.19
0502571	CLAMP, HOSE GEAR S/S 1 1/16 - 2" #24	\$12.17
0502572	CLAMP, HOSE GEAR SS 7/32 - 5/8" # 4 MINI	\$9.30
0502577	BUSHING,REDUCER 3/8 X 1/4 MPT	\$6.09
0502581	TEE, 1/2 FPT BRASS	\$77.97
0502583	CONNECTOR, CROSS 3/8 FPT	\$53.30
0502605	NIPPLE, REDUCING HEX SW 1/2M X 3/8M BRASS	\$17.31
0502618	HOSE BARB, 1/2 X 3/8 MPT	\$27.52
0502635	PLUG, 1/2 BRASS PIPE SW	\$94.26
0502642	ELBOW, 1/8i HOSE BARB	\$4.59
0502644	ELBOW, 1/4 HOSE BARB MOULDED	\$9.04
0502645	HOSE BARB, 1/8i MOULDED	\$20.66
0502650	BUSHING, 1/2 X 3/8 BRASS	\$9.30
0502651	COUPLER 1/2MPTX1/2HOSE SW/500	\$18.29
0502652	TEE, 3/8X1/2X1/2 HOSE DF/SW	\$19.09
0502653	ELBOW, 90 DEGR 3/8MPTX1/2 HOSE	\$30.16
0502662	HOSE, 1-1/2ID VH2000 /PER FT	\$34.99
0502663	HOSE, 3/8IDX5/8OD PVC BRAIDED /PER FT	\$6.38
0502665	HOSE, 1/2IDX3/4OD PVC BRAIDED /PER FT	\$7.45
0502666	HOSE, 1/8IDX1/4OD PVC BEVERAGE /PER FT	\$3.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0502667	HOSE, 1/4IDX3/8OD PVC BEVERAGE	\$4.04
0502668	HOSE, 1IDX1-3/8OD PVC BEVERAGE /PER FT	\$24.64
0502692	PUMP, WASH DFM2-M5/SWM2-M4	\$1,546.12
0502703	SEAL, O RING	\$11.85
0502704	IMPELLER - 501/501HT/MDM500	\$257.90
0502713	USE 0709380 - HEAD,FRONT PUMP	\$0.00
0502729	IMPELLER	\$220.67
0502730	KIT, SEAL C/W SPRING	\$331.00
0502731	HOUSING, PUMP	\$209.87
0502732	SCREW, PUMP HOUSING DRAIN	\$108.77
0502734	SHAFT, STUB	\$150.05
0502737	OBSOLETE - VALVE, POPPET ASSEMBLY	\$0.00
0502741	DIFFUSER	\$214.24
0502742	HOUSING NO HOLE	\$314.70
0502743	SEAL,ASSY(INCLUDES 0502744)	\$871.25
0502744	PROPELLER & ROTATING SEAL	\$257.11
0502745	DRAIN INLET PLATE	\$167.91
0502746	SUCT.&ADAPT.PLATE	\$304.23
0502768	VALVE, STOP 3/8 SW	\$86.67
0502780	OBSOLETE - VALVE, STR STOP 1/2	\$0.00
0502782	VALVE, SOL 230V 60HZ DF/SW 1.6	\$361.07
0502783	VALVE, SOL 240V 60HZ DF/SW 2.6 - ORDER 0514517	\$501.91
0502803	SCREEN, SOL-VALVE STRAINER	\$24.64
0502804	GASKET, STRAINER CAP S45 VALVE	\$9.04
0502805	WASHER, FLOW 1.6 GPM	\$33.51
0502806	COIL, 230V 50/60HZ	\$113.39
0502807	GASKET, OUTLET COPPER S45 VALVE	\$9.04
0502808	WASHER, FLOW 3.0 GPM	\$28.09
0502810	WASHER, FLOW 2.6 GPM	\$53.55
0502811	KIT,REBUILD FOR EATON VALVES	\$53.55
0502977	WELDNUT DUAL 6-32, NICKLE PLATED	\$2.41
0503301	LABEL, COVER WARNING DF/SW/500	\$8.22
0503341	TAG, REMOVE PACKING DF/SW	\$2.64
0503343	LABEL, WARRANTY VOID	\$3.43
0503401	BELT, CONVEYOR SW600	\$1,941.87
0503574	BUSHING,SMALL STRAIN REL - 7K2	\$3.43
0503580	NUT, KEPS 10-32 SS	\$7.09
0503588	O RING, 1-1/8 X 1-3/8 SW/500	\$5.29
0503589	O RING, 1/2 ID X 3/32W NITRILE #112 SW4/6	\$2.41
0503590	PLATE, HEATER MNT DF/SW TAPPED	\$44.38
0503592	LABEL, EARTH	\$2.41
0503637	FUSE, 2.5AMP NORMAL 250V	\$4.51
0503642	LABEL, 2.5 AMP FUSE DF/SW	\$2.41
0503647	BUSHING, MED. STRAIN REL - 7W2	\$4.51

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0503648	SCREW, 8-32 X 3/8 PAN HEAD QUADREX SS	\$2.41
0503664	RING, CONVEYOR RETAINING	\$4.51
0503668	THERMOMETER, 3/8IN STEM	\$267.20
0503669	FITTING, INJECTOR BARB DF/SW	\$71.57
0503670	BALL, FLOAT 2.5iSS SW4/6	\$95.44
0503679	CLAMP, HOSE GEAR SS 7/16 - 25/32" #6 MINI	\$9.61
0503692	TAG, MIXING VALVE	\$2.64
0503693	LABEL, SWITCH UP DF/SW	\$4.04
0503694	LABEL, SANITIZER DF/SW/500	\$9.30
0503695	LABEL, DETERGENT DF/SW/500	\$6.38
0503701	BEARING, TIMER SHAFT SW/500	\$12.98
0503703	O RING, 5/8ODX7/16IDX3/32TH-SW	\$2.41
0503705	BELT, CONVEYOR SW4	\$1,717.14
0503713	ELBOW, STREET 1/2FPTX3/8MPT	\$41.12
0503715	SPRING DOOR EXTENSION 500HT/T	\$29.64
0503716	GROMMET, SILICONE RUBBER 5/8ID X 1 1/8 OD X 5/16"THK.	\$19.00
0503717	GASKET, DOOR SIDE 500HT/T	\$16.45
0503718	FOOT,ADJUSTING YELLOW ZINC	\$10.58
0503723	SCREW, 6-32 X 1 ROUND HEAD PHILLIPS SS	\$3.35
0503735	SPACER, ADJUSTING 500HT	\$10.98
0503737	SHAFT, TIMER 500HT/T	\$165.55
0503739	SPACER, 5/8 ALUMINUM 500HT	\$5.29
0503740	STUD, TIMER 4.25 18-8 SS F/T	\$3.36
0503745	SCREW, 8-32 X 3/16 ROUND HEAD PHILLIPS SS	\$1.94
0503746	SCREW, 4-40 X 3/4 ROUND HEAD	\$1.80
0503749	BLOCK, TERMINAL 11-PNT	\$11.39
0503754	OBSOLETE - USE 0708821 PUMP	\$0.00
0503755	TUBE, NORPRENE 5/16IDX7/16OD	\$21.07
0503756	MOTOR, INJECTOR PUMP 500HT/T 115V 60Hz	\$442.57
0503765	LAMP, AMBER NEON 240V	\$18.66
0503766	LAMP, RED NEON 230V DF/MH60M2	\$28.83
0503801	ADAPTER, 3/8FEM X 1/2FEM	\$25.95
0503802	TEE, 3/8 MPT BRASS FORGED	\$171.68
0503810	DIVIDER, DF	\$57.76
0503928	DRAIN, SS C/W TAILPCS.&BR.NUTS	\$39.05
0503930	HOSE, 1/2IDX3/4OD PVC BEVERAGE	\$6.66
0504601	HEATER, 240VAC 1200W	\$276.18
0504822	SCREW,8-32 X1/2 PAN HD PH S.S	\$3.43
0504825	LABEL, RATING GLASSWASHER	\$13.77
0504826	LABEL, DF/SW/500 WASHER NSF	\$2.08
0504864	LABEL, DATA SPECS SW	\$6.59
0504951	BLOCK, TERMINAL HT/DM 3-POLE	\$112.31
0504952	VALVE,FILL 5.0 GPM-500/501 HT	\$336.79
0504953	THERMOSTAT, BOOSTER 500HT	\$433.15

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0504956	MOTOR, TIMER 25RPH 110V60C 3W	\$303.93
0504958	WASHER, FLOW 5.0 GPM	\$46.63
0505042	PIVOT, UPPER SPRAYARM 500HT	\$69.18
0505043	SUPPORT, UPPER SPRAYARM 500HT	\$234.57
0505044	SUPPORT,BTM SPRAYARM 500/MD-18	\$146.01
0505229	GUIDE, EATON SOLENOID VALVES	\$20.19
0505235	COIL, 115V 60HZ 10W	\$94.61
0505320	WASHER, 1.06" OD x .625" ID x .125" TH	\$4.51
0505483	LABEL, RINSE DF/SW/500	\$12.17
0505528	RELAY, 115V 5A 4PDT	\$54.82
0505530	HARNES, WASHPUMP 500HT	\$92.22
0505605	PIN, TIMER 3.200iLG 500T	\$28.39
0506442	INSULATION, REAR DF	\$85.55
0506443	INSULATION, CENTER DF	\$40.97
0506444	INSULATION, FRONT DF	\$121.79
0506589	SCREW, PAN 6-32X7/8 SS PHILLIP	\$2.64
0506643	FAUCET, WASH DOWN HOSE	\$86.96
0506652	HOSE BARB, 3/8X1/8NPT BRASS	\$4.05
0506656	OBSOLETE - USE 109886, SOLENOID VALVE 1/2	\$0.00
0506885	CONVEYOR, MOULDED DF	\$423.82
0506886	GEAR, DRIVE DF	\$50.67
0507011	RING,EXTERNAL RETAIN SS SW4/6	\$31.57
0507095	HI LIMIT CUTOUT THERMOSTAT	\$0.00
0507100	GAUGE,PRESSURE 30LB DF/SW	\$77.69
0507145	MOTOR, DRIVE DFM6	\$433.15
0507255	HOSE,1/2FQUICK DISCONNECTX10FT	\$325.43
0507264	WASHER, SLINGER NEOPRENE DF	\$5.29
0507265	HOSE,5/8ID X 7/8OD PVC BRAIDED	\$8.26
0507312	5/16-18 X 1-3/4 SS HEX BOLT	\$2.41
0507313	PUMP, WASH DFM6/SWM5-EMERSON	\$1,451.70
0507314	CAPACITOR, START DF SW	\$104.00
0507315	HEATER, 240V 3000W C/W O RING	\$179.04
0507320	HOSE, 1IDX1-1/4OD PVC BEVERAGE	\$12.17
0507323	THERMOSTAT, WASH TANK SW & DF (WASH)	\$340.93
0507324	VALVE, CHECK 3/8i	\$107.12
0507370	HARNES, WIRING DFM6	\$190.04
0507371	MANUAL, DFM6	\$28.61
0507372	CORD, POWER DFM6/SWM5	\$58.03
0507426	ROD, FLOAT	\$43.73
0507431	BOLT, M6 X 25 MM HH SS F/T	\$3.35
0507443	SPINDLE,RINSE ARM D/M USN10	\$159.58
0507444	NUT, RINSE ARM D/M	\$31.57
0507445	SPINDLE, WASH ARM D/M	\$165.55
0507446	BEARING, WASH ARM SUPPORT D/M	\$182.61

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0507449	HUB, RINSE ARM D/M USN10	\$270.43
0507451	NOZZLE, 1/8M-8006 SS RINSE D/M	\$76.86
0507463	TEE, 3/4 BRASS	\$30.13
0507470	LABEL, INJECTOR PRIME DF/SW	\$4.04
0507471	LABEL, CLEAN DAILY	\$9.30
0507472	LABEL, CLEANING INSTRUCTIONS DF M6	\$10.23
0507496	MANUAL, SW400/600-M5	\$0.00
0507577	HARNESS, SW600 M5	\$179.04
0507578	HARNESS,CNTL BOX/DET TANK ASSY	\$319.72
0507582	LABEL, CLEANING INSTRUCTIONS SW M5	\$6.21
0507587	INSULATION, TANK SW6M5	\$214.24
0507836	SCHEMATIC SWM5 WIRING	\$7.76
0508125	ADAPTOR,MSPG X 1-1/2 FNPT PVC	\$23.36
0508128	TEE 1/2 HB X 1/2 HB X 1/2 MPT	\$23.36
0508139	COUPLING, 1/2 X 1/2 NPT PVC	\$30.70
0508141	ADAPTOR ,1/2 HOSE X3/4MNPT PVC	\$22.85
0508366	KIT,VAC BREAK 1/2IN & 1/4IN	\$30.00
0508368	VOLUTE, 3/4 FOR L.GIANT PUMP	\$147.41
0508369	IMPELLER, FOR LITTLE GIANT	\$147.41
0508370	GASKET, FOR LITTLE GIANT	\$20.19
0508376	NOZZLE, 1/8M-8006 BR NCKL PLAT	\$46.31
0508417	BUSHING, WASHARM	\$388.12
0508433	BOARD, MOTOR CONTROL UNIVERSAL	\$541.34
0508474	LABEL,NAMEPLATE CONT.CAB.-MH60	\$153.70
0508515	HOSE, PUMP 4-1/2i X 6i	\$150.16
0508536	HEATER, 240VAC 1200W 501HT/UT	\$198.86
0508537	HEATER, 120VAC 750W 501LT/HTN	\$211.82
0508540	SUPPORT, BTM SPRAYARM 501HT M1/M2	\$148.69
0508542	SPINDLE VERTICAL PUMP 501HTM2	\$246.53
0508543	GASKET, DOOR SIDE 501 SERIES	\$25.73
0508544	GASKET, TOP DOOR 501 SERIES	\$51.49
0508545	GASKET, STEAM 501 SERIES	\$19.29
0508549	HOSE MOULDED UPPER WASH 501M2	\$129.08
0508551	LAMP,GREEN NEON 125VAC 501HT	\$35.27
0508552	LABEL, OVERLAY SWITCH 501HT	\$45.30
0508553	LABEL, OVERLAY SWITCH 501TM2	\$95.44
0508556	HARNESS, CONTROL BOX 501HT	\$412.41
0508570	WASHER,TEFLON .343x.192x.020TH	\$5.29
0508577	HUB SPRAYARM 501 HT - UPPER	\$335.12
0508578	ADAPTER MANIFOLD 501HTM3	\$107.12
0508579	NUT,JAM 1 INCH-8 UNC SS 501	\$34.99
0508594	LABEL,WARNING BOOSTER FILL	\$1.28
0508609	CHUTE, INLET VACUUM FORMED 501	\$0.00
0508628	SCREEN, SCRAP 501/401 SERIES	\$183.82

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0508656	GASKET,INLET CHUTE VAC.FORMED	\$42.89
0508667	SCREW, 8-32 X 7/8 ROUND HEAD PHILLIPS SS	\$2.41
0508668	DECAL, CONTROL CAB., D-HB, CHAMPION	\$122.76
0508675	FUSE, 10AMP 250VAC FAST ACTING	\$16.45
0508676	FUSE, 30AMP 250VAC FAST ACTING	\$16.17
0508694	STOP, DOOR - CHAMP UC	\$279.62
0508707	FUSE, 1AMP 500VAC TIME DELAY	\$83.22
0508708	FUSE, 2.5AMP 600VAC ONE TIME	\$95.13
0508709	PLUG, 1/8i HEX HEAD	\$2.85
0508710	SPACER, NYLON or ALUM. .313"	\$2.48
0508721	RING RETAINING 1/2 OD S.S.	\$27.04
0508751	SCREW, 10-32 X 1 1/2 TRUSS HEAD PHILLIPS SS	\$3.43
0508773	MOTOR,TIMER 60SEC/120V 60HZ-DM 3W	\$485.41
0508782	ELBOW 1/2 NPT X 1/2 HOSE BARB	\$33.17
0508793	HOUSING, UPPER PUMP - 501	\$264.64
0508808	CLAMP,SS GEAR-MI11/16-MA1-1/4 #12	\$3.62
0508817	PLUG, 1/8 HEX COUNTERSUNK STAINLESS STEEL	\$5.43
0508840	BUSHING, 3/4MPT X 3/8FPT BRASS	\$13.25
0508864	USE 107962 - GRIP, HANDLE MH60--BLUE COLOUR	\$0.00
0508867	CHUTE,INLET INJ.MOLDED 501/401	\$50.84
0508872	ADAPTOR, THERMOMETER TIN PLATE	\$44.78
0508873	ADAPTOR, THERMOSTAT TIN PLATED	\$37.14
0508895	TERMINAL BLOCK	\$28.86
0508920	TRANSFORMER, 240V/18V 30VAMPS	\$130.44
0508974	RELAY, START 220V 50HZ	\$535.60
0509038	HARNESS, ADAPTOR DF/SW INJ BRD	\$75.83
0509039	HARNESS, CONTROL BOX DF/SW	\$138.12
0509042	BOOSTER TANK L BAFF DM/501/UHB	\$918.18
0509042-PS	BOOSTER TANK, DM, NITRIC ACID PASSIVATED	\$918.18
0509048	GASKET,INLET CHUTE MOULDED 501	\$15.13
0509061	LABEL, CIRCUIT BOARD	\$2.85
0509096	PUMP, WASH MD18	\$2,470.57
0509150	CONNECTOR, TOP RINSE IDH/MH60M2	\$105.78
0509166	HANDLE, DOOR DM-IDH	\$408.58
0509168	DOOR SPRING BOLT ASY X 11i SS	\$64.68
0509173	CONTACTOR, 50RA 220V COIL 3PH	\$260.16
0509174	MOTOR, 1.4HP 220/380V 50/60 3P	\$1,864.10
0509175	MOTOR, TIMER 1RPM 220V 60HZ 3W	\$271.77
0509176	TUBE,POLYPROPYLENE NATURAL 5/8	\$5.90
0509178	CONNECTOR,BTM RINSE IDH/MH60M2	\$69.97
0509179	FITTING,1/2NPT BULK HEAD NI PT	\$67.04
0509180	FITTING,5/8X1/2MPT STRT. COMP.	\$14.84
0509181	FITTING,1/2X3/8MPT STRT.COMP.	\$12.17
0509182	ELBOW,1/2 MPTX5/8 COMP.90DEG	\$43.07

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0509185	HEATER 3KW 220V 3PH 90d TANK	\$662.00
0509198	STOPPER, DRAIN ASSY IDH	\$147.87
0509199	SWITCH, DOOR IDH/MH60M2	\$525.03
0509225	COIL, DRAIN VALVE - MD18	\$327.88
0509226	SPRING, DRAIN VALVE- MD18	\$46.47
0509227	MOTOR,TIMER 40RPH 110V 60H 3W	\$426.37
0509228	SWITCH,ROCKER 3-POS. HELD IDH	\$66.81
0509235	HOSE,1.25IDX1.620OD BRAID. PVC	\$24.71
0509239	ELBOW,1.25HOSEX1FPT PVC SCH40	\$27.44
0509243	MANUAL, PARTS & SERVICE MD18	\$56.20
0509260	O RING, 7/16 X 9/16 BUNA #13	\$3.07
0509264	BUSHING, SIDE DOOR DM	\$34.99
0509274	NUT, ACORN 5/16-18 SS	\$7.45
0509275	VALVE, 3/4 WATER 220V 50/60HZ	\$514.89
0509282	CAPACITOR, START 15MFD 370V	\$130.35
0509296	COUNTER,120VAC NON-RESET ELECT	\$200.00
0509302	HOSE, 5/8IDX1.0OD PVC BRAIDED	\$8.50
0509303	KIT, PUMP HSG FRONT - MD18	\$673.55
0509324	ELBOW, 5/8IDX90D.BARB.PLASTIC	\$17.98
0509372	HEATER 3KW 575V 3PH 90d TANK	\$692.19
0509373	HEATER 3KW 460V 3PH 90d TANK	\$692.19
0509428	RELAY, 15AMP 120VAC COIL 501	\$146.82
0509428-1	RELAY, 15A SPDT 240V COIL	\$160.95
0509437	BLOCK, 5-POLE TERMINAL	\$13.62
0509439	SCREW,10/32 X 5/16 HEX/WS/HD SS	\$2.00
0509442	MANUAL, I-MH60	\$83.13
0509526	HOSE,1/2 X 7FT FEM.GARD.ADAPT.	\$104.00
0509527	BLOCK, TERMINAL 4 POLE	\$160.88
0509606	ELBOW,1/2MPTX3/8MPT REDUC.90DE	\$29.67
0509607	BOOSTER TANK L BAFF - 401	\$907.00
0509635	MANUAL,PARTS & SERVICE-IUH 401	\$26.73
0509637	HEATER 3KW 115V 1PH 90d Tank	\$692.19
0509638	SHEET, DAILY CLEANING - 401	\$18.31
0509642	RELAY, START 220V 60HZ	\$535.60
0509659	CAP, 3/8i DF/SW	\$17.09
0509701	USE #340459 FITTING,PUMP DISCHARGE, UNHB16	\$459.06
0509706	BOARD,CONT CIR, UNHB16 USN10	\$795.51
0509740	NIPPLE, 1-1/4 DRAIN PIPE 304SS	\$186.20
0509764	USE 900856 - SWITCH,IILL 2POS.COMBI-KNOB RED	\$0.00
0509765	HEATER, 3KW 208/240V 1/3P-PP3	\$937.09
0509766	HEATER, 3KW 480V 3PH - PP3	\$708.53
0509768	USE 900866 , LAMPHOLDER C/W LAMP PP3/P5A	\$0.00
0509911	LATCH, FLUSH LIFT & TURN P5A	\$550.18
0509989	ELBOW,1/4TUBEX1/4MPT COMP.POLY	\$35.03

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0510005	CONTROL,WATER LEVEL W/RELAY	\$968.15
0510015	FAUCET,3/4" WALL MNT 12" SPOUT	\$1,514.09
0510015-T&S	FAUCET,3/4" WALL MNT 12" SPOUT (T&S B-0290)	\$2,162.08
0510025	TIMER,SHUTDOWN 6M-4HR 120VAC	\$606.46
0510045	PUMP,MOTOR 3HP 208/460/60/3	\$4,064.91
0510082	CLAMP,GEAR 22MM. ABA	\$19.09
0510126	VALVE,CHECK 2' FLANGED	\$2,860.70
0510141	MANUAL, GLASSWASHER - VC4/VC6	\$106.74
0510165	PLUNGR,DOOR LATCH W/MAG UH-150	\$82.26
0510172	MANUAL, UH-150	\$39.76
0510222	KIT, SEAL & GASKET MD18	\$707.90
0510268	SPINDLE, LOWER SPRAYARM-USN-10	\$450.49
0510287	SWITCH,ACTUATOR,3 POST.USN10	\$292.59
0510399	TOGGLE SWITCH MOMENTARY VC1000 3/4HP	\$79.64
0510400-1	SOLENOID 120V 60HZ VC1000, DRILLED	\$280.85
0510415	PUMP MOTOR ASSEMBLY #51 VC1000	\$2,696.09
0510459	SPRING,DOOR VC1000	\$84.73
0510489	GASKET,LOWER HUB,VC1000	\$27.39
0510493	BOLT, CARRIAGE 10-24X1/2	\$5.54
0510497	DRAINBALL OVRFLOW TUBE	\$29.58
0510529	SEAL 5/8 BN-CM, VC1000	\$357.98
0510535	BEARING ASY,WLD,WASHARM,VC1000	\$203.01
0510535-1	BEARING ASY,SLD,WASHARM,VC1000	\$190.57
0510563	FLANGE, FOOT 6i USN-10	\$247.46
0510571	NOZZLE, WASH DOWN COMPLETE	\$315.18
0510635	TERMINAL BLOCK, 3 POLE, VC1000	\$25.28
0510651	RISER, SPRAYHOSE 7i	\$93.46
0510723	SHEET, DAILY OPERATION- 301	\$21.77
0510724	SHEET, DAILY CLEANING - 301	\$21.77
0510752-1	PUMP ASSY,220V,50HZ 501/401M2	\$2,763.09
0510773-1	LIFT GUIDE, SOLENOID, VC1000 M3	\$212.08
0510779-1	DOOR HANDLE,VC1000 M2	\$389.94
0510787-1	SPACER, UHMW, DOOR, DM	\$18.50
0510788-1	PIVOT TUBE,DOOR,VC1000 M2	\$5.74
0510788-2	PIVOT TUBE,DOOR,VC1000 M2	\$11.37
0510791-1	GASKET,DOOR PIVOT,VC1000 M2	\$3.17
0510821	HOSE,FD GRD NORPRENE 1/4X.437X5 3/8	\$25.26
0510846-1	ADAPTER,1/2MNPTX1/4FNPT,304SS	\$14.12
0510849	O-RING,3/4,2-018,EPDM,BLK	\$3.35
0510854	SCREW,DOG PT 1/4-20X1/2 S/S	\$5.28
0510870-1	GEARMOTOR,108 RPM, 115/60/1	\$274.86
0510872-1	GEARMOTOR,14 RPM,115/60/1	\$227.29
0510874-1	OBSOLETE - USE P/N 114202, TUBE ASY,SANTOPRENE,1/4IDX8.25	\$0.00
0510881	USE 0713656- ELBOW,3/8TUBEX1/4NPT_COMP POLY	\$25.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0510941	HOSE,SUCTION,MOLDED	\$44.64
0510942	OBSOLETE - USE 114311 - HOSE,DISCHARGE,MOLDED	\$0.00
0510987	FITTING, INJECTION VC1000M3	\$310.75
0511157	MAGNET, 3/8 DIA X 3/8 MD M2 CART	\$13.51
0511186	LABEL, MYLAR ALADDIN DATA PLATE .625" X 3.75"	\$2.41
0512012	TUBE,DRAIN OVERFLOW VC1000M3	\$134.93
0512015-2	PUMP MTR 1HP 220V 60hz UL 1PH	\$1,122.36
0512015-3	PUMP MTR 1HP 220V 60HZ UL 3PH	\$1,209.17
0512015-4	PUMP MTR 1HP 220V 50HZ 3PHASE	\$514.57
0512015-5	PUMP MTR 1HP 220/50/1	\$1,063.94
0512018	USE 900892 KIT, SS TIMER,90 SEC,115/60/1,VC1000LT M3	\$1,123.31
0512027	COUPLER, 3/4MPTX3/4 HOSE BRASS	\$0.00
0512063	BUSHING, SPRAYARM LOCKNUT	\$24.71
0512066	HUB, LOWER WASHARM	\$115.85
0512099	ORING, #112 SILICONE HEATER U/C	\$1.13
0512101	PUMP ASSY, 115V 60HZ FIR 4296	\$844.51
0512101-1	PUMP ASSY, 220V 60 Hz FIR 4296	\$854.88
0512102	MANIFOLD, LOWER FWR W/ SPOUT	\$548.00
0512103	MANIFOLD, LOWER F&D	\$532.03
0512104	FLAP, DRAIN	\$45.62
0512105-1	TIMER, SOLID STATE MD240 ONLY - ORDER 0712105-1	\$1,079.33
0512105-2	TIMER, SOLID STATE CHICK-FIL-A M4	\$446.95
0512106	DISPLAY, DIGITAL TEMPERATURE	\$1,145.13
0512106-1	DISPLAY, DIGITAL TEMPERTURE CONTROL	\$568.21
0512107	THERMOMETER, 2" DIAL C/W 7' CAPILARY c/w BRKT	\$197.91
0512108	THERMOSTAT, 195 DEGREE (BOOSTER)	\$248.94
0512110	LABEL, FACIA, UH200	\$188.96
0512112	LABEL, FACIA, UH100	\$115.69
0512113	LABEL, FACIA, 501	\$210.39
0512115	LABEL, FACIA, 201	\$49.96
0512118	HOSE, PUMP SUCTION, U/C	\$57.64
0512119	HOSE, PUMP DISCHARGE, U/C	\$31.23
0512120	HOSE, UPPER WASH ARM, U/C	\$76.42
0512122	SPRING, DOOR U/C	\$16.83
0512123	MOTOR, DRAIN 115V C/W PIN	\$328.98
0512124	SHAFT,LOWER FWR	\$152.65
0512125	SHAFT, LOWER F&D	\$33.33
0512126	SPRING, TORSION U/C	\$22.57
0512127	GASKET, DRAIN U/C	\$5.56
0512128	SHAFT,DRAIN FLAP	\$124.84
0512129	NUT, WASH ARM F&D	\$22.85
0512130	ORING, DRAIN SHAFT U/C (# 106)	\$2.41
0512132	HOSE, OVERFLOW MOLDED FWR, U/C	\$52.50
0512133	O RING, 2 1/8 OD X 1 3/4 ID X 3/16 #327 SILICONE	\$10.98

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0512134	TEE, 3/4" HOSE BARB POLYPROPYLENE	\$4.18
0512136	SCREEN, SCRAP ASSEMBLY	\$200.00
0512168	HEATER, 230VAC 1200W C/W NUT U/C	\$288.77
0512169	HEATER, 120VAC 750W C/W NUT U/C	\$285.63
0512169-2	HEATER, 120VAC 750W C/W NUT U/C TITANIUM FOR SERVICE	\$321.36
0512185	BOLT,HEX FLANGE1/4-20 X 3/8 SS	\$2.64
0512213	SWITCH, PIEZIO, 22MM, STAINLESS	\$173.82
0512214	SWITCH, PUSHBUTTON, GREEN	\$135.56
0512215	SWITCH, PUSHBUTTON, WHITE	\$131.27
0512216	CONTACT, MOMENTARY N.O. (ROLD)	\$7.76
0512217	HOUSING, SWITCH (ROLD) SQUARE	\$5.20
0512218	BUTTON, SWITCH GREEN SQUARE	\$11.25
0512218-1	BUTTON, SWITCH GREEN ROUND	\$4.63
0512219	BUTTON, SWITCH GREY SQUARE	\$2.41
0512220	SWITCH, ROCKER DPST 125V NEON	\$43.41
0512221	SWITCH, ROCKER DPST 250V NEON	\$43.14
0512223	HARNESS, UH170/200/501HT	\$521.46
0512224	HARNESS, 201LT/UL100	\$454.57
0512226	SWITCH, ROCKER RND SPDT MOMENTARY	\$16.49
0512227	PUMP, DRAIN 115V 60 HZ. U/C	\$185.36
0512232	LIGHT, INDICATOR, GREEN LED 2VDC	\$25.24
0512238	SKID, SHIPPING, U/C	\$71.38
0512239	O-RING, # 011 BUNA	\$2.41
0512240	MANUAL, 201/401/501HT MOYER DIEBEL, LT U/C	\$69.28
0512241	MANUAL, 100/ 170/ 200 CHAMPION U/C	\$92.60
0512243	LABEL, CHEMICAL ADJUSTMENT	\$1.04
0512297	COUPLER, 1/2" HOSE X 3/4 MNPT BRASS	\$24.55
0512298	BUSHING, REDUCER 1/2" x 1/8"	\$42.29
0512299	ADAPTER, THERMOMETER, DIGITAL	\$43.90
0512319	GASKET, DOOR M3/ M4 FRONT PANEL 1/8 X 5/8 X 21.5 GRAY	\$47.23
0512320	GASKET, STEAM U/C	\$5.23
0512321	COUPLER, 3/4" MPT X 3/4" HOSE BARB POLYPRO.	\$3.03
0512322	CLAMP, HOSE GEAR 1-13/16 - 2-3/4 S/S	\$11.89
0512329	LABEL, FACIA MDL 201LT/501LT	\$254.64
0512340	SCREW, M4.0x0.70 30mm PHILIPS PAN HEAD	\$1.13
0512341	VOLLUTE, PUMP	\$152.63
0512345	IMPELLER, U/C	\$79.51
0512347	CAPACITOR, 40uF U/C	\$84.73
0512352	SCREW, PHILLIPS PAN HD 8X3/4 #6 18-8 SS HI-LO	\$2.59
0512357	STANDOFF, LED BRD U/C	\$31.71
0512362	HARNESS, UH200 DIGITAL DISPLAY	\$32.58
0512369	CLAMP, HOSE SNAP .360" - .406" x .220" Width	\$2.90
0512373	FUSE 4 AMP TIME DELAY 250V 5X20MM	\$39.95
0512404	TRANSFORMER, 24VPRI/115/230V SEC 0.2 AMPS	\$115.06

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0512405	BUZZER, AUDIO CHEMICAL ALARM 60-250VAC	\$145.32
0512425	ADAPTOR, THERMOSTAT	\$20.50
0512426	HEATER, 2KW 240VAC U/C HI TEMP	\$264.56
0512426-2	HEATER, 2KW 240VAC U/C HI TEMP- Ti	\$0.00
0512432	CONTACTOR, 25/40 AMP 3 PL. 115 COIL TM# LC1D25G7	\$240.94
0512447	TUBING, 3/8" DIA PVC "SPAGHETTI"	\$1.87
0512448	LABEL, FACIA, UH200, SQUARE	\$154.50
0512453-1	LABEL, FACIA UL100 C/W CTR	\$78.84
0512475	HOSE, DETERGENT 4MM ID 6MM OD- 13 FT ROLL	\$43.71
0512475-1	HOSE, 4MM ID 6MM OD PVC	\$0.48
0512531	PUMP, WASH 230V DF/SW M7 GLASSWASHER	\$1,390.96
0512532	MOTOR, DRIVE 230V DFM7	\$516.74
0512533	HOSE, DRAIN MOLDED, DFM7	\$77.77
0512534	TEE, DRAIN MOLDED, DFM7	\$55.27
0512535	SEAT, DRAIN MOLDED, DFM7	\$36.47
0512536	GASKET, DRAIN DF M7	\$10.16
0512538-1	HARNES, WIRING DFM7.5	\$380.69
0512539	SWITCH, ROCKER DPDT 3POS 230V 15AMP	\$87.05
0512549	CURTAIN, GLASSWASHER M7	\$141.45
0512549-1	CURTAIN, GREY GWR-24 M7	\$114.18
0512550	BUSHING, FLOAT ROD DFM7	\$97.87
0512554	ROD, FLOAT DFM7	\$80.22
0512555	SHAFT, CONVEYOR SHUTOFF DFM7	\$46.01
0512556	PLATE, DIVIDER DFM7	\$75.41
0512557	CAM, CONVEYOR SHUTOFF	\$56.75
0512559	SPRING, CONVEYOR CAM	\$20.31
0512659	LABEL, CLEANING INSTRUCTIONS M7	\$17.41
0512677	SEAL, WASH PUMP DFM7	\$90.70
0512678	KIT, PUMP WETTED PARTS DFM7	\$405.15
0512679	CAPACITOR, 6.3uF 370V DFM7	\$76.53
0512680	IMPELLER, WASH PUMP DFM7	\$65.92
0512687	WASHER, 1 5/16 X 5/8" (0.681) ID X 0.080 THICK.	\$21.27
0512688	O-RING, #114	\$1.86
0512696	FACIA CAP, CURVED, MOLDED DFM7	\$70.25
0512713	BUSHING, HEYCO 1/2"	\$14.11
0512719	SCREEN , DRAIN TRAY FLAT	\$216.38
0512746	ORING, DFM7 WASH PUMP	\$25.79
0512759	BOARD, CIRCUIT, F&D DRAIN TEMPERING	\$463.40
0512761	CLAMP, DOUBLE CONDUIT	\$10.58
0512777	INSULATION, TANK TOP UNITA	\$11.70
0512790	INSULATION, BOOSTER UNITA	\$30.74
0512794	CONNECTOR, HOSE 5/32"x1/8" KYNAR	\$7.74
0512840	HUB, RINSE ARM MOLDED	\$36.52
0512841	ARM, RH RINSE	\$57.73

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0512842	ARM, LH RINSE	\$57.73
0512843	CAP, RINSE ARM 5/16-24	\$6.34
0512844	TUBE, OVERFLOW	\$68.96
0512845	SCREEN, SCRAP MOLDED 351HT	\$146.46
0512846	HEATER, TANK 1.6KW 240V	\$255.36
0512847	HEATER, BOOSTER 4KW 208V SCREW PLUG	\$217.07
0512848	HEATER, BOOSTER 6KW 220V SCREW PLUG	\$218.17
0512853	VALVE, WATER INLET 115V 50/60Hz	\$189.82
0512853-1	VALVE, WATER INLET 220V 50/60 HZ	\$124.31
0512854	SPRING, DOOR 350HT	\$13.54
0512855	HOSE, PUMP SUCTION 351HT	\$82.61
0512857	TEE, RINSE THERMOMETER	\$57.90
0512859	LABEL, FACIA 351HT	\$111.98
0512860	KIT, REPAIR 0512853 VALVE	\$59.11
0512861	COIL, 115V 7W 0512853 VALVE	\$64.04
0512862	TIMER, CAM ASSY 2MIN 115V 351HT	\$769.29
0512874	HOLDER, GAUGE 351HT	\$83.39
0512875	BUSHING 1" ID	\$2.41
0512877	HARNES, WIRING, 351HT	\$479.74
0512879	SEAL, OVERFLOW TUBE 351HT	\$7.53
0512918	MANIFOLD, LOWER 351HT	\$181.00
0512920	BUSHING - USE WITH 0512108 THERMOSTAT	\$25.59
0512921	LIGHT, INDICATOR, GREEN LED 125VAC	\$27.78
0512922	SWITCH, ON-OFF, 351HT 110V LITE	\$51.07
0512925	HOSE, EPDM, FILL 351HT 1/2" X 7' C/W 3/4" FNPS	\$121.97
0512926	HOSE, EPDM, BOOSTER FILL 351HT (1200MM LONG) WITH FITTING	\$61.27
0512928	GASKET, BOOSTER HEATER 351HT	\$9.13
0512929	HOSE, DRAIN 351HT, DIA 18.5x2500	\$56.59
0512930	GASKET, DOOR 1/8 X 7/8 X 22 5/8in	\$79.72
0512931	LABEL, GUAGE 351HT	\$8.24
0512934	LABEL, THERMOSTAT 351HT	\$6.21
0512935	LABEL, BOOSTER FILL 351HT	\$6.21
0512936	WASHER, SILICONE 5/8 ID X 7/8 OD	\$9.06
0512941	BUSHING, THERMOSTAT ADAPTOR	\$20.45
0512943	TUBE, DRAIN TRAY DFM7	\$10.40
0512946	NUT, 5/8-20 BULKHEAD, POLYPROPYLENE	\$2.13
0512953	GASKET, DOOR HINGE, RS 351HT	\$8.32
0512954	GASKET, DOOR HINGE, LS 351HT	\$8.32
0512955	STANDOFF, 1/4" X 4-40 NYLON	\$7.26
0512956	NUT, ACORN 4-40 NYLON	\$0.86
0512968	TEE, 1/2" HOSE BARB Brass	\$56.78
0512969	TIMER, 220V 50/60 HZ IUH351	\$372.35
0512972	HOSE, DRAIN 25MM ID X 2.5M IUH351	\$223.58
0512973	STANDOFF, 1/4" X 8-32 NYLON	\$2.88

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0512985	CLAMP, HOSE S/S 1/2 - 29/32" #8	\$7.26
0512998	PUMP, RINSE AID DIAPHRAM TYPE	\$200.00
0513035	HARNESS, WIRING 240LT	\$251.34
0513044	NUT, COUPLING 1/4-20 X 7/8 S/S	\$4.07
0513057	ARM, LH RINSE 240HT	\$36.95
0513058	ARM, RH RINSE 240HT	\$49.37
0513059	HOLDER, MAGNET 240HT/LT	\$89.86
0513075	SWITCH, ROCKER DPDT, 250V LITE IUH351	\$50.12
0513095	GLASS, CHEMICAL SIGHT M7	\$254.58
0513098	LABEL, SITE GLASS M7	\$10.50
0513106	RELAY, DPST 30A 240VAC 120V COIL	\$43.69
0513110	MANIFOLD, RINSE FWR M3 UND.	\$29.64
0513117	BALL, TITANIUM, 5/32 DIA.	\$115.84
0513118	HOSE, 5/16 ID X 0.58OD RUBBER	\$2.83
0513147	HARNESS, DIGITAL DISPLAY U-LT-1	\$33.18
0513171	HOSE, DRAIN MTR TO DRAIN TEE COUPLER, 2.5" LG	\$3.00
0513310	THERMISTER, PROBE ASSY UCTR.	\$57.88
0513314	TEE, RINSE 1/2 HB X 3/8 NPT X 1/8NPT BRASS M4	\$30.72
0513324	FLANGE, PUMP SUCTION M4	\$31.39
0513325	ELBOW, PUMP SUCTION M4	\$9.58
0513328	HOSE, PUMP SUCTION M4 U/C	\$58.61
0513329	GASKET, PUMP SUCTION M4 U/C	\$14.40
0513330	HEATER, BOOSTER 5KW 208V	\$363.45
0513331	HEATER, BOOSTER 7.5KW 208V	\$382.64
0513332	SPRING, DOOR M4	\$26.61
0513339	HOSE, OVERFLOW DRAIN M4 U/C	\$17.80
0513361	WIRING HARNESS, F&D HT M4	\$495.38
0513362	WIRING HARNESS, F&D LT M4	\$235.71
0513437	ELBOW, DETERGENT 1/4" NPS	\$2.31
0513439	HOUSING, MANIFOLD FWR M4 UNDERCOUNTER	\$184.60
0513440	HOUSING, MANIFOLD F&D M4	\$182.67
0513441	CARTRIDGE, MANIFOLD M4	\$34.07
0513442	FLAPPER, MANIFOLD M4	\$7.79
0513443	PIN, RETENTION M4 UNDERCOUNTER	\$9.99
0513444	ORING, 2 1/8 OD X 3/32W #135 SILICONE	\$2.50
0513445	ORING, 5/16 OD X 1/16W #008 SILICONE	\$2.00
0513446	QUAD RING, 7/8OD X 3/32W #115 BUNA-N	\$2.00
0513447	SHAFT, FLAPPER M4	\$26.40
0513503	LABEL, FACIA UL130 M4	\$170.55
0513504	LABEL, FACIA 201HT M4	\$138.49
0513506	LABEL, FACIA 501HT M4	\$106.96
0513513	LABEL, FACIA 401HT M4	\$225.36
0513515	LABEL, FACIA UL130 M4.1	\$71.97
0513521	TIMER, AUTOMATIC FILL&DRAIN 351HT	\$255.06

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0513525	ORING, 2 1/4ID X 2 1/2OD SILICONE #228	\$3.98
0513536	HARNESS, UH230B M3.5(NP)	\$480.08
0513537	HARNESS, UH130B M3.5(NP)	\$456.87
0513538	HARNESS, BOOSTER THERMISTER	\$57.96
0513539	LABEL, FACIA UH130B/230B	\$85.35
0513540	LABEL, FACIA UH130B M3.5 (NP)	\$88.57
0513557	VALVE, INLET 1.0 GPM 115V 50/60 HZ	\$338.74
0513569	GROMMET, BLOWER DRIVE END 4.5mm	\$3.63
0513571	COIL, HEAT RECOVERY M4 U/C - NICKEL PLATED	\$1,655.00
0513572	BLOWER, 60MM X 360MM S/S HR M4 U/C	\$252.64
0513573	MOTOR, BLOWER 115V 60HZ	\$212.34
0513574	BEARING, C/W RUBBER HOUSING	\$8.56
0513575	TIMER, CONTROL HR M4 U/C	\$1,067.70
0513576	HARNESS, WIRING HR M4 U/C	\$765.67
0513579	LABEL, FACIA UH330B	\$159.22
0513579-1	LABEL, FACIA UH330B (2016)	\$169.47
0513582	GASKET, HOUSING HR	\$165.55
0513613	HOSE, ELBOW RINSE PUMP DISCHARGE M4 HR	\$67.15
0513650	ADAPTOR, 1/2" X 1/4" HOSE BARB PP.	\$13.14
0513651	CONNECTOR, FEMALE 1/4" TUBE X 1/4" NPT BRASS	\$15.66
0513654	HEATER, BOOSTER 3.5KW 208V	\$396.68
0513659	ADAPTER, 1/4 TUBE X 1/8 FNPT PP.	\$6.62
0513672	NUT, 1/4 NPS PP BLACK	\$1.01
0513677	ORING, No. 011 5/16ID X 7/16 OD SILICONE	\$2.49
0513679	HOSE, 1" ID X 1 3/8" OD BRAIDED RUBBER	\$13.68
0513680	ADAPTER, EXT. 1/8 NPT BRASS	\$3.81
0513698	FUSE, 6 AMP 250VAC TIME DELAY	\$14.52
0513699	HOSE, MOLDED UPPER WASH HR M4	\$93.30
0513727	GASKET, SIDE, DOOR 1/8x1/2x16 1/2	\$9.43
0513731	ELBOW, 1/4 NPT X 1/2 HOSE BARB PP C/W NUT	\$13.29
0513732	SEAL, V RING 1/2i	\$31.20
0513733	SEAL, V RING 1/4"	\$31.20
0513745	VALVE, CHEMICAL HOSE CHECK	\$33.88
0513758	FUSE, 20 AMP 250V 5X20MM	\$5.51
0513768	BUSHING, SHAFT SHUTOFF ARM DFM7	\$7.53
0513769	NUT, SHAFT SHUTOFF ARM DF M7	\$12.16
0513770	SHAFT, SHUTOFF ARM, DF M7	\$22.14
0513775	O-RING, SQUARE 0.5ID/0.625OD BUNA-N 70 DURO (4061T119)	\$1.80
0513789	HOUSING, CONVEYOR SWITCH DF	\$36.93
0513793	GASKET, 3/16THX1/2"WX16.5LG SIDE DOOR M4	\$18.84
0513794	GASKET, 3/16THX5/8"WX21.75LG TOP DOOR M4	\$28.02
0513795	FUSE, 0.063A SLOBLow 250VAC	\$3.75
0513830	BOARD, CONTROL CIRCUIT, 383HT M1	\$620.84
0513831	SENSOR. LEVEL	\$272.48

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0513833	BOARD, CONTROL CIRCUIT, 220V	\$1,124.15
0513834	LABEL, FACIA 383HT	\$99.31
0513836	HARNESS, SWITCH 383HT	\$12.74
0513837	HARNESS, SENSOR 383HT	\$61.27
0513838	HARNESS, WIRING 383HT	\$262.53
0513841	VALVE, ANTISIPHON BODY 383	\$18.43
0513842	NUT, ANITSIPHON VALVE 383	\$6.18
0513843	BALL, 3/8 Dia S/S	\$5.00
0513845	ELBOW, 1/4 TUBE X 1/4 MPT BRASS	\$43.34
0513847	ORING, 5/16ID X 9/16 OD X 1/8 W SILICONE No. 203	\$1.80
0513848	WASHER, SILICONE 7/8 ID X 1 5/16 OD X 1/16 THK 50 DURO	\$8.31
0513849	HOSE, DRAIN MOLDED 383	\$39.41
0513869	SURROUND, LED DISPLAY 383	\$9.37
0513888	LABEL, FACIA UH110E	\$175.56
0513916	LABEL, FACIA, 383HT M2	\$61.42
0513936	PUMP, DETERGENT PERISTALTIC BLK 220VAC	\$162.41
0513962	GASKET, UPPER SUMP NX SERIES	\$24.59
0513963	GASKET, LOWER SUMP NX SERIES	\$20.31
0513967	HUB, LOWER WASHARM NX SERIES	\$3.96
0513968	HUB, UPPER WASHARM NX SERIES	\$148.10
0513969	MANIFOLD, WASH PUMP NX SERIES	\$12.75
0513970	HEATER, WASH TANK NEXUS HT	\$64.55
0513971	ASSEMBLY, WASH ARM NX SERIES,	\$93.98
0513972	VALVE, WATER INLET 220V NX SERIES	\$131.90
0513974	HARNESS, SENSOR NEXUS HT	\$51.11
0513980	ELBOW, PUMP SUCTION NX SERIES	\$27.06
0513981	RING, PUMP SUCTION NX SERIES	\$11.22
0513982	HOSE, PUMP SUCTION NX SERIES	\$47.27
0513983	HOSE, PUMP DISCHARGE NX SERIES	\$23.83
0513984	HOSE, PUMP DRAIN NX SERIES	\$48.80
0513986	PUMP, RINSE AID NX SERIES	\$90.59
0513988	HEATER, 5KW 220V BSTR NEXUS	\$50.38
0513991	ENDCAP, WASHARM MOLDED NX SERIES	\$0.69
0513997	WASHER, BEARING WASHARM NX SERIES	\$5.77
0514000	O-RING, NOZZLE WASHARM NX SERIES	\$0.17
0514001	BEARING, WASHARM NX SERIES	\$14.35
0514002	BEARING HOUSING, WASHARM NX SERIES	\$24.24
0514040	PUMP, DRAIN 230V NX	\$144.32
0514048	MAGNET, N45 3/8 x 3/16 DISC NX SERIES	\$3.19
0514073	TUBE, PERISTALTIC SQUEEZE GIADOS	\$37.51
0514155	NIPPLE, 1/8 X 2" BRASS	\$5.23
0514156	ELBOW, 1/8 X 1/8 NPT BRASS	\$10.06
0514158	ADAPTER, 1/8 HOSE X 1/8 MNPT BRASS	\$8.04
0514162	RELAY, DPST 30A 240VAC 240V COIL	\$94.94

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0514166	LIGHT, INDICATOR, RED LED 2VDC	\$26.01
0514175	SCREW, NYLOCK 8-32X3/8" SS	\$1.64
0514181	BOARD, CONTROLLER DOOR INTERLOCK	\$475.68
0514185	SOLENOID, 115V DOOR INTERLOCK	\$195.52
0514191	FITTING, BOOSTER INLET M4	\$19.06
0514198	NIPPLE, 1/8 HEX BRASS 122-A	\$2.08
0514240	COIL, HEAT RECOVERY UH330ADA M4 Ni PLT	\$1,291.61
0514241	GASKET, COIL HOUSING 330ADA M4	\$92.60
0514251	HUB, UPPER WASHARM UC M3/M4 F&D	\$107.12
0514251-1	HUB, UPPER WASHARM UC M3/M4 FWR	\$113.64
0514254	HUB, UPPER WASHARM UH330ADA	\$78.11
0514256	NUT, WASH ARM, 330ADA	\$13.32
0514259	ARM, LH RINSE 330ADA	\$55.82
0514260	ARM, RH RINSE 330ADA	\$78.48
0514270	SPINDLE, RINSE ARM 330ADA	\$45.81
0514293	COIL, HEAT RECOVERY M4.2 U/C	\$1,441.92
0514294	HARNES WIRING HR M4.2	\$609.92
0514296	HEATER, BOOSTER 4.3KW 208V	\$258.21
0514313	GASKET, HR HOUSING UH330B M4.2	\$151.62
0514315	DISPLAY, TEMPERTURE CONTROL UH330 M4.2 ONLY	\$496.62
0514317	PUMP, RINSE 115V HR M4.2	\$526.48
0514318	ELBOW, 1/2 HOSE X 1/2 MNPT BRASS	\$84.17
0514322	HOSE, HEAT EX. COIL SUPPLY HR M4.2	\$48.96
0514323	HOSE, MOLDED RINSE SUCTION M4.2	\$42.04
0514324	MANIFOLD, RINSE PUMP M4.2	\$44.93
0514328	COIL, HEAT RECOVERY 330ADA M4.2 U/C	\$1,166.59
0514336	LABEL, FACIA 601HRG M4.2	\$155.82
0514413	CAM, FLOAT DFM7.5	\$10.80
0514459	SCREW, 6-32 X 5/16 FLAT HEAD SS C/W ORING	\$2.02
0514517	VALVE, SOL 240V 60HZ DF/SW 2.6 SST SEAT	\$260.70
0514615	FITTING, MOLDED RINSE	\$10.24
0514622	NUT, CHEMICAL TUBE	\$1.22
0514625	PUMP, RINSE 383 M2	\$108.85
0514646	SEAT, DRAIN MOLDED DFM7	\$7.29
0514763	ELBOW, STREET 90 POLYPROPYLENE	\$18.98
0514772	VALVE,FILL 5.0 GPM-500/501 HT SS SEAT	\$271.47
0514952	FITTING, DRAIN TRAY DFM8	\$7.19
0515150	ORING, 7/8ID X 3/32 70A DURO SILICONE (-118)	\$1.01
0700308	DOOR, ASSEMBLY WELDED 500HT/T	\$2,780.99
0700354	CURTAIN, ASSEMBLY DF	\$283.36
0700911	SCREEN, DEFLECTOR ASSEMBLY DF	\$98.06
0700948	STANDPIPE DF/SW DET TANK LARGE	\$72.87
0700997	ASSY, CURTAIN SUPPORT	\$119.32
0701011	ROD, SHUTOFF ASSY	\$133.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0701128	TRAY, ASSEMBLY RH DF CCW ONLY	\$1,916.45
0701724	ASSEMBLY, LIFT BRACKET ADJUSTOR	\$97.83
0701933	CAM, ASSY FLOAT C/W SET SCREW	\$69.17
0701956	KIT, 264 WASH HOSE	\$516.26
0702840	STANDPIPE, ASSEMBLY	\$175.67
0702877	GUARD, SPLASH SW400	\$465.66
0702878	GUARD, SPLASH SW600	\$556.62
0702882	PANEL, BACK SS SW400	\$866.31
0702886	PANEL, BACK SW600	\$1,835.98
0702979	MOTOR, MOUNT ASSEMBLY SW	\$195.35
0703002	HINGE, RAIL ASSEMBLY LH	\$67.54
0703003	HINGE, RAIL ASSEMBLY RH	\$79.72
0703029	SLIDE, RAIL ASSEMBLY SW4	\$390.63
0703078	PLUMBING, COVER ASSEMBLY SW4/6	\$252.69
0703078-1	PLUMBING, CVR ASY HI-HOOD SW4/6	\$264.12
0703080	TUBE, DISCONNECT ASSEMBLY	\$196.48
0703154	BRKT, LIFT ASSEMBLY SW4	\$567.39
0703176	DEFLECTOR, SPRAY ASSEMBLY SW4/6	\$143.90
0703176-1	DEFLECTOR, SPRAY ASSEMBLY SW HI-HOOD	\$240.56
0703213	BRKT, LIFT ASSEMBLY SW6	\$675.24
0703244	HOOD, ASSEMBLY WELDED SW4/6	\$1,476.72
0703390	SCRAPER, TUBE ASSEMBLY SW4/6	\$82.83
0703673	COLLAR, W/SETSCREW DF/SW	\$22.00
0703683	HINGE, ASSEMBLY TOP DF/SW	\$28.24
0703684	HINGE, ASSEMBLY BTM DF/SW/500	\$28.39
0703702	DISCONNECT, ASSEMBLY	\$56.20
0704576	SLIDE, RAIL ASSEMBLY SW600	\$462.52
0704756	MANIFOLD, 2-HOLE ASSEMBLY	\$131.27
0704757	MANIFOLD, 3-HOLE ASSEMBLY	\$201.46
0704772	PLUMBING, SANIT ASSEMBLY DF/SW	\$450.49
0704862	SHAFT, IDLER ASSEMBLY	\$274.19
0704863	SHAFT, DRIVE W/SPROCKET	\$681.42
0705047	ARM, SPRAY ASSEMBLY UPR500HT/T	\$354.14
0705049	ARM SPRAY ASSEMBLY BTM 500HT/T	\$411.60
0705479	DRIP TRAY, ASSEMBLY 500HT/T	\$480.95
0705486	SPRAYARM, LOWER COMPLETE	\$366.69
0705487	FRAME, SCREEN ASSEMBLY	\$776.88
0706204	TRAY, WASTE SW47	\$924.94
0706634	TUBE, ELEMENT ASSEMBLY 15CC	\$49.24
0706635	TUBE, ELEMENT ASSEMBLY 45CC	\$44.61
0707036	ACTIVATOR, CCW W/WN DF	\$376.40
0707142	ROTOR, ASSEMBLY 500HT/T	\$25.73
0707258	KIT, ACCESS DISCONNECT	\$2,650.98
0707352	DOOR, FRONT ASSEMBLY D/M	\$989.99

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0707375	SCREEN,ASSEMBLY TANK DET DF/SW	\$277.51
0707380	TANK, ASSEMBLY DRAIN DF/SW	\$558.59
0707383	SCREEN, DRAIN ASSEMBLY SW	\$238.65
0707388	HOUSING DRIVE MTR ASSEMBLY DF	\$340.93
0707394	TRIM, FRONT ASSEMBLY RH DF-M6	\$337.19
0707399	DOOR, ASSEMBLY DF-M6	\$1,079.88
0707403	BOX, CONTROL WELDED DF/SW	\$1,411.33
0707413	BOX, SWITCH ASSEMBLY DFM6	\$173.50
0707415	TANK, DETERGENT SWM5,DFM6 OLDR	\$1,432.08
0707434	TRAY, ASSEMBLY WELDED LH DF	\$308.55
0707452-S	ARM, WASH C/W BEARING D/M	\$603.48
0707456	ARM, WASH WELDED ASSEMBLY D/M	\$423.00
0707485	ROD, SHUTOFF ASSEMBLY SW M5	\$147.41
0707497	TANK, WELDED SW400 M5	\$2,254.49
0707498	STANDPIPE SW WASH TANK M5	\$119.02
0707503	CHANNEL, ACTIV ASSY SW400M5	\$114.88
0707514	DOOR, ASSEMBLY WELD RH SW400M5	\$558.59
0707515	DOOR, ASSEMBLY WELD LH SW400M5	\$477.31
0707544	WASTE TRAY DF70A USE WITH DFM6	\$829.98
0707562	TANK WELDED ASSY SW6 M5	\$3,213.60
0707576	CHANNEL, ACTIVATING ASSY SW6M5	\$167.43
0707602	SUPPORT, WIDE SCREEN ASSEMBLY	\$531.37
0707619	ORDER INDIVIDUAL PARTS - KIT, SERVICE PUMP MODEL 500	\$1,233.64
0708160	SPRAY ARM NUT CLIP ASSY	\$87.52
0708396	SHUTOFF ROD ASSY DF1/2	\$223.79
0708453	SINK UNIT SW46M2	\$4,540.57
0708493	DRAIN PIPE ASSY 7i	\$1,121.87
0708523	ASSY,CHEM. INJECT.CONTROL BRD.	\$1,045.06
0708527-S	DOOR ASSY 501 COMPLETE-SERVICE	\$1,777.93
0708538	TIMER & CAM ASSY - 501 HT,TUW	\$745.58
0708561	CHEMICAL PUMP ASSY 501TM2	\$1,130.54
0708564	HINGE WELDED ASSY 501HTM2	\$312.00
0708590	TIMER & CAM ASSY 501 LT	\$1,071.20
0708635	SWITCH PLATE ASSY 501HTM3	\$2,231.39
0708650	MANIFOLD UPPER WLD ASY 501HTM3	\$416.00
0708681	HOOD WELDED ASSY, SW	\$0.00
0708685	ACTIVATOR ASSY DF-2	\$120.58
0708691	DOOR WELDED ASSY - CHAMP UC	\$2,327.35
0708711-1	HOOD ASSY BOLTED SWM5 HIHOOD	\$1,478.20
0708744	OBSOLETE - KIT, TOP PANEL - KIT 505 M2	\$0.00
0708745	OBSOLETE - KIT, LH SIDE PANEL - KIT 506 M2	\$0.00
0708754	KIT RINSE PUMP - KIT 508 M2	\$629.28
0708757	RACK STAND - 17RS - ALL U/C MODELS	\$1,664.00
0708764	KIT PMP DRAIN-KIT509 HT,HTN,LT	\$1,593.36

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0708766	KIT PMP DRAIN - KIT 510 - HT M2	\$1,517.37
0708769	TIMER DOOR MAC 14-SEC RIN 120V	\$964.08
0708868	KIT, RETROFIT - GEMS FLOAT	\$416.00
0708874	WASH ARM, LOWER ASSY C/W BRG	\$548.11
0708896	DOOR ASSY - LH D/M	\$656.29
0708940	BOX, CONTROL ASSEMBLY DFM6	\$3,546.77
0708964	DOOR, FLUSH SW LH	\$936.00
0708986	SPRAYTUBE CLEANOUT TOOL - DF	\$227.29
0709043	KIT, BOOSTER RETROFIT DM	\$1,675.98
0709049	BOX, CONTROL WELDED DF/SW	\$273.38
0709054	TANK, DETERGENT SWM5,DFM6 NEWR	\$874.88
0709068	DOOR WELDED ASSY - MD18	\$816.99
0709071	DOOR WELDED, HOOD--MD18	\$980.08
0709076-S	TIMER & CAM ASSY BOLTED-MD18	\$1,285.44
0709089	SWITCH, ASSY, GREEN START MD 18	\$70.92
0709100	CHEMICAL PUMP ASSEMBLY - MD18	\$1,370.98
0709105	SCRAP SCREEN WLD ASSY - MD18	\$340.93
0709126	LOWER SPRAYARM,ASY BLTED-MD18	\$0.00
0709130	UPPER SPRAYARM,ASY BOLTED-MD18	\$624.00
0709140	DRAIN FLAPPER ASSY - MD18	\$109.57
0709191	PUMP ASSY 1.4HP 3PH 220/380V	\$2,394.78
0709196	DRAIN OVERFLOW,WLD ASY D/M-L/C	\$459.19
0709223	DRAIN VALVE BOLTED ASSY - MD18	\$2,182.27
0709242	KIT CYCLE COUNTER - MD18	\$200.00
0709252	FLAPPER PIVOT ASSEMBLY - MD18	\$253.84
0709279	PUMP ASSY 1.4HP 1PH 115/220	\$2,709.94
0709285	SOLENOID ASSY - MD18	\$405.55
0709317	FRONT DOOR ASSY - MH60M2	\$0.00
0709358	KIT, LIGHT PBTN MH60 TM TO FUR	\$355.60
0709368	TIMER ASSY 60SEC 220/60-MH60M2	\$0.00
0709404	DOOR ASSEMBLY, LH - D/M	\$682.25
0709405	DOOR ASSEMBLY - D/M	\$1,335.04
0709427	KIT, DOOR SWITCH CONVER - 501	\$688.63
0709431	DOOR SWITCH PLATE ASSY - 501	\$232.76
0709462	CATCH DOOR ASSY - 501 SS PLUNG	\$211.95
0709479	SUMP COVER ASSY - MD18	\$154.58
0709501	AUTO-FILL KIT - IDH	\$952.29
0709624	DETERGENT PUMP KIT - 401 M2	\$761.33
0709632	TIMER ASSY IDH 115V	\$1,058.27
0709633	TIMER ASSY MH60 115V	\$975.43
0709713	DOOR BLTD ASY/CON PANEL-UNHB16	\$2,392.00
0709714	DOOR, WELDED ASSY - UNHB16	\$808.52
0709727	SCRAP SCREEN WLD ASSY-UNHB16	\$1,334.78
0709731	PUMP SCREEN WLD ASSY - UNHB16	\$769.61

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0709773	USE 0709773-S, PROBE, WATER LEVEL- PP3	\$0.00
0709773-S	PROBE SUB-ASSY, WATER LEVEL- PP3	\$184.33
0710031	KIT, COLD WATER DRAIN 501	\$1,000.00
0710070	KIT, WASH PUMP, 500HT/TM2	\$2,023.43
0710071	KIT, WASH PUMP, 501/TUW	\$1,398.31
0710072	KIT, WASH PUMP, 401HT/LT	\$1,493.03
0710087	SPRAYARM WELDED ASSY USN10	\$419.28
0710097	LH HINGE WELDED ASSY UH-150	\$275.09
0710098	RH HINGE WELDED ASSY UH-150	\$304.13
0710105	STRAINER,SUCTION WLD ASSY PP3	\$244.50
0710158	DOOR ASSY WELDED UH-150 CHAMP	\$2,368.63
0710167	DOOR LATCH WELDED UH-150 CHAMP	\$820.99
0710174	GAS SPRING MOUNT ASS'Y UH-150	\$95.26
0710227	DOOR WELDED ASSY USN-10	\$1,145.13
0710247	RINSE ARM ASSY WELDED USN10	\$964.08
0710279	STANDPIPE USN10	\$665.22
0710290	MANIFOLD,WASH	\$3,827.37
0710319	PUMP ASSY 230 1P 3HP	\$2,600.00
0710339	SCRAP SCREEN,NS WLD ASSY MD18	\$317.93
0710496	ASSY,DRAIN BALL/OVERFLOW TUBE	\$448.13
0710557-S	KIT*BOOSTER ASSY,ELEC BOLTED USN10	\$6,315.80
0710583	ASSY,TIMER&CAM-HT/RINSE SAFETY	\$726.82
0710605	KIT,CHEMICAL DISPEN(DFM6,SWM5)	\$1,990.00
0711036-28	KIT,RAIL,TOP,4 SIDE MD24-36SL	\$1,272.65
0712076-1	OPTION KIT, DET/RINSE AID PUMPS Moyer	\$3,052.78
0712076-2	OPTION KIT, DET/RINSE AID PUMPS DH1000	\$2,673.99
0712105	KIT ASSY, TIMER SOLID STATE	\$741.83
0712105-1	KIT ASSY, MD 240 TIMER SOLID STATE	\$914.92
0712106	KIT, M3/M4 DIGITAL TEMPERATURE DISPLAY BOARD	\$592.01
0712123	MOTOR, DRAIN 115V C/W PIN - ORDER 0512123	\$0.00
0712162	HINGE, LH ASSY, U/C	\$124.71
0712162-1	HINGE, RH ASSY, U/C	\$124.71
0712236-1	OVERFLOW TUBE ASSY FWR	\$315.04
0712314	KIT, CHEMICAL ALARM, LOW-TEMP U/C	\$2,653.08
0712314-2	KIT, CHEMICAL ALARM HI-TEMP U/C	\$2,575.81
0712367	MANIFOLD, DRAIN ASSY F&D U/C	\$773.72
0712368	MANIFOLD, DRAIN ASSY FWR U/C	\$773.72
0712382	KIT ASSY, FWR DRAIN WATER TEMPERING U/C	\$1,189.96
0712393	STAND, MDM9 (6 ")- 201/301/401/501/UH/UL - U/C	\$1,244.30
0712430	KIT, DRAIN WATER TEMPERING 301HT	\$1,276.74
0712480	KIT, CASTER M3 UNDERCOUNTER	\$372.38
0712480-1	KIT, CASTER M4 UNDERCOUNTER	\$372.38
0712481	KIT, CASTER 301HT	\$787.55
0712551	KIT, DF71 DRAIN TRAY FLAT M7	\$970.14

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0712632	TRAY, DRAIN ASSY WELDED DF71	\$749.84
0712637	SCREEN, CURVED ASSY SS DFM7	\$535.60
0712640	TANK, DETERGENT WELDED DFM7	\$1,423.29
0712641	SCREEN, DET TANK WELDED DFM7	\$377.36
0712642	DOOR, WELDED CURVED DFM7	\$873.11
0712643	DOOR, WELDED FLAT CG,KROWNE	\$414.33
0712644	SCREEN, SCRAP WELDED DFM7 - ORDER 0713746 FOR SERVICE	\$537.10
0712647	DOOR, BRACKET ASSY DFM7 ALL	\$150.16
0712648	ARM, SHUTOFF WELDED ASSY	\$127.31
0712649	BRACKET ASSY, FACIA CURVED	\$101.52
0712691	DOOR, WELDED FLAT ECOLAB USA	\$528.98
0712692	DOOR, WELDED FLAT MOYER	\$525.03
0712712	HOUSING, DRIVE MOTOR ASSY DFM7	\$357.98
0712734	KIT, DF72 DRAIN TRAY CURVED DFM7	\$1,195.96
0712735	SHUTOFF ARM ASSY DFM7	\$290.73
0712743	KIT, UPPER WASHARM BEARING 501M2	\$117.16
0712749	BEARING ASSEMBLY ALL M3 SERIES + 301	\$107.12
0712834	ARM, RINSE ASSY 351HT/UC65e	\$272.91
0712835	TANK, BOOSTER WELDED 351HT	\$1,010.78
0712838	TANK, WASH ASSY 351HT/UC65e	\$1,962.84
0712839	DOOR ASSY WELDED 351/UC65e (for service USE 0713141)	\$0.00
0712910	BASE ASSY 351/UC65e	\$910.68
0712949	KIT ASSY, 351HT DRAIN WATER TEMPERING	\$1,555.93
0712949-2	KIT, DRAIN TEMPERING 383HT	\$1,073.94
0712993	KIT, SIGHT GLASS GLASSWASHERS	\$837.34
0713016	DOOR WELDED ASSY, 240LTHT	\$1,568.62
0713133	KIT, FILL AND DRAIN TIMER 351HT	\$363.32
0713136	DOOR, COMPLETE ASSY 401/501 (SERVICE ONLY)	\$1,063.14
0713141	DOOR WELDED ASSY, 351/383 (SERVICE ONLY)	\$1,285.44
0713153	DOOR COMPLETE, 240LTHT - FOR SERVICE ONLY	\$1,400.00
0713333	TANK, BOOSTER WELDED, M4 U/C	\$848.36
0713376	KIT, CYCLE COUNTER M4	\$387.26
0713428	HINGE ASSY, RH M4	\$79.15
0713429	HINGE ASSY, LH M4	\$69.68
0713448	VALVE, DRAIN F&D M4 U/C	\$164.05
0713520	KIT, SNUBBER 351HT FILL/DRAIN	\$138.75
0713558	KIT, DOOR GASKET	\$128.48
0713565	BOOSTER, WELDED HR M4 U/C	\$1,008.33
0713583	PANEL, FACIA WELDED ASS'Y HR M4	\$292.82
0713656	KIT, DETERGENT FITTING	\$26.26
0713667	CARTRIDGE ASSY COMPLETE DRAIN VALVE M4	\$628.65
0713741	KIT, POWER CORD 115/208-240V/1PH M4	\$520.00
0713746	SCREEN ASSY COMPLETE DFM7 (FOR SERVICE)	\$398.58
0713771	SHUTOFF ARM, WELDED ASS'Y, DF M7	\$88.24

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

0713778	SNUBBER ASSY C/W FASTONS	\$33.84
0713795	KIT, HINGE/SWITCH BRKT UPDATE	\$275.31
0713850	BOOSTER WELDED ASSY 383HT	\$918.96
0713871	SCREEN, SCRAP ASSY 383HT	\$162.77
0713875	KIT, SERVICE FILL VALVE 383HT ALTERNATE TO 0512853	\$238.65
0713937	KIT, NEXUS DETERGENT PUMP REPLACEMENT	\$170.60
0713966	ASSEMBLY, DOOR HINGE NX SERIES	\$326.63
0713971	ASSEMBLY, WASH ARM NX SERIES,	\$106.54
0713985	KIT, NX SERIES CONTROL CIRCUIT BOARD	\$382.81
0714049	KIT, NOZZLE NX SERIES WASH ARM	\$7.30
0714052	ASSEMBLY, ANTI-SIPHON VALVE KIT	\$53.45
0714170	BOOSTER ASSY COMPLETE HR M4 SERVICE ONLY	\$1,256.42
0714208	KIT, DRIP TRAY UNDERCOUNTER	\$635.56
0714245	DOOR WELDED ASSY, UH330ADA M4	\$739.15
0714258	RINSE ARM ASSY UH330ADA M4	\$293.91
0714276	WASHARM, UPPER WELDED 330ADA	\$687.48
0714284	TANK, BOOSTER WELDED, HR M4.2 U/C	\$853.73
0714292	KIT, STAND 4" UH330ADA	\$472.21
0714380	KIT, DRAIN WATER TEMPERING UNIVERSAL UNDERCOUNTER	\$1,860.45
0714424	TANK, DETERGENT WELDED DFM7.5	\$864.43
0714432	KIT, DOOR INTERLOCK M4	\$2,045.59
0714437	SHUT OFF ASSY, DFM7.5	\$397.97
0714510	SCREEN, ASSEMBLY SCRAP PUMP SUCTION ELBOW M4	\$183.51
0714712	KIT, BOOSTER WIRE REPAIR M3 M4	\$214.24
0714713	KIT, DETERGENT D34358 PUMP	\$343.93
0714747	KIT, SENSOR HARNESS WIRING 383 SERIES	\$175.58
100002	BOLT 1/4-20 X 1 3/8 HEX HD	\$3.43
100003	NUT PLAIN 1/4-20 SST	\$3.43
100007	SCREW 10-32 x 3/8 TRUSS HD	\$3.43
100012	HANDLE DOOR	\$37.62
100013	COUPLING 1 NPT SST	\$43.87
100023	ELBOW STREET 3/4x90 SST	\$49.43
100036	TEE 1 1/2 NPT GALV	\$43.32
100038	SEAL 1 INCH	\$276.61
100043	NIPPLE CLOSE 1 1/2NPT GALV	\$18.81
100045	COCK DRAIN	\$100.00
100051	NIPPLE CLOSE 3/4NPT SST	\$23.31
100054	VALVE 3/4i ASCO	\$737.92
100070	MOTOR 2HP 3/60/MV LH MOTOR	\$2,520.47
100073	SCREW 1/4-20 x 1/2 TRUSS HD	\$3.43
100079	TRANS TA 80131	\$442.57
100089	FUSE BLOCK 250V 30AMP 3POL	\$79.15
100092	FUSE OT-10 250V ONE TIME	\$12.04
100093	FUSE NON-15 250V ONE TIME	\$26.38

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

100095	SCREW 10-32 x 3/8 RND HD	\$3.43
100097	SCREW 10-32 x 1/2 TRUSS HD	\$3.43
100099	COTTER PIN 3/32 X 3/8	\$2.41
100100	SCREW 8-32 x 1/4 ROUND HD	\$3.43
100109	STUD WELD 1/4-20 X 1/2	\$3.43
100110	STUD WELD 1/4-20 X 3/4	\$1.04
100113	CAP 3/4 NPT SST	\$19.24
100117	VALVE GAS MANIFO B67RA56	\$1,615.18
100118	UNION ELBOW 3/4x90 MALE BRASS	\$649.46
100123	COCK GAUGE 1/4 41-500-01	\$42.34
100125	THERMOMETER 7 FOOT LEAD	\$220.67
100131	ELBOW RED 1/2Cx3/8FPTx90 COPPR	\$65.32
100134	ELBOW STREET 1x90 BI	\$21.65
100135	PRESSURE GAUGE 0-60 PSI.	\$37.14
100140	NUT PLAIN 3/8-16	\$3.43
100141	NUT GRIP 1/4-20 SST	\$2.35
100142	NUT GRIP 5/16-18	\$7.73
100142-T	NUT TOPLOCK 5/16-18 SST	\$2.48
100143	NUT GRIP 3/8-16	\$8.22
100147	ELBOW STREET 1/2x90 BI	\$15.13
100150	ELBOW, STREET, 1 1/2 NPT x 90 SST	\$52.84
100153	BOLT 3/8-16 X 1 HEX HEAD	\$5.29
100154	NUT PLAIN 5/16-18	\$3.43
100156	LOCKNUT 3/4NPT BRASS	\$17.26
100158	TEE RED 1 1/2x1/2x1 1/2 GALV	\$65.53
100159	ELBOW 1 1/2x90 GALV	\$58.42
100161	ELBOW 2x90 GALV	\$26.82
100163	NOZZLE 3/8 H U-SS #50120	\$245.17
100171	BUSH RED FACE 3/4 X 1/2 BR	\$21.41
100172	NOZZLE 3/8 HH18SQ-BRASS	\$128.01
100178	VALVE GATE 1 1/2 IN B-103	\$308.82
100184	NIPPLE CLOSE 3/4NPT BRASS	\$23.52
100194	NUT GRIP 10-32	\$3.43
100195	LOCKNUT 3/8NPT BRASS	\$8.68
100198	STUD WELD 10-32 X 1/2	\$2.41
100204	COUPLING 1 NPT BI	\$17.28
100206	NIPPLE 1/2x2 1/2 BRASS	\$24.85
100209	NIPPLE CLOSE 1/2NPT BRASS	\$16.91
100210	PLUG 1/8NPT SST	\$16.45
100212	SCREW 10-32 x 3/4 TRUSS HD	\$3.43
100213	SCREW 10-32 x 1/4 TRUSS HD	\$3.43
100214	SCREW 1/4-20 x 3/4 TRUSS HD	\$3.43
100216	WASHER SEALING 1/4I for sub	\$18.81
100218	VALVE 3/4i 208V 14S23	\$1,418.56

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

100220	VALVE 1 1/4IN 120V MAG 117S25	\$2,372.32
100223	VALVE 3/4IN 115V MAG 14S23	\$1,813.25
100224	VALVE 1IN 120V MAG 116S24	\$2,342.49
100243	PRERINSE ASSY,1/2 DECK MOUNT	\$2,505.84
100249	MOTOR 1/4HP 115-230/60/1 DRIVE	\$1,274.35
100263	STRAINER LINE 1-1/4BI W/PLUG	\$294.59
100269	VALVE PRES REDUC 1IN WATER	\$628.70
100271	VALVE PRESS RED 1 1/4 STM	\$3,618.95
100280	TRANSFORMER 250VA 240/480:120/240	\$1,222.00
100291	TERMINAL BLOCK-END	\$6.31
100292	TERMINAL BLOCK	\$36.75
100294	TERMINAL BLOCK 6PT TB300-06	\$29.27
100302	PILOT LIGHT 120V RED 52	\$226.51
100303	PILOT LIGHT 240V RED	\$569.91
100304	CONT BLK NC FOR 52	\$0.00
100305	CONT BLK NO FOR 52	\$235.08
100316	PUSH BTTN GREEN 52	\$305.45
100317	PUSH BTTN RED 52	\$353.34
100322	SWTCH SLCT 2 POS 52	\$604.92
100324	SWITCH LIMIT BAFI-2RN-RHRL	\$1,417.68
100326	SWITCH 120V	\$91.37
100327	OVERLOAD RELAY 48DA18AA	\$480.97
100328	SWITCH LIMIT	\$516.70
100329	SWITCH LIMIT BZ2RW 863A2	\$86.85
100336	OVERLOAD RELAY	\$1,228.79
100345	SWITCH LIMIT BAFI-2RN-LH	\$795.51
100348	TERMINAL BLOCK CR2960SY139C3B	\$259.55
100352	SWITCH LIMIT	\$352.86
100359	CONTACTOR 40FLA 4P 120COIL	\$1,071.20
100380	NOZZLE 1/4 HU-SS #5040	\$345.62
100382	BEARING JAF-ER104-10	\$225.84
100385	BEARING SK115	\$520.00
100410	TIMER BR15A6 60SEC 120V	\$1,132.09
100415	PUSHBUTTON 10250T103 STR	\$365.56
100418	CONTACT BLOCK 10250T51 STP	\$109.30
100419	CONTACT BLOCK 10250T53 STR	\$249.12
100420	PILOT LIGHT 120V NO LENS	\$392.06
100425	OVERLOAD RELAY C300CN3	\$1,517.87
100444	SHEAVE AK 27 3/4 BORE	\$38.63
100446	SHEAVE AK 30 1/2 BORE	\$128.81
100447	SHEAVE AK 32 1/2 BORE	\$100.00
100449	SHEAVE AK 39 1/2 BORE	\$114.78
100450	SHEAVE AK 39 3/4 BORE	\$119.32
100451	SHEAVE AK 49 3/4 BORE	\$224.50

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

100453	SHEAVE AK 54 3/4 BORE	\$233.92
100454	SHEAVE AK 59 3/4 BORE	\$84.41
100456	SHEAVE AK 61 3/4 BORE	\$276.98
100457	SHEAVE AK 71 3/4 BORE	\$185.86
100458	SHEAVE AK 74 3/4 BORE	\$140.93
100461	NIPPLE 3/4x2 1/4 BRASS	\$35.16
100471	BEARING AS5KDD	\$293.85
100473	FUSE ATMR-3 600V ONE-TIME	\$45.41
100484	STRIP GUIDE 1/4 X 1 X 86" UHMW	\$80.89
100485	CLUTCH TORQ LIMIT 350A2 1iBORE	\$1,136.44
100486	CLUTCH TORQ LIMIT 250A2 3/4BOR	\$1,504.59
100492	SEAL OIL NITRILE 3/8x3/4x1/4SB	\$121.13
100500	VACUUM BREAKER 1/2IN BRONZE	\$127.15
100510	TEE 1 1/4 NPT SST	\$27.60
100512	ELBOW 1x90 SST	\$52.59
100516	ELBOW STREET 1/2x90 SST	\$38.67
100521	CAP 3/8 NPT SST	\$32.88
100522	CAP 1/2 NPT SST	\$32.88
100532	Inactive - COUPLING RED 1 X 3/4 SST	\$0.00
100535	BUSH RED 1 1/4 X 1 SST	\$60.82
100537	CROSS 3/4 NPT SST	\$89.54
100544	ELBOW RED 1/2x3/8x90 SST	\$0.00
100546	LOCKNUT 1/4NPT SST	\$38.71
100547	LOCKNUT 1/2NPT SST FORGED	\$60.46
100548	LOCKNUT 3/4NPT SST	\$67.32
100554	TEE 1/2NPT SST	\$30.16
100559	UNION 1 1/2NPT SST	\$155.36
100562	TEE 1/8NPT BRASS	\$5.05
100571	UNION 3/4NPT BRASS	\$105.82
100573	LOCKNUT 1/4NPT BRASS	\$14.47
100574	CAP 3/8 NPT BRASS	\$17.89
100579	PLUG 1 1/4NPT GALV	\$27.58
100583	*OBSOLETE*TEE RED 1 1/4x3/4x3/4 BRASS	\$0.00
100585	LOCKNUT 1NPT BRASS	\$29.29
100587	PLUG 1 1/2NPT GALV	\$7.16
100589	UNION 1 1/2NPT GALV	\$34.78
100591	LOCKNUT 1 1/2NPT BRASS	\$43.62
100595	BUSH RED 1 1/2 X 3/4 BRASS	\$0.00
100598	CROSS 1/2 NPT BRASS	\$60.02
100599	CROSS 3/4 NPT BRASS	\$70.92
100616	ELBOW STREET 1 1/2x90 BRASS	\$200.00
100625	TEE RED 2x2x1 1/4 GALV	\$61.04
100652	BUSHING BRZ OIL 5/8 X 7/8 X 1	\$9.14
100663	BUSHING BRZ OIL 1 X 1 1/4 X 1 1/4	\$45.85

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

100694	NIPPLE CLOSE 1NPT SST	\$6.71
100704	NIPPLE RTOE 1/2x1 3/4 SST	\$95.68
100709	LOCKNUT 1/2NPT BRASS	\$15.76
100719	MOTOR 1HP 1/60/MV	\$2,256.97
100721	MOTOR 1HP 3/60/MV LH PUMP	\$2,181.22
100734	BOLT 1/4-20 X 1/2 HEX HEAD SST	\$3.43
100735	BOLT 1/4-20 X 5/8 HEX HEAD	\$3.43
100736	BOLT 1/4-20 X 3/4 HEX HEAD	\$3.43
100738	BOLT 1/4-20 X 1 HEX HEAD	\$3.43
100739	BOLT 5/16-18 X 3/4 HHD SST	\$3.43
100740	BOLT 5/16-18 X 1 HEX HEAD	\$3.43
100742	BOLT 5/16-18 X 2 HEX HEAD	\$8.22
100746	BOLT 3/8-16 X 1 1/4 HEX HD	\$5.29
100747	BOLT 1/2-13 X 1 HEX HEAD	\$6.38
100749	SCREW 8-32 x 5/8 FILLISTER	\$1.80
100750	SCREW 6-32 x 3/8 FLAT HD	\$2.41
100752	SCREW 8-32 x 1/2 FLAT HD	\$3.43
100754	SCREW 10-32 x 1/2 FLAT HD	\$3.43
100755	SCREW 1/4-20 x 1/2 FLAT HD SLOTTED	\$3.43
100756	SCREW 1/4-20 x 3/4 FLAT HD SLOTTED	\$3.33
100763	SCREW 10-32 x 1 ROUND HD SST	\$3.43
100764	SCREW 6-32 x 1/2 ROUND HD	\$2.41
100767	SCREW 10-32 x 3/4 ROUND HD	\$2.41
100769	SCREW SET 3/8-16 X 3/4 DOG PT	\$16.45
100771	SCREW SET 1/4-20 X 1/4 SOCKET	\$3.43
100775	SCREW 10-32 x 3/4 THUMB	\$6.39
100778	SCREW 1/4-20 x 3/8 TRUSS HD	\$3.43
100779	SCREW 1/4-20 x 5/8 TRUSS HD	\$3.43
100784	SCREW 5/16-18 x 3/4 TRUSS HD	\$3.43
100788	V-BELT 4L 240	\$36.28
100791	V-BELT 4L 280	\$38.47
100792	V-BELT 4L 290	\$39.51
100793	V-BELT 4L 300	\$38.81
100794	V-BELT 4L 310	\$39.76
100795	V-BELT 4L 320	\$40.78
100796	V-BELT 4L 330	\$41.84
100797	V-BELT 4L 340	\$43.13
100799	V-BELT 4L 350	\$41.30
100800	V-BELT 4L 360	\$42.60
100801	V-BELT 4L 370	\$43.48
100807	BOOSTER STEAM 9WXF-14	\$12,741.57
100820	COLLAR 1/2 INCH CL-8-SS	\$46.77
100843	EMT 3/4 CONNECTOR NPT/COMPRESS	\$3.06
100844	EMT STRAIGHT 1/2IN UNIVERSAL	\$113.64

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

100848	VALVE,FLOW CONTROL 6GPM	\$272.05
100853	VALVE CHECK 3/4 NPT BRONZE	\$291.62
100854	VALVE CHECK 1 INCH	\$201.70
100868	STUD,CROSSHEAD ROLLER 1/2-13	\$51.94
100870	WATER SLINGER 5/8IN HOLE	\$39.76
100874	SPRING G-23	\$200.00
100883	EMT NIPPLE CHASE 1/2IN	\$15.26
100894	BOLT 5/16-18 X 2 1/4 HEX HEAD SST	\$2.43
100906	FUSE ATMR-5 600V ONE-TIME	\$45.41
100907	FUSE TR-5 250V TIME DELAY	\$32.06
100912	FUSE TR-10 250V TIME DELAY	\$41.84
100913	FUSE ATMR-10 600V A LIMIT	\$45.41
100916	FUSE TR-15 250V TIME DELAY	\$21.52
100917	FUSE ATMR-15 600V ONE-TIME	\$63.86
100920	FUSE TRS-15 600V TIME DELAY	\$47.02
100922	FUSE ATMR-20 600V ONE-TIME	\$45.41
100924	FUSE TR-20 250V TIME DELAY	\$22.00
100927	FUSE, 30 AMP	\$22.00
100929	FUSE ATMR-30 600V ONE-TIME	\$45.41
100934	FUSE TR-50 250V TIME DELAY	\$39.71
100939	NIPPLE CLOSE 1/8NPT BRASS	\$6.70
100947	NIPPLE CLOSE 1/4NPT BRASS	\$8.77
100959	NIPPLE 3/4x1 3/4 SST	\$123.05
100979	BUSH RED 1 1/2 X 1 BI	\$16.57
100981	BUSH RED 2 X 1 BI	\$25.73
100983	BUSH RED 2 X 1 1/2 BI	\$15.26
100991	BEARING BALL ER-16C	\$293.71
100998	NIPPLE CLOSE 3/8NPT BRASS	\$14.92
101000	NIPPLE CLOSE 1NPT BRASS	\$6.24
101026	TEE RED 1x1x1/2 BRASS	\$76.72
101061	NIPPLE CLOSE 1 1/4NPT BRASS	\$35.27
101062	NIPPLE CLOSE 1 1/4NPT GALV	\$11.39
101069	CAP 1 NPT SST	\$57.76
101090	NIPPLE 3/4x3 SST	\$31.77
101123	FITTING GREASE T-7004	\$35.60
101128	PILOT LIGHT 120V RED	\$38.99
101135	PILOT LIGHT 240V RED (1051A1)	\$49.34
101148	LINK CONNECTING #41 CHAIN	\$4.16
101149	LINK CONNECTING #50 CHAIN	\$12.98
101153	LINK OFFSET #50 CHAIN	\$19.91
101156	CHAIN RC50 5/8i STEEL	\$29.64
101168	PUSHBUTTON E34PB2	\$201.90
101169	SWITCH SLECTOR 10250-1311	\$183.12
101171	SWITCH A-1 Mercuy Tilt 1Amp@ 120VAc	\$240.46

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

101172	BRACKET A-1 SWITCH	\$19.91
101180	SWTCH TOG SPDT ON/OFF/MOM ON	\$91.22
101181	SWTCH TOG DPDT ON/OFF/ON	\$148.58
101190	MOTOR 1/2HP 1/60/115-230 GE	\$1,106.60
101200	MOTOR 2HP 1/60/MV	\$3,303.51
101201	MOTOR 2HP MV/60/3 BDV OLD	\$2,342.49
101216	OBSOLETE-TIMER 120V 55BA2AF	\$0.00
101248	STRAINER LINE 1i BRONZE	\$412.40
101249	STRAINER LINE 1 1/2i BI W/PLUG	\$294.89
101259	PLUG 1/8NPT BRASS	\$16.45
101261	ELBOW STREET 1/4x90 BRASS	\$18.29
101262	NIPPLE 1/4x1 1/2 BRASS	\$8.77
101265	UNION 1/4NPT BRASS	\$66.42
101272	RACK UTENSIL #626	\$2,449.65
101273	RACK CP SILVER RACK FLAT	\$193.50
101285	RACK PP DISH RACK PEG	\$193.50
101302	JUNCTION BOX 4IN	\$12.66
101397	NIPPLE RTOE 1/2x7 BRASS	\$117.26
101478	NIPPLE 1/2x26 SST	\$498.60
101500	NIPPLE 3/4x4 1/2 SST	\$46.09
101558	NIPPLE 3/4x13 1/4 SST	\$139.70
101572	NIPPLE 3/4x15 1/2 SST	\$56.76
101589	NIPPLE 3/4x19 3/4 SST	\$223.15
101677	NIPPLE TOE 1x9 SST	\$381.34
101835	NIPPLE 1 1/2x2 3/4 GALV	\$34.37
101838	NIPPLE 1 1/2x3 GALV	\$6.01
101845	NIPPLE 1 1/2x4 1/2 GALV	\$24.35
101856	NIPPLE 1 1/2x6 1/2 GALV	\$91.21
101861	NIPPLE 1 1/2x7 1/4 GALV	\$14.12
101891	NIPPLE 1 1/2x11 3/4 GALV	\$173.21
101920	NIPPLE TOE 2x5 3/4 GALV	\$71.81
101954	NIPPLE 2x21 1/2 GALV	\$361.64
101956	NIPPLE TOE 2x21 3/4 GALV	\$173.82
102092	TUBING,3/8 OD POLYPROP 58022	\$2.98
102116	TUBING 1 5/8X.065 SST POLISH	\$45.97
102244	SEAL 5/8 INCH	\$52.11
102258	GENERATOR PILOT NAT GAS RH	\$477.31
102259	GENERATOR PILOT LP GAS LH	\$501.05
102288	ELBOW 1/2x90 BI	\$3.31
102290	NAMEPLATE START FOR 52PA8	\$39.28
102291	NAMEPLATE STOP FOR 52PA8	\$32.46
102292	NAMEPLATE OFF-ON FOR 52SA2	\$24.89
102315	CLUTCH 350 PADS PAIR	\$253.84
102324	TIMER 60 SEC 120V, 60A C11C0360	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

102325	TIMER 80 SEC 120V C11C0380	\$1,818.29
102376	WASHER 5/16 X 3/4 X 1/16	\$3.43
102379	VALVE PILOT 68 PUSHBUTTON	\$61.86
102383	WASHER 17/64 x 1/2 X 0.32 14S	\$2.64
102384	BUSHING BRZ OIL 5/8 X 3/4 X 1 1/4	\$13.54
102388	BUSH RED 1/2 X 1/4 BRASS	\$15.07
102392	BUSH RED 3/4 X 1/2 BRASS	\$18.31
102393	BUSH RED 3/4 X 1/2 SST	\$39.22
102399	BUSH RED 1 1/4 X 3/4 BRASS	\$55.90
102401	BUSH RED 3/8 X 1/4 BRASS	\$11.39
102402	BUSH RED 1/2 X 1/4 BI	\$6.68
102403	BUSH RED 3/4 X 1/4 BRASS	\$15.36
102412	COUPLING 1/2 NPT BRASS	\$21.10
102413	COUPLING 1/2 NPT SST	\$43.17
102416	COUPLING RED 3/4 X 1/2 BRASS	\$38.71
102422	ELBOW 1/4x90 BRASS	\$16.71
102435	ELBOW 1/2x90 BRASS	\$24.38
102436	ELBOW 1/2x90 SST	\$32.88
102438	ELBOW STREET 1/2x90 BRASS	\$37.95
102442	ELBOW 3/4x90 BRASS	\$37.15
102443	ELBOW 3/4x90 SST	\$21.93
102444	ELBOW STREET 3/4x90 BR CAST	\$46.20
102450	ELBOW STREET 1x90 BRASS	\$76.46
102451	ELBOW RED 1x3/4x90 BRASS	\$43.76
102459	NIPPLE CLOSE 1/2NPT SST	\$12.66
102461	NIPPLE 1/2x2 SST	\$25.14
102463	NIPPLE 1/2x3 SST	\$8.99
102467	NIPPLE 3/8x2 BRASS	\$9.35
102469	NIPPLE 3/4x2 3/4 BRASS	\$61.05
102470	NIPPLE 3/4x3 BRASS	\$40.56
102473	NIPPLE 1x2 1/2 BRASS	\$21.10
102485	NIPPLE 1/2x1 1/2 BRASS	\$7.61
102487	NIPPLE 1/2x2 1/4 BRASS	\$24.17
102489	NIPPLE 3/4x2 1/2 BRASS	\$26.38
102490	NIPPLE 3/4x3 1/2 BRASS	\$36.44
102492	NIPPLE 1/2x2 BRASS	\$25.14
102500	PLUG 1/4NPT BRASS	\$11.98
102501	PLUG 1/4NPT SST	\$9.14
102502	PLUG 3/8NPT BRASS	\$12.34
102504	PLUG 1/2NPT BRASS SQ.HEAD	\$12.94
102505	PLUG 3/4NPT BRASS	\$29.78
102506	PLUG 3/4NPT SST	\$10.08
102514	TEE 1/2NPT BRASS	\$29.30
102515	TEE RED 1/2x3/8x3/8 BRASS	\$123.28

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

102516	TEE RED 3/8x1/2x1/2 BRASS	\$23.80
102519	TEE RED 1/2x1/2x3/4 BRASS	\$53.04
102521	TEE 3/4NPT BRASS	\$61.31
102522	TEE 3/4NPT SST	\$81.63
102524	TEE RED 3/4x1/2x1/2 BRASS	\$26.19
102525	TEE RED 3/4x1/2x3/4 BRASS	\$59.75
102526	TEE RED 3/4x3/4x1/2 BRASS	\$50.38
102530	TEE 1NPT SST	\$36.36
102543	TEE RED 1 1/2x1 1/2x1 GALV	\$30.65
102549	UNION 1/2NPT BRASS	\$64.40
102550	UNION 1/2NPT SST	\$107.12
102552	UNION 1 1/4NPT BRASS	\$83.77
102554	UNION 3/4NPT SST	\$131.27
102556	VACUUM BREAKER 1 INCH	\$284.71
102563	BOLT 3/8-16 X 3/4 HEX HEAD	\$4.51
102564	SCREW 8-32 x 3/8 ROUND HD	\$2.41
102567	NIPPLE 1/2x3 BRASS	\$25.05
102570	NIPPLE 1/2x4 BRASS	\$26.03
102571	NIPPLE 1/2x4 1/4 BRASS	\$50.76
102572	NIPPLE 1/2x4 1/2 BRASS	\$35.29
102577	NIPPLE 1/2x5 3/4 BRASS	\$58.96
102651	NIPPLE 3/4x2 BRASS	\$15.37
102653	NIPPLE 3/4x4 BRASS	\$45.91
102654	NIPPLE 3/4x4 1/4 BRASS	\$36.65
102655	NIPPLE 3/4x4 1/2 BRASS	\$68.69
102657	NIPPLE 3/4x5 BRASS	\$65.55
102661	NIPPLE 3/4 NPT x 6 1/4 BRASS	\$71.25
102669	NIPPLE 3/4x8 1/2 BRASS	\$113.64
103159	SHEAVE 5SL 5/8B VARIABLE	\$981.84
103162	SHEAVE AK 25 1/2 BORE	\$104.00
103163	SHEAVE AK 27 5/8 BORE	\$60.10
103164	SHEAVE AK 32 5/8 BORE	\$84.57
103166	SHEAVE AK 39 5/8 BORE	\$178.13
103170	SHEAVE AK 49 5/8 BORE	\$224.50
103175	SHEAVE AK 84 3/4 BORE	\$250.61
103180	WIPER RING 110-1.000X1.375/VT	\$30.90
103207	CONTACTOR 40FLA 4P 208-240COIL	\$186.20
103210	CONTACTOR 120v W/ BRACKET	\$377.07
103217	CND SEALTITE 90 1/2IN	\$48.59
103271	FUSE TR-40 250V TIME DELAY	\$62.28
103290	COVER JUNCTION BOX 4 SQ	\$5.91
103303	LENS RED PLASTIC 52	\$79.72
103304	LENS GREEN PLASTIC 52	\$86.83
103310	LUG,GROUND WIRE,KA2U	\$25.52

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

103325	NIPPLE RTOE 3/4x2 1/2 SST	\$133.60
103376	THERMOSTAT RANCO G1 2659-00	\$542.33
103378	CABLE TIE,CATAMOUNT L-8 TY25M	\$2.83
103387	VALVE PRESS REDUCING 1 1/2	\$3,829.02
103403	TEE 1/4NPT BRASS	\$19.20
103417	NIPPLE 3/8x30	\$189.08
103418	BUSH RED 1/2 X 1/8 SCREWED BR.	\$14.08
103433	UNION ELBOW 1/2x90 FEMALE BI	\$153.10
103465	BUSH RED 3/4 X 1/2 BI	\$6.68
103486	NIPPLE 3/4x22 BRASS	\$433.15
103522	BUSH RED 1 1/4 X 3/4 BI	\$9.22
103547	ELBOW 1 1/2x45 GALV	\$44.96
103554	NIPPLE CLOSE 1 1/2NPT BRASS	\$62.94
103586	UNION 1 1/2NPT BI	\$52.89
103592	BUSH RED 2 X 1 BRASS	\$140.80
103736	VALVE PRESS RED 1 STEAM	\$3,027.79
104002	BOLT 5/16-18 X 1 1/2 HEX HD	\$4.75
104004	GENERATOR PILOT NAT GAS LH	\$462.31
104005	NOZZLE,SPRAY 8010	\$46.31
104099	SEAL PUMP 3/4 ADSP2540	\$73.22
104133	SPRING NEGATOR 2IN SL31U69	\$582.92
104165	CLAMP,HOSE M40 (2 1/16IN - 3IN) SST W/CS SCREW	\$4.75
104203	CLAMP,HOSE M52 (2 9/16" - 4") SST W/CS SCREW	\$5.29
104265	BUSHING BRZ OIL 3/8 X 5/8 X 3/4	\$20.37
104266	BUSHING BRZ OIL 3/8 X 3/4 X 3/8	\$31.27
104271	BUSHING .54iLG FOR 350A T.L.	\$76.13
104283	FILTER 1 X 16 X 25 BLOWER	\$292.66
104286	GASKET,7 1/2ODx3IDx1/16TK	\$30.16
104312	FILTER BLOWER 1 X 16 X 20	\$144.38
104330	CAP 1/8 NPT SST	\$15.13
104347	SPROCKET LIMITER 500AG532	\$800.00
104359	OBSOLETE - LABEL HEATER	\$0.00
104414	O-RING,1 INCH 01-214	\$4.75
104421	STRAINER LINE 1/2i BRONZE	\$165.55
104429	VACUUM BREAKER 3/4IN BRASS	\$156.17
104431	O-RING,1 3/4 INCH 327	\$2.41
104512	BOX & COVER FOR 103376	\$200.00
104513	TIMER 60 SEC 220V C-11	\$956.05
104520	NIPPLE 1 1/2x6 1/4 GALV	\$13.73
104572	SHEAVE AK 25 5/8 BORE	\$45.41
104584	NUT PLAIN 1/2-13 HEX SST	\$4.75
104585	BOLT 1/4-20 X 1 1/4 HEX HD	\$3.43
104586	COLLAR 3/8 INCH SST	\$27.04
104595	CLU.TORQ.LIMT. 500A1 1iBOR	\$1,843.82

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

104614	COCK SHUT-OFF 3/8	\$234.02
104617	WASHER FIBER 3/8 X 1 3/8	\$8.22
104618	WASHER 3/8 X 7/8 X 1/16 SST	\$6.66
104619	WASHER 3/8X1 1/2X1/8 IMPEL	\$6.66
104628	DECAL CONTROL CABINET 1KAB (obsolete)	\$0.00
104630	TRANSFORMER 100VA 230/460:120	\$489.03
104638	GASKET,3.5x3.5x1/8i 1.75iHOLE	\$9.04
104640	GASKET,4x4x1/8" 2 5/8"HOLE	\$11.39
104644	SPRING MANIFOLD LOCKPIN	\$2.41
104646	LINKAGE SPRING UPPER	\$583.77
104647	SPRING EXTENTION	\$884.57
104649	VALVE RELIEF 3/4 17-402-03	\$89.12
104651	GASKET,3ODX2 3/8IDX1/16TK	\$8.77
104652	SPACER WASHER, HEATER	\$12.98
104668	COIL VALVE STEAM 120V A12S	\$596.63
104669	COIL VALVE HW 120V	\$338.28
104681	SILENCER 1/2 INCH	\$308.80
104682	THERMOMETER 1/2 IN NPT STEM CB	\$133.60
104709	RELAY 120V	\$302.42
104713	COLLAR 1 INCH SST713	\$110.33
104720	COIL VALVE STEAM 120V A2S	\$520.00
104722	PISTON ASSY FOR 1 116S24	\$1,354.08
104730	VALVE 3/4IN 120V MAG 18A43 MO	\$1,894.19
104731	PISTON ASSY 3/4 18A43HWMO	\$651.07
104735	KIT REPAIR VALVE 160-130	\$688.63
104736	KIT REPAIR VALVE 166-066	\$1,042.88
104741	KIT REPAIR VAC BREAKER 1/2	\$162.30
104742	GASKET,VALVE STEAM 1/2 OR 3/4	\$16.57
104749	VALVE BALL 1/2 IN BRONZE M x F NAVY	\$112.12
104751	VALVE BALL 1 1/2 IN 70-107	\$355.65
104759	BULB 130V 3S6/5 3 WATT	\$45.41
104793	BOLT MANIFOLD LOCK	\$101.24
104794	LOCKPIN MANIFOLD	\$241.28
104827	SILASTIC ALUMINUM 732RTV 11OZ 400DEGREE	\$57.49
104828	VALVE BALL 3/4 INCH 70-104	\$131.27
104873	LABEL GROUND	\$8.77
104874	COIL VALVE 240V 96-619-2 H	\$274.48
104882	WASHER .531x1.062x.062 FW	\$6.09
104883	SCREW 6-32 x 3/8 ROUND HD	\$3.43
104889	COMPOUND1/16 X 1/2iGREY (PER FOOT) 50 FT.ROLL	\$3.17
104895	SPRING 3/4 INCH SST	\$3.43
104896	SPRING 1 3/8 INCH SST	\$62.05
104897	SPRING 1 7/8 INCH SST	\$3.19
104899	SPRING 1 3/4 INCH SST	\$2.41

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

104900	SPRING 7/8 INCH SST	\$3.15
104901	LINK FLAT SST	\$12.17
104902	LINK UPRIGHT SST	\$19.00
104915	KEY 3/16 X 3/16 X 1 1/4SST	\$6.66
104916	KEY 3/16 X 3/16 X 3/4 SST	\$6.66
104917	KEY 3/16 X 3/16 X 1 1/2SST	\$6.66
104923	SCREW 1/4-20 x 3/8 ROUND HD	\$3.43
104925	WASHER 1/4 X 1 X 16GA	\$3.43
104931	CONTACTOR 30FLA 40RA 120V PM	\$262.52
104942	KIT REPAIR VAC BREAKER 3/4-1i	\$162.30
104945	COIL VALVE 208V B-2S	\$426.91
104969	VALVE, REGULATOR 1INCH	\$1,890.02
104971	NUT GRIP 6-32	\$6.38
104980	EMT LOCKNUT 3/4IN	\$2.41
104985	NUT PLAIN 10-32	\$3.43
105030	SPACER PATT 1001	\$137.05
105101	OVERLOAD HEATER H1021	\$95.13
105103	OVERLOAD HEATER H1023	\$271.39
105105	OVERLOAD HEATER H1025	\$195.75
105139	OVERLOAD HEATER E29	\$195.75
105141	OVERLOAD HEATER E32	\$195.75
105142	OVERLOAD HEATER E33	\$66.13
105147	OVERLOAD HEATER E39	\$195.75
105151	OVERLOAD HEATER E46	\$141.61
105175	SPACER 1/2x9/32x4 11/16LG CLEA	\$5.29
105178	SPACER 1/2x9/32x5 1/8LG CLEAR	\$31.84
105179	SPACER 1/2x9/32x1 5/8LG CLEAR	\$4.75
105183	SPACER 1/2x9/32x3 11/32LG CLEA	\$6.51
105186	SPACER 1/2IN PLASTIC	\$5.23
105193	SPACER 1/2x9/32x 9/16LG CLEAR	\$3.43
105195	SPACER 1/2x9/32x2 9/16LG CLEAR	\$2.28
105198	SPACER 1/2x9/32x 3/4LG CLEAR P	\$6.34
105200	INACTIVE - SPACER 1/2x9/32x 15/16LG CLEAR	\$0.00
105201	SPACER 1/2x9/32x1 3/8LG WHITE	\$5.29
105202	SPACER 1/2x9/32x5 LG CLEAR PLA	\$5.29
105216	NIPPLE 3/4x54 BRASS	\$537.10
105251	BUSHING BRZ OIL 1/2 X 3/4 X 1	\$5.76
105263	CLUTCH 250 PAD EACH	\$201.12
105265	FUSE ATMR-6 600V ONE-TIME	\$41.50
105285	SPROCKET 11T 3/4B 5/8P	\$110.28
105286	SCREW 1/4-20 x 1 TRUSS HD	\$3.43
105294	STUD PAWL BAR	\$52.64
105296	SPACER,SST 1.500LGx.405x.269ID	\$16.17
105298	SPACER,SST 1.000LGx.405x.269ID	\$75.98

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

105299	SPACER,SST 0.500LGx.405x.269ID	\$15.98
105303	SPACER,SST 1.250LGx.405x.269ID	\$35.77
105309	CABLE 74 IN	\$247.23
105310	CABLE 70 IN	\$244.47
105312	CABLE 68 IN	\$243.12
105407	KIT REPAIR VALVE 102-855	\$401.23
105472	BOLT 5/16-18 X 1 1/4 HEX HD	\$4.75
105506	RING FOR THERMOSTAT	\$2.85
105514	CONTACTOR 120V W/ BRACKET	\$533.96
105519	GASKET,MAIN 8WXF-12 BOOSTE	\$381.18
105542	SPRING SOUTHCO 50-17010-15	\$24.58
105606	LINK FLAT B POLYP	\$5.29
105607	LINK UPRIGHT D POLYP	\$5.29
105608	LINK UPRIGHT E POLYP NATURAL COLOR	\$3.53
105611	LINK UPRIGHT CC SST	\$22.93
105612	LINK FLAT CC SST A3538-1	\$26.00
105613	LINK FLAT CC SST A3539-2	\$31.77
105614	LINK FLAT CC SST A3539-1	\$12.44
105615	LINK FLAT CC SST A3746	\$18.62
105695	STUD WELD 10-32 X 3/8	\$2.41
105725	COUPLING RED 1 X 3/4 BI	\$22.81
105730	ELBOW 3/4x90 BI	\$12.98
105731	ELBOW STREET 3/4x90 BI	\$11.06
105738	ELBOW RED 3/4x1/2x90 BI	\$15.13
105739	ELBOW RED 1x3/4x90 BI	\$6.95
105752	TEE 3/4NPT BI	\$18.82
105757	TEE RED 3/4x1/2x1/2 BI	\$13.15
105760	TEE RED 3/4x1/2x1 BI	\$119.24
105764	TEE RED 1x1/2x1 BI	\$53.80
105771	TEE RED 1 1/4x1/2x1 1/4 BI	\$44.01
105778	UNION 1/2NPT BI	\$29.98
105779	UNION 3/4NPT BI	\$37.54
105780	UNION 1NPT BI	\$62.33
105781	UNION 1 1/4NPT BI	\$30.04
105782	NIPPLE CLOSE 1/2NPT BI	\$5.29
105783	NIPPLE 1/2x2 BI	\$3.76
105785	NIPPLE 1/2x2 1/2 BI	\$12.86
105786	NIPPLE 1/2x3 BI	\$2.15
105793	NIPPLE 1/2x5 BI	\$25.23
105796	NIPPLE 1/2x7 BI	\$38.11
105803	NIPPLE CLOSE 3/4NPT BI	\$7.73
105806	NIPPLE 3/4x2 BI	\$2.40
105808	NIPPLE 3/4x2 1/2 BI	\$1.35
105834	NIPPLE 3/4x8 BI	\$16.92

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

105840	NIPPLE 3/4x9 1/2 BI	\$14.04
105841	NIPPLE 3/4x10 BI	\$65.92
105843	NIPPLE 3/4x10 1/2 BI	\$9.32
105847	NIPPLE CLOSE 1NPT BI	\$12.98
105850	NIPPLE 1x2 BI	\$9.04
105851	NIPPLE 1x2 1/2 BI	\$6.36
105853	NIPPLE 1x3 BI	\$9.76
105854	NIPPLE 1x3 1/4 BI	\$22.17
105872	NIPPLE CLOSE 1 1/4NPT BI	\$6.15
105875	NIPPLE 1 1/4x3 BI	\$27.66
105881	NIPPLE CLOSE 1 1/2NPT BI	\$7.08
105893	NIPPLE 3/4x17 BI	\$36.11
105903	NIPPLE 3/8x26 5/8 BRASS	\$235.98
105976	BUSH RED 3/4 X 1/8 BRASS	\$28.45
105977	NIPPLE 3/4x2 3/4 SST	\$50.38
105986	CLAMP,HOSE M48 (2 9/16" - 3 1/2") SST W/CS SCREW	\$16.90
105993	CLAMP,HOSE M20 (13/16" - 1 3/4") SST W/CS SCREW	\$5.40
105994	CLAMP,HOSE 1/2i-1 1/8i W/ CS S	\$3.75
106005	ELBOW NK1000791-150-S	\$468.50
106010	USE 0504951 - TERM BLK 75A 3POLE 600V	\$0.00
106013	WASHER LOCK 5/16 SPLIT	\$2.38
106014	NUT ACORN 1/4-20	\$7.92
106022	BOLT 3/8-16 X 1 1/2 HEX HD	\$6.14
106026	WASHER 1/4 X 5/8 X 1/16SST	\$2.38
106028	BOLT 1/4-20 X 2 1/2 HEX HD	\$4.75
106032	ROLLER 1 INCH DIA PLASTIC	\$4.75
106034	CABLE 59 1/2 IN	\$230.20
106035	COTTER PIN 3/32 X 1	\$2.41
106051	STRAINER LINE 2NPT BI w/plug	\$465.45
106063	MOTOR 3HP MV/3/60 LH PUMP	\$3,172.16
106078	KIT REPAIR VALVE 174-038	\$594.84
106087	FITTING GREASE 1610BL	\$4.27
106089	MOUNT TY-WRAP	\$5.78
106090	PLATE TIE TP-2	\$6.09
106105	HOSE,1 7/8ID 75PSI EPDM BLACK	\$69.72
106121	BURNER GAS SU 16	\$565.86
106123	NOZZLE GAS NAT 64 ORIFICE	\$43.44
106134	NIPPLE 1/2x50 BI	\$47.92
106138	ROLLER PAWL BAR 1 X 2 3/4	\$19.09
106143	FUSE FT-3 250V ONE-TIME	\$14.30
106145	FUSE OT-6 250V ONE TIME	\$7.20
106150	FUSE OT-40 250V ONE TIME	\$19.64
106153	NOZZLE FLUSH #27 PLASTIC	\$31.27
106154	SPACER,SST 3/4LGx.312ODx.197ID	\$16.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

106155	ROLLER CHAIN SST	\$22.27
106157	SPACER	\$12.66
106158	THERMOCOUPLE 36i LONG	\$66.54
106159	LINK,DRIVE CHAIN,CC,RH	\$60.02
106160	LINK,DRIVE CHAIN,CC,LH	\$60.02
106169	BOLT SHOULDER	\$17.12
106170	KNOB KNURLED SST	\$126.66
106198	NUT JAM 5/16-18	\$0.73
106251	BEARING	\$14.30
106252	BEARING	\$16.17
106253	BEARING	\$16.17
106284	CURTAIN 25 x 7 EYELET	\$274.27
106285	CURTAIN 25 X 14 1/2 EYELET	\$217.22
106286	CURTAIN 25 x 16 EYELET	\$208.00
106288	CURTAIN 26 X 13 EYELET	\$226.06
106289	CURTAIN 26 X 16 EYELET	\$235.13
106290	CURTAIN 26 x 21 1/4 EYELET	\$262.52
106293	CURTAIN 32 X 22 EYELET	\$340.93
106294	CURTAIN 32 X 25 EYELET	\$360.27
106313	PISTON ASSY 1 1/4IN 117S25	\$1,471.56
106314	BOLT 3/8-16 X 1/2 HEX HEAD	\$6.13
106336	VALVE 1IN HW MAG MAG 33D16	\$1,788.05
106347	BOLT 1/4-20 X 2 HEX HEAD	\$4.75
106354	STRIP DOOR 1/2X3/4x10' (SHIP 10 foot strip)	\$17.73
106364	PILOT LIGHT 120V GREEN	\$38.99
106382	SCREW 6-32 x 3/8 TRUSS HD	\$3.43
106391	GASKET,5 OD x 1/8TK 1 1/2 HOLE	\$24.64
106396	SCREW 10-32 x 1 1/4 TRUSS HD	\$2.41
106402	FUSE BLOCK 600V/30A 2P MIDGET	\$31.67
106407	WASHER LOCK 3/8 SPLIT	\$2.41
106418	COCK 1/4 AIR FEMALE	\$34.99
106419	WIRE 14 AWG BLACK THHN SPOOL	\$5.78
106420	WIRE 14 AWG WHITE THHN	\$5.78
106427	NIPPLE 1/2x2 1/4 BI	\$47.29
106437	SEALANT W/TEFLON 250CC TUB	\$422.44
106441	WIRE 16 AWG BLACK THHN	\$2.41
106447	WIRE 6 AWG BLACK THHN	\$1.84
106452	PLUG 1/2NPT SST	\$21.23
106457	SCREW SET 3/8-16 X 1/2 CUP	\$3.43
106460	SCREW 6-32 x 1/4 TRUSS HD	\$3.43
106467	SEAL PUMP 5/8 INCH 1181377	\$841.47
106472	SCREW 1/4-20 x 1 1/4 TRUSS HD	\$3.43
106474	SCREW 1/4-20 x 1 1/4 FLAT HD SLOTTED	\$3.29
106481	NUT ACORN 10-32	\$4.75

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

106482	WASHER LOCK 1/4 SPLIT	\$2.41
106485	UNION ELBOW 3/4x90 FEMALE BI	\$234.53
106486	WASHER LOCK #10 SPLIT	\$3.43
106488	ELBOW STREET 2x90 BRASS	\$229.44
106498	BUSH RED 2 X 1 1/4 BRASS	\$111.54
106507	KNOB,CC,CHAIN LUG,RACK	\$12.17
106508	ELBOW 1 1/2x90 BI	\$25.13
106516	GASKET,4 11/16X2 1/2X1/8 O	\$12.17
106521	SPROCKET 5/8 BORE 50B 8T	\$176.29
106530	NOZZLE,SPRAY 8020	\$46.31
106551	COTTER PIN 1/16 X 3/8	\$2.41
106558	COTTER PIN 1/8 X 3/4	\$2.41
106560	COTTER PIN 1/8 X 1 1/2	\$2.41
106565	LINK DOOR LEVER	\$32.62
106582	BUSH RED 2 X 1/2 BRASS	\$131.04
106583	BUSH RED 2 X 3/4 BRASS	\$134.40
106607	NIPPLE CLOSE 2NPT BI	\$41.39
106619	KEY 3/16 X 3/16 X 1	\$7.73
106622	SINK DRAIN KLEIN 401-DCB	\$67.32
106624	LOCKNUT DRAIN KLEIN 409-1	\$6.38
106625	CAP 3/4 INCH PLASTIC	\$15.13
106627	SPRING E0240-037-1120S	\$104.00
106628	GASKET,3x3x1/8" 1 1/2"HOLE	\$6.68
106631	NIPPLE TOE 2x12 3/4 GALV	\$315.87
106638	NIPPLE TOE 1 1/2x9 1/2 GALV	\$110.33
106679	KEY 1/4 X 1/4 X 2 1/2	\$22.00
106681	GASKET,4 1/2X3 1/2X1/8TK	\$16.17
106682	GASKET,2 3/8X3 3/8X1/8THX1	\$1.99
106716	UNION ELBOW 1/2x90 BRASS	\$480.82
106727	SCREW 10-32 x 5/8 FLATHD SLOTD	\$2.41
106734	CAP 1/2 INCH PLASTIC	\$12.98
106748	NIPPLE 3/4x34 BI	\$94.88
106789	NIPPLE 1x3 1/2 BI	\$9.06
106840	NIPPLE 1x9 BI	\$15.57
106842	NIPPLE 2x5 1/2 BI	\$50.90
106858	SEAL WORTH 2894+2886=1 EA	\$2,239.68
106859	GASKET,150P AERO-QUIP	\$130.58
106863	SCREW, 10-32 X 3/4 FLAT HEAD PHILLIPS	\$3.43
106876	OVERLOAD MOTOR, 110-230V	\$306.48
106881	HEATER 1.5 KW 1/60/240 UNCON	\$1,338.40
106913	PIVOT BLOCK OUTSIDE	\$44.78
106914	PIVOT BLOCK INSIDE	\$31.01
106915	WASHER PIVOT BLOCK	\$13.35
106925	FUSE BLOCK 600V/30A 3P CC TYPE	\$46.91

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

106937	NIPPLE RTOE 3/4x1 3/4 SST FULL	\$133.60
106963	TERM BLK 75A 2POLE 600V H-2	\$101.04
106966	FUSE 25A 250V FAST ACT	\$235.63
106967	PUMP ASSY 1/3HP 1/115-230V	\$4,045.24
106990	GASKET,2.75x2.75x1/8 1 3/4HOLE	\$10.84
106995	CIRCUIT BREAKER 5A	\$131.27
107003	LOAD PLACARD ELEC EYE	\$80.59
107004	TEE RED 1 1/2x1/2x1 1/2 BI	\$94.65
107005	FUSE BLOCK 30 AMP250V 2POL	\$57.76
107012	TIMER 150SEC 120V	\$1,108.24
107015	SCREW 4-40 x 1/4 ROUND HD	\$2.41
107016	NUT GRIP 4-40 W/NYLON INSE	\$2.41
107033	WASHER .208 X .437 X .047	\$2.41
107044	FLOAT SWITCH LS-3	\$378.47
107050	GROMMET 1 3/8 X 3/4	\$8.22
107053	SWITCH LIMIT DOOR KL15-RHA	\$1,720.45
107054	IMPELLER 4 1/8 B1129A15XHk	\$1,896.54
107064	UNION BULKHEAD 1/4 X 1/4 tube	\$15.67
107065	ADAPTER 1/4od x 1/4MPT PLASTIC	\$19.59
107069	VACUUM BREAKER 1/4IN BRASS	\$125.92
107081	MOTOR 1/3HP MV/60/3 - ODP	\$1,193.26
107089	NUT JAM 1/2-13	\$5.29
107090	TIMER 5MIN 120V BR17A601	\$1,431.90
107091	TRANSFORMER 500VA 208/230/460:115	\$889.34
107109	NAMEPLATE BREAKER CONTROL	\$58.14
107112	TRIGGER W/MOUNTING BRACKET	\$754.14
107125	TERM BLK 210A 3POLE 600V OBSOL	\$386.00
107136	BOLT 10-32 X 3/8 HEX HEAD	\$2.41
107137	BOLT 10-32 X 7/8 HEX HEAD	\$3.43
107145	CURTAIN 14 1/2 X 26	\$278.81
107150	SWTCH TOG DPDT ON/MOM ON	\$155.63
107160	BEARING SK 218-582	\$60.14
107161	KNOB KNURL	\$30.16
107162	RINSE ARM HUB	\$85.27
107166	FITTING FLOAT BLOCK	\$149.81
107171	TERMINAL BLOCK 4 POLE	\$26.73
107179	NIPPLE 1 1/2x10 1/2 B.I.	\$37.73
107181	MOTOR 1/4HP MV/50-60/3 DRIVE - ODP	\$921.16
107183	USE 115575 MOTOR 1/2HP MV/60/3 56 1725RPM - ODP	\$0.00
107195	SOURCE OPCON EYE 1141D-65	\$2,787.92
107198	SWTCH TOG 3PDT ON/OFF	\$189.80
107202	TRAP ST 3/4 15PSI	\$535.60
107203	TIMER 10MIN 120V BR18A601	\$1,489.83
107211	UNION ELBOW 1x90 FEMALE BI	\$265.81

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

107230	TRAP ST 3/4 INCH 30PSI	\$2,438.13
107239	CLAMP EMT 1IN	\$2.64
107245	PIN ROLL 3/32 X 3/8 SST	\$3.43
107257	LINK UPRIGHT	\$55.41
107267	FUSE TRM-3 250V TIME DELAY	\$24.12
107281	SPINDLE AND COCK ASSY GAS	\$995.23
107289	FUSE 2.5A 600V TIME DELAY LP-CC-2 1/2	\$49.69
107290	NOZZLE H1/8U-SS8015	\$49.51
107291	KIT REPAIR VALVE 97-845	\$468.50
107294	SPACER 26 5/16LGX1/2X9/32 RECT	\$136.69
107305	KEY 1/4 X 1/4 X 1 1/2	\$8.22
107313	INJECTOR CHLORINE	\$99.46
107315	TUBING 3/8 IN TYPE L COPPER	\$22.97
107316	UNION 3/4Cx3/4NPT MALE	\$75.36
107328	PLUG WASH ARM	\$4.75
107329	PLUG RINSE ARM	\$4.75
107330	NOZZLE BOTTOM RINSE	\$4.75
107331	NOZZLE TOP RINSE	\$4.75
107332	NOZZLE BOTTOM WASH	\$4.75
107334	NOZZLE TOP WASH LH	\$4.75
107335	NOZZLE TOP WASH RH	\$5.29
107336	SCREW M4 X 12MM SLOTTED PAN HEAD	\$3.43
107337	NUT PLAIN M4	\$3.43
107340	CLAMP,HOSE M28 (1 5/16IN - 2 1/4IN) SST W/CS SCREW	\$6.58
107341	SWITCH LIMIT ZCKLI	\$230.10
107342	BASKET DRAIN ASSEMBLY	\$79.72
107351	SWTCH TOGGLE DPDT ON/NONE/ON	\$57.76
107354	SWITCH PRESSURE	\$208.00
107355	SWTCH TOG DPST OFF/ON	\$153.40
107363	GROMMET 5/16 x 5/8 x 9/32THK, FITS 7/16H, 1/16 GRV	\$2.38
107364	WASHER FIBER 1/4ID X 7/8OD	\$6.66
107365	PILOT LIGHT 1053A5 GREEN 250V	\$49.34
107367	CHAIN BEAD #10	\$5.36
107368	FITTING CHAIN END COUPLING	\$5.03
107369	CONTACTOR 25FLA 2P 120COIL	\$371.05
107370	CONTACTOR 25FLA 2P 208-240COIL	\$82.53
107373	SWITCH LIMIT DPDT W/2 NUTS QUOTE 6745557	\$93.17
107380	TUBING 1/2 IN TYPE L COPPER	\$25.08
107384	FUSE TRM-20A 250V TIME DELAY	\$20.96
107393	PIN PIVOT	\$23.31
107395	BLOCK LOWER PIVOT	\$19.59
107396	BLOCK UPPER PIVOT	\$12.45
107397	BLOCK SPRING HOOK	\$10.58
107398-1	DOOR LIFT BLOCK ONLY	\$34.48

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

107398-2	ROLLER FOR DOOR LIFT BLOCK	\$4.75
107399	SUPPORT PIVOT BLOCK	\$17.73
107406	ADAPTER TOP RINSE	\$35.81
107409	SPACER DOOR HINGE	\$36.98
107410	HINGE DOOR	\$584.18
107414	TUBING HIGH DENSITY #58011 (100' PER ROLL)	\$3.43
107417	HOSE,1/2IN ID 212F/250PSI	\$21.77
107418	TEE RED 3/4x3/4x1/4 BRASS	\$59.99
107419	BARB HOSE ST 1/2NPTx1/2 H BRAS	\$20.66
107420	NUT PLAIN M6	\$3.43
107423	PLUG HEX HEAD 3/4 IN NPT 62028	\$3.48
107424	PLUG 1/8 INCH 62024 POLYETHYLE	\$5.29
107429	HOSE DISCHARGE PUMP FORMED	\$250.53
107431	GASKET,SEAM,1/8 x 3/4 PORON (PER FOOT) 25 FT ROLL	\$6.38
107433	SCREW M8 X 16MM PAN HEAD	\$6.66
107436	SCREW M6 x 16MM FILLISTER HD	\$4.51
107437	BOLT M6x45MM HEX HEAD	\$8.22
107440	THERMOMETER 8FT FLANGED	\$217.12
107442	OVERLAY TEMP WASH 120-140	\$9.61
107445	OVERLAY TEMP F RINSE 180-1	\$9.19
107448	ADAPTER 1/2C X 1/2NPT #604	\$14.30
107463	PLUG 1/4 INCH U.S.062025	\$5.03
107471	TUBING 3/8 ID X 1/2 OD VIN	\$5.74
107473	TAIL PIECE #5698-3 4 INCH	\$53.55
107488	NIPPLE 1/2x3 1/2 BI	\$4.35
107500	ELBOW STREET 1 1/2x90 BI	\$64.15
107502	UNION ELBOW 3/4x90 MALE BI	\$264.38
107518	CLAMP NH-100086-250	\$90.60
107528	ELBOW NK1000792-250B	\$607.99
107534	BOLT 5/16 X 2 AEROQUIP	\$29.96
107535	NUT 5/16 INCH AEROQUIP	\$97.35
107550	VALVE PRESS REDUCING PRV 3/4 N250	\$406.24
107563	NIPPLE TOE 1 1/2x13 GALV	\$224.80
107564	SCREW 6-32 x 1 TRUSS HD	\$2.41
107586	BOLT 1/2-13 X 2 HEX HEAD	\$3.43
107589	WASHER LOCK 1/2 SPLIT	\$2.41
107604	NIPPLE 1/2x22 3/4 BRASS	\$155.29
107615	SHEAVE AK 22 5/8 BORE	\$64.68
107616	SPROCKET,LIMITER 250AG522	\$733.88
107623	NUT DOOR SUPPORT	\$6.66
107640	HOSE,1 5/8id x 17i EPDM BLACK	\$31.34
107657	TEE RED 2x1 1/2x1 1/2 BI	\$55.40
107676	CLAMP,HOSE	\$2.48
107680	SEAT OVERFLOW TUBE RUBBER	\$19.09

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

107690	NUT JAM 3/8-16	\$2.41
107691	NUT PLAIN 5/8-11	\$6.66
107697	VALVE SCHDENBERGER 450 RF	\$26.02
107700	LOCKWASHER, TAB	\$96.48
107747	BUSHING BRZ OIL 1 X 1 1/4 X 1	\$28.89
107749	BUSHING BRZ OIL 1/2 X 5/8 X 1 FLG	\$29.64
107770	TERMINAL LUG 640919-1	\$4.75
107783	CONDUIT LOCKNUT 1/2IN	\$2.41
107828	GAUGE PRESSURE & TEMPERATURE COMBO - 1/2NPT	\$428.48
107837	RINSE PIPE LOWER	\$165.55
107839	HEATER 5KW 208/3 TANK HEAT	\$692.85
107840	HEATER 5/3.5KW 240-200/3FLANGE	\$975.09
107842	HEATER 5KW 480/3 TANK HEAT	\$740.85
107844	HEATER 10KW 240/3 TANK HEAT	\$977.89
107846	HEATER 10KW 480/3 TANK HEAT	\$856.96
107856	OVERFLOW TUBE 4 3/4 INCH	\$23.31
107860	HOLD DOWN CLIP ASY SST NEMA 12	\$192.65
107863	OUTLET WASTE	\$9.04
107864	WASHER PACKING-NEOPRENE	\$6.09
107865	LOCKNUT, PLASTIC	\$10.21
107866	WASHER PACKING od 1.75xid 1.25	\$6.09
107867	NUT OUTLET PIPE	\$11.66
107871	SPRING (COMENDA 450210)	\$5.29
107872	Locknut m10 w/ nylon insert	\$15.91
107873	WASHER PACKING, 0.688OD X 0.375ID X 0.125	\$3.43
107874	AIR TRAP	\$39.22
107875	PIN PUSH SAFETY SWITCH	\$303.24
107879	SUCTION FILTER (UHB)	\$347.63
107881	SUCTION POINT	\$13.54
107884	FLANGE	\$66.58
107886	GASKET,ULD ELBOW FLANGE	\$11.00
107893	SHOCK ABSORBER	\$7.92
107896	OVERLOAD RELAY LR2D1312	\$309.72
107904-1	BOOSTER WLDMT-OLD STYLE	\$708.74
107906	THERMOSTAT	\$262.52
107908	COVER HEATER - TALL	\$9.04
107909	HEATER 6/8KW 208/240/3 BSTR	\$591.12
107929	TUBING 1/4 RED P44	\$3.33
107930	TUBING 1/4 BLUE P44 36223	\$3.43
107931	TUBING 1/4 X 18 PICK-UP	\$35.56
107933	OVERFLOW TUBE	\$258.98
107935	TUBE 5/8ID X 15/16OD 59105	\$10.06
107938	KIT, DISPENSE PUMP ASSY 35RPM	\$874.58
107941	GASKET,SUMP DRAIN	\$6.38

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

107942	GASKET,SUMP TANK	\$22.53
107945	SWTCH TOG SPST OFF/MOM ON	\$173.66
107954	VALVE,SOLENOID 120V	\$832.00
107956	CHAIN SASH #35SS	\$64.53
107962	HANDLE GRIP (BLACK)	\$27.58
107964	BUSH SNAP #2126 0.875 X 0.687	\$2.41
107965	NUT GRIP 8-32 W/NYLON INSE	\$2.41
107966	NUT GRIP 10-32 W/NYLON INS	\$3.43
107967	NUT GRIP 1/4-20 W/NYLON INSERT	\$5.29
107969	BOLT, 5/16-18X 4 HEX HD F/T	\$13.25
107970	SCREW 8-32 x 1 FIL CROSSNILOCK	\$3.43
107977	SPRING SST 3" LONG	\$26.55
107985	DECAL-CAB DLD	\$116.64
107999	BOLT 1/4-20 X 1 3/4 HEX HE	\$5.29
108000	LEVER DOOR DLD-C	\$767.62
108002	SEAL FOR FIR # 1241 PUMP (FIR# AB122414B+AC13268B)	\$87.73
108003	IMPELLER-UHB PLASTIC	\$98.39
108010	COIL VALVE HW 240V	\$75.02
108013	SPROCKET LIMITER 350AG526	\$689.01
108016	O-RING, 010 BUNA	\$3.43
108020	NIPPLE 1 1/4x6 CPVC	\$33.96
108021	O-RING, EPDM	\$3.17
108022	WASHER 8MM PLASTIC (COMENDA 160805)	\$5.86
108025	TAIL PIPE #E51-X001	\$82.72
108035	FH LEVELER 3/8-16 NI-PLATE	\$16.45
108036	CAP 1 1/4 DIA.FOR #108035 LEVR	\$4.75
10803801	CLUTCH TORQ LIMIT 250A1 5/8BOR	\$1,071.20
10803803	BUSHING 250TL 604006	\$35.13
108042	CURTAIN 24 x 20 1/4 3PLY ROD	\$178.93
108043	CURTAIN 24 X 13 1/4 ROD	\$177.54
108047	HOSE DISCHARGE	\$91.22
108048	HOSE PUMP SUCTION DLD	\$86.12
108051	ELBOW FLANGE	\$48.04
108052	THERMOMETER	\$155.63
108053	PLUG CORNERPOST	\$20.66
108066	SPRING EXTENSION DOOR MACH.	\$176.29
108088	SHEAVE AK 46 3/4 BORE	\$124.03
108091	HANDLE 1 1/2' BALL VALVE	\$23.63
108095	SPRING DISC 350A CLUTCH	\$450.49
108097	GASKET,MAIN 9WXF14	\$1,185.55
108106	MANUAL L-33	\$35.40
108111	MANUAL UPRIGHT CONVEYOR OS	\$81.11
108112	MANUAL CKW1 - CKW2	\$45.85
108116	OVERLOAD RELAY LR2D1308	\$297.94

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

108117	OVERLOAD RELAY LR2D1307	\$354.16
108119	OVERLOAD RELAY LR2D1305	\$345.64
108120	OVERLOAD RELAY LR2D1316	\$309.72
108121	OVERLOAD RELAY LR2D1310	\$271.77
108122	CONTACTOR 12A	\$169.96
108130	CONTACT AUX TM#LA1-DN11	\$141.00
108133	DOOR LEVER D-LD-2	\$1,510.07
108147	KEY 1/4 X 1/4 X 1 1/4	\$3.17
108150	TUBING 1/4ID CLEAR	\$12.17
108173	SPACER,SST 0.250LGx.405x.269ID	\$31.20
108181	BUSH RED 3/4 NPT X 1/4 NPT POLYPROPYLENE	\$86.67
108189	OVERHEAD SHELF 42 INCH	\$1,956.13
108194	TUBE 3/16 ID X 3/8 OD 8-1/4i	\$35.27
108199	TIMER C10FO790S12060-03	\$1,286.66
108212	SHEAVE AK 23 5/8 BORE	\$100.00
108237	WHEEL,CONVEYOR,SKATE,CC,INTERROLL 2191 OR ENG APPRV EQUIV.	\$0.00
108250	ROD CURTAIN 5/16 X 24 5/8 304SS	\$49.61
108254	ADAPTER 3/8C X 1/4NPT 604	\$79.28
108257	NIPPLE RTOE 1/4x5 BRASS	\$92.88
108265	VALVE PRESS RED 1/2 IN	\$406.24
108273	ENCLOSURE HOFFMAN 10x8x6	\$869.07
108274	INNER PANEL HOFFMAN 8.75x6.88	\$76.46
108275	FUSE BLOCK 250V 60A	\$210.59
108276	FUSE FT-45 250V ONE TIME	\$14.00
108299	MOTOR REDUCER 35RPM 1/60/1	\$841.94
108311	CIRCUIT BREAKER 3A	\$177.73
108321	BUTT SPLICE BSN14	\$2.03
108332	BLOWER HOUSING MODEL#1000	\$951.90
108333	BLOWER INLET FLANGE #1003-1	\$173.82
108335	THERMOSTAT W/BOX BDV	\$1,796.69
108338	HEATER BD 25KW 208/3 169X1784	\$4,120.48
108340	HEATER BD 25KW 460/3 169X1811	\$4,648.74
108344	FUSE BLOCK 600V 60A	\$241.46
108345	GASKET,3x3x1/8i 2IHOLE	\$7.92
108346	HOUSE PUMP VOLUTE 1000.070	\$709.40
108347	GUIDE DOOR DHB	\$41.12
108350	OVERLOAD RELAY LR2D1321	\$656.29
108352	KIT REPAIR 3800501 1IN	\$92.21
108353	ROLLER CONVEYOR	\$17.73
108354	MOTOR 3/4HP 3/60/MV S/SHA #218	\$564.47
108358	RINSE LEVER L-R NEW STYLE	\$641.38
108363	DOOR LEVER DHB STRAIGHT/CORNER	\$379.05
108364	NOZZLE TOP RH WASH	\$5.03
108365	NOZZLE TOP LH WASH	\$5.03

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

108368	GASKET,BACKING	\$5.29
108370	WASHER LOCK	\$17.88
108375	ROLLER CONVEYOR BELT (SST)	\$35.81
108376	ROD THREADED 1/4 X 20 5/8	\$42.65
108377	SPACER,BELT,17/32x11/32x1 3/32 LG. (GRAY)	\$3.43
108378	SPACER,BELT,17/32x11/32x5/16 LG. (GRAY)	\$3.43
108379	SPACER,BELT,1/2x9/32x2 1/4 LG. (GRAY)	\$7.73
108380	ROD DRILLED 5/16 X 24 SST	\$60.10
108381	ROD DRILLED 5/16 X 29 1/4	\$57.23
108387	BRACKET DOOR SUPPORT	\$7.56
108389	OVERLOAD RELAY LR2D1314	\$288.77
108392	ADJ. FOOT INSERT 1 1/2 SQ TUBE	\$62.28
108397	TRANSFORMER 150VA 220/230/240/440/460/480:110/115/120	\$286.52
108399	HOSE,3/4 X 27 Black	\$25.94
108408	FUSE BLOCK #20606	\$124.70
108410	GASKET,DOOR GUIDE 6.3MM	\$3.43
108411	CLAMP HOSE SNP-2	\$3.17
108412	CLAMP HOSE SNP-6	\$3.43
108413	SUPPORT DOOR ROD	\$71.57
108416	COUPLER QUICK FEMALE #2	\$334.27
108417	NUT 1/2NPT PLASTIC	\$10.07
108418	PLUG 1/2NPT PLASTIC	\$14.30
108421	DRAIN SINK 1/2IPS X 3 1/2	\$104.00
108424	FUSE BLOCK 300V/100A 3P T TYPE	\$383.08
108426	SEAL 5/8 B46248	\$521.46
108427	ELBOW MALE 3/8 X 1/2 P6ME8	\$25.28
108434	SPROCKET CONVEYOR UC MACH.	\$473.49
108435	LINK STRAIGHT END SST	\$6.38
108438	SPACER,BELT,17/32x11/32x1 13/32 LG. (GRAY)	\$3.43
108439	SPACER,BELT,1/2x9/32x2 9/16 LG.(GRAY)	\$8.25
108441	NUT HEX M5	\$3.43
108442	BOLT M5 X 15MM SL PANHEAD	\$5.29
108443	O-RING,WASH ARM,NEW DESIGN	\$22.53
108444	NOZZLE BOTTOM 20-64KPRB	\$5.29
108445	CAP ADAPTER	\$7.53
108446	NOZZLE TOP 20-64KPRB	\$10.67
108447	CAP 1 1/4 PLASTIC	\$12.98
108448	FUSE T 90A 250V FAST ACT	\$71.29
108485	MOTOR 3/4HP SEE #204866	\$1,966.56
108498	LABEL MAX FUSE AMP	\$9.04
108505	FUSE TR-3 250V TIME DELAY	\$27.78
108506	FUSE TR-2.5 250V TIME DELAY	\$28.98
108516	COIL VALVE G-23MM	\$119.32
108517	FUSE ATMR-25 600V ONE TIME	\$45.41

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

108521	NUT JAM 1/4-20	\$2.64
108522	MOTOR 1HP 1/60/MV	\$2,459.29
108523	MOTOR 1HP 3/60/MV	\$2,035.28
108524	PUMP PRICE HEAD EC100-100	\$1,964.01
108525	PUMP ASSY 1HP 1/60/115-230	\$3,779.62
108526	PUMP ASSY 1HP 3/60/MV	\$3,554.01
108528	BARB HOSE EL 1/2NPTx1/2 H BRAS	\$100.00
108529	ACCESS PLATE PUMP, SST	\$447.68
108530	NOZZLE TOP RINSE	\$4.75
108532	O-RING,ACCESS PLATE	\$28.39
108552	HEATER 3KW 230/3 90d TANK HE	\$1,163.75
108559	HEATER 5KW 230/3 90 C10*MDL	\$1,136.44
108564	BUSH.TORQ.LIMITER .54LG 500A-1	\$101.31
108570	CURTAIN 32 X 24 1/4 ROD	\$316.36
108571	CURTAIN 32 X 19 ROD	\$347.63
108572	CURTAIN 26 X 19 1/4 ROD	\$260.88
108573	CURTAIN 26 X 14 ROD-TYPE	\$225.97
108576	COVER BOOSTER NO CUTOUT	\$144.38
108578	BRACKET PERIMETER PANEL	\$9.86
108578-M	BRACKET PERIMETER PANEL, SST REPLACES #108578	\$15.58
108579	HEATER 9KW 480/3 BSTR	\$574.37
108580	HEATER 9KW 220/3 BSTR	\$612.86
108581	LUG, CAP BP-7/8	\$2.41
108582	STEAM COIL ASY 20 X 20	\$1,029.36
108585	STEAM COIL ASY 12 X 20	\$1,158.76
108594	HEATER 5KW 220/3 BOOSTER	\$662.00
108596	NAMEPLATE C.CABINET DHB	\$389.07
108598	GASKET,EC100/CD100 #0506	\$90.39
108599	IMPELLER 1HP 4 3/8 SCREW	\$2,011.88
108607	TERMINAL BLOCK 18PT	\$111.54
108608	USE 901070 - ELBOW, SUCTION STRAINER	\$0.00
108609	STRAINER SUCTION	\$17.73
108612	BOARD IGNIT CONT.05-142401-001	\$1,269.29
108615	LABEL MACH min,max ELE CONN	\$13.54
108618	GASKET,SEAM,3/16 X 1 1/2 PORON	\$7.09
108620	GASKET 3/4i PLUG	\$8.22
108626	STANDPIPE FINAL RINSE WELD	\$859.46
108629	HOSE DISCHARGE D-H SERIES	\$104.00
108633	KIT CONVERSION NAT TO LP G	\$33.25
108641	ROD,CURTAIN,5/16 X 28 1/2	\$129.54
108642	ROD,CURTAIN,5/16 X 33 5/8	\$62.00
108648	COUPLER QUICK FEMALE	\$318.34
108712	LINK,CONVEYOR BELT,UPRIGHT CC	\$9.04
108713	MANIFOLD 1/2	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

108730	NOZZLE TOP RINSE	\$4.51
108734	WIRE HIGH VOLTAGE 05125978	\$81.63
108772	PIN PAWL BAR	\$113.64
108820	GASKET,BEARING HOUSING	\$6.38
108826	PLUG, HOLE 3/4 INCH	\$2.41
108833	MANUAL OPTIONS ALL MACHINE	\$86.83
108841	SUPPORT WASH ARM NP	\$164.32
108842	GASKET,SUMP TANK DRAIN	\$97.55
108843	LEG SOCKET SST 1 5/8 TUBE	\$84.19
108846	COUPLER QUICK FEMALE #3	\$334.27
108847	COUPLER QUICK FEMALE #1	\$334.27
108849	OVERFLOW TUBE 5 1/2 INCH	\$24.89
108850	OVERFLOW TUBE 7 INCH	\$19.58
108851	OVERFLOW TUBE 7 1/2 INCH	\$19.91
108856	LINK CENTER CC NEW STYLE	\$14.72
108862	SWITCH LIMIT Z-15GW-B7-K	\$96.87
108868	SHAFT DRIVE 1 X 38 1/16 UCCW	\$550.05
108869	SHAFT IDLE 1 X 33 5/8 UCCW	\$737.26
108870	SHAFT DRIVE 1 X 32 13/16 UCC	\$784.01
108875	COTTER PIN 3/32 X 1/2 UNEV	\$2.41
108878	LATTICE WELDEMENT UC-C	\$1,942.81
108879	LATTICE WELDMENT UC-CW	\$1,877.00
108881	MOTOR 1HP 3/60/MV RH PUMP	\$2,259.58
108883	MOTOR 3HP MV/3/60 RH PUMP	\$2,959.30
108884	MOTOR 2HP 3/60/MV RH PUMP	\$2,625.17
108892	ROD DRILLED 5/16 X 59 9/16	\$110.33
108897	SHEAVE AK 44 5/8 BORE	\$123.43
108898	SPROCKET 50B15 X 1 3/8	\$165.55
108899	TORQUE LIMITER 500A1 1 1/2BORE	\$1,204.12
108902	HEATER 1.5KW 220/1 TANK	\$447.16
108903	SHAFT DRIVE 1 X 29 7/16	\$642.72
108904	SHAFT DRIVE 1 X 29 7/8	\$706.65
108905	SHAFT DRIVE 1 X 30 1/2	\$454.57
108909	ROLLER CONVEYOR PLASTIC	\$205.19
108915	TRANSFORMER 2KVA 240/480:120/240 60	\$2,427.34
108919	ROD THREADED 1/4 X 19 1/2	\$39.82
108938	SPACER,BELT,9/16x9/32x5/16 LG. (GRAY)	\$2.41
108939	SPACER,BELT,9/16x9/32x1 LG. (GRAY)	\$3.43
108948	BEARING 1 1/2i TAKE UP W6	\$424.24
108950	HOUSING MAGNET	\$9.61
108954	NUT GRIP 6-32 W/NYLON INSERT	\$3.43
108955	SHAFT IDLE 1 X 28 7/16 UCC	\$594.59
108956	BOX RECEPTACLE 817	\$162.26
108961	TIMER H3M16-150SCHA UHB	\$161.95

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

108966	HANDLE DOOR/PART 1707-122	\$46.63
108967	GASKET,BEARING HOUSING CC	\$15.57
108972	SPACER,BELT,17/32x11/32x1 25/32 LG. (GRAY)	\$2.41
109009	NUT GRIP 5/16-18 W/NYLON INSE	\$5.86
109010	NUT GRIP 3/8 W/NYLON INSER	\$3.43
109014	INPUT TERMINAL BLOCK 310A 3POLE 600V	\$470.45
109023	BRACKET FRONT DOOR STOP	\$21.91
109025	BLOWER WHEEL RAW CCW	\$790.18
109029	PLUG SNAP 1.500 DIA #2763HEYCO	\$6.09
109030	LINK UPRIGHT TRAY POLYPRO	\$8.22
109033	SPINDLE DHB DH1 DLF	\$124.31
109034	GASKET 1/2i PLUG, FIBER WASHER, .781 ID 1.25 OD	\$3.43
109035	O-RING,25MM X 21MM RUBBER	\$4.38
109061	MOTOR 2HP 3/60/MV 35A02872	\$2,165.76
109064	TRANSFORMER 250VA 240/480,230/460:110,120	\$759.67
109069	THERMOSTAT W/CAPIL 110-195 F	\$378.34
109072	VALVE BALL 1 1/2 SOLDER	\$355.65
109110	ELBOW 1 1/2Cx1 1/2FTG COPPER	\$23.07
109111	TEE RED 1 1/2Cx3/4Cx1 1/2C COP	\$38.77
109142	CONT CAB NMEPLTE W/BLWR,UC	\$177.41
109148	TRANSFORMER 500VA 380/415:110/220V	\$1,131.82
109185	BUSH RED 1 1/2 X 1 1/4 GALV	\$46.82
109187	SPACER,BELT,1/2x9/32x1 13/32 LG. (GRAY)	\$3.43
109189	NIPPLE TOE 1 1/2x36 GALV	\$220.67
109199	LATTICE WELD W/O UP ROD CW	\$2,125.51
109200	LATTICE WELD W/O UP RD UCC	\$2,500.00
109205	FASTENER-TEENUT 1/4-20	\$5.29
109216	LEG ASSY 7 1/4-9 1/4	\$67.85
109224	ROD THREADED 1/4 X 22 1/4	\$48.41
109225	ROD THREADED 1/4 X 21 3/4	\$45.15
109265	HOSE,1 3/8id x 30i EPDM BLACK	\$130.28
109282	SPACER,BELT,17/32x11/32idx1 1/32 LG. (GRAY)	\$3.43
109283	TAILPIECE STRAIGHT	\$9.61
109284	TAILPIECE ELBOW	\$9.61
109287	DRAIN TEE	\$16.71
109299	FINAL RINSE WELDMENT NSPPW	\$827.69
109303	GASKET,1 5/16IDX1-3/4ODX1/8	\$7.49
109304	GASKET,3x3x1/8" 15/16"HOLE	\$10.84
109331	WASH SUPPORT HUB PP28	\$656.29
109332	SPINDLE WASHARM NS PPW	\$439.65
109333	THREADED RING NS PPW	\$105.82
109339	TIMER SOCKET	\$105.25
109345	SCREW 8-32 x 7/8 OVAL HD MACH	\$2.41
109363	MANUAL UPRIGHT CONVEYOR NS	\$120.61

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

109365	TUBE 1/2 DIA X 55i LONG	\$96.39
109374	SHEILD DRIP RACK SERIES	\$32.88
109375	MANUAL RACK MACHINE NS	\$146.83
109386	DIAPHRAM VALVE	\$127.50
109388	HOSE,1iID X 1i LONG EPDM	\$10.84
109395	GASKET,REINFORCING PLATE	\$9.61
109434	IMPELLER, OPEN, ULD, 90mm	\$106.60
109445	CAPACITOR 12.5mfd (ULF/UHB)	\$85.90
109446	CAPACITOR 40UFD (ULD)	\$163.78
109458	FLANGE HEATER BLOCKOFF BOOSTER -HO	\$45.62
109459	TEE, UPPER WASH ARM	\$115.85
109460	O-RING,TEE LOWER WASH	\$3.43
109461	SUMP TANK,ULD (PLASTIC)	\$530.60
109462	FILTER, SUMP	\$47.47
109463	SUPP.LOWER WASH ARM,FWR(OUT)	\$23.88
109464	STRAINER	\$7.45
109465	O-RING,SUCTION 7-1/4x7-1/2x1/8	\$6.38
109466	O-RING,LOWER WASH ARM HUB	\$3.43
109467	O-RING,LOWER WASH ARM	\$5.29
109468	TEE, LOWER WASH ARM	\$106.28
109481	TEE RED 1 1/2Cx1 1/2iCx1C COPR	\$44.01
109488	NOZZLE WASH ARM	\$4.51
109489	NOZZLE WASH ARM	\$3.43
109491	SCREW M4 X 25MM	\$3.43
109499	THERMOMETER FLANGED 12 FT	\$413.54
109500	NOZZLE 1/8 H1/8U-SS9515	\$90.75
109503	NOZZLE NS PPW	\$7.45
109513	GASKET,PUMP SUCTION NS PP-28	\$25.71
109514	NIPPLE TOE 3x2 1/2 BRASS	\$618.52
109518	PUMP/MOTOR ASSY 7 1/2HP PP-28	\$7,467.98
109546	SUPPORT WASH ARM	\$218.81
109560	Inactive - CURTAIN 32 X 33 LONG ROD	\$0.00
109562	HOSE SUCTION	\$144.38
109568	GASKET PUMP SUCTION	\$16.45
109578	HOSE DISCHARGE 44/54 R-L	\$173.82
109580	NIPPLE 1/2x11 BI	\$9.02
109582	CONTACTOR 25A INDUC LC1D2510G7	\$537.10
109583	OVERLOAD RELAY LR2D1322	\$367.86
109584	RACK BASKET	\$3,605.94
109585	RACK PAN	\$2,527.58
109586	RACK UTILITY PP-28	\$2,748.82
109587	RACK BAKE SHEET PP-28	\$3,318.13
109588	CURTAIN,END,24 X 27-1/4 HH RK	\$314.01
109589	CURTAIN,CTR,24 X 20 1/4 ROD	\$181.96

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

109615	EMITTER ELE EYE	\$1,536.89
109616	RECEIVER EL EYE - KIT	\$2,033.70
109617	MOUNT BRACKET E.EYE SMB700	\$118.56
109636	IMPELLER 1HP 105MM	\$128.01
109645	PUMP KIT 1HP	\$479.22
109649	FLANGE ASSY 1hp PUMP	\$363.16
109650	FLANGE ASSY 2hp 3hp PUMP	\$0.00
109651	VOLUTE, PUMP 1hp, 2hp, 3hp	\$130.96
109653	O-RING,PUMP 1hp, 2hp, 3hp	\$5.76
109654	SLINGER-COMENDA PUMP	\$5.29
109655	ROD,RISER-SILVERWARE BELT	\$19.24
109659	FUSE T 60A 600V FAST ACT #JJS-60 (COOPER BUSSMANN)	\$249.20
109661	TORQUE LIMIT COUP OSDC-225	\$1,086.72
109662	SPRING,EXTENSION 180-185LB	\$866.31
109666	HANDLE-UNDERCOUNTER SINK	\$59.63
109671	CABLE 84 IN COUNTERWEIGHT	\$318.08
109672	CABLE 74 IN COUNTERWEIGHT	\$318.08
109673	THIMBLE,WIRE ROPE 3/16	\$16.17
109674	CLIP, WIRE ROPE 3/16	\$68.96
109678	GASKET,FIBER 3/4 HP PUMP	\$11.39
109679	GASKET,FIBER 3/4 HP PUMP	\$9.61
109680	GASKET,FIBER 1,2,3HP PUMP	\$8.77
109680-EPDM	GASKET,epdm 1,2,3HP PUMP FOR PUMP ACCESS COVER	\$15.40
109682	COVER,HEATER,PLASTIC COMENDA, USE #109682-M	\$0.00
109682-M	HEATER COVER METAL TYPE	\$80.12
109683	FLANGE,BLOCK OFF,4 HOLE TANK HEATER,CLOSE OFF,PLUG COMENDA	\$16.17
109684	BEARING PP 28 WASH ARM	\$59.63
109685	RETAINER RING W/A PP-28	\$84.54
109689	ADAPTER TEE FILL/RINSE	\$16.45
109690	GASKET,ADAPTER TEE F/R	\$3.43
109691	CABLE 5/32i dia#7 X 19 dia SST	\$7.76
109695	BRACKET-WHEEL SUPP PP-28	\$187.41
109696	WHEEL-PULLEY PP28 COMENDA	\$194.04
109697	SLEEVE-PULLEY PP28	\$50.84
109702	CLAMP T-BOLT SS 4.50" NOM (RANGE 4.28 - 4.59)	\$40.30
109703	CLAMP T-BOLT SS 2.88" NOM (RANGE 2.66 - 2.97)	\$41.12
109713	NUT HEX M6 WITH NYLON INSR	\$3.43
109723	CURTAIN 24 X 6 1/4 ROD	\$133.88
109736	TEE 1/2Cx1/2Cx1/2F COPPER	\$80.08
109739	SEAL MECHANICAL CC MACH	\$130.44
109743	SEAL V-RING S	\$87.97
109751	HEATER 10KW 208/3 TANK HEAT	\$834.54
109755	HEATER 3KW 480/3 TANK HEAT	\$980.66
109756	HEATER 3KW 240/3 TANK HEAT	\$791.34

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

109757	HEATER 3KW 120/1	\$577.53
109780	CLEVIS PIN 5/16 X 1.25 SST	\$7.18
109781	STANDPIPE WASH WELD/DH G#2	\$558.59
109783	STANDPIPE WELD FINAL RINSE	\$0.00
109785	LEVER LIMIT SWITCH ZCKY41	\$132.80
109790	HEATER 10KW 208/3 ANGULAR TANK	\$1,333.86
109794	HEATER 10KW 480/3 ANG TANK	\$1,785.99
109812	GAUGE-PRESS.0-60 PSI,PANEL	\$179.04
109814	ELBOW 1/4od X 1/8MPTx90'PLAST	\$22.81
109816	OVERLAY PRESS GAUGE 20-30	\$12.17
109829	PUMP-PERISTALTIC WITH TUBE	\$273.26
109833	NOZZLE-RINSE,CENTER PLASTC	\$3.43
109834	CAP-RINSE,CENTER PLASTIC	\$3.43
109835	SCREW #8 X 1/2 PAN PHILLIP T/A self tapping SST	\$3.43
109836	BRACKET-RETAINING SCREW	\$23.31
109837	RETAINING SCREW-UHB, ULD, PP28	\$64.68
109844	MANUAL PP-28	\$101.04
109849	INSULATION FIBERFRAX	\$49.48
109854	GASKET,STANDPIPE,EPDM	\$12.17
109856	HOSE,DISCHARGE	\$157.99
109862	SPINDLE-WASH ARM COMENDA	\$439.97
109863	RETAINER-WASH ARM COMENDA	\$71.36
109864	SUPPORT-WASH ARM DOOR MACH.	\$318.34
109879	FITT COMP 7/8OD X 3/4MPT BRASS	\$57.76
109880	FITT COMP 7/8OD X 90 ELL BRASS	\$205.75
109885	VALVE 1/4 HW DIRECT ACT 120V	\$247.67
109886	VALVE,1/2 IN HW	\$414.16
109887	VALVE,3/4 IN STEAM JandE GP637	\$506.27
109891	BUSH SNAP #2057 0.500 X 0.250	\$2.38
109902	KIT PARKER SOLENIOD VALVE REPAIR 1/2" #76728	\$163.54
109903	KIT REPR 3/4ij-E STM-WAT VAL	\$220.67
109904	KIT REPR 1ij-E STM-WAT VAL	\$244.48
109905	CLEVIS PIN,.188 X 1 FLAT HD SST .88 USABLE	\$6.38
109909	FITT COMP 1/2OD X 1/4MPT BRASS	\$24.93
109910	FITT COMP 5/8OD X 90ELL BRASS	\$18.37
109924	FITT COMP 5/8OD UNION BRASS	\$19.78
109925	FITT COMP 5/8OD X 1/2MPT BRASS	\$24.64
109926	FITT COMP 5/8OD X 1/2MPT ELLBR	\$43.14
109930	UNION BULKHEAD 1/4 od PLASTIC	\$73.22
109934	SWITCH(MAGNETIC-DOOR SFTY)	\$190.58
109935	MAGNET(DOOR SAFETY)	\$68.42
109939	DECAL-CAB PP-28	\$173.82
109951	KNOB-THERMOSTRAT	\$6.18
109958	BEARING,UC DRIVE 1" BORE	\$428.48

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

109958-S	BEARING, FLEXBELT DRIVE SST	\$555.10
109959	BEARING,UC IDLE TC 25 1PEN	\$195.59
109966	NIPPLE 1/2x9 3/4 BI	\$52.38
109969	NIPPLE 1x3 3/4 BI	\$21.98
109972	GASKET,7 1/2HP PUMC20 PP-28	\$173.82
109985	SEAL, ELECTRIC HEATER FLANGE	\$9.30
109986	COUPLING HALF 3/8NPT SST	\$17.73
109987	COIL STEAM BDV	\$4,331.93
109988	CATCH,MAGNETIC-100 SERIES	\$17.73
109989	STRIKE PLATE-100 SERIES	\$7.73
109991	BARB HOSE ST 3/4MPTx3/4 H BRAS	\$28.44
109995	TAG WATER CONNECTION 110F	\$2.41
110005	VALVE,1 IN STEAM ASCO 120V	\$830.85
110006	KIT REPAIR 3/4 ST VAL ASCO	\$1,231.63
110007	KIT REPAIR 1i ASCO STM VALVE (VALVE #L8220G007)	\$512.46
110021	WASHER,.010 SHIM	\$11.49
110022	WASHER,.015 SHIM	\$39.56
110030	SENSOR,GAS W-R #760-401	\$198.28
110032	IGNITOR,MOD# 201 120V	\$290.48
110033	CONTROL-GAS W-R#50E47-150	\$1,121.32
110054	FUSE TR-4 250V TIME DELAY	\$28.24
110059	NIPPLE 3/8x3 3/4 BRASS	\$16.31
110065	PUMP-CENTRIFUGAL 115V UHB	\$1,303.32
110066	SWITCH,FLT 4400 W/2 GASKET	\$494.07
110067	TUBING 3/4ID X1 1/16OD VNL	\$10.56
110071	NIPPLE 1/2x13 BI	\$26.22
110076	BELT TENSIONER #1422-26709	\$496.62
110082	DRAIN BASKET 1 1/2IPS-SINK	\$72.03
110085	NUT CASTLE SST SPECIAL 5/8	\$17.26
110092	LINK,CONVEYOR BELT,UPRIGHT UC	\$5.03
110094	LINK,CONVEYOR BELT,FLAT-UC (grey)	\$3.43
110099	REEL HOSE 35 FT ENCORE KHR-1035-O	\$1,177.02
110105	NIPPLE 1/2x32 BI	\$192.38
110111	SPROCKET 250-AG422	\$558.59
110112	CHAIN,#40 RIV ROLLER	\$24.70
110113	SPROCKET 40B14 14TH 5/8iBR	\$117.71
110115	SPROCKET 40B22 22TH 5/8iBR	\$227.29
110117	SPROCKET 40B30 30TH 5/8iBR	\$271.90
110120	COIL-REPLMT STM ASCO 120V	\$390.41
110134	NIPPLE 1/4x2 1/2 BRASS	\$13.09
110135	NIPPLE RTOE 1/4x7 1/4 BRASS	\$94.98
110150	BDV HOUSING/IMPELLER NG	\$2,054.68
110151	MOTOR 1/4HP 115/208-230/1 MRA	\$1,687.87
110152	REDUCER MRA90*SERV USE 900877 REDUCER FOR #110153 NAVYMRA	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

110159	SCREW 8-32 x 5/8 RD HD SST	\$2.41
110160	CONNECTION LINKS #40	\$10.83
110161	OFFSET LINK #40	\$0.00
110186	ELBOW 3/4 GAS X 3/4 NPT	\$31.01
110189	BOOSTER K2 SPIREC	\$4,568.86
110193	NOZZLE, TOP-RINSE ARM PP28	\$22.88
110195	BELLOWS	\$59.47
110198	VALVE, 1/2i JE RB9MP4 AFR23-120	\$652.43
110199	VALVE, 3/4iJE RB21MP6 AFR23-120	\$1,061.21
110201	REDUCER LH UC	\$3,638.58
110206	MOTOR 1/2HP MV/60/3(MARATHON)	\$1,575.10
110207	MOTOR 1/2HP DC 90V DRIVE	\$2,790.68
110208	TUBING-NORPRENE 3/16 X5/16	\$10.58
110209	HOSE, PUMP DISCHARGE	\$147.57
110211	HOSE, INTAKE PUMP	\$37.91
110214	DULL NUT M6 (UNDERCOUNTER BOWL	\$3.43
110215	SCREW S/S	\$7.73
110216	HEATER 1.1/1.5KW 208/240V TANK	\$292.35
110219	PUMP SUCTION	\$47.69
110221	HOSE, CONN. PRES. SWIT	\$35.93
110224	PLATE, BEARING	\$4.51
110228	PIN, DOOR	\$5.29
110229	SUPPORT, DOOR	\$14.84
110230	SCREW, GRUB	\$9.30
110231	ROD, TIE	\$31.57
110233	OBSOLETE-CATCH, DOOR	\$0.00
110236	PAWL, RACK ADVANCE TABLE	\$80.10
110238	BUSHING, PIVOT POINT/RK ADV	\$59.86
110240	BOLT SHOULDER 7/16x7/32xM8 SST RACK ADV PAWL	\$32.05
110241	BUSHING, PAWL BAR/RACK ADVA	\$197.09
110242	SUPPORT BLOCK, PAWL BAR/RKA	\$35.65
110243	SUPPORT BLOCK, GUIDE-RK ADV	\$10.72
110244	USE 110244M-BRACKET, GAUGE/THERMOMETER	\$0.00
110244M	BRACKET, GAUGE/THERMOMETER, SST	\$89.02
110247	NUT JAM HEX 7/16-20 SST	\$3.43
110248	WASHER.44OIDX.75ODX.043SST	\$3.43
110251	MANUAL N.S.CC (RACK TYPE)	\$104.00
110263	GAUGE BRACKET-UHB 3-HOLE	\$25.71
110264	HOSE, OVERFLOW/DRAIN ULD	\$28.32
110266	GASKET, PUMP HOUSING-CI PUMP	\$4.07
110270	WASHER C-SUNK, EX-TOOTH/SST	\$2.38
110273	CONTROLLER DC .5HP	\$1,857.51
110276	PUMP SEAL, CRANE 1i	\$915.92
110281	COIL 208/240V JACK-EVANS	\$223.58

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

110284	PUMP VOLUTE,0.75hp PUMP	\$231.44
110285	GASKET,PUMP 0.75hp PUMP	\$46.10
110288	HOSE,DISCHARGE C3,UC	\$124.59
110288-S	HOSE ASSY. C3 UC PUMP DISCHARGE, RETROFIT	\$150.95
110289	HOSE,DISCHARGE B2 R-L,UC	\$129.33
110290	HOSE,DISCHARGE C4,B2 L-R	\$101.45
110299	GEAR BOX RH W/BRKT, 60x reduction	\$1,994.93
110299-1	GEAR BOX RH,UC/CC,NO BRACKETS 60x reduction	\$2,044.37
110300	GEAR BOX LH W/BRKT 60x reduction	\$1,994.93
110300-1	GEAR BOX LH,UC/CC,NO BRACKETS 60x reduction	\$2,044.37
110302	TIMER,240V 15A 90S	\$687.07
110341	BEARING(POLYESTER)WASH ARM	\$39.22
110352	RACK,PEG-16x16,GLASSWASHER	\$119.00
110353	RACK,FLAT 16x16,GLASSWASHER	\$189.49
110358	O-RING,BEARING HOUSE RKADV	\$2.41
110359	GREASE FITTING,BEAR.HOUSE	\$2.49
110372	HOSE,SUCTION 5i	\$136.76
110383	SCREW M8 X 12MM PAN HEAD	\$9.61
110391	BR'G.CAST HUB POLY.SHORT	\$18.81
110392	BR'G.,CAST HUB POLY. LONG	\$17.73
110393	SPLIT RING	\$2.41
110394	BR'G. PLAS. HUB POLY.SHORT	\$20.37
110408	EYE,ELE RCVR BANER#SP300RL	\$1,004.65
110409	EYE,ELE EMIT	\$1,004.65
110411	EYE,ELE LOGIC BANR#MB3-4	\$1,769.61
110416	PUMP, 0.75hp 115/60/1 (40 mF)	\$2,035.28
110419	MOTOR 1HP MV/60/1 JET - ODP	\$1,617.19
110420	MOTOR 1HP MV/60/3 JET - ODP	\$1,148.28
110421	MOTOR 2HP MV/60/1 JET	\$1,506.30
110422	SERVICE ONLY MOTOR 2HP MV/60/3 JET - ODP	\$1,475.21
110424	SERVICE ONLY MOTOR 3HP MV/60/3 JET - ODP	\$1,762.38
110427	SEAL OVERFLOW TUBE	\$8.50
110428	U-HOOK CLAMP	\$3.43
110433	O-RING,AIR TRAP	\$2.31
110434	O-RING,AIR TRAP LOWER	\$2.48
110440	SCREW M6 X 25MM HEX HEAD	\$4.75
110457	DISCHARGE HOSE,20KB LR	\$179.04
110458	O-RING,3/4 OD X 3/32 THICK	\$4.51
110459	DISCHARGE HOSE,PR22	\$140.23
110460	HOSE,DISCHARGE,64/40/60 LH	\$202.53
110461	DISCHARGE HOSE,60-64KB RL	\$163.29
110470	MOTOR .75HP DC 90V DRIVE	\$2,811.00
110472	KIT REPAIR 1 PRV HW WATTS	\$175.70
110489	REDUCER,BOSTON 732 60X J1 W6LR	\$5,131.01

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

110495	MOTOR 5HP MV/60/3 VENTED P-5 - ODP	\$4,817.84
110496	MOTOR 7.5HP MV/60/3 VENTED P-7 - ODP	\$5,677.36
110514	NUT,HEX 1i-8 SST	\$27.58
110515	NUT,HEX,JAM 1i-8 SST	\$33.63
110516	CATCH,SOUTHCO #300 BLACK	\$11.49
110517	PLATE,SOUTHCO #300 STRIKE	\$2.41
110525	SWITCH PRESSURE,PULPER	\$1,931.95
110529	DRAIN ASSY,TWIST LEVER TYP (D55-7510-RM)	\$175.76
110529-H	HANDLE ONLY, DRAIN ASSY TWIST LEVER (90458007039)	\$86.60
110529-S	SCREEN ONLY, DRAIN ASSY TWIST LEVER (D10-X014)	\$27.47
110534	CORD,VALVE PLUG MA634V55BA0530	\$267.01
110545	SNUBBER,#25BG PRESSURE	\$121.45
110549	COIL DIN G-23 120VAC	\$392.93
110551	BACKFLOW PREVENTER 1/2 NPT	\$377.64
110553	NUT, M8 X 1.25, SST	\$4.51
110561	THERMOSTAT FIXED HI-LIMIT 240F 1/2in NPT	\$379.61
110562	THERMOSTAT,FIXED,SNAP, 240F	\$37.25
110563	COMPOUND,HT-SINK	\$134.91
110564	REDUCER,BOSTON#RF726-30X-B5-G	\$4,000.00
110565	DRIVE SHAFT 1iX 29 1/2iLG	\$668.22
110589	CIRCUIT BREAKER 45A	\$4,251.40
110593	LATCH	\$235.30
110594	HOSE,2-7/8 ID X 3iLG.	\$58.57
110596	PULPER,GASKET RING TANK	\$101.81
110597	KIT REPAIR 1/2iJ-E HW VALV	\$125.48
110598	KIT REPAIR 3/4i J-E HWVAL M/O	\$225.67
110611	SEAL,1-1/2 #21 BELLOW TYPE	\$1,566.93
110617	SCREW 3/8-16 x 1/2 SST SOC HD	\$7.73
110618	3/8-16 X 1 SST SOC.HD.SCR.	\$8.22
110629	MOTOR 2HP MV/60/3 PULPER	\$2,352.11
110633	KEY 3/8 X 3/8 X 3 SST	\$44.70
110640	MAGNET,3-9/16X 4-3/16iX 4i	\$1,794.42
110654	COUPLING RED 3/4 X 1/4 BRASS	\$49.49
110656	BARB HOSE EL 1/4MPTx1/4 H BRAS	\$26.38
110675	VALVE,1/4 J-E W/DIN COIL	\$271.55
110676	VALVE,1/2iJ-E W/DIN COIL	\$472.83
110679	BEARING,RINSE ARM-PP28	\$37.91
110691	GUIDE,DOOR,STD RACK,27i	\$128.54
110692	GUIDE,DOOR HIGH HOOD RACK,34i	\$170.71
110698	HOSE DISCHARGE,LOWER ULD	\$49.34
110699	HOSE DISCHARGE,UPPER ULD	\$18.81
110733	RELAY,ELECT.EYE (BANNER)	\$321.36
110734	STUD 3/8-16 X 1 3/8 CIPUMP	\$16.45
110736	AIR CHAMBER PRESS. SWITCH	\$49.61

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

110738	AIR TRAP HOSE-INTAKE TUBE	\$23.31
110739	SUMP SUCTION POINT UNDERCO	\$50.10
110741	GASKET,NG DRIVE BLOCK OFF	\$5.29
110750	GASKET, 1/4" Plug	\$3.43
110752	FUSE ATMR-1 600V ONE-TIME	\$45.41
110755	DRAIN PLUG,NG	\$17.73
110762	CURTAIN,FEED HOOD,UNDERTBL	\$561.74
110768	STRAINER LINE 3/4i BRASS	\$218.89
110803	STARTER MTR OL G/use 111625	\$0.00
110809	STARTER MTR OL GV2-M21 w/AUX	\$483.28
110810	STARTER MTR OL GV2-M22 w/AUX	\$500.00
110811	CONTACT AUX GV1-A01 (NONC)	\$127.50
110812	BUSBAR (4-CONNECT)	\$195.59
110813	BLOCK BUSS GV2-G05 (3POL)	\$90.60
110836	CND NMLT 1/2IN STRAIGHT PVC	\$13.09
110837	CND NMLT 1/2IN 90 PVC	\$20.05
110844	CIRCUIT BREAKER 5A	\$333.36
110849	USE #113769 DIN RAIL 35MM (STEEL)	\$0.00
110852	ELBOW 1x90 PVC S-40 SOCKXFEM	\$18.81
110853	SEAL & SEAT, PP28 .0121	\$533.47
110854	FLOAT SWITCH DUAL	\$533.92
110855	PLUG 1/4NPT PLASTIC	\$7.92
110856	NUT 1/4NPT PLASTIC	\$8.22
110857	BOLT SHOULDER 3/8x7/16x5/16-18x9/16 SST CRADLE PAWL RACK	\$31.57
110858	CLAMP T-BOLT SS 2.56" NOM (RANGE 2.37 - 2.68)	\$49.34
110868	MOUNTING CLIP UNDERCOUNTER	\$5.03
110870	SPRING COMPRESSION PP28	\$30.50
110872	GUARD FLOW RETURN	\$22.65
110890	CURTAIN,FEED TRAY,PULPER	\$109.74
110900	STOP,END TERM. BOARD WAGO	\$6.68
110902	SWITCH,PRESS50-30MM TYP760	\$110.33
110912	TERM BLK 115A 1POLE 600V UK35	\$119.32
110915	HOSE FILL 1/2 UNDERCOUNTER	\$137.05
110916	CONTACTOR 50FLA 2P 120COIL	\$1,372.85
110917	TRANSFORMER 2KVA 208:120V	\$3,941.67
110919	CND NMLT 1IN STRAIGHT PVC	\$23.31
110920	CND NMLT 1IN 90 PVC	\$53.55
110929	BOX BOOSTER THERMOSTAT	\$47.69
110930	COVER BOOSTER THERM. BOX	\$32.05
110934	NIPPLE 3/4x12 3/4 BI	\$44.78
110938	HOSE,DISCHARGE,64/40KB LH	\$277.51
110940	DRAIN 1 PC 7 i HT	\$2,030.16
110945	BEARING,DRIVE ARM PIVOT	\$124.59
110946	BEARING,DRIVE CRANK/ARM	\$147.11

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

110947	POWER SUPPLY EMITTER PBA-1	\$304.58
110949	POWER SUPPLY RECEIVER	\$422.48
110971	TERM BLK 200A 1POLE 600V UKH95	\$378.05
110982	SWITCH SELECTOR 2 POS	\$227.29
110990	LABEL,DIRECTION OF ROTATION (locate on CMS)free stock	\$2.64
111000	NIPPLE 3/4x13 1/4 BI	\$78.33
111001	GASKET,WATER PRESS SHELL	\$10.05
111019	FLOAT SWITCH DUAL	\$551.67
111024	MAGNET DOUBLE DOOR SAFETY	\$150.16
111025	SWITCH REED LARGE SENTROL	\$158.48
111026	MAGNET, LARGE SS	\$81.63
111029	CAM FNL RNSE ACTUATOR	\$39.22
111030	CAM IDLE PUM SHUT OFF NG	\$64.68
111032	HOSE,1 3/8id EPDM BLACK	\$67.32
111034	DRAIN WASTE OUTLET STAINLESS STEEL	\$331.00
111036	RELAY SOCKET	\$55.68
111059	TEE RED 1 1/4x1 1/4x1 1/2 GALV	\$90.39
111060	TEE RED 1 1/2x1 1/4x1 1/4 GALV	\$127.50
111062	PIVOT SHAFT	\$1,420.49
111063	SPACER PLATE	\$141.08
111064	COUPLER RACK ADVANCE SHAFT	\$211.82
111066	SHAFT,RACK ADVANCE	\$189.25
111067	RELAY 2PDT 10A 24VAC	\$82.44
111068	RELAY 2PDT 10A 120VAC	\$62.55
111069	RELAY 2PDT 10A 240VAC	\$99.13
111072	CONTACTOR 50FLA 2P 208-240COIL	\$272.10
111074	LEVER ROD POLYAMIDE 1/4i	\$132.80
111075	HEAD LIMIT SWITCH ZCK-GOO	\$249.16
111076	SPRING MOTOR RETURN	\$95.96
111082	ROLL PIN 3/16 DIA X 7/8 LG	\$3.43
111089	COUPLER QUICK FEMALE FF26	\$271.65
111090	SWITCH, REED HAMLIN	\$122.44
111092	FLOAT SWITCH DOOR MACHINE (NO WITH FLOAT DOWN)	\$416.00
111095	BOLT EYE 1/4-20X1i	\$2.48
111096	CONVEYOR ROLLER 8iLG	\$78.93
111100	ELBOW 1/4od x 1/8NPT FEM PLAST	\$27.52
111101	SPROCKET 50B26-1iBORE W/KEYWAY	\$196.07
111111	SEAL, PAC SEAL TYPE 16	\$112.91
111113	NIPPLE TOE 1 1/4x2 GALV	\$64.40
111114	BOLT 3/8-16 X 3-1/2 LG SST	\$6.66
111115	FUSE ATMR-2 600V ONE-TIME	\$45.41
111116	FLOAT SWITCH DUAL	\$759.17
111117	HOSE,1 5/8id EPDM BLACK	\$55.73
111123	HEATER 5KW 575/3 TANK HEAT	\$1,265.09

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111128	WASHER 1 1/16 X 1 1/2 X 1/8	\$10.31
111132	FUSE ATMR-9 600V ONE-TIME	\$81.04
111134-2	STOP, VALVE PULPER	\$13.19
111134-5	STEM, VALVE PULPER	\$22.33
111140	IMPELLER,1HP DOOR MACHINE	\$1,271.63
111143	IMPELLER OBSOLETE-USE 113248	\$0.00
111145	MOTOR 1.4HP MV/60/3 DOOR - ODP	\$1,484.06
111146	ROD,CURTAIN,FF26 25 3/4i	\$79.68
111151	C-CLIP/FLOAT SWT	\$10.99
111152	FUSE TR-6 250V TIME DELAY	\$53.18
111153	FUSE BLOCK DIN RAIL 600V 30A	\$49.04
111164	LAMP,PILOT LIGHT 120V	\$27.66
111166	ROD HONEYWELL TABLE LIMIT SWITCH	\$230.37
111172	KIT REPR 1/4ij-E GOLD RING VAL	\$164.65
111186	MOTOR 7.5HP MV/60/3 PP-28	\$0.00
111189	IMPELLER LOCK SCREW #0978	\$514.50
111191	IMPELLER KEY ID # 0135	\$24.01
111203	NOZZLE,1/8 44WS #VV SS 8003	\$46.31
111206	SWITCH,REED HAMLIN #59030-5XX	\$62.10
111207	MOTOR 1/25HP 115/50-60/1 GEAT	\$2,067.27
111208	CAPACITOR,MTR 7.5MFD 370V	\$99.58
111219	BEARING BLOCK 3/4i BORE CTD	\$418.31
111226	TIMER,SOCKET EAGLE 8 PIN OCTAL	\$63.72
111230	FUSE OT-60 250V ONE TIME	\$16.71
111232	HEATER 10KW 208/3 BSTR	\$733.93
111233	HEATER 7.5/10KW 208-240/3 BSTR	\$689.18
111233-1	HEATER 7.5/10KW 208-240/ 1 PH BSTR	\$254.90
111234	HEATER 10KW 480/3 BSTR	\$733.93
111235	HEATER 5/6.6KW 208/240V 3PH BSTR	\$669.10
111235-1	HEATER, 5/6.6KW 208/240V SINGLE PHASE	\$669.10
111236	HEATER 5KW 240/3 BSTR	\$689.18
111237	HEATER 5KW 480/3 BSTR	\$689.18
111238	TRANSFORMER 240V:24V	\$345.37
111240	FUSE FT-50 250V ONE TIME	\$79.72
111242	SPRING, TRAY STACKER, 1/2 LB/IN (.055 WIRE)	\$154.58
111243	SPRING, TRAY STACKER, 1/4 LB/IN (.044 WIRE)	\$136.13
111244	SPRING, TRAY STACKER, 1/8 LB/IN (.030 WIRE)	\$165.55
111246	BEARING,ROLLER 5/8 x 1 3/4	\$113.64
111250	FITT COMP 1/2OD X 1/2MPT BRASS	\$11.41
111258	HEATER 15KW 208/3 TANK	\$964.08
111259	HEATER 15KW 240V TUBULAR TANK	\$1,040.00
111260	HEATER 15KW 480/3 TANK	\$1,196.23
111264	SWITCH,MICRO SERVICE PART P-5	\$212.59
111265	HEATER 17.7KW 208/3 BSTR	\$556.62

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111266	HEATER 13.5/18KW 208-240/3BSTR	\$715.96
111267	HEATER 17.7KW 480/3 BSTR	\$715.96
111274	LINK,CONVEYOR BELT,FINGER-CC	\$14.84
111277	TRANSFORMER 120:24V 50/60Hz	\$321.36
111287	NIPPLE 1/2x5 1/2 BRASS	\$28.55
111292	FUSE ATQ-15 500V TIME DELAY	\$48.10
111296	SCREW 10-32 x 3/8 FLT UNDERCUT	\$5.29
111302	ROLLER CONVEYOR SST TUBE	\$312.00
111305	HEATER 9KW 240/3 BSTR	\$564.10
111311	CASTER SWIVEL PLATE NO BRAKE	\$188.47
111318	SPACER CONVEYOR NG CC	\$12.17
111319	SCREW 6-32 x 1/2 TRUSS HD	\$3.43
111322	SCREW SET 1/4-20 X 3/4 DOG PT	\$8.29
111325	NOZZLE FLUSH-N POLISHED CHROME	\$155.63
111328	SPACER,BELT,9/16x9/32x7/16 LG. (GRAY)	\$2.64
111330	FUSE BLOCK 600V 30A 2PL#60307J	\$265.13
111331	TERMINAL BLOCK 20A 600V #601-8	\$51.40
111334	HEATER 9/12KW 208-240/3 BSTR	\$715.96
111351	GASKET,E2 STEAM COILS UCCW	\$23.37
111352	O-RING,BUNA-N (NITRILE) (NBR)	\$8.22
111353	ELBOW 1 1/2Cx90 COPPER	\$91.85
111365	LABEL,OPEN DOOR WARNING(R-1000	\$3.36
111370	SCREW 10-32 x 5/8 HEX WASHER HEAD	\$3.43
111371	NIPPLE TOE 1x7 SST	\$248.13
111375	MOTOR/PUMP 1/4HP 3/50/200 E2	\$2,351.12
111377	MOTOR 3HP 3/50/200 JET	\$1,551.23
111380	TRAP STEAM 1/2i NPT TDC	\$583.15
111383	HEATER 10KW 575/3 BSTR	\$654.61
111384	HEATER 5KW 575/3 BSTR	\$528.98
111386	UNION ELBOW 1/2x90 FEMALE BI	\$179.04
111387	INSULATION 5/8iADHESIVE BACK	\$420.89
111391	LIFT ARM SPRING DOOR OPERAT	\$30.95
111400	HOSE,DAYCO #71178	\$130.03
111404	SEAL HOUS7.5HP PP28 PRICE#0131	\$1,793.27
111405	SLEEVE GASKET PP28 PRICE #0245	\$79.27
111406	SLEEVE PP28 PRICE #0127 7.5HP	\$939.30
111408	BOLT VOLUTE PP28 PRICE #0583	\$6.78
111410	PLUG 1/8iPIPEPP28 PRICE #0475	\$17.89
111411	MOTOR 5HP 380/50/3 VENTED P-5	\$6,064.14
111412	MOTOR 2HP 380/50/3 PULPER W/P	\$1,769.70
111416	BLOWER BTM 3HP/60/3 CTD-1800H	\$5,264.36
111416-1	BLOWER FAN WHEEL FOR #111416	\$1,022.79
111418	TIMING PULLEY #32LF050-3/4	\$1,113.23
111419	TIMING PULLEY #21LF050-1/2	\$645.96

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111420	TIMING BELT D-367L050	\$309.87
111421	UPRIGHT LINK PEG BELT SST	\$37.15
111426	SPRING TENSIONER CTD-1800H	\$72.34
111437	VALVE, 3/4 IN HW J and E GP607	\$505.45
111438	VALVE,1 IN HW J&E GP1007	\$880.69
111439	MAGNET PERMANENT	\$32.64
111440	FILTER PERM.CTD-1800H	\$390.86
111441	SPACER,BELT,1/2x9/32x1 3/4 LG. (GRAY)	\$9.30
111443	FLOAT SWITCH UHB/UH1	\$514.24
111444	HOSE DRAIN 54 KB DAYCO#71492	\$295.84
111451	INSULATION 1/2iADHESIVE BACK	\$331.00
111454	LOCKING PLATE,MANIFOLD RACKS	\$49.34
111455	MOTOR 3HP MV/60/3 3450rpm 145T	\$2,443.57
111456	GASKET,MANIFOLD NG RACK/CC/UC	\$15.67
111457	NIPPLE TOE 1/2x15/16 SST	\$53.97
111464	TRANSFORMER 250VA 380/415:110/220V	\$936.00
111465	CONTCT 120V 50/60Hz LC1D1210F7	\$167.67
111467	TIMER FILL UHB,UH1 200-260VOLT	\$281.11
111469	COIL JE 1/4i W/JUNC DFSA05	\$134.83
111471	COIL JE 1/2i W/JUNC 73144	\$116.85
111472	COIL JE 3/4-1i W/CON 77317	\$134.90
111473	COUPLING 2 NPT GALV	\$35.98
111474	COCK DRAIN 1/8i NPT	\$16.93
111476	DRAIN, TWIST HANDLE (COMENDA)	\$737.12
111478	BOLT 10-32 X 1/2 HEX W/LOCTITE	\$6.66
111480	BOLT 3/8-16 X 3/4 HEX W/LOCTIT	\$3.43
111483	MANUAL CTD-1800H TRAY DRYER	\$46.10
111488	JUMPER STRIP same as 0508960	\$2.93
111492	EYE,ELE ROUND RECEIVER	\$896.94
111493	EYE,ELE ROUND MODU	\$1,741.82
111494	EYE,ELE RND SOCKET #SR3P-05	\$171.71
111499	HOSE,1/2 I.D. X 25FT.LG #PB-8	\$713.54
111500	ADAPTER,HOSE #PB8-TA8	\$121.37
111501	BODY,QUICK CONNECT B-QC8-B-810	\$403.72
111502	STEM,QUICK CONNECT B-QC8-D-8PM	\$198.69
111503	ADAPTER,1/2 NPT x SW HOSE	\$78.24
111504	WATER GUN T&S #MV-2522-21	\$884.93
111505	O-RING,RK/CC WASH ARM M1	\$8.32
111506	2i LENSE FOR 107440,OBSOLETE	\$0.00
111507	TUBING 1/2odx.032x3/8id COPPER	\$20.95
111508	SPEED CONTRL CKT BOARD	\$445.07
111509	MOTOR GEAR REDUCER FOR PUMP	\$1,186.14
111510	SHOULDER SCREW DISPENSING PUMP	\$30.50
111511	PUMP HEAD KIT	\$886.33

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111512	VITON TUBE DISPENSING PUMP	\$489.04
111513	COLLAR DISPENSING PUMP	\$87.44
111517	NOZZLE,SPRAY K-1.5 W/S RACK	\$63.86
111518	NOZZLE,SPRAY K-4	\$61.26
111519	NOZZLE,SPRAY K-5	\$65.71
111521	TRANSFORMER 250VA 550/575/600:110/	\$924.66
111525	SCREW 5/16-18 x 3/4 TAMPERPROOF	\$19.91
111528	SCREW 10-32 x 3/8 TAMPERPROOF	\$4.75
111529	SCREW 1/4-20 x 3/4 TAMPERPROOF	\$8.22
111530	SCREW 1/4-20 x 1/2 TAMPERPROOF	\$7.73
111531	HEX DRIVER TAMPERPROOF 1/4-20&10-32	\$113.30
111532	O-RING,DRAIN 1.600 ID X.210, SILICONE	\$5.42
111535	MOTOR 1/2HP MV/3/60 BRAKE 56	\$1,757.51
111556	MANUAL CG1/CG2 GLASSWASHER	\$72.60
111557	MANUAL CG4/CG6 GLASSWASHER	\$126.66
111561	HANDLE,ACCESS DOOR	\$42.41
111577	PADLOCK KEYED ALIKE	\$133.98
111578	HEAD,LIMIT SWITCH,ROLLER	\$88.17
111585	BEARING,2B FLANGE 5/8 BORE	\$513.30
111586	TIMING PULLEY #18L050JA	\$280.34
111587	TIMING PULLEY #40L050SDS	\$558.59
111588	CHAIN,ROLLER ansi#35 sst	\$112.46
111593	DECAL-CAB RK W/FR 36i	\$293.27
111596	DECAL-CAB RK PW/W/R/FR 36i	\$326.84
111597	DECAL-CAB UC 36i	\$326.84
111599	MOTOR .25HP MV/3/60 BRAKE 56C	\$2,616.91
111600	HEATER 17.7KW 575/3 BSTR	\$681.87
111603	COUPLING,SHAFT L090 .625 BORE	\$106.30
111604	COUPLING,SHAFT L090 .750 BORE	\$106.30
111605	SPIDER,COUPLING (BUNA-N) L090	\$64.11
111606	DRAIN GASKET KLEIN	\$16.17
111607	O-RING,DRAIN KLEIN	\$26.51
111616	CONTACT BLOCK NC W/HOLDER	\$31.42
111617	CONTACT BLOCK NO W/MOUNTING BASE	\$33.95
111622	STARTER MTR 0.24-0.4A	\$385.68
111623	STARTER MTR 0.4-0.63A	\$402.69
111624	STARTER MTR 0.63-1.0A	\$402.69
111625	STARTER MTR 1.0-1.6A	\$402.69
111626	STARTER MTR 1.6-2.4A	\$402.69
111627	STARTER MTR 2.5-4.0A	\$389.59
111628	STARTER MTR 4.0-6.3A	\$402.69
111629	STARTER MTR 6-10A	\$402.69
111630	STARTER MTR 13.0-18.0	\$371.05
111631	STARTER MTR 17.0-23.0A	\$439.99

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111632	STARTER MTR 20.0-25.0A	\$461.61
111633	BUS SYSTEM (2-UNITS)	\$56.86
111634	BUS SYSTEM (4-UNITS)	\$123.78
111635	BUS SYSTEM (5-UNITS)	\$128.01
111636	BUS CONNECTOR (3POL)	\$83.34
111638	GEAR BOX POWER UNLOADER R-L	\$4,472.00
111639	CONTACT AUX TOP 2-NO 2-NC	\$329.30
111645	OVERLOAD RELAY 1.7-2.5A	\$177.41
111647	OVERLOAD RELAY 4.0-6.0A	\$540.74
111649	OVERLOAD RELAY 8.5-12.5A	\$744.32
111655	TEE RED 1 1/4x1 1/4x1 GALV	\$56.47
111656	ELBOW STREET 1x90 GALV	\$25.45
111671	BUS SYSTEM (3-UNITS)	\$93.56
111679	PLUG SPRAYPIPE RACK	\$41.96
111682	FUSE J 15A 600V 2.25i FAST ACT	\$88.55
111683	FUSE J 30A 600V 2.25i FAST ACT	\$70.12
111684	PUSHBUTTON LIGHTED (GREEN) 64	\$53.55
111685	CONT BLK LIGHTED 64	\$233.29
111695	ROD,CURTAIN,5/16 X 32 3/4iLG	\$59.89
111699	NIPPLE TOE 1x2 3/4 SST	\$103.83
111704	MOTOR 3HP MV/3/60 JET WASHDOWN	\$3,118.32
111710	FUSE T 110A 300V FAST ACT	\$168.23
111714	VALVE 3/8 HW 240V COIL	\$378.81
111715	HOSE FILL 1/2 UNDERCOUNTER	\$124.59
111727	BOLT 5/16-18 X 2 3/4 HEX HEAD	\$6.09
111731	BOOSTER,GAS RAYPAK	\$21,241.68
111734	VALVE 3/8in HW 120V COIL	\$398.99
111737	SPACER,IMPELLAR UNDC PUMP	\$24.64
111745	THERMAL EXPANSION ABSORBER	\$489.07
111746	BACKFLOW PREVNTER 3/4 NPT/9DM2	\$539.44
111747	PRESSURE GAUGE 0-100PSI	\$117.75
111779	VALVE BALL 1/2 IN BRASS F x F	\$123.60
111780	CLAMP T-BOLT SS 2.38" NOM (RANGE 2.19 - 2.50)	\$32.46
111786	NIPPLE TOE 1 1/2x22 GALV	\$349.49
111791	FUSE FRNR60 60 AMP 250V TIME DELAY	\$126.47
111806	ROD,CURTAIN,5/16 X 31 1/2iLG	\$88.52
111816	SWTCH SLCT 2 POS MOMENTARY 52	\$279.53
111821	FUSE LPCC-3 600V TIME DELAY	\$50.84
111822	FUSE LPCC-5 600V TIME DELAY	\$50.84
111823	FUSE LPCC-6 600V TIME DELAY	\$50.84
111824	FUSE ATDR-10 600V TIME DELAY	\$50.84
111830	MOTOR 2HP MV/3/60 BDV THRU EBD 3450RPM - ODP	\$2,280.53
111831	BDV IMPELLER 3450RPM PW11	\$985.44
111831-ALT	BDV IMPELLER 3450RPM PW11 (SERVICE USE#901313)	\$898.42

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

111833	INPUT TERMINAL BLOCK 175A 3POLE	\$262.52
111852	HI-VENT GAS BSTR # 1-1500	\$266.16
111854	PUMP BRONZE IMP FLANGE MOUNT	\$3,350.19
111858	TANK INSULATION TOPFR GAS BSTR	\$23.77
111860	PUMP FLANGE SET 1NPT GAS BSTR	\$471.47
111861	TIMING BELT 225L050	\$176.18
111867	COIL END GAS BSTR 7/8	\$408.49
111873	GASKET,P5 9ITROUGH CONN.	\$15.13
111882	FUSE ATDR-15 600V TIME DELAY	\$85.35
111884	PERISTALTIC PUMP W/O TUBE	\$220.67
111885	FISH PAPER INSULATION	\$3.35
111903	NIPPLE TOE 2x2 GALV	\$31.92
111904	USE #116167 CONTACTOR 40FLA 3P 120COIL	\$0.00
111919	IGNITOR,GAS BSTR,TRIANCO,	\$477.31
111923	GAS VALVE TRIANCO # 1-1503	\$1,101.48
111924	THERMOSTAT GAS BSTR OP CONTROL	\$345.52
111925	TIME DELAY RELAY GAS BSTR	\$236.74
111926	BURNER CONTROL MODULE GAS BSTR	\$1,758.43
111927	THERMOSTAT GAS BSTR HI LIMIT	\$546.52
111928	STACK SWITCH GAS BSTR	\$647.28
111929	PRESSURE SWITCH GAS BSTR PUMP	\$1,209.47
111930	PRESSURE/TEMPERATURE GAUGE	\$396.30
111931	BLOWER ASSY W/GASKET GAS BSTR	\$2,392.00
111932	GASKET,KIT GAS BSTR #2400-320	\$225.93
111935	CARD WARRANTY REG. ORANGE	\$2.38
111937	CARD WARRANTY REG. YELLOW*obsolete**	\$0.00
111938	NOZZLE 1/8 SS .052 8004	\$91.33
111939	AUGER, w/CLIPS & BEARING	\$6,349.00
111940	BRUSH, AUGER (clip on)	\$766.05
111941	GASKET,PUMP .0085 THK. (1 NOTCH)	\$8.77
111942	GASKET,PUMP .015 THK. (2 NOTCHES)	\$9.30
111943	GASKET,PUMP .032 THK. (3 NOTCHES)	\$16.92
111950	HOSE BOOT (GAS BSTR)	\$65.46
111951	BLEED OFF TUBE (GAS BSTR)	\$141.61
111955	UNION W/ORFICE NAT 130K GAS BS	\$118.37
111957	BOILER ASSY,NO BURNER ASSY	\$3,568.77
111957-2	FLAME HOLDER / INTERNAL BURNER	\$1,042.88
111964	CLAMP T-BOLT SS 2.75" NOM (RANGE 2.56 - 2.87)	\$30.84
111980	CIRCUIT BREAKER ON/OFF 5A	\$257.74
111987	FUSE ATDR-8 600V TIME DELAY	\$53.56
111993	GAS ORFICE LP 130KBTU GAS BSTR	\$31.27
112005	VOLUTE 7.5HP PP28 PRICE #2613	\$2,342.49
112006	IMPELLER ONLY PP28 #2614-5.25	\$1,624.19
112021	FITT COMP 7/8OD UNION BRASS	\$74.36

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112022	NOZZLE,SPRAY K-2 2T RACK	\$53.04
112026	MOTOR 2HP 220,380,440V/50/3	\$1,383.00
112032	BDV INLET CONE D11	\$135.45
112033	BDV HOUSING ASSY 11FC	\$672.99
112033-ALT	BDV HOUSING ASSY 11FC (112033 alternate)	\$653.39
112034	BDV UP DRIVE SIDE D11	\$168.60
112035	BDV PEDESTAL D11	\$240.94
112036	MOTOR 1HP 3/60/MV W-6 DRIVE	\$1,484.38
112040	TEE RED 1 1/2x1 1/2x1 BI	\$79.51
112041	LENS GREEN PILOT LIGHT/OBSOLETE	\$0.00
112043	VALVE RELIEF 3/4 30PSI	\$276.87
112044	NUT SLIP 1 1/2ips(TAILPIECE)	\$21.82
112045	WASHER,TAILPIECE,1 1/2	\$2.64
112048	ROD DRILLED 5/16 X 34 5/8	\$46.37
112049	GREASE FITTING 1/8-27 NPT Fem	\$11.11
112050	NIPPLE 1/8x6 SST	\$25.79
112051	FAN,GEAR REDUCER,BOSTON 732	\$444.08
112052	SHEAVE AK 44 7/8 BORE	\$75.82
112053	BUSHING .48iLG FOR 500A T.L.	\$66.58
112054	KEY 5/16 X 5/16 X 1	\$13.77
112056	IDLE SHAFT 1 1/2i w6 3/8keys	\$372.21
112057	LATCH,SLIDE,W6 DOOR #40 SERIES	\$15.91
112059	HEATER 12KW 208/3 BSTR	\$742.71
112060	HEATER 12KW 480/3 BSTR	\$668.22
112062	FUSE J 20A 600V 2.25i FAST ACT	\$82.43
112075	MOTOR 3HP 200/50-60/3 JET	\$1,651.75
112083	FAN CON CAB 115/50-60 3.1x1.5	\$236.48
112084	NIPPLE 1/2x14 1/2 BI	\$32.91
112086	OVERLAY 150F WASH	\$12.17
112087	OVERLAY 160F WASH WEISS	\$10.07
112088	OVERLAY 160F RINSE WEISS	\$22.43
112089	OVERLAY 170F ECONORINSE WEISS	\$7.35
112090	OVERLAY 180F-195F FINAL RINSE	\$0.00
112091	OVERLAY 140F WASH WEISS	\$35.46
112092	OVERLAY 120F RINSE WEISS	\$11.39
112093	OVERLAY 120F WASH WEISS	\$13.35
112094	OVERLAY 180F-195F FINAL RINSE	\$20.98
112097	BRUSH TABLE SWEEP CC	\$205.75
112107	VOLUTE IRON E2 CD	\$866.31
112135	ELE EYE APERTURE KIT ROUND	\$241.35
112141	DIVIDER,LOWER,16x16 FLAT RACK	\$15.91
112142	DIVIDER,UPPER 16i RACK	\$15.91
112144	PLUG TWIST 2P+G 125V 15A	\$138.68
112145	RECEPTACLE 2P+G TWIST 125V 15A	\$177.87

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112150	REPAIR KIT 1/4HP E2 PRICE EC	\$596.63
112159	SHIPMENT RESPONSIBILITY NOTICE	\$8.22
112163	MOTOR 1.4HP 115/200-240V/50-60Hz/1PH	\$1,745.60
112188	PILOT LIGHT 24V 1/2iHOLE	\$24.01
112197	BOILER ASSY 2,NO BURNER ASSY.	\$3,142.95
112197-1	INSULATION FOR #112197 BOILER	\$372.38
112228	VALVE ANGLE DRAIN 1/2i x HOSE	\$52.94
112240	PLUG DEBOSSSED SPRAYPIPE,NG	\$9.61
112241	EMITTER,ELE EYE,#T183E	\$701.86
112242	RECEIVER,ELE EYE,#T18RW3R	\$726.24
112243	SHAFT,DRIVE,NUCCW	\$659.45
112244	SHAFT,IDLE,NUCCW	\$638.58
112245	UNION BULKHEAD 3/8 od PLASTIC	\$50.68
112257	O-RING,55.3 X 66.7 X 5.7	\$9.61
112262	SPRAY ARM PLUG - OLD COUPLER	\$200.00
112263	SPRAY ARM PLUG-NEW COUPLER	\$930.94
112265	CAPLUG BPF-1 1/8-6	\$2.41
112267	FASTENER,U TYPE NUT RET,1/4-20	\$5.29
112270	RELAY 3PDT 10A 240VAC COIL	\$183.48
112280	NIPPLE 1/4x3 BRASS	\$10.20
112287	TEE 1 1/2i COPPER	\$115.89
112290	AIR ELIMINATOR 1IN IN LINE	\$898.50
112295	NAMEPLATE-DRAIN,P-5 RH WTR PRS	\$70.11
112296	LABEL DETERGENT/RINSE SIGNALT, 4 POLE	\$24.13
112302	NAMEPLATE DH1/B AUTO ENGRAVED	\$76.81
112305	LOCK CYLINDER 0-90 DEG OPERATI	\$55.34
112308	BOOSTER,STEAM,#180-1 THRUSH	\$4,217.86
112309	BOOSTER,STEAM,#260 THRUSH	\$4,128.37
112310	BOOSTER,STEAM,#320 AMTROL	\$4,150.23
112312	BLOCK,SPRAYPIPE ADAPTER,44 INT	\$14.30
112313	RESTRICTOR,SPRAYPIPE ADAPTER	\$4.71
112315	U-BOLT,8-32 x 2 id x 3 lg.SST	\$30.16
112318	SCREW 1/4-20 x 1/2 HEX WSHR HD	\$2.48
112321	NIPPLE 3/4x14 1/2 BI	\$113.39
112323	NIPPLE 3/4x17 3/4 BI	\$119.32
112334	U-BOLT 6i ID, 180 STEAM BSTR	\$85.11
112335	U-BOLT 6.625iID,260/320STM BST	\$45.97
112338	GASKET,PUMP,SUCTION FLANGE	\$9.30
112339	TRAP STEAM 3/4i TD600	\$1,561.67
112341	BUSH RED 2 X 3/4 NPT BI	\$36.08
112344	VALVE, STEAM 1 1/2i ASCO	\$1,789.89
112347	TEE RED 1x1x1 1/2 BI	\$28.18
112349	BUSH RED 1 1/2 X 1/2 BI	\$31.39
112352	TIMER SOCKET 8 PIN	\$76.62

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112353	PLUG 1NPT BI	\$10.23
112354	TEE RED 1x1/2x3/4 BI	\$17.20
112355	PLUG 2NPT BI	\$30.08
112356	GASKET, FLOW 260/320 AMTROL BST	\$119.32
112357	GASKET, RTRN 260/320 AMTROL BST 9754-04900	\$119.32
112359	TEE RED 3/4x3/4x1 BI	\$43.69
112361	INSERT, HALF, WIRE, GR3 16x16 GR	\$158.96
112362	RACK GLASS, WIRE, GR2 16x16	\$284.17
112363	TRAP SWIVEL DRUM 3X6 W/CLN OUT	\$372.38
112365	BUSH RED 2 X 1/2 BI	\$35.65
112374	TIMER OMRON H2C-8 AC120-B USE 115326	\$0.00
112376	TERM BLOCK 4TH POLE ADDER	\$290.62
112377	TANK WLDM. NEW, GAS BOOSTER	\$2,174.74
112382	RELAY 3PDT 10A 120VAC	\$130.44
112383	HOSE PUMP DISCHARGE DOOR MACH	\$74.72
112387	PRV/LINE STRAINER 3/4NPT	\$967.20
112388	LABEL PANEL OVERLAY MH6-M3 LH	\$0.00
112390	LIGHT, RED NEON 125V	\$30.72
112391	LIGHT, AMBER NEON, 125V	\$31.27
112392	DRAIN LIFT GUIDE	\$15.13
112393	DRAIN LIFT KNOB	\$17.26
112398	LINK*FINGER (MIRROR OF 111274)	\$14.84
112409	HOSE, DISCHARGE, B2/C3/C4, NUCCW	\$58.85
112415	RELAY SOCKET 3POLE	\$75.32
112424	FUSE BLOCK KIT	\$125.39
112425	MANUAL, PRTS&SVC MH6--M3	\$101.49
112427	MANUAL, PRTS&SVC IMH--M3	\$68.15
112428	MANUAL, PRTS&SVC DHB-M3	\$52.75
112429	VALVE PRES RED. 3/4i WATER	\$1,229.49
112430	ELBOW STREET 3/4X90 BR FORGED	\$200.00
112431	RIVNUT 8-32 STEEL ZINC PLATED	\$3.07
112433	RIVNUT 1/4-20 STEEL ZINC PLATE	\$1.46
112436	RIVNUT 1/4-20 MONEL	\$15.67
112437	NEEDLE VALVE 1/4NPT MxF BRASS	\$57.75
112442	MOTOR 3HP MV/60/3 P-5 WATER PR 1740rpm	\$2,583.80
112445	CURTAIN 32 X 14 CTR, NUCCW ROD	\$252.55
112446	CURTAIN 32 X 19 END, NUCCW ROD	\$347.63
112447	SCREW 3/8-16 x 5/8 SST SOC HD	\$6.38
112449	CUTTER BLADE, ROTATING P-5	\$198.24
112450	NIPPLE 1/2x21 BI	\$38.92
112463	DM-M3 ACTUATOR KEEPER PLATE	\$13.35
112468	DM-M3 OVERFLOW WELD	\$334.77
112476	HARNESS WIRING DH1/DLF 1PHASE	\$447.05
112482	FUSE LPCC-3 1/2 600V	\$83.77

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112483	FUSE ATDR-1 8/10 TIME DELAY	\$255.69
112484	FUSE LPCC-1 1/2 TIME DELAY	\$50.84
112485	FUSE ATDR-1 1/4 TIME DELAY	\$50.84
112493	NOZZLE 1/8NPTM WL3/4 90'303SST	\$257.13
112504	TRAP STEAM,1 1/4NPT,F/T FT015H	\$2,147.86
112513	NIPPLE 3/4x25 1/2 BI	\$58.61
112514	NIPPLE 1 1/2x29 1/2 B.I.	\$205.86
112518	CONTACTOR 40FLA 2P 120V COIL	\$162.05
112519	PLUG SNAP 0.875 D-FLAT #2509HE	\$2.64
112530	HOSE,WASH PUMP INLET U/CTR 98	\$45.30
112531	HOSE,DRAIN PUMP-DRAIN VALVE UC	\$16.45
112535	obsolete HOSE,UPPER WASH U/CTR 98	\$0.00
112536	HOSE,BOOSTER TO V/B FWR	\$461.02
112537	HOSE,LOWER RINSE,FWR U/CTR 98	\$57.23
112538	HOSE,UPPER RINSE,FWR U/CTR 98	\$11.28
112542	BOOSTER, TANK WLDM U/CTR 98	\$900.00
112543	SPRING, GAS TWIN SEAL U/CTR 98	\$173.82
112544	HEATER 1.2KW 208/1 TK UH200B	\$190.55
112546	HEATER 0.75KW 115/1 TK UH100	\$90.18
112547	WASH ARM ASSY.,UH100/200	\$295.09
112549	HUB WASH ARM, UH100/200	\$25.60
112550	NUT WASH ARM, UH100/200	\$20.96
112551	BEARING, WASH ARM, UH100/200	\$17.80
112584	HOSE FILL 1/2 ID UCR	\$106.03
112587	LEG, ADJ.CAST NI-PLATED SSTFOOT	\$79.27
112588	DOOR GUIDE CC HH 35.500 LG	\$178.40
112589	DOOR GUIDE NS. CC 28.5 LONG	\$108.85
112590	MOTOR 1/4HP MV/60/3WASHDN NAVY	\$1,650.22
112591	MOTOR 2 HP MV/60/3 WASHDOWN	\$2,437.75
112593	HEATER 9KW 440/3 BSTR NAVY	\$526.40
112594	HEATER 10KW 440/3 TANK NAVY	\$977.89
112595	HEATER 15KW 440/3 BSTR NAVY	\$584.18
112609	SPROCKET 50B23 X 1 BORE	\$268.99
112612	THERMISTOR, 10k 2 WIRE ASSY	\$178.64
112614	LABEL VENT FAN SIG 120V 0.5A MAX	\$9.19
112616	RINSE ARM ASSY, UH200	\$425.12
112618	BEARING, RINSE ARM, UH200	\$24.72
112619	SPINDLE, RINSE ARM, UH200	\$155.34
112620	NUT RETAINING, RINSE ARM,UH200	\$45.57
112624	TOUCH PAD,MOYER FWR U/CTR 98	\$318.29
112627	BOARD,TEMP CNTRL & PSI DISPLAY	\$0.00
112628	BOARD,TIME CONTROL	\$907.61
112628-D	BOARD,*TIME CONTROL REV D	\$1,155.08
112629	BOARD,TIME SELECT	\$306.59

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112632	PROBE,WTR LVL CNTRL, U/CTR 98	\$122.99
112636	CAPACITOR, 10mf, 0.6HP, 220v	\$67.51
112637	CAPACITOR, 31.5mf, 0.6HP	\$105.18
112640	SUPPORT,LOWER WASH ARM(INSIDE)	\$99.32
112641	SUPPORT,UPPER WASH ARM,FWR	\$103.64
112646	MANIFOLD, RINSE FWR U/CTR98	\$49.18
112648	HOSE,BOSTER-INLET CHUTE, F&D	\$258.02
112653	MANUAL,CHAMP UH100/200	\$123.49
112659	SWITCH REED HAMLIN 120V	\$59.63
112668	TRANSDUCER,PRESSURE,MODIFIED	\$342.74
112686	FLAMEHOLDER ASY W/GSKT CSS130	\$273.93
112702	DM-T DOOR GUIDE FRT LH	\$221.85
112703	DM-T DOOR GUIDE FRT RH	\$221.85
112704	DM-T DOOR GUIDE SIDE LHR-RHF	\$312.00
112705	DM-T DOOR GUIDE SIDE LHF-RHR	\$323.14
112709	SPRING DRIVE CONVEYOR JAM PLATE USN72 #5273/C-261	\$83.55
112713	SHEAVE AK 30 1/2 BORE 1/8 KEY	\$211.68
112721	SWITCH, ROTARY DHXT	\$83.22
112722	KNOB, ROTARY SWITCH DHXT	\$164.33
112723	BOLT,HEX HD SST 5/16-18 X 15"	\$106.29
112724	MANUAL,PRTS&SVC DHB-T-M3	\$76.61
112727	GASKET,DOOR, NEW U/CTR	\$29.91
112728	ELBOW, 1/8MPT X 1/4 COMP PP	\$11.69
112729	TUBING,5/8IDx1ODx72i PVC BRAID	\$53.85
112731	O-RING,PRESSURE TRANSDUCER	\$2.64
112741	HARNES, PRESS TRANS U/C98	\$118.81
112746	NIPPLE TOE 2x4 GALV	\$77.93
112747	NIPPLE TOE 2x6 GALV	\$57.90
112748	NIPPLE 1/2x3 3/4 B.I.	\$21.08
112753	ROD THREADED 1/4 X 25.875 SST	\$41.15
112754	USE #0306363 TUBE, PICK-UP,PVC U/CTR	\$0.00
112759	TUBE 1/8ID X 9i BETA PUMP U/C	\$15.54
112763	INJECTOR FITTING,BETA/PUMP UCT	\$138.32
112769	CIRCUIT BREAKER,8 AMP U/CTR 98	\$147.01
112772	STOP/SPLSH BAFFLE DM-T and TC UHMW	\$407.15
112777	PLACARD WASH TEMP USN72	\$28.09
112778	PLACARD RINSE TEMP USN72	\$28.09
112779	SCREW 1/4-20 x 1 3/4 FL SOCKHD	\$2.64
112780	FUSE 2A/250V 5x20mm	\$28.63
112782	SPROCKET 50B15 3/4BORE 3/16KEY	\$181.82
112785	CHAIN,DRIVE USN72-250/185/135	\$238.65
112787	MOTOR 1/4HP 575/60/3 DRIVE - ODP	\$1,036.71
112789	DRUM,NEGATOR SPRING RACK	\$30.05
112800	HOSE,SUCTION EPDM 2.500ID USN	\$65.84

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112801	HOSE DISCHARGE USN72 PUMP END	\$81.13
112802	HOSE,1 7/8id X 5i BUNA-N USN	\$37.91
112803	PLACARD FINAL RINSE TEMP USN72	\$30.05
112804	MANUAL USN72 TECHNICAL SERVICE	\$157.80
112805	HOSE,GREASE,1/8MNPT X 18iLG.W6	\$85.14
112806	BRUSH 3/4i BSTR CLEANING	\$190.95
112816	LENS RED 22MM	\$227.29
112818	BULB 120V 22MM	\$24.64
112820	CONT BLK NC 22MM	\$46.77
112822	NAMEPLATE START 22MM	\$62.52
112823	NAMEPLATE STOP 22MM	\$62.52
112824	NAMEPLATE POWER ON 22MM	\$65.10
112826	CAPACITOR,1/4HP 1PH BALDOR	\$59.23
112827	CAPACITOR START,1HP 1PH BALDOR	\$173.34
112828	CAPACITOR,1.4&2HP 1PH BALDOR	\$132.68
112833	HINGE,4 1/2i SST W/BALL BRG	\$400.00
112837	GASKET,PUMP 0.6HP	\$21.77
112838	SEAL, SHAFT ASSY, 0.6HP PUMP	\$240.05
112839	SEAL, SHAFT, ROTATING, 0.6HP	\$26.46
112840	SEAL, SHAFT, STATIONARY, 0.6HP	\$26.46
112843	IMPELLER, OPEN, 80mm, 0.6 HP	\$62.92
112844	MANUAL NG RACK 1T MACHINE	\$205.45
112848	HOSE,WASH PUMP DISCH. U/CTR98	\$2.41
112849	HOSE,DRAIN PUMP INTAKE U/CTR98	\$12.88
112850	HOSE,ELBOW LOWER WASH, U/CTR98	\$39.51
112859	HANDLE,DOOR-DM CORNER	\$372.38
112860	DOOR HANDLE,DM CORNER HI-H	\$376.80
112866	VALVE CHECK 1/2 IN BRNZ	\$52.02
112867	SHIELD,BASE,FRONT U/CTR	\$16.57
112870	NIPPLE RTOE 1/4x9 1/4 BRASS	\$38.95
112877	MOTOR 1/2HP MV/3 WASHDOWN MRA	\$2,425.38
112878	TUBING,PUMP TO SUPPLY,UCR	\$25.95
112879	TUBING,PUMP TO TANK,UCR	\$11.39
112880	TUBING,PUMP TO CHUTE,UCR	\$16.92
112881	TUBING,STRAINER CONNECTOR UCR	\$108.60
112882	TUBING,PUMP TO SUPPLY,UCR	\$12.42
112883	TUBING,PUMP TO INJECTOR,UCR, (1-6ft piece)	\$29.19
112883-1	HOSE, 1/8 OD X 1/16 ID PU COIL STOCK	\$3.31
112887	FUSE ATDR-1/2 TIME DELAY 600V	\$50.84
112901	FUSE LPCC-1 TIME DELAY	\$50.84
112907	BOARD,TIME CONTROL,UL100 601LT	\$869.07
112941	CURTAIN,W6,CENTER,28i ROD	\$304.82
112942	CURTAIN,W6,END,28i	\$424.35
112949	HEATER 6/8KW 208-240/1 BTR	\$514.75

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

112950	HEATER 9/12KW 208-240/1 BTR	\$568.21
112951	MANUAL NG RACK 2T MACHINE	\$126.66
112953	BDV IMPELR 3450RPM PW11 .875BR	\$1,103.34
112968	SILICONE ADHES.SEALANT-RTV157	\$143.83
113014	BOLT SHOULDER .498x1.0x3/8-16x5/8 USN72 TAKEUP SST	\$41.38
113018	PUMP,WASH,0.6HP,115/60/1 (BMC)	\$959.86
113019	PUMP 0.6HP 220/60/1	\$780.83
113021	VOLUTE,BMC PUMP,0.6HP,	\$56.20
113022	GASKET,BMC PUMP, 0.6HP	\$23.19
113027	CONNECTOR,RINSE ARM(.755/.760)	\$22.00
113028	TOP RINSE CONNECTOR	\$75.20
113047	GASKET,DRAIN FLANGE	\$3.17
113051	LABEL PANEL OVERLAY DH-T/TC DM	\$120.90
113054	SWITCH,TIME SEL 4 POSITION	\$288.77
113055	CONTACT BLK NO FOR 113054	\$115.60
113056	CONTACT BLK NC FOR 113054	\$115.60
113078	Use 116482-VALVE,SOLENOID,3/4NPT,SST,120V,GC VALVES	\$0.00
113079	SCREW 10-32 x 1 TAMPERPROOF SST	\$3.46
113081	SCREW 10-32 x 1/2 TAMPERPROOF	\$3.59
113118	IMPELLER,1HP,SST,MACHINED	\$456.52
113119	IMPELLER,2HP SST, MACHINED Y-SERIES RACK MACHINE	\$474.77
113120	IMPELLER,3HP,SST,MACHINED	\$462.18
113122	HOSE FILL 3/4" ID U/CTR	\$184.51
113123	FUSE 1A/250V 5x20mm	\$16.93
113124	HOSE,FILL VALVE-VACUUM BRKR	\$88.86
113140	BOOT,SILICONE,PUSHBUTTON	\$13.54
113148	SPACER,BELT,17/32x11/32x 1 9/16 LG. (NATURAL)	\$5.14
113156	NIPPLE 3/4x30 BI	\$59.33
113161	STARTER MTR 9.0-14.0 AMPS	\$465.59
113170	PROBE WTR LEVEL CONTROL 3/8-18	\$438.51
113177	SPRING NEGATOR NUCW INS DOOR	\$256.11
113178	BARB HOSE EL 3/4NPTX3/4 H BRASS	\$57.56
113186	BOARD WATER LVL CONT 120	\$488.06
113192	MASTER LINK #60SST USN72	\$127.80
113193	OFFSET LINK #60SST USN72	\$49.74
113196	ROLLER,CONVEYOR,UC GRAY COMEND	\$4.51
113199	ELBOW RED 1 1/2x1 1/4x90 GALV	\$15.52
113201	VALVE,RELIEF,T&P 3/4NPT,210DEG	\$539.12
113205	STRIP DOOR GUIDE,1/2X3/4x10'NU	\$13.54
113206	STRIP WEAR,NEGATOR SPRING NUCW	\$183.75
113211	STRIP GUIDE 1/4 X 1 X 96	\$72.18
113212	CHAIN GUIDE , NAVY MACHINE	\$192.70
113214	NIPPLE 1 1/4x5 GALV	\$13.09
113223	KIT,VAC BRKR 3/4i 200 SERIES	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

113248	IMPELLER,1.4HP,SST,MACHINED	\$388.56
113269	CLAMP,HOSE M12 (11/16" - 1 1/4") SST W/CS SCREW	\$6.09
113271	SUPPRESSOR, ARC 0.1uF & 47 OHM	\$37.14
113274	SHEET,DAILY CLEANING UL-150	\$18.18
113276	VIDEO,DVD,UH150 OPERATION & CLEAN	\$56.47
113278	KEY 3/8 X 3/8 X 1 SST	\$0.01
113291	FLOAT SWITCH DUAL,NUCCW W/R	\$674.88
113297	ADAPTER 1 1/2COPPER FTG X 1 1/2 F	\$69.99
113300	UNION,FLANGED,2 1/2NPT BI W/GA	\$244.64
113314	TIMER INFITEC 600S INT 110VAC QIS5110M	\$194.56
113316	TIMER 0-30 MIN 120V BR39A6	\$1,280.33
113324	GASKET,P5 12i TROUGH CONNECTIO	\$18.61
113326	MOTOR,1HP MV 3PH P5 REC 56CZ	\$1,753.97
113329	ROD,THREADED,VALVE EXTENSION	\$122.68
113333	VFD ALTIVAR 312 1 HP 380-500V 3PH (pull lit sheet# 114940)	\$2,372.62
113334	RHEOSTAT 5K OHM 2W	\$764.39
113336	GASKET,30i PULPER TANK RING	\$128.47
113354	HOUSING, BLOWER PPW	\$617.73
113357	COIL ,GC #S301GF 1/2 & 1/4	\$347.63
113367	HOSE,1/2 I.D. X 35FT.LG #PB-8	\$864.66
113392	KIT REPR 1/2i VALVE HW GC	\$319.71
113398	REDUCER BOSTON 150:1 USN72 L-R (WA721-150K-G1)	\$5,006.09
113399	REDUCER BOSTON 150:1 USN72 R-L (WA721-150K-K1)	\$5,926.07
113409	SS LASER CUT HOLES 44KB L-R	\$882.67
113425	HEATER 5KW 208 DOOR MAC	\$766.47
113438	NIPPLE 1/2x5 BRASS USE- 102574	\$0.00
113475	SS LASER CUT HOLES R-L 44KB	\$882.67
113477	RESISTOR, 4.7K OHM 1/2 WATT	\$8.02
113478	RESISTOR, 15K OHM 1/2 WATT	\$8.02
113479	HEATER 4.7KW 208/3 90d TANK	\$448.61
113480	HEATER 4.7KW 480/3 90d TANK	\$595.15
113486	SCREW 8-32 x 5/8 FLAT HD SST WITH PATCH	\$3.05
113489	COTTER PIN,CIRCLE,.75DX.048THK	\$2.08
113491	MANUAL, D-HBM5, DOOR MACHINE	\$75.07
113492	MANUAL, D-HBTM5, DOOR MACHINE	\$69.02
113506	LABEL MAX AMP 30A	\$27.29
113513	IMPELLER,2HP,D/M-T,SST,MACH	\$437.60
113514	BEARING, RINSE ARM PLASTIC DM	\$17.26
113516	HEATER 15/18.1KW 200-220/3 ERK	\$645.22
113517	HEATER 15/16.3KW 230-240/3 ERK	\$852.02
113518	HEATER 15/16.3KW 460-480/3 ERK	\$1,057.58
113519	HEATER 15KW 575/3 ERACK	\$472.30
113525	LABEL PANEL OVERLAY DH-T*	\$104.00
113538	GASKET,PUMP SUCTION,EPDM-02 RK	\$12.73

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

113540	LOCKNUT 2NPT SST, ERK STANDPIPE,OCTAGON	\$69.73
113541	O-RING,AS568A-132 EPDM 65A	\$7.40
113542	GASKET, E BULKHEAD 2 3/8ID	\$5.52
113547	TIMER BRD INFITEC CS676F	\$668.10
113555	PLUG E WASHARM CLEANOUT	\$37.23
113567	OVERLAY, CONTROL CAB.DH-TC*	\$71.03
113597	TIMER BOARD INFITEC CS-676	\$587.36
113599	TRANSFORMER 2000VA 240/480:120	\$2,716.58
113603	IMPELLER,2HP,SST,MACHINED E-SERIES RACK	\$489.07
113604	THERMOSTAT, FIXED, SNAP, 212F	\$37.25
113605	SHEAVE AK 23 3/4 BORE	\$53.31
113606	SHEAVE AK 99 3/4 BORE	\$243.59
113608	VALVE BALL 1 1/2i SST #76-107	\$1,050.07
113617	NOZZLE,SPRAY 8010 SST	\$244.64
113622	THERMOMETER 4FT GAS FILLED	\$286.82
113630	VALVE,DRAIN 120V/60, U/CTR 98	\$904.75
113634	VOLUTE,JET PUMP,SST NG. MACHIN	\$714.12
113635	FLANGE,JET PUMP,SST NG. MACHIN	\$570.56
113636	FLANGE,SUCT,JET PUMP,SST MACH	\$351.82
113644	OVERLAY 180F-195F FINAL RINSE	\$12.17
113650	LINK SPECIAL CC BELT	\$15.91
113651	CURTAIN,CTR,#2 64KB 12"LG	\$149.34
113652	CURTAIN,CTR,#1 64KB 21"LG	\$130.28
113653	CURTAIN,CTR,#2 HH 64KB 21"LG	\$195.75
113654	CURTAIN,CTR,#2 HH 64KB 21"LG	\$171.68
113655	SPACER,BELT,9/16x9/32x1 1/16 LG. (GRAY)	\$6.15
113656	SPACER,BELT,9/16x9/32x3/4 LG. (GRAY)	\$5.91
113657	ROD THREADED 1/4 X 19 1/4	\$39.82
113662	OVERLAY 150F-160F WASH	\$12.17
113663	OVERLAY 160F-170F RINSE	\$12.17
113664	RESISTOR, 33K OHM 1/2 WATT	\$2.40
113665	WIRE TERMINAL MALE .110	\$2.41
113670	SWITCH SELECTOR 2 POSITION	\$48.34
113679	MOTOR,GEAR 1/6HP 115-240V/1PH	\$1,811.42
113684	DECAL 36" CONTROL CABINET WSH-FR - LR	\$381.87
113686	BUSHING BRZ OIL 5/8X3/4X1-1/4 FLG BRZ OIL	\$8.63
113688	SHEAVE AK 34 5/8 BORE	\$116.37
113689	SHEAVE AK 46 5/8 BORE	\$62.59
113690	HEATER 12KW 208/3 BSTR- WELL	\$813.56
113691	GUIDE,U-CHANNEL DOOR,STANDARD	\$29.34
113691-UHMW	GUIDE,U-CHANNEL DOOR,STANDARD - UHMW	\$200.00
113692	BOLT SHOULDER 3/8x3/4x5/16-18x3/8 SST	\$22.63
113694	MANIFOLD FR LR E-SERIES	\$1,016.00
113699	MANIFOLD FR RL E-SERIES	\$1,046.48

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

113700	BUSHING BRZ OIL 3/8 X 3/4 X 1/16	\$16.17
113701	BUSHING BRZ OIL 1/4X3/8X1/4 LNG FLNG	\$14.30
113702	SPRING,.6 X 1.5 COMP SST C&G	\$66.71
113703	BUSHING BRZ OIL 3/4X7/8X3/8X1-1/8 FLG	\$92.39
113704	BOLT 5/16-18 X 3-1/2 HEX SST	\$1.13
113705	PLUG 1/2NPT BRASS ALLEN HEAD COUNTERSUNK	\$16.71
113706	ELBOW STREET 3/4x45 BRASS	\$46.46
113709	NOZZLE H1/8U-SS8015	\$83.97
113710	DECAL 36" CONTROL CABINET WSH-RNS-FR - LR	\$221.81
113711	DECAL 36" CONTROL CABINET PW-WSH-FR - LR	\$221.81
113712	DECAL 36" CONTROL CABINET PW-WSH-RNS-FR - LR	\$221.81
113715	RING RETAINING 1/4 SHAFT OD	\$2.48
113716	O-RING 2-112 .103x.487ID NBR	\$4.51
113719	SWITCH REED ALEPH SD-2417 120V	\$59.53
113720	CURTAIN 24 X 20 1/4 4PLY ROD	\$251.84
113721	SWITCH REED ALEPH PS-6132-110	\$55.68
113723	O-RING,1.75 ID 2-224 NBR	\$3.58
113731	HOSE EPW PUMP DISCHARGE	\$98.06
113732	MOTOR - GEAR 1/6HP MULTI-VOLT/3PH, 37RPM	\$1,918.29
113738	BLOCK WASHARM E-SERIES RETAINING	\$27.29
113741	GASKET E BULKHEAD 2 5/16ID	\$4.71
113745	PLUG, 1/4 HOLE FDA SILICONE	\$2.27
113746	SHIM, E SS WASH ARM LOCK BLOCK	\$4.31
113747	PLATE E WASHARM BLOCK SHIM	\$13.22
113748	CURTAIN 24 X 6 1/4 EYELET	\$379.05
113751	GREEN LENS, PILOT LIGHT, LED	\$49.61
113752	MOUNTING BASE W/ LED GREEN 120V	\$156.17
113753	RED LENS, PILOT LIGHT, LED	\$49.61
113754	MOUNTING BASE W/ LED RED 120V	\$143.81
113755	CONTACT BLOCK NC	\$32.79
113756	OVERLAY 120F-140F KL FRINSE	\$12.17
113757	HANDLE,TALL DM,STRAIGHT THRU	\$472.23
113768	BOLT, CARRIAGE 1/4-20 X 3/4SST (door line)	\$6.68
113769	DIN RAIL 35X15 PERFORATED	\$138.86
113775	CONT BLK NC FOR 9001KS	\$55.45
113778	TERMINAL BLOCK,20A/600V/26POLE	\$95.30
113781	BOOSTER,STEAM,#86 THRUSH	\$2,618.28
113782	TIMER INFITEC FIXED 90 SEC QBS5190	\$357.98
113790	O-RING PP3 DRAIN STOPPER	\$184.15
113795	PLUG, E FINAL RINSE MANIFOLD	\$16.71
113798	inactive - MANUAL, ALADDIN TEMPRITE	\$0.00
113804	HEATER 10/12.1KW 200-220/3 ERK	\$787.55
113805	TIMER FIXED 1 SECOND	\$250.29
113810	OVERLOAD, MOTOR 24.0-32.0 AMPS	\$647.57

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

113811	SWITCH 2 POS RED ILLUMINATED	\$95.00
113812	CONTACT BLOCK NO W/O BASE	\$32.82
113813	SWITCH 3 POS MOMENTARY LFT-CTR	\$81.48
113814	SWITCH PUSHBUTTON GRN ILLUM	\$35.16
113815	SWITCH 3 POS MAINTAINED RED	\$70.45
113821	ELBOW 1/4NPTx45 PVC SCH-80	\$44.55
113824	PUMP ASSY,2HP MV 3PH,P7 RECIRC	\$3,732.58
113828	ROD CURTAIN 5/16 X 21 1/2 304SS	\$35.81
113841	SCREW 8-32x1/2 TRUSSHDPHILLIPS	\$3.17
113860	BEARING,SEALED 5/8 BORE 2BOLT	\$360.80
113861	HOUSING,BEARING W/ BUSHING	\$428.48
113861-S	HOUSING,BEARING W/ BUSHING & SEAL (SERVICE ONLY)	\$428.48
113867	MANUAL E SERIES RACK MACHINE	\$104.00
113870	SWITCH PUSHBUTTON RED ILLUM	\$50.48
113871	RELAY, SAFETY MANUAL RESET	\$1,525.41
113882	HEATER 10/11KW 230-240/3 ERK	\$787.55
113883	HEATER 10/11KW 460-480/3 E-Rack	\$787.55
113885	HEATER 12KW 240/3 BSTR - WELL	\$549.72
113886	HEATER 12KW 480/3 BSTR - WELL	\$549.72
113887	HEATER 12KW 575/3 BSTR - WELL	\$298.31
113888	HEATER 10KW 208/3 BSTR - WELL	\$503.20
113889	HEATER 10KW 240/3 BSTR - WELL	\$549.72
113890	HEATER 10KW 480/3 BSTR - WELL	\$549.72
113892	SHEAVE AK 59 5/8 BORE	\$118.29
113893	SHEAVE AK 51 5/8 BORE	\$186.20
113896	SHEAVE AK 54 5/8 BORE	\$101.87
113900	CUTTER BLOCK,STATIONARY 440C	\$249.95
113901	CUTTER BLADE,ROTATING P-5 440C	\$1,372.25
113911	LOCKNUT 2-1/2 SST	\$146.17
113912	RETAINING RING,INTERNAL,2.000"	\$37.51
113918	NIPPLE RTOE 3/4x1 3/4 SST	\$133.60
113925	TRANSFORMER 75VA 240-480/120 50/60HZ	\$546.76
113934	STRIP GUIDE 1/4 X 1"X 120" LG	\$80.18
113937	MAGNET ALEPH BLACK STRONG	\$93.30
113939	LABEL CURTAIN LR LONG (500 per roll)	\$0.67
113939-1	LABEL CURTAIN RL LONG (500 per roll)	\$1.45
113943	PLUG 3/4NPT PLASTIC	\$7.92
113944	NUT 3/4NPT PLASTIC	\$6.38
113945	CONTACT BLOCK NO 4 POLE	\$90.19
113961	BOLT 1/4-20 X 5 1/2 HH SST	\$64.34
113979	DOOR GUIDE,EUCCW,SPLIT DOOR	\$268.38
113984	HOSE PUMP DISCHARGE MOLDED	\$61.94
113986	HEATER 3.2/3.9KW 200/220V SCREW MOUNT	\$251.57
113987	HEATER 3.2/3.5KW 230/240V SCREW MOUNT	\$357.98

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

113988	HEATER 3.2/3.5KW 460/480V SCREW MOUNT	\$270.89
113989	HEATER 3.2KW 575V SCREW MOUNT	\$297.48
113993	ROD THREADED 1/4 X 25.500 SST	\$46.62
113995	SHEAVE AK 89 H	\$306.99
113996	BUSHING H x 5/8	\$74.13
114002	V-BELT 4L 380	\$42.39
114004	SCREW 10-32 x 1 1/4 SLOTTED HEX WSHR HD	\$0.27
114011	FITT CPVC 3/4F NPT X 3/4F CPVC	\$17.26
114012	ROD CURTAIN 5/16 X 23.63	\$49.37
114020	HOSE,1 1/8id x 2 3/4i x 3/16i	\$21.92
114021	HOSE,1 id x 2 1/4i x 3/16i	\$25.96
114022	MANIFOLD FR LR E HI-HOOD	\$642.72
114023	MANIFOLD FR RL E HI-HOOD	\$1,145.26
114026	CURTAIN 24 X 24 1/4 4PLY HI-HOOD	\$416.00
114027	GUIDE,U-CHANNEL DOOR HI-HOOD	\$315.30
114030	HEATER 6KW 240/60/3 BSTR	\$474.34
114031	HEATER 6KW 480/60/3 BSTR	\$488.58
114032	HEATER 6KW 575/60/3 BSTR	\$229.39
114033	SHEAVE AK 74 5/8 BORE	\$113.64
114034	48" STAINLESS STEEL FLEX HOSE	\$425.43
114036	BACKFLOW PREVNTER 1i NPT	\$1,280.52
114039	LABEL DR BOOSTER HEAT 22/12KW	\$7.73
114055	PLACARD PREWWASH TEMP UC	\$40.75
114072	VALVE,BALL,1 1/2i W/TEE HANDLE	\$355.65
114075	NOZZLE,SPRAY K1	\$109.10
114085	OVERLAY 165F RINSE	\$23.54
114096	O-RING,2.225idX.210dia.SILICON	\$15.49
114100	SWITCH,REED,UPPER DOOR,EUCCW	\$295.95
114106	NIPPLE TOE 2x18 GALV	\$235.30
114110	CURTAIN,SHORT,WIDE,EUCCW	\$208.00
114111	CURTAIN,LONG,WIDE,EUCCW	\$304.89
114118	NAMEPLATE,DRAIN,EUCCW	\$13.23
114121	HOSE,3/4i ID,SYNTHETIC RUBBER	\$6.97
114124	PLUG SNAP 1.75 #DP1750	\$2.64
114133	O-RING BUNA 70-020 1.OD .875ID	\$1.14
114134	WATER SLINGER, FIR PUMP PART	\$107.12
114137	PLATE, BACKING C/W CAPACITOR BRACKET, FIR PUMP PART	\$286.36
114139	Pump Seal ,FIR PUMP PART	\$82.12
114140	Washer ,FIR PUMP PART	\$7.49
114141	IMPELLER ,FIR PUMP PART	\$84.19
114142	Washer ,FIR PUMP PART	\$6.82
114143	Lock Washer ,FIR PUMP PART	\$6.82
114144	Impeller Nut ,FIR PUMP PART (L H THREADS)	\$7.49
114145	Pump Housing ,FIR PUMP PART	\$156.10

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

114147	Cap Nut ,FIR PUMP PART	\$7.76
114150	MANUAL 301M2	\$27.01
114153	CAP, END VC SERIES SPRAYARM	\$16.71
114154	BOLT, CARRIAGE 1/4-20 X 1/2"LONG SS	\$2.41
114162	BUSHING BRZ OIL FLANGED,CONV SHUT-OFF,EUCCW	\$14.57
114167	BOOSTER,STEAM,#120-1 THRUSH	\$4,372.64
114175	GASKET,CROSSFLOW SKIMMER,EUCCW	\$5.02
114176	NIPPLE TOE 2x25 1/2 GALV	\$288.77
114177	GUIDE,DOOR,STD,EUCCW	\$423.36
114178	HEATER 5.2KW 208-240-380/1-3 90d TANK DM	\$448.61
114179	HEATER 5.2KW 480/3 90d TANK DM	\$651.40
114181	NOZZLE,1/8 NPT #VV SS 8002	\$91.34
114182	COUPLING RED 1/2 X 1/4 BRASS	\$12.89
114183	THERMOMETER FLANGED 16 FT,WEISS #2OUB89212	\$596.63
114184	HOSE,1 1/2id x 4i EPDM	\$38.15
114185	GRIP,DRAIN HANDLE,EUCCW	\$4.21
114189	TIMER, FIXED 90 SEC INFITEC QTS5190	\$260.40
114198	NIPPLE TOE,2"NPT X 2 1/2" LG.GALV	\$47.01
114199	PUMP ASSY,E2 1/5HP,115V,2.125 DIA.IMPELLER,GORMAN RUPP	\$1,961.65
114202	TUBE, SANTOPPRENE TPE6ON , 3/16 X 3/8 X 9" L, 60DURO	\$13.47
114203	PUMP HEAD, PERISTALTIC, WHITE ROLL/BLK HSG	\$198.85
114216	TEE RED 1 1/2x1 1/2x1 1/4 GALV	\$59.08
114217	NIPPLE TOE 2x8 GALV	\$103.81
114219	HOSE,1 5/8iid x 9"LG EPDM	\$73.06
114236	THERMOMETER, 8FT CAPILLARITY, GAS ACTUATED	\$306.99
114247	SWITCH, TABLE LIMIT BODY W/CONTACT BLOCK	\$149.93
114248	SWITCH, TABLE LIMIT ACTUATOR 90 DEGREE HEAD	\$69.58
114249	SWITCH, TABLE LIMIT CLAMP & ROD	\$128.90
114250	SWITCH, TABLE LIMIT CONDUIT ADAPTOR 1/2 INCH	\$56.06
114251	ROD, 6mm DIA X 12" LONG NYLON	\$11.88
114253	NIPPLE,2x20 1/2 GALV	\$213.17
114254	MANUAL,EUCC/EUCCW FLIGHT TYPE DISHMACHINE	\$172.24
114256	SWITCH, 3 POSITION MOMENTARY LEFT TO CENTER	\$81.48
114270	BUSH RED 2 X 1/2 GALV	\$65.38
114273	OVERLAY 165F AUXILLIARY RINSE EUC WEISS	\$6.53
114277	CONTACTOR, LC1D25M7, 220V COIL, 40A RES	\$164.00
114288	COUPLING,FLEX JOINT,2" DRAIN PIPE,EUC DRAIN	\$340.93
114290	O-RING AS568A-311 SILICONE 9/16x15/16x3/16	\$5.63
114291	WASHER SILICONE 9/16ID x 15/16OD x 1/8 THK	\$2.59
114292	BEARING, USN72 STAINLESS STEEL	\$1,332.13
114298	valve,solenoid,3/4" steam ASCO #8222G003 120v 60hz	\$2,636.08
114299	valve,solenoid,1/2" steam ASCO #8220G003 120v 60hz	\$993.00
114315	MANUAL, E-SERIES RACK MACHINE	\$208.00
114322	CAPACITOR, 15uF/240VAC, FIR PUMP PART	\$51.40

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

114332	RINSE ARM WLDMNT, NO NOZZLES, PP28	\$328.88
114333	SPACER,BELT,1/2x9/32x2 LG.(GRAY)	\$3.29
114334	SPACER,BELT,1/2x9/32x1 1/8 LG.(GRAY)	\$3.29
114342	CONTACTOR 25A RES 12A IND 220V COIL LC1D12M7	\$170.78
114344	GASKET,SEAM,1/8 x 3/8 PSA	\$9.61
114347	PUMP/MOTOR ASSEMBLY,208-240V/460/60/3 2HP FIR#1241	\$1,730.99
114351	FOOT WELDMENT,FLANGED,KASON ADJUSTABLE LEG	\$54.58
114352	CURTAIN,END,34.25 X 19,EYELET,EUCCW	\$131.77
114353	CURTAIN,CTR,32 X 14,EYELET,EUCCW	\$210.48
114354	CURTAIN,E2,32 X 10,EYELET,EUCCW	\$163.68
114356	RACK, SHEET PAN OPEN END	\$930.94
114357	CONNECTOR PLUG MALE 4 PIN LOCKING 400V 10A	\$130.35
114358	CONNECTOR PLUG FEMALE 4 PIN LOCKING 400V 10A	\$101.58
114366	SCREW 10-32 x 1 3/8 PHILLIPS PAN HD	\$2.31
114387	RING RETAINING 5/16 SHAFT OD SST	\$2.48
114390	NIPPLE TOE,2"NPTx37.50,GALV	\$57.90
114393	OVERLAY 140F FINAL RINSE WEISS	\$23.80
114413	TIMER 30 SECONDS INFITEC QBS5130	\$272.40
114420	HEATER 1.5KW 200V/220V SCRW	\$80.36
114421	HEATER 1.5KW 230V/240V SCRW	\$156.17
114422	HEATER 1.5KW 460/480V SCRW	\$156.17
114431	HOSE SUCTION PP-28	\$363.41
114434	TIMER INFITEC QBS503A ADJ 3-120 SEC	\$248.04
114435	THERMISTOR 10K 36 INCH LEAD (w/stock cable p/n 5252-725)	\$257.89
114436	DECAL 36" CONTROL CABINET LR DIGITAL GAUGES W-R-FR	\$248.51
114438	DECAL 36" CONTROL CABINET RL DIGITAL GAUGES FR-R-W-PW	\$106.59
114439	DECAL 36" CONTROL CABINET LR DIGITAL GAUGES PW-W-R-AR-FR	\$477.31
114440	DECAL 36" CONTROL CABINET RL DIGITAL GAUGES FR-AR-R-W-PW	\$0.00
114454	CURTAIN,END,29 X 19,EYELET,EUCC	\$267.04
114455	CURTAIN,CTR,26 3/4 X 14,EYELET,EUCC	\$531.39
114456	CURTAIN,E2,26 3/4 X 10,EYELET,EUCC	\$445.87
114460	VALVE BALL 1/2 F NPT BRASS WITH SETTING INDICATOR	\$156.89
114461	VALVE BALL 3/4 F NPT BRASS WITH SETTING INDICATOR	\$149.04
114463	VALVE CHECK 3/4 Mx F NPT BRASS - SPRING LOADED BALL	\$233.72
114464	FLOWMETER 3/4 M NPT UNION 1-10 GPM - 250 F	\$1,069.36
114467	OBSOLETE, USE #115425 HOSE SUCTION, DM DH/MD2000	\$0.00
114470	TIMER BOARD INFITEC DM	\$600.00
114471	ELECTRIC DRAIN VALVE NC, W/ COVER DM	\$647.19
114472	HOSE OVERFLOW 90, DM	\$53.04
114479-1	DOOR GUIDE,LH,SPLIT DOOR,EUC HI-HOOD	\$547.85
114479-2	DOOR GUIDE,RH,SPLIT DOOR,EUC HI-HOOD	\$547.85
114483	NOZZLE,1/8 #VV SS 9502	\$34.61
114484	MOTOR GEAR 230/3 .22HP INVERTER DUTY	\$0.00
114488	THERMOSTAT,EBD,COPPER PROBE 1/2 FTG	\$202.45

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

114489	GAUGE,DIGITAL TEMPERATURE DISPLAY,CIRCUIT BOARD,EUC,E-RACK	\$0.00
114502	VALVE,1/2 IN HW 24VAC COIL	\$193.78
114505	BREAKER 14A ON/OFF 24V CONTROL CABINETS	\$232.60
114507	LINK,TRAY,UPRIGHT,SST,UC CONVEYOR	\$30.05
114508	CABLE ASSEMBLY FOUR CONDUCTOR THERMISTOR CONNECT	\$51.72
114512	TERMINAL, SINGLE, PT 2.5, GRAY	\$3.23
114513	TERMINAL, SINGLE, ST 2.5 BU, BLUE	\$3.93
114514	TERMINAL, SINGLE, PT 2.5 WH, WHITE	\$6.65
114516	END COVER, SINGLE TERMINAL, D-ST 2.5	\$8.66
114517	TERMINAL, DOUBLE, PHOENIX #PTTB 2.5	\$9.55
114519	END BLOCK E/NS 35 N	\$5.09
114520	TERMINAL, SINGLE, MSB 2.5-NS35	\$4.51
114522	BRIDGE, 10 POLE, FBS 10-5	\$39.19
114523	BRIDGE, 2 POLE, FBS 2-5	\$4.14
114524	BRIDGE, 3 POLE, FBS 3-5	\$5.44
114525	PUMP MOTOR 1HP 220V 60hz UL 1PH, DM DH/MD2000	\$1,119.81
114532	DECAL 36" CONTROL CABINET LR DIGITAL GAUGES W-FR	\$165.92
114533	DECAL 36" CONTROL CABINET LR DIGITAL GAUGES PW-W-FR	\$241.68
114536	ROLLER, CONVEYOR,UC MACHINE (SOLID-GRAY)	\$5.23
114540	CABLE 7 CONDUCTOR THERMISTOR LEAD	\$0.00
114554	PIEZO SWITCH 16MM NO MOMENTARY STAINLESS, SMALL	\$288.77
114555	SPINDLE, RINSEARM, DM DH/MD2000	\$67.77
114556	NUT, SPINDLE, DM DH/MD2000	\$46.68
114558	BOOSTER HATCO C-57 480V NO LEGS W/INTERLOCK USN72	\$12,679.85
114559	SUPPORT,PRINTED CIRCUIT BOARD, MICRO PLASTICS # 27LCSP00125	\$2.41
114563	GAUGE 3" DIAL 20-240°F HINGED 2 1/2" STEM TYPE - USN72 VTA	\$757.01
114575	DIODE, 1 AMP, 1N4007	\$2.41
114583	DECAL, CONTROL CABINET, CHAMPION, DH2000	\$226.14
114584	DECAL, CONTROL CABINET, MOYER, MD2000	\$96.37
114585	SEAL FOR USN72 STAINLESS STEEL BEARING	\$74.96
114586	GASKET 3 3/4" x 3 3/4" 4 BOLT WITH 1" HOLE	\$49.63
114587	PLUG 1/2NPT 316 STAINLESS STEEL ALLEN HEAD COUNTERSUNK	\$9.57
114598	MOTOR, GEAR, 575V 1/6 HP CSA SPEC	\$2,082.22
114600	TIMER INFITEC 600SEC 24VAC QIS4110M	\$179.35
114603	DECAL - DH5000 CONTROL PANEL - CHAMPION	\$127.48
114608	CURTAIN 24 X 25 1/4 EYELET HH ERACK	\$624.00
114622	CURTAIN 21 3/4 X 13 1/4 ROD	\$170.20
114633	BLOWER, HEAT RECOVERY UNIT, JABSCO #36760-0115	\$1,500.00
114640	TIMER, UC PUMP AND RINSE, IDEC GT3A-4AD24	\$260.44
114641	TIMER BASE FOR 114640, SR3P-05	\$25.10
114642	RELAY DPDT 24VAC 8A IDEC RJ2S-CL-A24	\$44.61
114643	RELAY BASE FOR 114642 AND 115160	\$28.70
114644	LATCH RELAY DPDT 24VAC 3A IDEC RY2KS-UAC24	\$205.42
114645	RELAY BASE FOR 114644	\$28.07

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

114646	RECEPTACLE, 1/4 TURN,#82 SST, SOUTHCO #82-47-113-20	\$6.12
114647	SPRING, 1/4 TURN,#82 SST, SOUTHCO #43-13-1-24	\$1.74
114648	WASHER, WEAR, CUPPED, #82, SOUTHCO #82-46-101-41	\$0.00
114649	RING RETAINER, SST #82, SOUTHCO #82-32-201-20	\$1.74
114650	STUD, 1/4 TURN, SLOTTED SST,SC-8234, SOUTHCO#82-11-220-20	\$26.55
114655	TEMPERATURE CONTROLLER, THERMISTOR INPUT	\$698.24
114661	TIMER INTERVAL FIXED 15 SEC 120V	\$240.78
114662	TIMER INTERVAL FIXED 30 SEC 120V	\$240.78
114666	RESISTOR, 10K OHM, 2 WATTS	\$12.49
114690	ROD THREADED 1/4 x 9 SST	\$38.68
114692	GASKET, STANDPIPE, EUC MACHINE	\$19.07
114696	COIL BATTERY, HEAT RECOVERY,EUC MACHINE,GEN2	\$10,661.32
114705	BUSHING, DOOR PIN, HINGED DOOR, EUC	\$32.96
114706	ROLLER, DOOR CLOSURE, HINGED DOOR, EUC	\$30.89
114710	COIL BATTERY, HEAT RECOVERY,EUC MACHINE,GEN3	\$6,903.30
114714	NIPPLE 1/4x8 1/2 BRASS	\$32.68
114717	BUSH RED 1/2 X 1/8 SST	\$12.17
114718	VALVE BALL 1 1/2 UNION END W/ TEE HANDLE 70-307-07	\$787.11
114720	CLAMP,HOSE M36 (1 13/16" - 2 3/4") SST W/CS SCREW	\$3.89
114733	NOZZLE,1/8 #VV SS 95015	\$47.82
114745	HOSE DISCHARGE REINFORCED DH/MD2000	\$117.92
114747	LATCH DOOR USN10, SST	\$382.04
114756	RACK CONTROL MODULE	\$0.00
114758	PUSHBUTTON RED SQUARE	\$11.25
114759	PRINTED CIRCUIT BOARD SUPPORT 3/8 INCH LOCKING	\$1.74
114780	THERMOSTAT,FIXED,HI-LIMIT,EBD,260,COPPER PROBE,1/2 FTG	\$976.64
114782	INDICATOR, PANEL, LED, BRIGHT RED, 120V	\$58.01
114785	PLUG 1/2NPT 316 STAINLESS STEEL ALLEN HEAD COUNTERSUNK	\$11.73
114786	HEATER,TUBE,1.333KW,480V,UL/CSA APRVD,EBD	\$246.08
114787	HEATER,TUBE,1.333KW,208v,UL/CSA APRVD,EBD	\$173.82
114788	HEATER,TUBE,1.333KW,240V,UL/CSA APRVD,EBD	\$173.82
114790	HEATER,TUBE,1.333KW,575V,UL/CSA APRVD,EBD	\$124.90
114793	IMPELLER 2HP COMPOSITE FOR FIR #1241 PUMP (FIR# 124131596)	\$59.07
114797	FUSE LPCC-2 600V TIME DELAY	\$48.91
114798	HANDLE DOOR SST TUBE 7/8" OD X 12" C/L	\$81.75
114800	VALVE,SOLENOID,1" STEAM ASCO 120V/60 110V/50	\$821.05
114809	TERMINAL FORK RED 18-22 AWG TYCO 52453	\$2.03
114811	VFD ALTIVAR 12 1HP 200-240V 3PH (pull lit sheet# 114939)	\$994.79
114823	BRIDGE, 4 POLE, FBS 4-5	\$8.60
114824	SPACER PIVOT PAWL MD-RACK	\$26.55
114825	LABEL - MD SERIES DRAIN	\$35.80
114826	PIN, SPIRAL, 3/16 DIA X 5/8 LG, SST	\$3.46
114827	BOLT 5/16-18 X 3 HEX HEAD, SST	\$2.17
114830	KIT, REPAIR, 1" ASCO VALVE, ASCO #323478 (4 VALVE #L8220G410)	\$512.46

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

114839	KIT, REPAIR, 3/4" HW VALVE(111437) ,PARKER #76732	\$203.67
114842	MANIFOLD WELDMENT FINAL RINSE MD-RACK	\$561.39
114843	PUMP ASSY,2HP 380/60/3,P7 RECIRC,SCOT #61	\$4,207.03
114844	CORD 2 COND SOOW 16-2 (1ea = 1ft)	\$19.20
114857	SPRING, COMPRESSION, DRIVE TENSIONER	\$30.84
114858	WASHARM DM HOONVED DRILLED	\$240.87
114861	ENDCAP HEADLESS 7/16-20	\$9.69
114862	CIRCUIT BREAKER 2A PHOENIX UT 6-TMC M 2A	\$79.78
114865	SCREW SST 1/4-20 1 inch LG FLAT WIDE HEAD	\$3.78
114866	SCREW 1/4-20 1-1/2"LG SST FILLISTER HEAD	\$1.35
114871	BUSHING, SPROCKET, CONVEYOR ANTI-JAM SWITCH, EUC	\$15.04
114873	NAMEPLATE, "REVERSE", EUC REVERSE SWITCH	\$30.13
114874	BUSHING, ARM, CONVEYOR ANTI-JAM SWITCH, EUC	\$6.75
114879	BOX, WEATHERPROOF, 4 HOLE, RED DOT #DIH4-1-LM	\$28.25
114884	GUIDE HOOD, DH5000	\$315.19
114886	GUIDE HOOD DH5000T	\$268.11
114898	TRANSFORMER 20VA 120:24VAC	\$130.00
114899	TRANSFORMER 40VA 120:24VAC	\$195.58
114904	GASKET, EXHAUST DUCT, DH5000	\$45.92
114924	SWITCH ROCKER BLACK 125V	\$39.99
114925	SHAFT,DRIVE,ECC, 17-5/8 LG	\$791.32
114931	COIL BATTERY DH5000 CONDENSATE REMOVAL	\$2,889.13
114934	TRANSIENT VOLTAGE SUPPRESSOR 48V BIDIRECTOINAL	\$35.34
114936	PUMP MTR 1HP 480V 60hz UL 3PH, DM	\$1,093.16
114938	BOLT M8-16MM 1.25PITCH, HEX HEAD 316SST	\$1.72
114943	RINSEARM WELDMENT, TRIARM, DH5000	\$367.53
114973	ENCLOSURE 11 X 7.5 X 4 ABS	\$228.33
114974	INNER PANEL 114973 ENCLOSURE	\$78.25
114976	Obsolete - CR FAN USE 115438	\$0.00
114980	LATCH RELAY 120VAC DPDT 3A IDEC RY2KS-U-AC120V	\$197.52
114981	TIMER INTERVAL ADJ 1-90 SEC 120V QIS502D	\$115.95
114988	SCREW 8-32 x 2 FIL CROSSNILOCK	\$2.17
114996	HOSE, 2 7/8 ID TEXTILE REINFORCED 75PSI MIN EPDM BLACK	\$165.40
115018	PUSHBUTTON ASSY RED FLUSH IDEC	\$89.33
115019	PUSHBUTTON ASSY GREEN FLUSH IDEC	\$89.33
115043	SHEAVE A9 x 5/8" BORE (Replaces 113995+113996 2-pc assembly)	\$181.37
115049	SWITCH, ROTARY, 4 POSITION, IDEC	\$215.97
115056	TEE RED 3/4x3/4x1, #300, BI	\$84.25
115084	TOOL, RIVNUT INSTALL, WRENCH DRIVE, 1/4-20,1/4-28	\$168.71
115087	DOOR POST SLIDE 3/8 X 3/8 UHMW DH5000T	\$23.93
115088	HANDLE WELDMENT DOOR MOUNTED DH5000T	\$321.36
115089	DOOR LIFT ARM DH5000T	\$333.89
115099	COIL E-RACK HEAT RECOVERY	\$4,467.50
115100	ELBOW MALE 1/2 NPT x 1/2 37 FLARE JIC - BRASS	\$95.97

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

115101	CONNECTOR MALE 1/2 NPT x 1/2 37° FLARE JIC - BRASS	\$45.76
115102	FEMALE JIC 37° SWIVEL 1/2 HOSE x 1/2 F 37° FLARE JIC - BRASS	\$24.30
115117	VALVE, BALL, 1 1/2" NPT W/TEE HANDLE, APOLLO#70-107-07	\$234.02
115141	SPRING, COMPRESSION, DRIVE TENSIONER, LEE #LC-135N-03-S 56LB	\$27.06
115142	HOSE BARB MALE 1/2 NPT X 1/2 HOSE (PUSH-LOK) BRASS	\$22.63
115143	1HP PUMP/2HP MOTOR ASSEMBLY,208-240V/60/1	\$1,545.99
115144	1HP PUMP/2HP MOTOR ASSEMBLY,208-266V/360-460/60/3	\$859.88
115145	HOSE 1/2IN ID 212° F/300PSI PUSH LOCK - BLUE	\$15.49
115148	INPUT TERMINAL BLOCK 115A 3 POLE, 14002-3	\$84.09
115156	NIPPLE 1 1/2x6 3/4 GALV	\$97.65
115159	HOSE DISCHARGE DH5000	\$80.43
115160	RELAY DPDT 120VAC 8A IDEC RJ2S-CL-A120	\$30.04
115161	RELAY DPDT 120VAC 30A SQUARE D	\$101.28
115169	U-BOLT 1/4-20 X 1 3/8" L THD X 1 1/2" O.D. SST	\$22.03
115175	HARNESS 8 PIN ERACK CABINET INPUT H3-E64	\$72.20
115176	HARNESS 2 PIN ERACK CABINET OUTPUT H4-E64	\$55.12
115177	HARNESS 2 PIN ERACK CABINET INPUT H5-E64	\$30.32
115178	HARNESS 2 PIN ERACK CABINET OUTPUT H6-E64	\$44.60
115179	HARNESS 2 PIN ERACK CABINET OUTPUT H7-E44/64	\$17.97
115180	HARNESS 8 PIN ERACK CABINET INPUT H3-E44	\$70.19
115181	HARNESS 2 PIN ERACK CABINET OUTPUT H4-E44	\$31.95
115221	SPACER,BELT,17/32x11/32x5/8 LG. (GRAY)	\$0.75
115222	RINSE ARM WELDMENT DH5000T	\$265.09
115223	VALVE, BALL, 3/4" NPT W/TEE HANDLE, APOLLO#70-104-07	\$86.77
115224	BUSH RED 1 1/2 X 3/4 GALV	\$37.10
115225	NIPPLE TOE, 3/4x4 GALV	\$19.91
115226	PLUG 3/4NPT GALV	\$5.63
115227	NIPPLE 3/4xCLOSE GALV	\$4.38
115228	NIPPLE 3/4x8 GALV	\$28.83
115229	TEE 3/4 NPT GALV	\$13.89
115230	HOSE, DR DRAIN, ERK-12	\$58.29
115231	AUXILLARY RINSE PUMP - MP #38399	\$896.18
115231-5	AUX RINSE PUMP 38399 SEAL ASSY - 3/8" TYPE 16 SS	\$257.13
115266	DECAL,CONTROL CABIINET,DIGITAL GAUGES,PP288	\$111.54
115268	BASKET,SCRAP SINK,11 3/4,PP3 (24 x 28 x 6 SINK)	\$1,193.26
115283	MOTOR, 5HP JET PUMP, MV 3PH, REF 110424 - ODP	\$1,270.36
115293	END CAP LIFT ARM DH5000T	\$1.80
115296	MOTOR 1HP MV/60/3 JET WASHDOWN DUTY (REF 110420)	\$1,223.06
115303	SOLENOID PIN PUSH/PULL 3/8 SHAFT 24V DC	\$592.97
115308	RECTIFIER BRIDGE 25A 200V DOOR LATCH	\$41.42
115312	DECAL - DO NOT OPEN HOOD UNTIL GREEN CYCLE LIGHT IS OFF	\$2.29
115314	STRIP, WEAR, DOOR BOTTOM, 26" DOOR, ERK-12	\$87.84
115315	STRIP, WEAR, DOOR BOTTOM, 20 1/2" DOOR, ERK-12	\$77.73
115316	STRIP, WEAR, DOOR BOTTOM, 16" DOOR, ERK-12	\$64.40

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

115326	TIMER ON DELAY 120V IDEC GT3A-2	\$331.00
115333	RINSE AID FITTING DH5000/5000T	\$115.63
115340	NIPPLE,2"NPTx3,BRASS	\$0.00
115350	LABEL, "DO NOT PLACE HANDS ABOVE THIS POINT"	\$1.45
115352	FLOAT SWITCH SINGLE FLOAT NO WHEN DRY POINTS UP	\$297.70
115369	HOSE 1" ID X 2" LG X 3/16" WALL	\$11.98
115374	HOSE SUCTION 5 1/4" STRGT, SERVICE (CUT 5 1/4 FROM 108629)	\$170.11
115388	PUMP/MOTOR ASSEMBLY 208-240/50/1	\$1,243.98
115389	PUMP/MOTOR ASSEMBLY 208-240/60/1	\$1,345.34
115392	LABEL,NAME PLATE,CONTROL CABINET,OVERLAY,PP3 *	\$138.32
115396	LEVEL CONTROLLER, WARRICK, 240VAC,16BA0-03	\$476.99
115398	THERMOSTAT, STAINLESS BULB, 125 DEGREES MAX	\$424.09
115399	THERMOSTAT, SNAPDISK, 140 DEGREES, MANUAL RESET	\$65.36
115413	PUSHBUTTON FLUSH AMBER ILLUMINATED 120VAC IDEC CW4L-M1E01QHA	\$156.17
115414	GASKET,OUTLET,AMTROL#120,BOOSTER,9754-0520	\$66.68
115415	GASKET,RETURN,AMTROL#120,BOOSTER,9754-0510	\$56.00
115423	NIPPLE 3/4 X 13 1/2 GALV	\$110.28
115429	1 HP PUMP/2HP MOTOR ASSEMBLY 230V/50HZ/1PH	\$1,089.26
115430	WASHER SILICONE 31/64 D HOLE x 1 1/16OD x 3/32THK	\$0.83
115432	WASHER SILICONE .23ID x 5/8OD x 3/32THK (1/4 BOLT)	\$1.08
115452	HEATER 25/30.3KW 200/220V TANK HEAT	\$744.75
115452-3	HEATER 25/27.2KW 460/480V TANK HEAT	\$594.20
115475	CABLE TIE PLT2M 8 INCH MINI OR EQUIVALENT	\$2.83
115480	MAGNETS, GRABBER, 9" TROUGH,Model #G6925T (incl 2 magnets)	\$4,258.43
115490	WASHER .531 X 1.250 X .060 SST	\$1.39
115503	LIFT ARM WELDMENT DH5000T	\$279.22
115508	SOLENOID 115V 60 Hz DOOR INTERLOCK DH5000/5000T	\$248.05
115509	EXTENSION SPRING DOOR INTERLOCK DH5000/5000T	\$39.22
115530	ADAPTER, THERMOMETER, DIGITAL (ALT TO 0512299)	\$18.50
115558	CENTRIFUGAL DEWATERER, WASTEPRO II, IMCO #S78/021, 208/3	\$8,840.00
115571	MOTOR 1/4HP MV/50-60/3 DRIVE - TEFC	\$918.81
115573	MOTOR 1/3HP MV/60/3 - TEFC	\$835.28
115574	MOTOR 1/2HP MV/60/3 56C 1725RM - TEFC	\$1,211.18
115575	MOTOR 1/2HP MV/60/3 56 1725RPM - TEFC	\$1,010.69
115577	MOTOR 3/4HP MV/60/3 PUMP - TEFC	\$862.30
115578	MOTOR 1HP MV/60/3 JET - TEFC	\$957.13
115581	MOTOR 1.4HP MV/60/3 DOOR - TEFC	\$1,238.94
115582	MOTOR 1.4HP MV/60/1 DOOR - TEFC	\$975.66
115583	MOTOR 2HP 575/60/3 BDV EBD 3450RPM - ODP-PE	\$1,403.82
115584	MOTOR 2HP MV/3/60 BDV THRU EBD 3450RPM - ODP-PE	\$1,442.10
115585	MOTOR 2HP MV/60/3 JET - TEFC	\$1,100.00
115586	MOTOR 2HP 575/3/60 JET - TEFC	\$907.99
115587	MOTOR 2HP MV/60/3 TOPJBOX - TEFC	\$1,004.49
115589	MOTOR 3HP MV/60/3 JET - TEFC	\$1,451.39

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

115590	MOTOR, 5HP JET PUMP, MV 3PH, REF 110424 - TEFC	\$2,159.23
115596	NAMEPLATE, ASCO RED HAT VALVE, ASCO #268366-001	\$122.56
115597	CLIP, ASCO RED HAT VALVE ASCO #258851	\$128.19
115603	*NEEDS PROGRAMMING*IDEC PLC, FC5A-C24R2	\$0.00
115605	8-POINT RELAY OUTPUT MODULE, FC4A-R081	\$679.15
115607	SLIM 24V 30W POWER SUPPLYS, PS5R-VC24	\$288.77
115608	8 CHANNEL THERMISTOR INPUT MODULE, FC4A-J8T1	\$1,601.33
115612	WEAR STRIP, DOOR BOTTOM, E44/E54, G3	\$112.27
115614	DECAL CHAMPION BRANDED DH5000T-M1.5	\$153.93
115616	SWITCH,PWR,MAINT.,GRN PB,16MM,DPDT,FLSH MNT,IDEC#LB6L-A1T65G	\$124.21
115617	SWITCH,CYC,MOMEN,BLU,PB,16MM,DPDT,FLSH MNT IDEC#LB6L-M1T64S	\$107.12
115619	DOOR SPRING DH5000T	\$144.38
115622	HOSE, 7" ID FLEXTUBE PV, BLASTGATE CO #HFTO7PV	\$79.86
115627	END CAP LIFT HANDLE DH5000T	\$2.17
115628	CYCLE LIGHT LED IDEC LH1D-H2HQ4C10G	\$304.86
115637	BUSHING LIFT ARM DH5000T	\$42.27
115640	BOOSTER,STEAM,SST, THRUSH MODEL #1200, THRUSH #6110C1075	\$8,917.01
115641	LINK ARM HOOD DH5000T	\$107.12
115643	GUIDE FRONT UHMW DH5000T	\$17.43
115648	SOLID STATE RELAY CRYDOM 90 AMPS	\$266.41
115661	CHAMPION ION WATER CONDITIONER 2.2-4.7GPM 3/4 FPT	\$1,846.71
115665	HANDLE, DOOR, ERK-15, G3, OVAL TYPE	\$45.44
115672	NOZZLE,1/8 #H-VV SS 110015	\$97.90
115682	PUMP, GRINDING LIBERTY PRG-102M 220V	\$6,545.03
115687	LATCH, SOUTHCO LIFT AND TURN COMPRESSION SOUTHCO 62-10-22	\$264.32
116057	SHT, LAM, CLEAN, DH5000T-VHR MOD2 CFA	\$32.19
116058	SHT, LAM, OPS, DH5000T-VHR MOD2 CFA	\$32.19
116155	ROD DRIVE GUIDE BLOCK, CCT	\$44.88
116166	CONTACTOR 60 FLA, THREE POLE, 120VAC EATON C25FN360A	\$410.17
116167	CONTACTOR 40 FLA, THREE POLE, 120VAC	\$227.65
116168	CONTACTOR 40 FLA, TWO POLE, 240VAC EATON C25BNB240B	\$129.33
116170	CONTACTOR 75 FLA, THREE POLE, 120VAC EATON C25FNF375A	\$827.69
116171	ENCLOSURE, 8X6X4 PLASTIC CARLON NJ864	\$223.97
116175	WEAR STRIP, DOOR BOTTOM, E22PW/EBD, G3	\$101.16
116177	WEAR STRIP, DOOR BOTTOM, E64/E84/E36PW, G3	\$123.55
116182	GASKET, UPPER JWC GRINDER SSG INLINE	\$32.13
116185	GASKET, TANK ACCESS SSG INLINE	\$107.12
116186	GASKET, RESERVIOR COVER SSG INLINE	\$101.19
116206	SINGLE DISPLAY TEMPERATURE CONTROLLER	\$2,388.29
116213	use #112887 FUSE LPCC 0.5A	\$43.14
116215	SHEAVE AK 51 3/4 BORE	\$79.29
116230	WASHER,FLAT,.252x.500x.062 UHMW	\$7.09
116231	J BOLT 3/8-16 X 14"LG DH5000T-M2	\$58.48
116232	BUSHING LIFT HANDLE DH5000T-M2	\$10.65

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

116245	OVERLOAD RELAY ELECTRONIC 3 POLE 1.6-8A	\$520.00
116264	FLANGE, FLEXIBLE COUPLING 5J X 5/8	\$126.25
116265	FLANGE, FLEXIBLE COUPLING 5J X 3/4	\$13.45
116266	ELEMENT, FLEXIBLE COUPLING 5J EPDM	\$210.35
116271	PUMP, PACER 2" TYPE T PEDESTAL MOUNTED	\$3,543.98
116274	BRACKET, CENTRIFUGE MOUNTING CC RIGHT	\$651.73
116275	BEARING FLANGED SLEEVED BRZ OIL EMBEDDED	\$10.13
116333	BEARING BLOCK, UHMW	\$46.01
116334	PAWL BAR SLOT BEARING, PET MATERIAL	\$46.44
116335	GUARD, PUMP COUPLING 2" PACER PUMP	\$0.00
116364	BUSHING BRZ OIL 5/8 X 7/8 X 1/2 LG FLG	\$11.73
116373	EMERGENCY STOP PUSHBUTTON 22MM	\$400.00
116381	CONTACTOR, REVERSING 575VAC 12A	\$721.93
116382	CONTACTOR, 600 VAC 18A	\$389.88
116392	END COVER TERMINAL BLOCK D-UTTB	\$7.24
116394	PUSHBUTTON GREEN LED 22mm MOMENTARY 24V	\$316.75
116395	PUSHBUTTON RED LED 22mm MOMENTARY 24V	\$312.00
116417	BACKFLOW PREVENTER 3/4" WATTS	\$335.54
116419	TIMER OMRON H3CR-A 120 VOLT	\$331.00
116420	TIMER, SOCKET P2CF-11-E FOR OMRON H3CR 120 VOLT	\$0.00
116425	HOOD GUIDE, STATIONARY, DH5000T-M2	\$21.12
116431	NIPPLE TOE 1x2 SST	\$22.24
116460	BOOSTER DOUGLAS 10 GALLON STEAM	\$8,042.10
116470	BOLT SHOULDER 3/8x1/8x5/16-18x1/2 SST	\$91.84
116477	BASKET,SCRAP SINK, 9-3/4,PP3 (20 X 28 X 6 SINK)	\$1,193.26
116478	GASKET,ECC,MACHINE CONNECTION,STYLE 2	\$0.00
116482	VALVE,SOLENOID,3/4NPT,SST,120V,PARKER	\$3,507.44
116494	LED GREEN 6 VOLT, LEECRAFT, L39G6-382-6	\$12.75
116504	DIN RAIL MNT BRACKET 9999DMB1, FOR SQ D 20-60A CONTACTORS	\$32.74
116507	HMI TO PLC CABLE IDEC HG9Z-AC102	\$171.58
116509	*NEEDS PROGRAMMING*HMI IDEC HG1G-4VTT22F-X, 4.3 TFT DISPLAY	\$1,656.47
116511	FLEX 2" PVC PIPE COUPLING	\$26.45
116520	PUMP MOTOR ASSY 1HP MV/3 MP FW2520L	\$1,520.38
116521	PUMP MOTOR ASSY 2HP MV/3 MP FW2520L (38170)	\$1,918.51
116524	GASKET,EPDM,1/2" FILL FLANGE	\$6.27
116533	GEARMOTOR, 1/6HP, MULTI-VOLT/3PH, 16RPM	\$1,826.74
116547	FAN CENTRIFUGAL 115/60/1	\$1,131.17
116552	DISCHARGE CHUTE, IMC CENTRIFUGE, IMC # M78/002	\$264.61
116553	THERMISTOR, 10K, 6 INCH PROBE	\$171.85
116556	ANALOG OUTPUT MODULE, 2 CHANNELS, IDEC FC4A-K2C1	\$1,119.12
116569	HEAT PUMP 208-240v/3ph NORTHERN PRO VHR	\$12,948.64
116570	HEAT PUMP 480v NORTHERN PRO VHR	\$19,829.63
116571	HOSE, 1" ID, SYNTHETIC RUBBER, RED	\$17.02
116572	THERMISTOR, 10K, 5" PROBE, ON-970-44006	\$433.15

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

116604	EMERGENCY ARE-4K20 HG100-EMGSTOP	\$321.36
116608	O-RING QUAD AS568-211 BUNA 70	\$5.47
116609	O-RING QUAD AS568-327 BUNA 70	\$14.14
116624	HEATER 9KW 220/3 BSTR - WELL	\$612.86
116625	HEATER 9KW 240/3 BSTR - WELL	\$564.10
116626	HEATER 9KW 480/3 BSTR - WELL	\$574.37
116627	HEATER 9KW 575/3 BSTR - WELL	\$545.38
116628	THERMISTOR, 10K OHM, 36" PFA LEADS, TH-44006-40-T	\$328.71
116629	GASKET PUMP HOUSING 2HP FIR 1485088	\$3.54
116630	HOSE, 3/4" X 6 FT. LG. W/FGHT FITTING ON BOTH ENDS,BLACK	\$203.74
116631	ADAPTER, 3/4" MNPT X 3/4" MGHT, BRASS	\$34.54
116634	CONTACTOR, LC1D32G7, 120V COIL,	\$222.24
116636	STARTER MTR 24-32A, GV2ME32	\$516.26
116638	BOLT SHOULDER 5/8x5/8x1/2-13x1/2 SST HEX HEAD	\$51.27
116660	VFD ALTIVAR 320, .5HP, 380-500V, 3PH	\$1,427.55
116674	GASKET VENTLESS HOOD TOP NS2 EPDM	\$89.81
116677	LABEL, CHAMPION LOGO, BLACK SHINY ADHESIVE BACKED, 12öX3.83ö	\$75.98
116680	PUMP MOTOR ASSY 1HP 230/60/1 MP FW2520L	\$1,872.00
116681	PUMP ASSY 2HP 230/60/1 MP	\$1,641.50
116682	GEARMOTOR, 1/6HP, 200-240/1PH, 16RPM	\$1,642.40
116685	SOLENOID, CONT DUTY, DOOR INTERLOCK, DH5000T-CR	\$177.50
116687	SPRING, COMPRESSION, DOOR INTERLOCK, DH500T-CR	\$22.92
116688	BUSHING, SNAP-IN, SMOOTH BORE, 1/2" DIA.	\$3.64
116697	WYE FITTING 1/2" NPT SCH40 BRASS	\$0.00
116699	KIT, DETERGENT/RINSE INJECTOR, UMP CLASSIC 200L,KNIGHT #7162	\$1,128.92
116709	CABLE, 2 CONDUCTOR, UNSHIELDED, THERMISTOR LEAD	\$1.64
116710	CABLE, 7 CONDUCTOR, UNSHIELDED, THERMISTOR LEAD	\$2.57
116711	11" DETERGENT SQUEEZE TUBE T-50-7018051	\$47.94
116712	11" RINSE SQUEEZE TUBE T-53-7018063	\$57.34
116713	*NEEDS PROGRAMMING*IDEC PLC FC6A-C24R1AE	\$1,306.29
116714	IDEC THERMISTOR MODULE FC6A-J8CU1	\$1,001.78
116715	IDEC ANALOG OUTPUT MODULE FC6A-PK2AV	\$373.98
116716	IDEC 8PT RELAU OUTPUT MODULE FC6A-R081	\$1,448.22
116729	O_RING , VITON, MP PUMP PART # 38173	\$12.03
116730	SEAL ASSEMBLY, CAR/VITON, MP PUMP PART # 28048	\$139.92
116731	FAUCET, 3/4" WALL MNT 14" SPOUT (CHG) KL34-8014	\$1,231.69
116734	IMPELLER, SS MACH:FW2520L 3.375, MP P/N 39244	\$252.22
116735	IMPELLER,SS MACH:FW2520L 3.82, MP P/N 38171	\$468.50
116736	BOLT, M8 X 14 LH, MP P/N 38169	\$14.73
116737	HOUSING, PUMP SS MACH:FW2520L, MP P/N 38164	\$477.31
116738	PLATE, ADAPTER, MP P/N 38166	\$171.90
116739	STUD, 1/4-20, MP P/N 30802	\$65.67
116740	WASHER, LOCK 1/4", MP P/N 33564	\$1.15
116741	NUT, HEX HEAD, 1/4-20, MP P/N 21241	\$2.45

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

116742	BOLT, MP P/N 38185	\$2.87
116743	WASHER, MP P/N 50297	\$3.09
116745	PUMP MOTOR ASSY 2HP MP 575/60/3	\$2,310.14
116749	GEARMOTOR, 1/6HP, 575 V/3PH, 16RPM	\$1,616.34
116751	KIT DTV, 1" Tee, 1" Reducer, w/instruction P/N 117094	\$1,928.16
116752	PUMP MOTOR ASSY 2HP FW2520L (38170), SIDE FOOT MOUNT	\$1,465.92
116753	CONTACTOR, REVERSING LC2D18	\$863.25
116754	THERMISTOR PROBE, US SENSOR (USP19226)	\$74.43
116757	O-RING, IMPELLER, MP P/N 38174	\$3.20
116774	TEE 1-1/2", SCH-80 PVC GRAY	\$57.50
116780	FITTING, KNIGHT DETERGENT INJECTOR, KNIGHT #7023342	\$88.95
116783	FAN, NMB, 24VDC, 92MMx92MM, 91.8 CFM	\$109.97
116785	PROBE, CHEMICAL P120S, KNIGHT #7005190	\$231.75
116795	CAPSULE, LOCTITE RED LIQUID 0.5 ML	\$18.70
116800	PUMP MOTOR ASSY 1/6 HP 115V MP 50708	\$1,486.80
116801	PAWL BAR SEPARATOR BEARING, PRO RACK	\$378.78
116802	CURRENT XFRMR, DWYER CCT40-203	\$165.38
116804	LIFTARM, WELDMENT, DH6000T	\$432.48
116805	SCREW, FILLISTER HEAD, 8-32 x 1-1/2 SST	\$2.31
116810	GEARMOTOR, 1/6HP, MULTI-VOLT/3PH, 27.2RPM	\$1,532.20
116811	COMM CABLE FOR IDEC PLC FC6A TO HMI	\$36.13
116812	CUTTER BLADE KIT, FOR LIBERTY PRG-102M, MAN. PART # K001555	\$1,892.83
116826	HOSE, ELECTRIC DRAIN VALVE	\$28.56
116835	SCREW, 18-8 SS ROUND HEAD, BLUNT THREADS, NO 10	\$1.64
116840	TEE 1 1/2 NPT CPVC SCH80	\$93.54
116844	HOSE, ELECTRIC DRAIN VALVE, PW	\$32.87
116852	IDEC CW4L-A1E20Q4G-ENGRAVED 22MM PUSH BUTTON	\$168.38
116853	OBSOLETE - USE 117011- DETERGENT SENSOR, CONDUCTIVITY	\$0.00
116859	HOSE, OVERFLOW, PRO MACHINE	\$40.90
116861	KNIGHT DETERGENT PUMP, UMP200L DIGITAL	\$1,658.10
116862	KNIGHT DETERGENT PUMP, DIGITAL CONTROL BOARD ONLY	\$851.32
116864	OBSOLETE - USE 117011- DETERGENT SENSOR, CONDUCTIVITY	\$0.00
116866	DETERGENT CONDUCTIVITY, WIRING PITTAIL, FEMALE	\$168.47
116867	DETERGENT CONDUCTIVITY, WIRING PITTAIL, MALE	\$72.84
116875	DETERGENT CONDUCTIVITY, O RING	\$1.91
116878	KNIGHT DETERGENT PUMP, ANALOG CONTROL BOARD ONLY	\$746.81
116879	DETERGENT BOARD STANDOFFS, KNIGHT	\$2.27
116882	TUBING, EXCELPRENE TPE, 25 FT ROLL	\$8.86
116888	*NEEDS PROGRAMMING* SCHNEIDER PLC TM221CE24R	\$1,117.53
116889	*NEEDS PROGRAMMING* SCHNEIDER PRO FACE HMI PFXGP4114T2D	\$1,228.13
116891	SCHNEIDER THERMISTOR MODULE TM3T18T	\$918.81
116892	DETERGENT SIGNAL CONDITIONER	\$1,268.10
116898	MOTOR, SSG GRINDER, 5HP TEFC 230/460V, JWC #30010-0145	\$5,159.12
116911	COIL ASSEMBLY, PRO RACK HRU	\$5,800.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

116914	OIL SEAL 45-65-08 IMC # A02/075	\$244.67
116915	OIL SEAL 45-58-07 IMC #A02/081	\$202.12
116916	SPEEDI SLEEVE CR99177 45 DIA SHAFT SIZE IMC # A02/084	\$269.44
116919	ETHERNET CABLE, 3 FT LONG, #1411853/94F/1	\$69.54
116932	DRIVE CRANK CASTING, PRO RACK	\$71.97
116933	LIFT ARM BUSHING DH6000T	\$6.05
116934	SCHNEIDER 8PT RELAY OUTPUT MODULE	\$748.09
116935	MODULATING VALVE, DISCHARGE, VHR	\$837.43
116938	High Pressure Switch 470psi 30-0012 GEO	\$172.22
116939	Low Pressure Switch 15psi 30-0041 GEO	\$140.00
116940	GASKET, STANDPIPE WASH, DH6000/T	\$16.80
116941	GASKET, ACCESS PANEL, SLURRY TANK, SSG	\$35.40
116943	GASKET, VHR, DH6000/T	\$4.63
116944	TUBE, CLEAR PTC 1/4 TUBE, PARKER PARFLEX 1/4 OD X 0.040 WALL	\$2.28
116945	VALVE, PRV 25-75 PSI, 3/4"	\$525.03
116953	FAN, NMB, 24VDC, 92MMx92MM, 105.9 CFM	\$113.64
116961	SCHNEIDER ANALOG INPUT/OUTPUT MODULE TM3AM6G	\$1,647.66
116963	FUSE T 50A 600V FAST ACT #JJS-50 (COOPER BUSSMANN)	\$98.81
116964	CURTAIN, PRO HRU VENT COWL, STD HT, 21-1/8H	\$289.46
116965	CURTAIN 24 X 17 1/8 4PLY ROD	\$221.15
116966	FITTING, KNIGHT RINSE AID INJECTOR	\$149.29
116967	IDEC POWER SUPPLY PS5R-VD24 60W	\$198.11
116974	HOSE 1/2IN ID 212 F/300PSI PUSH LOCK - GREEN	\$13.11
116979	HOSE BARB, 1/4" TO 1/4", POLYETHYLENE	\$4.47
116982	CORD RESTRAINT CFA HUBBELL SHC1043 6-4"	\$87.52
116983	CORD 6/4 SO CFA SOOW 6-4-BLK	\$29.68
116989	ELBOW 1/4 OD TUBE x 1/4MPT PLASTIC TUBE FITTING	\$16.08
116997	TRIMARK CFA DET PICKUP HOSE & BASKET	\$0.00
116998	CAP, 38-430 1 GAL DET JUG CAP	\$2.95
116999	TUBE, VINYL TUBING 1/4" X 3/8"	\$1.84
117000	VALVE, FOOT VALVE DET PICKUP TUBE CHECK VALVE	\$16.63
117001	WEIGHT, CERAMIC LINE WEIGHT 3/8" OD TUBE	\$6.81
117002	THERMISTOR 10K 48" LEAD, FLEXIBLE, ADJUSTABLE DEPTH	\$612.30
117003	HONEYWELL PRESS XDUCER PX2EF1XX500PSBDX	\$570.62
117004	CURTAIN, PRO HRU VENT COWL, HH, 25-1/8H	\$289.03
117005	CLAMP, HOSE CLAMP DETERGENT LINE SNP-2	\$4.09
117007	ADAPTER 1/4od x 1/4MPT PLASTIC, ENDRIES	\$20.11
117009	HAMMER ARRESTOR, SIOUX CHIEF	\$75.98
117011	INLINE CONDUCTIVITY SENSOR GEN2	\$40.85
117012	SCREW 1/4-20 1"LG SST FILLISTER HEAD	\$1.48
117014	VALVE BALL, 1"NPT BRASS, 110-230V ELEC, NC	\$419.33
117018	HOSE, OVERFLOW, PRO PREWASH	\$84.00
117030	IMC A02/078 O-RING 3.5 DIA X 171 DIA, CENTRIFUGE	\$97.61
117031	IMC A01/054 BALL BEARING 6008-2RS, CENTRIFUGE	\$485.68

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

117032	IMC A02/082 OIL SEAL 50-65-8, CENTRIFUGE	\$305.28
117033	IMC A02/083 OIL SEAL 50-68-8, CENTRIFUGE	\$305.28
117039	RETAINING RING, INTERNAL, 1 5/8" BORE	\$23.52
117040	ELBOW MALE 3/4 NPT x 5/8 37° FLARE JIC - BRASS	\$92.67
117041	FEMALE JIC 37° SWIVEL 1/2 HOSE x 5/8 F 37° FLARE JIC - BRASS	\$31.22
117043	PAWL BAR GUIDE BEARING, CENTER, 64PRO	\$167.53
117051	0.250 440C BEARING BALL	\$1.05
117052	IGUS BEARING GFI-1618-04	\$12.42
117057	TERMINAL, SINGLE, GROUND, UT 10 PHOENIX	\$16.18
117061	HOSE, 1 5/8" ID x 25" EPDM BLACK	\$95.95
117064	J-HOOK 8" 3/8-16 304SS	\$52.54
117071	Expansion valve 4 ton 30-0011 GEO	\$593.25
117072	Filter Dryer 30-0083 GEO	\$255.67
117073	PRESSURE SWITCH, 15PSI SET POINT, 1/8 MNPT, NO	\$339.68
117082	*NEEDS PROGRAMMING* HMI, 7"WIDE, PROFACE #PFXGP4402WADW	\$1,538.78
117084	KIT DTV, 1" SS TEE WITH 1" CLOSE NIPPLE FOR DOOR MACHINES	\$1,732.61
117090	GASKET, PUMP .062 THK. (4 NOTCHES)	\$23.87
117091	CIRCUIT BREAKER, 25A, SCHNEIDER #BDL36025	\$809.45
117093	HANDLE ASSY, CIRCUIT BREAKER, DOOR MOUNT, SCHNEIDER #9421LB1	\$478.71
117105	PLC, SCHNEIDER TM221CE40R	\$1,076.70
117108	SENSOR, PROXIMITY, OMRON E2B-M12KN08-WP-C1-2M	\$148.66
117109	PRO-DRIVE CLUTCH WAVE SPRING, SMALLEY NSSR_0200-L3-S17	\$8.28
117110	PRO-DRIVE CLUTCH RETAINING RING MCMMASTER 93416A315-SS	\$70.37
117111	SET SCREW 10-32 NON-MARRING SS	\$0.88
117112	GEARMOTOR, PERISTALTIC PUMP, 16 RPM, 24VDC BRUSHLESS	\$542.26
117116	REDUCER, SILICONE DH SERIES METAL DRAIN CONVERSION	\$21.72
117127	OPERATION GUIDE, 11 X 17 LAMINATED, ENGLISH, PRO SERIES RACK	\$25.71
117128	CLEANING GUIDE, 11 X 17 LAMINATED, ENGLISH, PRO RACK	\$25.71
117132	STRIDELINX WIRED ROUTER AND HUB	\$0.00
117135	BASKET SCRAP SINK 11.625 X 20.625 VWS	\$988.19
117150	PUMP MOTOR ASSY 1HP MV/3 SCOT	\$1,520.38
117151	PUMP MOTOR ASSY 1HP 575V SCOT	\$1,470.23
117152	PUMP MOTOR ASSY 2HP MV/3 SCOT	\$1,734.34
117153	PUMP MOTOR ASSY 2HP 575V SCOT	\$1,730.24
117158	BALL VALVE, MOTORIZED 1-1/2" NPT, EHCOTECH M21SV-1-1/2-E3CW	\$706.80
117164	KIT*SEAL/O-RING/KEY/FLINGER, 1HP/2HP PRO (SCOT PUMP)	\$634.81
117165	CIRCUIT BREAKER, 35A, SCHNEIDER #BDL36035	\$665.55
117200	TRANSDUCER, 12-36VDC, 0-10V, 0-3 PSIG, TDH33DG000303C014	\$578.73
117204	EMITTER, ELE EYE, BANNER #T18-2NAEL-2M	\$245.76
117205	RECEIVER, ELE EYE, BANNER #T18-2VNRL-2M	\$331.33
117206	GASKET, PRO-PW HOOD TOP BLOCK-OFF	\$75.08
117209	RELAY OUTPUT MODULE, SCHNEIDER #TM3DQ16R	\$600.00
117211	TRANSFORMER 750VA 575/120 SQUARE-D #9070T750D5	\$1,271.64
117214	ACTUATOR, DRAIN WATER TEMPERING	\$544.08

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

117215	EPDM DH6000 DISCHARGE HOSE	\$34.07
117216	EPDM DH6000 SUCTION HOSE	\$32.00
117218	CIRCUIT BREAKER, 20A, SCHNEIDER #BDL36020	\$665.55
117219	CIRCUIT BREAKER, 40A, SCHNEIDER #BDL36040	\$0.00
117220	CIRCUIT BREAKER, 60A, SCHNEIDER #BDL36060	\$665.55
117221	CIRCUIT BREAKER, 70A, SCHNEIDER #BDL36070	\$726.70
117222	CIRCUIT BREAKER, 80A, SCHNEIDER #BDL36080	\$813.54
117226	CIRCUIT BREAKER, 125A, SCHNEIDER #BDL36125	\$1,151.18
117232	SWITCH, INTERLOCK, IDEC	\$504.26
117235	EXPANSION PLUG, SSG CLEANOUT PORT (MCMMASTER 2645K45)	\$174.28
117243	DETERGENT SIGNAL CONDITIONER, DC VERSION	\$705.84
117245	SANIFLOW REMOTE PUMPED DRAIN	\$2,405.44
117253	PUMP MOTOR ASSY 1/6 HP 115V SCOT	\$1,330.06
117268	RACK MACHINE ONLY-OPEN ENDED SHEET PAN RACK	\$500.00
117269	PERISTALTIC PUMP, PR-1 24-240VAC, SEKO (NPR0301M2U00)	\$929.97
117270	THERMISTOR, 10K, 8.25" PROBE, 36" LEAD	\$204.13
117271	PUSH BUTTON FLUSH GREEN ILLUM. LATCHING 30MM METALLIC ZB5FHC	\$108.84
117272	PUSH BUTTON FLUSH BLUE ILLUM. PUSH/PUSH 30mm METALLIC	\$115.72
117274	INDICATOR LIGHT RED 30MM METALLIC ZB5FV043C0	\$21.29
117275	INDICATOR LIGHT ORANGE 30MM METALLIC ZB5FV053C0	\$21.29
117286	MOTOR 2HP 208-230/60/1 JET - TEFC	\$1,060.87
117289	PUSH BUTTON FLUSH BLACK MOMENTARY 30MM METALLIC ZB5FA2C0	\$25.14
117292	PUMP WET END ASSY, 1HP SCOT, PRO RACK	\$978.46
117293	PUMP WET END ASSY, 2HP SCOT, PRO RACK	\$1,154.48
117295	BALL VALVE, MOTORIZED 1-1/2" NPT, EHCOTECH M21SV-1-1/2-E3CM	\$973.43
117298	HOSE OVERFLOW, EPDM, DM	\$53.04
117300	LEVEL CONTROL SENSOR, KOBOLD	\$757.64
117316	FAUCET/PRE-RINSE COMBO 3/4" w/ 14" NZ T&S (COSTCO)	\$1,668.40
117317	PRE-RINSE 1/2" T&S (COSTCO)	\$1,198.38
117321	TRANSFORMER, 208:120, 750 VA, SQUARE-D #9070T750D3	\$1,031.18
117322	DRAIN HOUSING, 3 1/8" OPENING, 2" NPSM (ENCORE D36-2080)	\$90.52
117330	GASKET, FRONT HEAD, #1200 SST BOOSTER, THRUSH #9754-0490	\$97.31
117331	GASKET, REAR HEAD, #1200 SST BOOSTER, THRUSH #9754-0500	\$97.31
117332	RACK, DRYING, 8 SLOT, 14.25 X 31, COSTCO, METRO #FF1321-1400	\$320.44
117333	RACK, DRYING, 12 SLOT, 22.5 X 31, COSTCO, METRO #FF1321-2400	\$276.15
117334	RACK, DRYING, 16 SLOT, 30.75 X 31, COSTCO, METRO #FF1321-3000	\$522.82
117335	PUSH BUTTON FLUSH BLUE ILLUM. MOM 30mm METALLIC ZB5FWCUST03	\$38.54
117350	OBSOLETE USE #117901 LED LIGHT MODULE, GREEN 120V ZBVG3	\$45.46
117351	OBSOLETE USE #117901 LED LIGHT MODULE, BLUE 120V ZBVG6	\$45.46
117354	PUSH BUTTON FLUSH BLUE CUSTOM ILLUM. MOM ASY 120V,+1 NO	\$85.26
117356	PUSH BUTTON FLUSH GREEN CUSTOM ILLUM. LATCH ASSY 120V,+2 NO	\$116.84
117384	TRANSFORMER 500VA 480/600:120/240, HAMMOND SP500ACP	\$631.16
117385	END CAP, 1/2HP BALDOR MOTOR, BALDOR #35FH4005A55	\$0.00
117387	CHAIN PUSHER PEG, PRO-90B (UNLOADER ONLY)	\$57.99

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

117388	ENCLOSED DISCONNECT 25A	\$484.42
117390	DH5000 USB *Check Programming*	\$20.48
117392	DWT MECHANICAL VALVE, 1/2" FNPT	\$1,080.64
117393	CHECK VALVE DUAL, WATTS 1/2" FNPT	\$167.59
117395	INPUT TERMINAL BLOCK, 250A-1P,600V, ERICO #569040	\$162.30
117406	GEARMTR, PRO-90B UNLOAD, ORIENTAL BHI62E-60RH (w-cap)	\$2,058.32
117407	CAPACITOR, FOR PRO-90B MTR, ORIENTAL #CH100BFAUL-C	\$100.00
117410	TM221ME16R SCHNEIDER PLC	\$866.34
117419	*NEEDS PROGRAMING*SCHNEIDER PLC M221C24R NON-ETHERNET	\$855.02
117420	*NEEDS PROGRAMMING*SCHNEIDER 4.5" HMI GP4116T2D SERIAL INPUT	\$1,078.10
117423	SLIM RELAY 6A, 110V AC/DC	\$141.60
117424	SCHNEIDER COMM CABLE PLC HMI	\$40.08
117440	SPACER BUSHING, .812 LG X .500 ID X 1.00 OD	\$9.57
117441	SPACER BUSHING, .188 LG X .500 ID X 1.00 OD	\$9.57
117444	IDEC PLC, FC6A-D16R1CEE	\$1,128.05
117446	PLC, SIEMENS S7-1214C "NEEDS PROGRAMMING"	\$1,334.29
117447	RTD TEMPERATURE MODULE 4CH, SIEMENS SM 1231	\$1,322.53
117454	RTD TEMP SENSOR, 100ohm, 1" PROBE	\$130.80
117455	THERMOSTAT FIXED HI-LIMIT 240F 1/2in NPT PECO	\$275.70
117476	WASTE PRO II BODY ASSEMBLY IMC #S78/013	\$11,635.00
117481	EMITTER, ELECTRIC EYE. BANNER #QS186E, 10-30V DC	\$252.83
117482	RECIEVER, ELECTRIC EYE, BANNER #QS18VN6R, 10-30V DC	\$389.92
117500	CIRCUIT BREAKER, 3P,70A, SIEMENS #SIE3VA51704ED310AA0	\$809.57
117510	BOLT SHOULDER 5/16x7/16x1/4-20 SCKT HEAD SST	\$18.35
117511	CLEVIS PIN 5/16 X 1/2 SST	\$8.22
117512	CLEVIS PIN 5/16 X 1 3/8 SST	\$10.77
117518	TERMINAL STRIP 2 PT GRAY, PTFIX 2X2.5 GY	\$2.52
117543	HMI, 4.3" Weintek MT8050iE or MT8051iE	\$1,086.20
117560	O-RING LEVER DRAIN PLUNGER (FOR 110529)	\$18.68
117565	HEATER 20kW, 208 VOLTS, RACK	\$645.22
117566	HEATER 20kW, 240 VOLTS, RACK	\$645.22
117567	HEATER 20kW, 480 VOLTS, RACK	\$645.22
117571	HOSE ASSY, 1/2ID X 70", STEAM HEATED FINAL RINSE	\$646.93
117588	CLIP, MULTI SKEWER HOLDER, VWS SKEWER WASHER	\$36.67
117588_24	CLIP, MULTI SKEWER HOLDER, VWS SKEWER WASHER,24 CT	\$38.52
117608-1	THERMOMETER, 4 FT, VAPOR ACTUATED	\$278.04
117608-2	THERMOMETER, 8 FT, VAPOR ACTUATED	\$258.71
117609	POINT LEVEL SENSOR, IFM	\$612.77
117610	HOSE 40" FLEX SST T&S B-0040-H2A	\$205.48
117614	WATER SOFTENER, INSTALLATION KIT, HOSES, KINETICO 13272	\$478.66
117620	FUSE LPCC-2.5 600V TIME DELAY	\$66.14
117650	PUMP, AUX RINSE, MARCH, AC-3CP-MD (115V/60HZ)	\$969.17
117652	COIL BATTERY DH6000 CONDENSATE REMOVAL BRUKAR	\$1,203.73
117659	VALVE BALL, 1"NPT BRASS, 110-230V ELEC, NC (no override)	\$400.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

117674	GAUGE,DIGITAL TEMPERATURE DISPLAY,CIRCUIT BOARD,EUC,E-RACK,	\$965.66
117678	GEARMOTOR, 1/6HP, MULTI-VOLT/3PH, 20RPM	\$1,281.28
117679	HOSE, 2.5" I.D. X 5" LG 60D EPDM BLACK	\$105.09
117683	Service Head Only ,EHCOTECH 1" DRAIN, NC (no override)	\$249.89
117688	O-RING, -403 SIZE, SILICONE, 50A DURO	\$38.67
117752	SPRING, ANTI-KINK 3/4" O.D. HOSE X 12" LG	\$5.40
117771	GAS SPRING, 8-12" LGTH, 70# EXT FORCE (McMASTER 4155T316)	\$457.08
117786	FAUCET/PRE-RINSE COMBO 3/4" W/ 14" SPOUT T&S B-0287-PS-SW	\$2,771.86
117805	LEVER/TWIST DRAIN REPAIR KIT FOR 110529	\$78.26
117817	PERISTALTIC PUMP DET. 114 RPM, VERDER MP2-P, 15 L/H	\$146.46
117829	LEG SOCKET, SCH 40 SST PIPE, P5/P7	\$105.09
117833	SQUEEZE TUBE ASSY, DETERGENT, VERDER (901304 kit)	\$26.68
117862	VACUUM BREAKER, CASH ACME V-101, 1/2" LEAD FREE	\$67.28
117885	DRAIN TEMPERING VALVE CMA SUPPLIED	\$459.78
117886	DRAIN TEMPERING VALVE STRAINER CMA SUPPLIED	\$54.48
117887	DRAIN TEMPERING VALVE NIPPLE W/FLOW DISC CMA SUPPLIED	\$72.73
117916	PUMP MOTOR ASSY 2HP 208-230V/1, W-OL, SCOT	\$3,102.59
117957	SLIM LINE RELAY/SOCKET ASSY, 110V COIL, WEIDMULLER	\$39.64
117965	HOSE, PUMP DISCHARGE, DH6000/T-M2	\$36.61
117969	COLLAR, 5/8 SHAFT, 1-PIECE, SST	\$34.26
121628	ELEC.MTR.BEARING (BALDOR)	\$52.42
121629	ELEC.MTR.BEARING (BALDOR)	\$78.08
121630	ELEC.MTR.BEARING (BALDOR)	\$45.41
121631	CAPACITOR,2HP 1ph BALDOR	\$155.10
12799-1	IMPELLER	\$721.93
12897-1	SPROCKET 1.002i 1/4iKEYWY	\$1,020.48
12899-2	SUPPORT UPPER WASH	\$251.06
12899-3	SUPPORT UPPER WASH O.S. RACK	\$82.53
13138-1	MANIFOLD #261A	\$787.55
13505	PUMP DISCHARGE #995ABC SHORT	\$689.53
13505-8	PUMP DISCHARGE #995C LONG	\$689.53
14166	PUMP HOUSING #997	\$1,249.60
14217-1	HOUSING PUMP SUCTION #101	\$1,010.69
14269-1	HOUSING PUMP SEAL #1041	\$880.04
180018	FUSE TRS-40 600V TIME DELAY	\$80.84
180021	FUSE TRS-60 600V TIME DELAY	\$80.84
180038	MOTOR 3/4HP MV/60/3 DRIVE 1725 rpm	\$1,873.98
180042	FUSE T 100A 300V FAST ACT	\$107.12
180059	FUSE T 80A 250V FAST ACT	\$127.80
180060	FUSE T 70A 250V FAST ACT	\$94.36
180061	CONTROLLER DC DRIVE	\$3,958.04
180062	MOTOR 1/2HP 115 DC DRIVE	\$3,453.67
180063	MOTOR 3/4HP 115 DC DRIVE	\$2,902.46
180070	FUSE TRS-125 R 600V TIME DELAY	\$340.93

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

180081	TRANSFORMER 750VA 240/480:120V	\$1,067.41
180145	MOTOR REW 1/4HP 415/50/3	\$3,205.53
180151	FUSE T 60A 250V FAST ACT	\$60.02
180153	KIT*TIMER-OMRON ON BRACKET	\$1,575.10
180171	FUSE BLOCK 600V/60A 3P J TYPE (CONTACT SERVICE)	\$221.81
180172	FUSE J 35A 600V 2.37i FAST ACT	\$113.05
180173	FUSE J 40A 600V 2.37i FAST ACT	\$113.05
180174	FUSE J 45A 600V 2.37i FAST ACT	\$159.84
180175	FUSE J 50A 600V 2.37i FAST ACT	\$119.00
180176	FUSE J 60A 600V 2.37i FAST ACT	\$130.12
180183	INTERLOCK HOFFMAN 480/60 .025A	\$2,695.27
180185	KIT,CONVERSION PSW/FLTCKT.	\$1,190.12
180219	FUSE TRS-35 600V TIME DELAY	\$82.56
180220	FUSE TR-80 250V TIME DELAY	\$89.42
180225	MOTOR REW 1/4HP 380/50/3	\$2,746.56
180226	MOTOR REW 2HP 380/50/3	\$2,817.34
180237	MOTOR REW 1HP 415/50/3 JET	\$3,273.19
180243	FUSE J 25A 600V 2.25i FAST ACT	\$92.22
180245	MOTOR REW 1HP 380/50/3	\$3,271.34
180246	MOTOR REW 2HP 415/50/3	\$3,194.88
180251	FUSE TR-90 250V TIME DELAY	\$100.00
180253	FUSE TR-200 250V TIME DELAY	\$195.53
180255	FUSE TR-225 250V TIME DELAY	\$352.38
180259	HEATER BD 25KW 380/3 169X2803	\$5,042.68
180268	DRIVE SHAFT PRICE PUMP 0226-1	\$561.17
180273	MOTOR REW 2HP 380/60/3	\$3,885.15
180280	MOTOR/PUMP 1/4HP 3/60/MV E2	\$4,171.51
180281	NOZZLE PUMPD 1/8iNPT 8030 SST	\$118.50
180282	NOZZLE 1/8 8005 SST FRESH	\$106.57
180295	FUSE TRS-90 600V TIME DELAY	\$185.62
180296	FUSE TRS-100 600V TIME DELAY	\$185.62
180297	FUSE TRS-45 600V TIME DELAY	\$80.84
180298	FUSE TRS-150 600V TIME DELAY	\$357.98
180307	BEAM TRCKR,BANNER #BT-1 (NO %)	\$83.20
180324	IMPELLER 1/4HP**OBSOLETE**	\$0.00
180325	SEAL,1/4 HP PRICE PUMP #0538	\$164.70
180327	MOTOR 1/4HP MV/60/3 E2	\$2,552.71
180347	MOTOR REW 1/4HP 200/50/3 DRIVE	\$2,451.21
180413	IMPELLER,AUX RINSE PUMP,EUC MACHINE GRI#15662-008	\$1,282.69
180447	SANITIZER JUG ADAPTER KIT CHICK-FIL-A(KAY#9222-1225)	\$55.62
180451	ADAPTER ASSY, KNIGHT #7901350	\$144.36
180453	PICK-UP TUBE ,1/4" X 10", KNIGHT #7020180_PULL INSTRUCT. SHT	\$32.68
180461	FUSE T 15A 600V FAST ACT #JJS-15 (COOPER BUSSMANN)	\$107.12
180462	FUSE T 30A 600V FAST ACT #JJS-30 (COOPER BUSSMANN)	\$95.72

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

180463	FUSE T 40A 600V FAST ACT #JJS-40 (COOPER BUSSMANN)	\$172.71
180464	FUSE BLOCK, .5-30A, T-TYPE, 600V, T60030-3CR (COOPER BUSSMAN	\$342.65
180465	FUSE BLOCK, 31A-60A, T-TYPE, 600V, T60060-3CR (COOPER BUSSMA	\$203.98
180468	FUSE T 20A 600V FAST ACT #JJS-20 (COOPER BUSSMANN)	\$60.40
180469	FUSE T 25A 600V FAST ACT #JJS-25 (COOPER BUSSMANN)	\$65.70
180470	FUSE T 35A 600V FAST ACT #JJS-35 (COOPER BUSSMANN)	\$63.51
180471	FUSE T 45A 600V FAST ACT #JJS-45 (COOPER BUSSMANN)	\$102.03
200087	WATER LEVEL INDICATOR NP	\$580.83
20073002	CROSS BRACE 1/4 X 30 1/2 I	\$414.55
201029	LOCKNUT 1/2NPT NP	\$17.26
201041	WASHER 7/8 X 1 3/16 X 1/8	\$6.66
201049	LINK SPRING FORMED NOT PLA	\$33.65
201065	NOZZLE DRIVE PATT 990	\$65.06
201097	LOCKNUT 3/8NPT NP	\$0.00
201110	STEAM INJECTOR	\$340.93
201209	NIPPLE 1/2x28 1/2 SST	\$130.44
201225	TEE 1/2NPT NP	\$18.73
201263	LOCKNUT 3/4NPT	\$47.82
201276	NIPPLE RTOE 3/4x3 1/4	\$50.67
201389	PLUG 3/4NPT NP	\$14.47
201394	TEE RED 3/4x1/2x1/2 NP	\$81.63
201444	NIPPLE RTOE 1x12 1/2 SST	\$62.38
201579	HOLD DOWN GRID BLOCK IPPW	\$73.09
201589	DAMPER REG ASSY	\$55.90
201631	COULPING 1/8 NICKEL PLATED	\$10.67
201669	LOCKNUT 1/4NPT NP	\$18.18
201678	NIPPLE 1/4x4 1/2 NP	\$13.62
201716	RINSE LEVER	\$265.90
201744	ELBOW 1/2x90 NP	\$72.87
201751	UNION ELBOW 1/2x90 NP	\$247.30
201754	NIPPLE CLOSE 1/2NPT NP	\$6.31
201758	NIPPLE RTOE 1/2x1 3/4 NP	\$10.20
201765	NIPPLE RTOE 1/2x2 3/4 NP *	\$30.16
20187502	SQUEEGEE	\$77.99
201927	ROD DRILLED 1/4 X 24	\$44.40
201929	ROD DRILLED 1/4 X 29 1/4	\$54.51
201975	SPROCKET 4140 B/1.625	\$1,218.77
201976	SPROCKET 50-A-54 B/1.940	\$893.50
201993	THERMOSTAT LEAD 18i NP	\$1,503.34
201994	GUIDES DOOR PPW 42 5/8i LG	\$138.89
201996	GUIDE DOOR 34 1/4	\$503.73
201997	GUIDE DOOR 43 1/2	\$217.20
201998	CURTAIN HOOKS	\$13.81
202000	GUIDE DOOR 28 1/8	\$142.90

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

202001	GUIDES DOOR 28 5/8	\$68.07
202002	GUIDE DOOR 32 5/8	\$413.07
202009	RIVET DRILLED 3/16 X 1 1/8	\$16.17
202073	HOSE,2 3/8id x 6i EPDM BLACK	\$113.64
202146	HOSE,1 7/8id x 5 3/8i BUNA-N	\$67.32
202146-1	HOSE,1 7/8id x 5 3/8i BUNA-N	\$29.26
202178	STUD 1/2 X 2 SST DRILLED	\$192.69
202180	NAMEPLATE CAUTION POWER SUPPLY	\$17.04
202191	DRAIN FLANGE	\$233.85
202213	SPROCKET 7TH DRIVE CC	\$1,070.02
202240	HOSE,1 7/8id x 16 1/2i EPDM BL	\$163.29
202241	HOSE,1 7/8id x 4i BUNA-N	\$65.71
202242	HOSE,1 1/2 X 10 1/2	\$27.29
202280	FINAL RINSE PIPE L33 1K	\$884.78
202281	FINAL RINSE PIPE L33 1K	\$749.84
202291	HOSE,1 5/8id x 4i EPDM BLACK	\$17.12
202381	ROLLER CROSSHEAD	\$186.20
202382	HOUSING 1093 WITH BUSHING	\$636.14
202385	PAWL	\$41.12
202386	CRANK PATT 1094 MACHINED	\$357.98
202391	CAP MODIFIED 3/8	\$215.43
202392	ROLLER PIN SST	\$46.63
202393	FLANGE SEAL	\$170.22
202404	BLOWER 1C792	\$1,823.28
202407	QUICK DISCONNECT 1/2	\$272.57
202417	BLOWER LM-10C	\$8,473.34
202443	ADAPTER LOWER WASH RINSE	\$954.61
202458	HOSE,1 7/8id x 18i BUNA-N	\$165.16
202471	HOSE,1 X 25 1/2 200 PSI	\$29.40
202526	obsolete NIPPLE 1/2x22 3/4 NP	\$0.00
202558	NIPPLE 3/4x2 3/4 MODIFIED	\$304.66
202560	ARM IDLER	\$621.28
202578	NIPPLE TOE 1/2x1 1/2 SST	\$10.31
202579	NIPPLE 1/2x22 3/4 SST	\$219.45
202586	PIPING VERTICAL 1K NP	\$523.66
202588	UPPER SPRAY PIPE UCCW SST	\$321.36
202589	FINAL RINSE PIPE 1/2 X 29	\$596.63
202590	ROD THREADED 1/4 X 27	\$35.02
202591	ROD THREADED 1/4 X 21 3/4	\$33.45
202592	ROD DRILLED 1/4 X 21	\$49.04
202601	ROD THREADED 1/4 X 26	\$39.76
202605	BLOWER HSG BLACK EPOXY COATED	\$1,806.32
202614	NIPPLE TOE 1x2 1/4 CPVC	\$51.55
202615	TUBING 1 X 6 1/2 PLASTIC	\$15.67

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

202619	FINAL RINSE PIPE 1/2 X 23 1/4i	\$577.53
202620	FINAL RINSE PIPE 1/2 X 10 SST	\$548.24
202621	FINAL RINSE PIPE 1/2 X 8 7/8 SST	\$681.87
202631	FINAL RIN.PIPE 1/2 X 20 SST.	\$551.67
202639	SHAFT DRIVE NS 20KB, 13-1/8" SHAFT	\$354.09
202649	RINSE PIPE LOWER MOFIDED	\$276.30
202655	FINAL RIN PIPE 1/2X21 1/2	\$681.87
202672	BEARING HOUSING WITH BEARI	\$880.61
202673	RINSE ASSY UPPER 1PPW	\$1,425.84
202675	SHAFT DRIVE 20-30-64KB, .625 DIA X 13.750 LG	\$197.41
202678	SPRAYPIPE 3/8 FINAL RINSE	\$276.81
202679	SPRAYPIPE 3/8 FINAL RINSE	\$1,042.88
202691	SUPPORT ANGLE 1 1/2 X 35 3	\$235.92
202695	RINSE PIPE 21 1/4 SST	\$765.61
202696	FINAL RIN.PIPE 1/2 X 19 SST	\$549.26
202711	ADAPTER PAWL BAR	\$525.03
202764	SCREW TAKE-UP WELDMENT	\$305.99
202787	HOUSING BEARING TAKE-UP BO	\$1,558.28
202819	TUBE 1 1/2X2.75 COPPER	\$52.71
202869	HOSE,1 7/8id x 10 1/2i BUNA-N	\$54.97
202910	ASSY PIPE FILL NI-PLATED	\$845.26
202911	ASSY PIPE F-RINSE NI-PLATE	\$1,216.68
202917	BUSHING NI-PLATED CC DR TK	\$369.22
202918	TUBE FINAL RINSE UC 55 1/2	\$312.00
202922	ANGLE STOP PP28	\$518.79
202996	CABLE 69iIN COUNTERWEIGHT	\$186.20
203008	NIPPLE TOE 1 1/2x12 GALV	\$250.52
203009	NIPPLE TOE 1 1/2x21 1/2 GALV	\$96.08
203011	NIPPLE TOE 1 1/2x9 GALV	\$110.33
203120	NIPPLE TOE 1 1/2x3 1/4 Galv.	\$58.48
203138	TUBING-FORMED INLET BOOST	\$882.67
203146	DRAIN BSKT MODIFIED KB GAS	\$307.70
203179	ROD THREADED 1/4 X 19 3/4	\$34.37
203183	TEE MOD.3/4 SST	\$242.89
203194	BULKHEAD UNION 1/4i MOD.	\$231.68
204218	TUBING,5/8X15/16X5FT #591	\$105.54
204231	CABLE 90" C'WGHT PP28 FF&CRNR	\$349.86
204232	TEE MOD.1/2 SST	\$609.85
204265	NOZZLE,5/16iNICKEL PLATED	\$45.85
204371	FINAL RINSE PIPE LOW & UP	\$300.00
204383	NIPPLE TOE 1x2 GALV	\$17.26
204420	SCREW,W6 TAKE-UP ASSY	\$807.85
204421	PLATE,END,W6 TAKE-UP ACCESS	\$196.66
204435	Obsolete - SOLENOID,MOD.DOOR LOCK HUW	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

204460	BACKING PLATE 1hp, 2hp, 3hp	\$225.33
204474	PUMPING VANE, P-5 PULPER	\$27.34
204477	SPROCKET 50-A-54 2.886 BORE W6	\$1,647.60
204486	MOD. PRESSURE SWITCH-UNDER	\$200.00
204506	ROD,CURTAIN, 5/16 X 23.563 RACK/CC CENTER	\$97.59
204513	PAWL E SERIES	\$79.27
204515	MAGNET-COATED,PVC 1X.75	\$126.16
204600	PAWL BAR DRIVE ARM	\$1,672.28
204629	MOTOR 3/4HP MV/60/3 PUMP - ODP	\$2,003.87
204635	MOTOR 3/4HP 3/60/MV DRILD&TAPD	\$1,986.00
204643	MOTOR 1/2HP MV/60/3 56C 1725RM - ODP	\$1,986.00
204671	SPACER 1/2x9/32x2 3/16LG CLEAR	\$2.41
204691	SPACER,RAILS(RACK-TYPE) CC	\$36.37
204703	TEE LOWER WASH ARM MODIFIED	\$60.92
204715	WASH ARM ASSY. ALTERED HB1601	\$866.31
204725	MOTOR 3/4HP MV/60/3 TAPPED P5	\$2,280.53
204787	BLOWER WHEEL 2 HP NI/PLTD CCW	\$1,290.15
204801	MOTOR DRILLED & TAPPED 1/2 HP	\$2,211.25
204810	RINSE PIPE 44WS UPPER	\$338.43
204885	SLEEVE,CONVEYOR ROLLER CC	\$9.61
204890	ROLLER,TENSIONER,CTD-1800	\$31.19
204897	BELT 3/8i DIA X 71.5i URETHANE	\$374.69
204910	PIN,ROLLER BRKT,CORNER NG	\$45.73
204913	GLIDE,ROLLER BRKT CORNER NG	\$445.61
204949	CURTAIN,E2,SHORT,32 X 10 ROD	\$238.65
204973	HOSE,1 5/8iID x 35 1/2iLG EPDM	\$214.24
204979	HOSE,1 5/8iID x 51 1/2iLG EPDM	\$352.29
204981	NIPPLE RTBE 1/2x11 SST	\$123.05
204995	LINK,CONVEYOR BELT,FLAT MOD.UC	\$15.13
204996	STRIP WEAR DRIVE STABILIZER	\$192.33
204997	PULLEY BELT DRIVE,CTD-1800H	\$234.53
204998	SHAFT,DRIVE CTD-1800H	\$572.57
204999	SHAFT,MAIN DRIVE CTD-1800H	\$574.53
205000	BELT 3/8i DIA X 62.5i URETHANE	\$527.40
205011	ARM,TENSIONER CTD-1800H	\$258.97
205027	PIN DRAIN ASSY P-5 W/SKIRT	\$276.66
205067	ROD THREADED 1/4 X 18 3/8	\$35.58
205080	DRAIN LIFT ROD RACKS NG DRAIN	\$59.10
205093	BLOCK,CRADLE SLIDE ASSY	\$1.30
205107	PIPE,FINAL RINSE M1 RACK	\$595.11
205112	ROD THREADED 1/4 X 24iLG	\$41.30
205113	DRAIN LIFT ROD	\$48.07
205114	DRAIN LIFT ROD	\$732.49
205121	DRAIN LIFT ROD PREWASH	\$65.71

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

205126	PIPE,FINAL RINSE M1 CC MACHINE	\$308.11
205127	SPRAYPIPE F-R UPPER E2 (C6)CW	\$465.66
205128	SPRAYPIPE F-R LOWER E2 (C6)CW	\$474.99
205130	PIPE F-R SPRAY UC-C LOWER	\$644.86
205138	WASHER,MOD.FLOAT SWITCH UHB	\$22.65
205169	GLIDE,PAWL BAR,POWER UNLOADER	\$127.19
205199	HOSE,1 3/8id x 11 1/2 lg.EPDM	\$48.92
205201	HOSE,1 3/8id x 9 1/2i LG.EPDM	\$56.20
205202	HOSE,1 5/8id x 4 3/4i LG EPDM BLACK	\$39.22
205233	DISCHARGE PIPE PP-28	\$168.96
205247	HOSE,1 7/8id x 13i BUNA-N	\$104.00
205248	HOSE,1 7/8id x 21i BUNA-N	\$130.96
205260	PIPING F/R CW-WS RL NICKEL-PLT	\$1,188.64
205281	SHAFT,DRIVE,POWER UNLOADER	\$507.78
205328	CURTAIN,E2,SHORT,24.25 X 10 ROD	\$265.49
205377	SLEEVE,RINSE SWITCH SST	\$35.29
205410	ROD,THREADED,1/4-20 X 19.188	\$43.44
205411	ROD,THREADED,1/4-20 X 33.375	\$0.00
205421	PIPE F-R UP/LOW SPRAY 2T RACK	\$620.21
205432	ROD,CURTAIN,W6 5/16 x 32	\$118.80
205435	HOSE,PUMP SUCTION,B4/C4 W6	\$182.08
205502	SPRAYPIPE,FINAL RINSE,W6 LOWER	\$774.84
205598	TUBE 1 1/2X4.437 COPPER	\$100.00
205690	NIPPLE TOE 1x5 GALV	\$85.28
205718	LEG ASSY 9.750 UC 40iWRK HT	\$184.31
205754	PIPE F-R UP KL44 '97	\$161.95
205755	PIPE F-R LOWER KL44 '97	\$314.12
205761	TUBE,COPPER FORMED DHB-M3	\$390.51
205813	DM DRAIN BASKET MODIFIED	\$275.64
205851	BEARING,TAKE-UP,MOD,W6 NG	\$650.59
205860	WIRE MESH,4.75 X 5.00 PULPER	\$26.26
205861	HINGE,FEED TRAY,COMENDA PULPER	\$721.93
205900	CURTAIN,MOD,32 X 20 NUCCW,PRIS	\$619.35
205901	CURTAIN,MOD,32 X 17 NUCCW,PRIS	\$678.10
205907	TUBE,3/8 OD X 19 LG.POLYPROPYL	\$28.85
205969	T-NUT NAVY 3/8-16	\$571.88
205970	ROLLER, FIXED CHAIN TENSIONER	\$107.08
205971	SPROCKET, #60, 8T	\$292.06
205984	MODIFIED NUT	\$16.31
205988	CONNECTOR,ELECTRIC DRAIN VALVE	\$85.27
205990	HOSE, 2i ID X 1 9/16i LG	\$34.48
205993	MODIFIED CROSS, 3/4iNPT, SST	\$426.46
206015	DIN RAIL, 4.00i DM-E COM PTS	\$7.57
206018	MOTOR 1HP MV/60/3 PUMP W/56C	\$2,496.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

206058	DRUM,NEGATOR SPRING,NUCCW INS.	\$106.89
206059	GUIDE,DOOR,NUCCW INSULATED	\$249.62
206136	TUBE 1 1/2X8.375 COPPER	\$104.00
206137	TUBE 1 1/2X13.625 COPPER	\$148.38
206138	TUBE 1 1/2X7.500 COPPER	\$120.97
206139	DRAIN FLANGE USN72 NI-BR	\$173.34
206151	CURTAIN,MOD,32 X 10 NUCCW,PRIS	\$277.74
206203	SPACER,SCREEN FILLER,W6 E2	\$10.13
206244	ROD,THREADED,1/4-20 X 20.25 SS	\$67.04
206278	LEG MODIFIED CC TABLE SPECIAL	\$691.60
206282	ROD,CURTAIN,5/16 X 21.250 LG	\$90.24
206283	ROD,CURTAIN,5/16 X 23.750 LG	\$71.84
206284	STANDPIPE WELD,MOD,NUCCW 10iCL	\$1,181.33
206300	CRANK ARM,E-SERIES	\$97.28
206301	SHAFT 5/8"DIA 9.00"LONG	\$177.73
206303	GASKET,BEARING HOUSING	\$16.17
206305	ROD,DOOR CATCH E-SERIES	\$62.83
206337	ROD E UPR WSH ARM SUPT	\$37.04
206343	BEARING, E CRADLE SUPPORT	\$15.54
206345	SPACER E PAWL	\$30.72
206383	TUBE E BOOSTER INLET 3/4 COPPER	\$329.01
206419	ROD EPW DRAIN LIFT	\$145.64
206429	NIPPLE RTBE 1/2x20 3/4 SST	\$551.67
206430	NIPPLE TOE 1 1/2x6 1/2 GALV	\$103.28
206437	THERMOSTAT,SET@105F DWT 60"cap	\$695.24
206442	ROD E DRAINLIFT	\$41.57
206444	BLOCK, E DRAINLIFT GUIDE	\$68.15
206446	LOCK,E WASHARM PIN NO STOP	\$35.89
206449	ASSY PIPE FILL N-P CHICAGO	\$481.70
206501	TUBE E44DR LR DISCHARGE	\$195.94
206524	HOSE,1 7/8id x 23i BUNA-N	\$157.77
206552	ROD,LATCH PIVOT,5 HOLE UPPER	\$256.17
206553	ROD,LATCH PIVOT,3 HOLE UPPER	\$151.77
206555	TUBE,1.50 OD X 6.00 LG.SST	\$60.68
206580	PIPE,FINAL RINSE,E2,EUCCW	\$612.97
206581	ROD,CURTAIN,5/16 X 34 1/4	\$133.23
206583	PIPE E44LT FINAL RINSE UPPER	\$370.00
206584	PIPE E44LT FINAL RINSE LOWER	\$525.03
206604	SHAFT,IDLE,EUCCW	\$793.69
206643	HOSE,1 1/4id x 2 1/2" LG. EDPM BLACK	\$14.80
206655	TUBE,FINAL RINSE SUPPLY,EUCCW	\$563.00
206682	SHAFT,DRIVE,EUCC	\$384.71
206683	SHAFT,IDLE,EUCC	\$472.48
206707	PIPE,FINAL RINSE,E2,EUCC	\$241.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

206709	ROD,CURTAIN,5/16 X 26 3/4	\$85.85
206710	ROD,CURTAIN,5/16 X 29	\$64.81
206737	CURTAIN,MODIFIED,30" FEED HOOD	\$262.52
206764	ROD THREADED 1/4 X 15.500 SST	\$21.12
206840	ROD, LOWER WASHARM SUPT, E-RACKS	\$58.42
206920	ROD LOWER WASHARM SUPPORT THREADED	\$52.45
206921	STANDOFF BOOSTER SUPPORT USN72	\$86.53
206945	INNER RACK SUPPORT PIN CCT	\$110.33
206959	CHAIN, DRIVE, EUC MACHINE #50 X 43 1/8 EYE TO EYE	\$420.17
206960	CHAIN, DRIVE, NUC MACHINE #50 X 47 1/2 EYE TO EYE	\$417.22
206966	GLIDE ROLLER BRACKET MD-RACK	\$201.32
206972	TUBE,FINAL RINSE SUPPLY,EEUC	\$594.58
206987	HOSE FINAL RINSE, 1/2" DH/MD2000, 5FT LG	\$53.30
207003	TUBE,1/2OD X 2.750 LG, DOOR PIVOT ROD	\$21.70
207004	ROD, DOOR PIVOT, SINGLE, HINGED DOOR, EUC	\$202.18
207022	HOSE PUMP DISCHARGE MD-RACK (113731 MOD)	\$295.42
207025	PIN DRIVE ROLLER 3/8 DIA X 4 1/4 LG W/ E-CLIP SLOTS	\$25.36
207060	POST, TENSIONER SPROCKET, CONVEYOR JAM SWITCH	\$135.73
207061	POST, ARM, CONVEYOR JAM SWITCH	\$141.79
207067	MOTOR,REWIND, 7.5HP 380/60/3,VENTED P-7	\$9,611.89
207068	MOTOR 3HP REWIND 380/60/3 WATER PRESS	\$3,132.52
207080	ROD, DOOR PIVOT, SINGLE, HINGED DOOR, EUC-HH	\$185.35
207089	ROD,CURTAIN,5/16 X 30,EUCC/HRU VENT HOOD	\$63.56
207096	BEARING WASHARM, DH5000	\$70.32
207102	CLEVIS PIN,GROOVED,.250X1 13/32 USABLE, 1 1/2OAL	\$14.72
207144	ROD, DOOR PIVOT, SINGLE, HINGED DOOR, E-RACK	\$587.49
207148-S	HOSE 1/2" ID X 12" LG BLUE	\$331.00
207164-S	HOSE 1/2" ID X 24" LG BLUE	\$343.70
207193	HOSE,PUMP DISCHARGE,PP3,(MOD 113731)2013	\$140.66
207199	SPACER BLOCK LOWER WASH SUPPORT E-RACK	\$21.76
207215	HOSE,1.375 ID X 15 LG.EPDM	\$112.30
207216	HOSE,1.375 ID X 17 LG.EPDM	\$97.34
207231	TUBE, PUMP DISCHARGE, DR PUMP, RL, ERK-12	\$87.00
207239	HOSE, 1 3/8 ID X 5" LG EPDM BLACK	\$66.97
207259	DIN RAIL 35MM X 6.5"lg	\$7.30
207301	ANGLE, BASE, STANCHION, REAR,JBOX, SHREDDER	\$39.62
207424	WELD STUD, CONTINUAL DRIVE PAWL BAR	\$8.72
207430	SHAFT, DRIVE, PRO RACK	\$140.80
207539	PIN ROLLER PAWL BAR SUPT PRO SDLR	\$114.75
207543	WEAR STRIP UHMW PAWL BAR PRO SDLR	\$115.56
207560	HOSE SUCTION VHR 1" ID X 21.25" LG, RED	\$320.04
207585	ROD, DOOR INTERLOCK, DH5000T-CR, GEN 3	\$20.86
207802	DRAIN FLANGE, 1"MNPT, CAST SST	\$92.55
207933	CURTAIN, MODIFIED 113720, 22PRO-FF, STD HT	\$180.94

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

207948	PAWL, CASTED, PRO RACK, RH	\$10.42
207949	PAWL, CASTED, PRO RACK, LH	\$10.42
207999	DRIVE SHAFT, PRO-90B, TILTING CONVEYOR	\$904.28
250001	BEARING THREADED	\$475.08
250117-1	SPRAY PIPE MEDALLION 13i	\$1,042.88
250117-2	SPRAY PIPE MEDLN 10 1/2 i	\$877.73
30071	ELEMENT WASH 1.8 KW(now # 60030159)	\$0.00
300954	BASE REDUCER	\$154.36
300960	GRID HOLD DOWN PP-28	\$1,497.11
300992	PUMP SUCTION ADAPTER IPPW	\$398.36
301105	STRIP WEAR	\$70.23
301440	PULLEY PLASTIC IPPW	\$121.45
301933	SCREEN WELDMENT 7 X 22 1/4	\$686.12
301936	CENTER TRACK PR/36 CC O/S	\$2,188.56
3020	THERMOSTAT 3 POLE 5534314130	\$309.65
30201	THERMOSTAT 1 POLE	\$295.81
302495	BRACKET COUNTERWEIGHT STOP	\$205.94
302713	SPACER 3/4ODX7/16IDX3/16TK	\$11.39
302716	ARM CONVEYOR LIMIT SWITCH	\$800.00
302862	COUNTERWEIGHT FLAT 17 INCH	\$265.81
302865	LATTICE 17 X 24 13/32 CC	\$2,051.91
302916	BRACKET PULLEY	\$231.94
302924	SCREEN	\$810.51
302925	SCREEN ASSY 7 X 27 3/4	\$930.94
302926	SCREEN 1 1/2 X 27 5/8 X 8	\$766.30
302927	SCREEN	\$554.33
302929	SCREEN	\$667.75
302937	HALF LINK WELDMENT RIGHT HAND	\$305.78
302938	HALF LINK WELDMENT LEFT HAND	\$305.78
303218	STRAINER SINK	\$144.38
303296	LEVER DOOR	\$487.70
303309	BRACKET SAFETY SWITCH	\$115.24
303666	BEARING FLANGED	\$59.35
303760	ASSY PIVOT COLLAR HD 7.5 PPBW	\$627.95
303889	STRAINER CHEM-180	\$382.09
303926	CROSSHEAD PAWL BAR	\$97.55
303939	BRACKET PAWL BAR ROLLER	\$47.20
30411	SWITCH 4 POSITION	\$260.88
304316	BRACKET PAWL BAR SUPPORT	\$192.42
304326	BRACKET SWITCH	\$217.74
304439	TRACK LOWER D-5 UNLOAD	\$845.38
304687	HINGE PLATE WELDMENT	\$267.43
304715	OBSOLETE - COUNTERWEIGHT FLAT 24 INCH	\$0.00
304718	LATTICE 21 1/2 X 17 1/4 UC	\$1,845.83

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

304726	BAFFLE SQUEEGE SPLASH UC	\$246.43
304727	DOOR 16i UC-CW	\$900.00
304731	DOOR 18 INCH UC-CW	\$933.86
30473101	DOOR 17 X 43 1/8 UCCW	\$1,003.10
304735	COVER TAKE UP BOX	\$79.90
304784	TRACK REAR L-33	\$496.62
304785	TRACK FRONT L-33	\$1,179.52
304787	TRACK RACK SUPPORT L-33	\$587.14
304796	OVERFLOW TUBE WELDMENT L-3	\$718.35
304807	SCREEN 9 13/32 X 13 3/8	\$86.16
304811	BACKING PLATES DOOR MACH.	\$14.18
304816	STRAINER 6 INCH DIA	\$60.92
304864	COVER CON CAB 30IN	\$577.53
305003	TRACK DLD/	\$500.00
305004	OVERFLOW TUBE WELDMENT 6"	\$647.37
305026	STRAINER DLD	\$1,169.11
305040	TRACK DLD-C 2 X 31 7/8	\$659.41
305043	SUPPORT DOOR	\$82.84
305044	BRACKET DOOR LIFT	\$201.47
305052	COVER ASSEMBLY OVERFLOW PI	\$62.30
305063	OVERFLOW TUBE WELDMENT 7"	\$769.54
305081	OVERFLOW 7 1/2 20KPRB	\$1,248.00
305111	BRACKET DOOR SAFETY SWITCH	\$66.81
305127	DOOR WELDMENT UHB OLD STYLE	\$2,057.79
305137	STEAM COIL LR-1T,(RH-2T)RACK	\$720.18
305138	STEAM COIL RL-1T,(LH-2T)RACK	\$738.17
305140	VENT STACK DEV 4 X 16	\$362.22
305141	DAMPER VENT STACK 4 X 24	\$28.70
305142	DAMPER VENT STACK 4 X 16	\$14.75
305143	FLANGE WELDMENT	\$146.10
305152	PANEL FRONT NEW 20KB	\$773.51
305154	PAWL BAR DEVELOPMENT 20KB	\$265.80
305163	SUPPORT SCREEN NEW KB	\$165.22
305164	SCREEN 10 3/8 NEW KB	\$162.34
305176	BRACKET RINSE LEVER NEW KB	\$67.29
305218	STRAINER FINAL RINSE DRAIN	\$33.86
305222	STAND ASSY 16i U-SERIES	\$2,236.72
305246	BRACKET GAUGE U-LD	\$223.56
305248	PLATE DISPENSER HOLDING	\$65.01
305264	SCREEN WELD U-LD	\$413.37
305343	BAFFLE 64KB L-R	\$442.45
305344	PAWL BAR DEVELOPMENT 64KB	\$408.31
305363	DEVP PAWL BAR N.S. 64KPRB	\$700.00
305376	COVER DRIVE BELT RACK SERI	\$283.67

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

305398	FILLER CENTER D-HB	\$268.93
305404	COVER CONTROL CABINET D-HB	\$463.60
305407	BOOSTER ASSY 3 HEATER	\$1,443.85
305410	SUPPORT SAFETY SWITCH D-HB	\$7.82
305435	SCREEN WELDMENT PR-36,O/S RACK	\$950.61
305467	PREWASH SCREEN WELD 22i	\$1,213.67
305492	ELECTRODE ASSEMBLY GAS	\$381.06
305517	DOOR-SIDE HIGH HOOD	\$615.20
305523	PAWL BAR DEVELOPMENT PR-36	\$737.15
305626	DOOR SLIDE ACCESS UCC&CW	\$70.26
305637	TAKE UP ASSY LEFT HAND UC	\$1,780.43
305638	TAKE UP ASSY RIGHT HAND UC	\$1,780.43
305680	SCREEN WELD.B/C4 +B UCCW	\$909.15
305693	STANDPIPE WELDMENT UC-CW	\$674.30
305694	UC STANDPIPE BRKT	\$128.40
305705	SCREEN ASSY.B2 UCCW	\$1,464.72
305706	COVER,REFUSE BUCKET,B2	\$185.19
305709	SUPPORT REAR SCREEN B2 UC	\$208.00
305720	COVER,REFUSE BUCKET,C4	\$262.52
305721	SCREEN ASSY.B/C4 -B UCCW	\$658.01
305744	PANEL ACCESS UC-C HOOD	\$407.14
305763	SCREEN WELD.B2+B UCC/RACK	\$1,083.47
305764	UC-C B2 REFUSE BASKET WELD	\$1,722.81
305783	SCREEN ASSY.C4 +B UCC	\$1,007.96
305820	SCREEN LOAD WELDMENT UC-C	\$230.37
305838	STOP BRACKET	\$130.41
305839	OVERFLOW.10.00 INCH UCC&CW	\$478.95
305840	OVERFLOW. 9.50 INCH UCC&CW	\$447.74
305894	PIPING RINSE SPRAY	\$890.61
305945	FINAL RINSE PIPE UC-C	\$1,004.07
305956	STANDPIPE WELDMENT 64KB'S	\$496.62
305971	SUPPORT SCREEN WELD C4	\$37.99
306023	STOP DOOR DOOR TYPE MACHIN	\$128.81
306035	FILLER-RH 40KB NS	\$547.12
306036	FILLER LH 40KB NS	\$658.08
306079	PAWL BAR 40KB NS	\$1,152.73
306124	EXT PAWL BAR WELD ALL RACK	\$347.63
306164	SCREEN ASSY.B/C4 -B UCC	\$721.93
306190	TRK-CTR WELD D7 UC-CW	\$270.15
306201	PAWL BAR WELD CORNER SECT	\$48.88
306240	OUTLET CROSS FLOW WELDMENT	\$297.18
306300	SHUTOFF WELD CONV RL UC-CW	\$525.03
306427	DOOR 16 IN C5 UC-CW	\$976.37
306512	PAWL BAR DEVELOP 22iPREWAS	\$525.03

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

306537	SUPPORT SCREEN TAB	\$10.28
306545	STEAM COIL WELDMENT UC SST	\$804.20
306586-30	BAFFLE.TANK DIVIDE UCCW	\$104.00
306879	PAWL BAR NS 30KB	\$898.86
306910	SUPPORT CENTER SCREEN UCC	\$48.90
306911	SUPPORT FRT SCREEN B2 UC	\$66.96
306914	WELDT CTR SCR SUPPORT UCCW	\$312.00
306917	WELDT SCR SUPT FRT C4 UC	\$119.00
306949	WELDMT 9 DOOR UC-CW LIFT	\$1,158.76
306950	WELDMT 16 DOOR UC-CW LIFT	\$1,295.72
306951	D0OR 24 WELDMT UC-CW L/OUT	\$1,673.50
306953	DOOR 24 WELDMT UCC LIFTOUT	\$1,952.08
306959	BAFLE SPLASH BOTM 24 DR UC	\$245.46
307026	BRACKET SWITCH UC	\$255.74
307059	RESTRICTOR MANIFOLD 1 UC	\$17.64
307060	RESTRICTOR MANIFOLD 7/8 UC	\$26.73
307086	TRACK WELD-UPPERUCCW8UN LH	\$759.26
307087	TRACK WELD-UPPERUCCW8UN RH	\$445.02
307114	DOOR STOP 24 DR C4/B4 UC	\$134.40
307116	GUIDE DOOR 9 DOOR B2 UC	\$238.65
307166	WELDMT CTR SCREEN SPT UCCW	\$104.00
307228	USE 337597 VENT COWL, SHORT 25" x 8" x 7.125" (2.00" CL)	\$0.00
307280	DOOR DEVELOPEMENT 24i	\$659.47
307360	SCREEN WELDMENT PP-28	\$456.62
307382	SPLASH BAFFLE PP28	\$143.81
307384	WELDMENT STEAM COIL 3/4	\$1,330.09
307404	WELDMENT FLANGE	\$268.11
307438	TRACK PP-28	\$468.16
307454	Inactive - CONVEYOR SHUTOFF ROD TYPE UCCW	\$0.00
307458	DOOR DEV 24IN UC-CW	\$973.85
307460	BAFFLE.PREWASH/WASH UCCW	\$507.20
307461	BAFFLE.PREWASH/WASH UCC	\$296.65
307470	COVER BOOSTER CAB 20 X 10	\$264.16
307471	DOOR STOP-RACK MACHINES	\$54.28
307553	WELDT LEG DR FRAME LH UC-C	\$719.74
307554	WELDT LEG DR FRAME RH UC-C	\$372.38
307645	DOOR REINFORCING PLATE	\$44.05
307720	FINGER CONV SHUT OFF LG CW	\$248.75
307831	COVER,S/S STATION UC 2 HOLE	\$69.02
307882	DOOR 24 UCC	\$946.38
307884	SUCTION FLANGE WELDMENT	\$214.24
307891	DOOR DEVELOPMENT 12IN	\$684.38
307908	BAFFLE SPLASH PP28	\$85.54
307910	U-HOOK WELDMENT PP28	\$528.65

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

307913	DOOR WELDMENT PP-28	\$1,547.23
307995	FLANGE SUCTION WELD	\$235.65
308041	WELDMT STEAM COIL UC-CW	\$2,446.18
308133	HOOK,DOOR CATCH,E 26,PP28	\$487.55
308196	SCREEN ASSY.C3 -B UCCW	\$738.14
308219	PANEL,PER.1' C/CW STD.	\$268.60
308231	SCREEN ASSY.C3+B UCCW	\$1,100.00
308237	COVER,REFUSE BUCKET,C3	\$220.67
308238	WELD BASKET REF C3 UC	\$1,496.55
308256	SCREEN ASSY.C3 -B UCC	\$947.20
308270	WELD FRT SCR SUP C3 +B UC	\$315.22
308321	OVERFLOW. 9.00 INCH UCC&CW	\$511.41
308322	OVERFLOW. 7.75 INCH UCC&CW	\$531.86
308326	PRESSURE SWITCH BOX WELDME	\$321.36
308343	COVER ELECTRIC EYE CC	\$1,148.23
308347	BRACKET MTG, WELD (C-WGHT)	\$547.73
308420	BRACKET TIMER	\$156.17
308478	DOOR STIFFENER-BTTM PP-28	\$60.10
308480	WEIGHT-BUCKET LID PP-28	\$581.42
308488-1	STABILIZER HOLD DN GRID LH SPEC	\$227.29
308587	DOOR 24i UCCW HH W/O GUIDE	\$1,639.32
308635	BRACKET-SWITCH MOUNT	\$15.13
308670	BRACKET-RINSE LEVER SUPPRT	\$326.30
308768	GUIDE DOOR 12 DOOR B2 UC	\$25.99
308811	TRACK WELD C4 UCC-CW NG	\$551.67
308813	TRACK WELD B2 UCC-CW NG	\$314.67
308887	DOOR 12 WELDMT UCC LIFTOUT	\$974.45
308890	DOOR 12 WELDMT UCCW L/OUT	\$1,237.34
308900	DOOR 12 UCC	\$613.07
308919	MANIFOLD LOWER UCCW C4 NG	\$420.89
308929	PANEL,FRONT NS 20KPRB 22i	\$430.50
308949	BOX-ELEC STAMPED FLANGE	\$81.11
308950	FLANGE-ELBOW WELD STM UCNG	\$287.22
308982	COVER-HEAT ELE.BOX DOOR TY	\$433.15
309070	PANEL-SIDE PERIM/DH GEN #2	\$1,113.33
309149	GUARD VALVE UC MACH	\$385.55
309294	LEVER WELD (R-L) NS20 RACK	\$606.79
309298	RINSE LEV WELD RL NG&64NS	\$572.80
309299	RINSE LEV LR NG&64NS RACKS	\$340.93
309300	RINSE LEV WELD LR NG&64NS	\$603.05
309319	Inactive - BRACKET TWO THERMOSTAT	\$22.48
309350	PANEL,B2 LEFT FRT PERI L-R	\$262.52
309358	PANEL,C3 REAR W/CUTOUT PER	\$554.32
309359	PANEL,PER.3' C/CW STD.	\$720.23

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

309362	BRACKET TRACK UC NG L/UL	\$34.99
309368	ANGLE CRT.TRACK SUPPORT UCCW	\$186.20
309371	GUIDE DOOR UPPER UCNG L/UL	\$214.24
309372	GUIDE DOOR LOWER UCNG L/UL	\$33.79
309373	TRAK CENTER A3 UCCW	\$214.24
309376	ANGLE CROSS UCCW NG L/UL	\$233.23
309380	TRAK WELD A3 LH UCC&CW	\$719.35
309381	TRAK WELD A3 RH UCC&CW	\$718.87
309385	BRACKET WLDMT T/UP UC NG	\$193.37
309386	TRACK TAKE-UP BEARING UCNG	\$194.32
309397	SCREW WELD TAKE-UP UC NG	\$139.14
309440	MANIFOLD WELD.,C4 ST. INJ.	\$1,117.37
309441	SUPPORT,STANDPIPE	\$81.62
309555	FINGER CONV SIL/BELT UCCW	\$35.00
309557	BRACKET,PLUNGER	\$91.78
309618	PANEL,20i RACK MACH. FRT.	\$521.46
309620	SUPPORT RACK,TRACK PP28C	\$237.05
309621	TRACK PP-28	\$220.67
309638	TRACK WLDMT PP28 CORNER	\$668.97
309664	DOOR COUNTERWEIGHT PP28	\$2,286.01
309709	ELBOW WELD-FLUSHING SYS,UC	\$96.83
309711	TEE & ELBOW WELD-LR FLUSH SYS	\$308.41
309712	ELBOW WELD-FLUSHING SYS UC	\$266.07
309718	FINGER.SHUTOFF LONG UCCW	\$225.84
309719	FINGER.SHUTOFF SHORT UCCW	\$172.82
309724	FINGER.SHUTOFF LONG UCC	\$258.98
309725	FINGER.SHUTOFF SHORT UCC	\$266.39
30972601	BRACKET,CURTAIN ROD W/HOLE	\$53.46
309738	COVER CONV SHT OFF UC-CW	\$551.67
309739	COVER CONV SHUT OFF UC-C	\$334.06
309753	BRACKET CONVEYOR SHUT OFF SWITCH	\$14.72
309754	TRACK DUMMY WLDMT LH UC	\$581.96
309755	TRACK DUMMY WLDMT RH UC	\$493.36
309778	GUARD WELD.,UC CHAIN	\$568.21
309804	DOOR ACCESS END UCC NG	\$201.44
309819	TRACK WELD,CENTER,D7 STD CW	\$710.75
310064	SUPPORT TRACK-RACK,PP28C	\$319.11
310068	REFUSE.BASKET WELD B2 C&CW	\$1,031.47
310138	PANEL,FRONT-UNDERCOUNTER	\$350.07
310148	DOOR,SIDE-DOOR TYPE 18GA	\$884.02
310149	DOOR,LIFT/BKT WELD CRN 18G	\$1,726.32
310167	PLATE,STABILIZER/RACK ADV	\$271.29
310168	PIN,CONNECT WELD/RACK ADV	\$130.31
310177	ROTARY CRANK WELD/RACK ADV	\$586.75

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

310180	OUTER RACK GUIDE MRA90	\$582.58
310198	BRACKET,VACCUM BREAKER	\$31.57
310206	FRONT PANEL WELD,CONT CAB	\$79.12
310259	BRACKET,DRAIN SUPPORT N.G.	\$24.37
310303	REFUSE.BASKET WELD C3 C&CW	\$1,306.54
310308	REFUSE.BASKET WELD C4 C&CW	\$1,673.32
310382	DOOR DEV 12IN BDV UCCW	\$658.41
310512	PANEL,REAR PERIM.D4	\$930.94
310525	PANEL TOP BDV	\$656.29
310528	CTR TRACK SUPPORT UNLOADCW	\$117.36
310533	PIPE LOWER FINAL RINSE UCC	\$649.13
310534	PIPE LOWER F RINSE UCCW	\$656.29
310571	FLANGE WELD,UC/COMENDA PUM	\$124.68
310581	COIL WELD C4 LO PRS FLANGSTEAM	\$4,682.90
310694	GAUGE BRACKET WELD.	\$176.84
310809	COVER,ELECTRIC EYE LH	\$383.80
310814	COVER,ELECTRIC EYE RH	\$200.00
310929	PANEL,PERIMETER,PP28,LEFT SIDE,REARWARD,BEHIND CABINET	\$587.29
310933	DOOR, PREWASH RACK MACH	\$376.58
310935	DOOR, RACK MACH	\$558.59
310936	DOOR, HH RACK MACH	\$880.83
311040	BAFFLE WELD F/RINSE RH C&CW	\$427.19
311041	BAFFLE WELD,F/RINSE LH UCCW	\$492.56
311045	BAFFLE WELD,F/RINSE LH UCC	\$686.68
311089	DIVERTER UNLOAD UPPER UCC	\$594.19
311125	TRACK WELD D9 STD.RH UCC/UCCW	\$818.33
311126	TRACK WELD D9 STD.LH UCC/UCCW	\$818.33
311142	PANL FRNT B2 SQGAGE	\$344.59
311144	PANEL,PER,FRONT C4-B SQGUAGE	\$939.33
311145	PANL FRNT C4 LEFT LRSQGAGE	\$460.20
311149	PANL FRNT D4 LR SQGAGE	\$596.63
311272	REFUSE BSKT.WELD.PR22	\$512.12
311273	REFUSE BSKT.WELDT PR36	\$1,358.98
311302	FRT.PANEL,NG PR22 W/BKT RH	\$292.98
311303	FRT.PANEL,NG 44i BIHANDED	\$662.00
311304	DRV TRK WLD.CC64KPRB 1PC	\$2,011.65
311346	BRACKET,90 SEC.TIMER	\$54.96
311378	COVER WELD. PP28 BASKET	\$86.32
311380	GUIDE, TRAY BDV 72i C/CW	\$55.50
311402	MANIFOLD,UC-CW FINAL RINSE	\$551.67
311403	MANIFOLD,UC-C FINAL RINSE	\$558.59
311404	MANIF'D,HH RACK FINAL RINS	\$1,230.28
311405	MANIFOLD,RACK FINAL RINSE	\$544.18
311407	MANIFOLD,LO TEMP RACK RINS	\$423.56

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

311439	TRACK DEVP,CENTER,D5 COMBIN CW	\$385.49
311473	TRACK WELD,LH UPPER,D5 COMMON	\$927.19
311474	TRACK WELD,RH UPPER,D5 COMMON	\$1,050.07
311496	WELDT,20KB R-L SCREEN SUPT	\$212.82
311628	SUPPORT,PR22 REAR SCREEN	\$53.46
311650	TRACK,NG 44KB/WS	\$325.24
311651	TRACK, NG PR22	\$278.26
311653	BOOSTER ASSY. MODIFIED CCW	\$5,131.01
311654	BOOSTER ASSY. MOD. RACKS	\$5,116.04
311677	CTR TRK WLD CC BDV	\$1,600.00
311694	BRACKET PIPING SUPPORT	\$50.10
311761	STRAINER PUMP SUCTION,RACK/CC	\$97.71
311794	OVERFLOW WELD. RK 7 3/4i	\$1,040.00
312003	PLATE NG DRIVE BLOCK OFF	\$42.41
312030	BASKET.REFUSE WLD C4 12GA.	\$1,344.27
312106	TRACK DEVELOPMENT,64KB	\$521.46
312166	DRAIN TEE WELD,ULD ASCO VA	\$1,068.54
312167	DRAIN TEE ADAPTOR ULD-ASCO	\$754.96
312335	PIN EXTENDED PAWL SUPPORT	\$105.52
312336	BRACKET EXTENDED PAWL SUPPORT	\$96.49
312366	PANL FRNT PERI A3 LR CCW	\$465.40
312391	CAP,CUTTING DISC,PULPER	\$755.67
312393	SEAL RETAINER, PULPER SLURRY CHAMBER	\$1,567.23
312394	HUB,PULPER DISC	\$1,655.00
312397	PULPER,SLURRY HOUSING DOOR	\$205.16
312398	PULPER,AUGER SCREEN WELD.	\$2,576.59
312400	SIZING RING WELDMENT, P-5 PULPER	\$3,975.86
312480	RING,PULPER TANK GASKET	\$772.34
312512	COMPRESSION CONE,PULPER WATER PRESS (1 PAIR)	\$496.34
312557	BRACKET,MOUNTING ESSEX THE	\$21.27
312558	FLANGE WELD HEATER ESSEX T	\$324.11
312611	OVERFLOW WELDMENT, PULPER	\$293.85
312649	SCR.SUPT.22i FRT RACK/CC (STUDS TO BE ADDED)	\$34.17
312652	BASKET WELD PP28 NG	\$1,683.74
312670	TRACK,WELD PP28-FF 1 DR. MACH.	\$376.67
312686	LID,DISCHARGE CHUTE,PULPER WATER PRESS	\$181.32
312695	PULPER DISCHARG CHUTE WELD	\$1,465.15
312782	WIPER BLADE, PULPER WATER PRESS	\$864.08
312783	CLAMP,WIPER BLADE, PULPER WATER PRESS	\$541.27
312787	DISC, CUTTING BLADES, PULPER	\$2,362.09
312934	BAFFLE DOOR LOWR -B E2 UCCW	\$486.28
312944	BRACKET,HEATER THERMOSTAT	\$19.85
312954	CRADLE WELD'T,PR36	\$1,380.63
312955	PR22,CRADLE WELDT	\$613.33

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

312957	CRADLE WELD'T,44KB	\$954.61
312958	CRADLE WELD'T,64KB	\$2,665.77
313035	MAGNET BRACKET	\$68.81
313036	END PANEL,NG RACK MACHINE	\$508.25
313117	TRACK DEVELOPMENT -PR36	\$707.57
313170	FRONT PANEL,NG.20i	\$649.98
313204	TRACK WELDT,20KPRBC 22i LH	\$1,424.19
313212	BRACKET,STANDPIPE CC	\$99.13
313289	TRACK DEVELOPMENT 54KB	\$620.51
313291	TRACK DEVELOPMENT 40 KB	\$590.25
313297	DRV TRK WLD 60KB W/OTUNN	\$1,567.40
313300	FLANGE WELD.SUCTION CI PMP	\$131.27
313357	CRADLE CONNECTOR,NG PREWASH	\$277.95
313359	BRACKET DOOR STOP	\$42.16
313360	GUARD,NG BELT	\$645.78
313400	MAGNET MOUNTING BRKT PP28	\$84.01
313410	CON CAB WELD RACK 3HOLE 26i NG	\$206.81
313415	STRIP, MOUNTING, FLOW BACK GUARD, PULPER	\$6.50
313537	COVER COUNTERWEIGHT	\$667.05
313538	BRACKET PULLEY, PP28 COUNTERWEIGHT	\$256.30
313545	OVERFLOW COVER WLDMT ULD	\$347.63
313570	CTR TRK WLD CC-60KB ONLY	\$3,245.92
313598	EXT.PAWL BAR LEVER	\$231.49
313627	EXT.PAWL BAR WELD'T (30i)	\$510.71
313628	DEVP SUPT BAFFLE BDV	\$29.40
313685	SIDELoader,TRAY GUIDE 24i	\$46.77
313698	FRT.PANEL,NG PR22 W/BKT LH	\$385.22
313744	COVER, BOOSTER CONTROL CABINET 25X18	\$471.74
313791	CURTAIN 24 X 13 EYELET	\$227.29
313792	CURTAIN 24 X 20 1/4 EYELET	\$259.89
313825	SPRAYPIPE FINAL RINSE UCCW	\$384.06
313826	PIPE F-R SPRAY UC-C UPPER	\$656.29
313933	FLANGE BLOCKOFF ULD SERV.	\$9.19
313951	STRAINER SUCTION 1 PC DRN	\$242.13
314013	BAFFLE,CENTER NG 64KB WATR	\$349.65
314093	SUPPORT WLDMT RNSE ACTR	\$77.69
314097	SUPPORT WLDMT IDLE PUMP NG	\$50.10
314102	DUAL THERMOSTAT BOX	\$106.87
314106	PIVOT ANGLE WLDMT RNSE ACT	\$393.79
314107	PIVOT ANGLE WLDMT IDLE PMP	\$131.01
314112	DRAIN LEVER	\$459.54
314117	OVERFLOW WLDMT 5-1/2i	\$878.19
314118	DRAIN LEVER CAM WLDMT	\$465.61
314145	OVERFLOW WLDMT 6i	\$855.72

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

314184	DRAIN ASSY PW TWIST TYPE CC	\$1,965.22
314185	DRAIN ASSY WASH TWIST TYPE CC	\$2,081.78
314187	COVER MAGNET (LARGE)	\$178.13
314190	COVER REED SWITCH PP-28	\$78.96
314191	COVER REED SWITCH (LARGE)	\$970.91
314196	COVER DEVP MAGNET UC'S	\$382.31
314197	COVER DEVP SWITCH UC'S	\$232.75
314284	FLANGE DEVP FOOT CC'S	\$31.97
314293	HANGING ROD PREWSH	\$34.99
314294	OVERFLOW LIFT SUPPORT PR	\$117.00
314351	CLAMP,MOTOR,MRA 90/180	\$242.11
314352	ROLLER BRACKET	\$16.48
314388	FLANGE BLOCKOFF PLATE	\$143.11
314388-1	FLANGE BLOCKOFF PLATE 12GA	\$13.54
314457	OVERFLOW WLDMT 7-1/2	\$529.08
314462	BRACKET CAM ASSY PRWSH	\$220.67
314463	OVERFLOW WLDMT 7i	\$529.08
314480	PAWL BAR WLDMT 180	\$930.94
314489	TRK. DEVELOP. REAR FF26	\$639.13
314520	BAFFLE CENTER N.G. 40KB RACK	\$279.96
314521	TRACK DEVEL. BDV	\$90.21
314605	PAWL BAR MRA90 WELDMENT	\$1,091.24
314640	INNER RACK SUPPORT	\$419.01
314641	OUTER RACK SUPPORT	\$563.25
314649	INNER RACK SUPPORT WELDMENT	\$442.61
314707	WELD MOUNT BRK LIMITSWITCH	\$85.90
314737	COIL WELD C4 LO PRS ELBOW STEM	\$3,873.79
314742	DRAIN LIFT HOOK	\$268.63
314771	REFUSE BASKET WELD FF PR26	\$628.90
314772	PAWL BAR WELD FF-PR26	\$957.64
314783	DRAIN LEVER SUPPORT PR22	\$55.46
314837	PANEL,PER INS RPW FRT LH	\$141.81
314893	CC 24iL/O DOOR HH WELD	\$1,142.20
314942	DRAIN LEVER UC N.S. DRAIN	\$501.62
315125	Inactive - COVER VENT WELD FF26	\$0.00
315156	TRAK UPPER RH A3 35iLOAD	\$158.20
315177	DRAIN LIFT ROD	\$99.13
315177-2	DRAIN LIFT ROD NSD 10in	\$30.05
315181	STIFFNER RINSE LEVER R-L	\$38.84
315182	STIFFNER RINSE LEVER L-R	\$38.84
315209	TRACK SUPPORT 40,60,64KB	\$30.16
315241	WELDNT STEAM COIL C3/C4 UC	\$1,443.85
315253	WELDNT INLET STEAM UC	\$662.00
315254	WELDNT FLANGE OUTLET STEAM UC	\$435.20

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

315278	FRONT TRACK SUPT RH	\$42.82
315279	FRONT TRACK SUPT LH	\$42.82
315294	RINSE PIPE SUPT 44KB	\$33.95
315342	LINK,CENTER NG CC CONVEYOR	\$45.30
315343	LINK,END,CC BELT NG	\$20.21
315352	CTR TRK WLD CC 13i TUNNEL	\$1,190.72
315362	FLOAT SWITCH ADAPTER PLATE	\$26.42
315392	TRACK SUPPORT WELD FF26	\$200.00
315567	COIL WELD C3 L-P STM UC'S	\$3,719.96
315593	TRAY SUPPORT WELD RH	\$384.23
315594	TRAY SUPPORT WELD LH	\$384.23
315596	BRACKET,BOOSTER SUPPORT K-2	\$29.40
315625	STANDPIPE WELDMENT PR22/26	\$765.69
315633	STANDPIPE WELDMENT 44/54KB	\$233.75
315640	STANDPIPE WELD WASH (2 TANK)	\$690.59
315682	RESTRICTOR PLATE F/R DRAIN	\$26.26
315875	DRAWER ASSY NG CROSSTROUGH	\$1,046.97
315970	FINGER.LONG INSULATED TRAY CW	\$456.42
315981	WELDNT SCREEN RECIR.TNK.U.AIR	\$1,086.63
316003	WELDNT STEAM COIL E2 R-L UCCW	\$4,568.86
316004	WELDNT STEAM COIL E2 L-R UCCW	\$3,370.49
316126	FLANGE WELD. OUTLET E2 STEAM	\$247.74
316127	FLANGE WELD. INLET E2 STEAM	\$258.54
316135	TRACK WELD FRONT 44KB CORNER	\$877.73
316147	MANHOLE COVER WELD PULPER	\$1,721.20
316160	SHOE WELD CORNER MACH.RAD.	\$500.00
316164	CROSSHEAD DEVP 15i DRIVE NG	\$142.68
316167	CONNECTOR BRKT WELD CORNER NG	\$1,271.62
316177	FRONT PANEL DEVP 15i DRIVE	\$465.32
316182	E2 PIPE FRINSE PUMPED UCCW	\$700.00
316183	MANIFOLD WELD.E2 LR PUMPED STD	\$414.16
316193	COVER CONV SHT WELD EXTEN UCCW	\$943.24
316209	MANIFOLD WELD.E2 LR FRESH STD	\$1,003.61
316214	DIVERTOR,CRADLE NG 64KB	\$359.61
316231	FRONT TRACK WELD CC BDV NG***OBSOLETE SEE TJ	\$0.00
316233	GUIDE RAIL WELD CC BDV NG	\$1,000.00
316235	TRACK,60,BDV,FRT/REAR,CC,CTJ,STD	\$509.51
316239	MANIFOLD WELD.E2 RL FRESH STD	\$1,222.17
316275	BASKET WELD PP28 NS CORNER-FF	\$1,168.17
316366	CONVEY. SHUTOFF TOP UCC	\$617.21
316367	TOP BRACE DEVP,CONV SHUTOFF CW	\$410.75
316369	CONVEY. SHUT OFF LH ASSY	\$668.37
316370	CONVEY. SHUT OFF RH ASSY	\$668.37
316406	RACK W/INSERT B.PAN	\$2,089.94

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

316454	FRONT TRACK WELD CC 64KB ONLY	\$1,229.45
316455	REAR TRACK DEVP CC 64KB ONLY	\$934.38
316479	STABILIZER WELD 15i DRIVE KBC-RACK	\$1,548.08
316480	CROSSHEAD W/ WEAR STRIP	\$895.16
316552	LIFT ROD LATCH BRACKET	\$70.78
316554-1	LIFT HANDLE DEVP, R-L, FORM AS SHOWN	\$119.32
316554-2	LIFT HANDLE DEVP, L-R, FORM OPPOSITE	\$105.89
316556	LIFT ARM WELDMENT UC DRAIN	\$51.84
316560	IDLE PUMP PIVOT ROD WELDMT	\$342.08
316562	IDLE PUMP.PIVOT ANGLE	\$32.05
316565	IDLE PUMP.BODY WELDMENT	\$197.06
316620	GUIDE WELD STATIONARY CTD1800H	\$589.65
316623	TENSIONER WELD CTD-1800H	\$604.48
316641	DUCT WELDMENT CTD-1800H	\$1,260.96
316653	FLUSHDOWN TUBE WELD P5 SLURRY	\$1,170.80
316664	COVER WELD EL EYE UC RH INSIDE	\$517.59
316669	COVER WELD EL EYE UC LH INSIDE	\$546.86
316681	MANIFOLD WELD 4 HOLE RK/CC	\$803.40
316688	MANIFOLD WELD 3 HOLE RK/CC	\$644.35
316691	MANIFOLD WELD 2 HOLE RK/CC	\$612.29
316700	ACCESS COVER WELD LOAD UPPER	\$236.50
316743	ACCESS DOOR WELD LOWER CTD1800	\$76.41
316753	MANIFOLD WELD 64KB 4 HOLE	\$793.83
316756	MANIFOLD WELD 64KB 3 HOLE	\$1,443.85
316757	SHELF DEVP TRAY STACKR 15 X 20	\$434.82
316759	STANDPIPE WELD RINSE (2 TANKS)	\$659.00
316766	TRACK WELD,RPW OUTSIDE RADIUS	\$1,810.81
316772	PLATE,ADJUSTABLE RESTRICTOR	\$23.31
316773	SLIDE,ADJUSTABLE RESTRICTOR	\$141.50
316791	FLANGE E2 WELDMENT	\$443.08
316794	FLANGE WELD STANDPIPE PR-22/26	\$191.44
316797	STRAINER PLATE ULD	\$99.91
316866	ROD,CURTAIN,FEED HOOD 19.625iL	\$247.74
316886	STANDPIPE WELD PR22/26 HI-HOOD	\$697.76
316899	CRADLE WELDMENT 44KB	\$662.00
316900	CRADLE WELDMENT 54KB	\$768.96
316901	CRADLE WELDMENT 64KB	\$849.58
316902	CRADLE WELDMENT 40KB	\$940.54
316903	CRADLE WELDMENT 60KB	\$850.89
316906	STEAM COIL WLDM'T,NG DHB	\$905.43
316913	ELEC EYE MOUNT PLATE ROUND	\$192.12
316916	OVERFLOW WLDMT 5-1/2i 22iPW	\$509.25
316919	PLATE HOUSING RACK ADVANCE	\$30.83
316942	DRV TRK WLD CC60/13 1PC*	\$1,145.62

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

316990	DOOR,HH RACK 24i M1	\$1,564.32
316991	DOOR RACK 14i M1	\$572.80
316992	DOOR,RACK 24i M1	\$930.94
317009	DOOR,HH RACK 14i M1	\$1,065.37
317016	GUIDE RAIL WELD CCPR36*** special 37.5"RAK-TYP	\$197.51
317020	SUPPORT BRKT.DRAIN VALVE U-LD	\$81.33
317027	STOP,DRAIN HANDLE,PULPER WATER PRESS,STD	\$150.16
317040	SCREEN FILLER WELD 44KB (L-R)	\$512.54
317050	LIFT ARM WELD (L-R) RACK MACH	\$76.62
317051	LIFT ARM WELD (R-L) RACK MACH	\$80.29
317059	DOOR DEV 24IN UC-CW NS	\$871.37
317060	DOOR DEV 12IN UC-CW NS	\$1,087.52
317125	BRKT,MAGNET,DR SWITCH PR36/RPW	\$62.64
317128	COVER CONV SHT WELD EXTEN UCC	\$907.61
317135	DOOR ACCESS END UCCW	\$577.53
317136	DOOR ACCESS END UCC	\$433.15
317161	LIFT ARM WELD RPW R-L	\$887.30
317162	LIFT ARM WELD RPW L-R	\$626.70
317163-1	LIFT HANDLE RPW,FORM AS SHOWN	\$210.97
317164-1	LIFT HANDLE,DRAIN 60/64 RINSE	\$62.85
317164-2	LIFT HANDLE,DRAIN 60/64 RINSE	\$377.76
317165	HEATER COVER 14i METAL	\$654.47
317166	HEATER BOX 14i METAL	\$221.83
317170	COVER, JUNCTION BOX	\$76.46
317171	SPRAY ARM WELD P5 FLUSH SYS	\$717.96
317185	INNER PANEL RACK/CC 36i M1	\$356.10
317186	CON CAB WELD RACK/CC 36i M1	\$621.28
317187	DOOR WELD CC-24i LIFTOUT 18iCL	\$1,208.96
317188	DOOR WELD CC-14i LIFTOUT 18iCL	\$1,040.00
317192	MANIFOLD,M1 LO TEMP RACK RINSE	\$1,519.22
317193	MANIFOLD,M1 HH LOW TEMP F/R	\$1,513.12
317200	FINGER.SHUTOFF LONG UCC	\$347.63
317208	DOOR FRAME WELD LH CC LODRS	\$641.07
317209	DOOR FRAME WELD RH CC LODRS	\$640.68
317212	REAR PANEL UHB	\$521.46
317237	MANIFOLD WELDMENT 5 HOLE UC	\$679.62
317240	MANIFOLD WELDMENT 4 HOLE UC	\$658.88
317288	REAR TRACK DEVP CC PR22 NG	\$416.00
317289	FRONT TRACK DEVP CC PR22 ONLY	\$238.65
317322	REAR TRACK DEVP CC 60 ONLY	\$491.67
317343	SPRAYPIPE F-R LOWER CW8&CW6 3T	\$500.00
317344	HOOK, DOOR CATCH	\$150.10
317344-1	HOOK,DOOR CATCH 1i EXTENSION	\$229.01
317344-2	HOOK,DOOR CATCH 2i EXTENSION	\$109.89

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

317344-4	HOOK,DOOR CATCH 4i EXTENSION	\$140.02
317344-6	HOOK,DOOR CATCH 6i EXTENSION	\$118.12
317344-8	HOOK,DOOR CATCH 8i EXTENSION	\$201.75
317345	BRACKET DOOR CATCH	\$47.95
317357	BRACKET,SUPPORT,PHOTOCELL	\$225.78
317405	COVER CON CAB 36i	\$775.22
317426	CTR TRK WLD CC40/13 F.L	\$2,147.86
317520	RACK GUIDE WELD,INNER SPECIAL	\$325.09
317540	CTR TRK WLD CC60KB	\$2,035.28
317571	PANEL WELD,FRT LEFT HAND PP28 2CAN BSTR	\$1,649.21
317574	CTR TRK WLD BDV 1PC CC	\$1,776.36
317575	GUIDE RAIL WELD CC BDV NG	\$345.42
317690	TABLE FLANGE DEVP RACKS	\$305.45
317702-1	ANGLE,PAWL STOP 44KB (316899)	\$210.19
317702-2	ANGLE,PAWL STOP 44KB (316899)	\$210.19
317736	REFUSE SCREEN WELD.44WS	\$1,194.91
317740	BRACKET SUPPORT PIPE PP28	\$0.00
317743	SCRAP BASKET WELD.44WS	\$747.93
317857	HOSE ADAPTER, WELDMENT -PP28	\$149.61
317864	SCREEN FILLER WELD.44WS RL	\$182.84
317872	MOUNTING BRACKET - EATON VALVE	\$57.13
317886	SUPPORT E2 LOWER (PIPE)	\$63.50
317887	SUPPORT E2 LOWER (F-R)	\$121.89
317892	OVERFLOW LIFT SUPPORT REFROFIT	\$142.32
317893	COIL WELD,DH1 W/GAS BSTR 3/4	\$2,339.27
317916-1	ANGLE,PAWL STOP PR36 (312954)	\$36.44
317916-2	ANGLE,PAWL STOP PR36 (312954)	\$28.26
317923	COVER CONTROL CABINET	\$130.69
317934	COIL WELD,44WS W/GAS BOOSTER	\$2,417.84
317941	PANEL,PER.20i FRT W/GAGE C/CW	\$1,255.31
317942	PANEL,PER.52i BDV C/CW	\$957.93
317943	PANEL,PER.18i U/L END C/CW	\$428.48
317962	PANEL,PER.20i REAR U/L C/CW	\$529.33
317964	PANEL,PER.34i REAR U/L C/CW	\$866.31
318067	COIL WELD C3 L-P STM LR/E2	\$2,672.17
318960	BDV CONTROL CAB SUPPORT	\$104.00
318965	PUSHBAR WELDMENT,POWER UNLOADR	\$452.44
318966	COVER,MAGNET,PUSHBAR,P.U.	\$23.08
318987	GUIDE RAIL WELD CC BD NS 2006 STD CTJ	\$1,340.36
319019-1	ANGLE,PAWL STOP 64KB (316901)	\$171.29
319019-2	ANGLE,PAWL STOP 64KB (316901)	\$127.95
319022	BRACKET,LIMIT SWITCH,MOTOR P.U	\$238.65
319083	TUBING 41 1/4i SKATE WHEEL	\$649.44
319195	PLATE,ADJUSTABLE RESTRICTOR UC	\$22.29

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

319211	GUIDE RAIL WELD MACH CC60KB	\$944.53
319223	MANIFOLD WELD.E2 UCC LR FRESH	\$584.18
319271	BRK ECO-RINSE PIPE SUPT.E2	\$0.00
319273	CHANNEL,BASE,CC BDV	\$172.38
319288	GUIDE RAIL WELD CC 13iTUNN.CC	\$648.75
319303-1	ARM DEVP,RINSE SWITCH FAS R-L	\$158.02
319303-2	ARM DEVP,RINSE SWITCH FOPP L-R	\$164.32
319310	PULPER-AUGER & BRUSH ASSY.W/CLIP	\$7,509.56
319381	INS.PAN.PER.C3 FRONT C/CW	\$210.16
319512	COVER,REFUSE BUCKET,C3 INS MAC	\$375.89
319582	MANIFOLD WELD.E2 LR PUMP STD	\$596.63
319583	E2 PIPE FRINSE PUMPED UCCW	\$491.95
319620	BUN PAN HOLDER WELD,UH150B	\$636.29
319626	MANIFOLD WELD E2 PUMP RL	\$939.32
319653	FLANGE WELD, W6 STEAM	\$37.44
319742	HOOD WELD,PUMP SUCTION,W6	\$361.28
319743	PLATE,PUMP SUCTION HOOD,NUCCW	\$91.59
319763	AIR DISTRIBUTOR, WELD NO STUD	\$1,136.44
319806	REFUSE BASKET,W6 LOAD END	\$2,539.71
319807-1	FILLER WELD,SIDE,W6 A5,FASHOWN	\$500.00
319807-2	FILLER WELD,SIDE,W6 A5,F-OPPOS	\$500.00
319818	RAIL WELDMENT,W6 TAKE-UP	\$344.15
319834	FILLER WELD,CENTER,A5 ACC DOOR	\$707.47
319850	FILLER DEVP,SCREEN,D7 CENTER	\$36.90
319853	FILLER WELD,CENTER,D7 ACC DOOR	\$62.51
319953	BRACKET,TRACK,Z-LOAD	\$35.40
319959	TRACK WELDMENT,FRONT,BDV W6	\$1,479.18
319960	TRACK WELDMENT,REAR,BDV W6	\$1,479.18
319991-1	COVER,DOOR SW/BKT 5.500 HAMLIN	\$243.89
319991-2	COVER,DOOR SW/BKT 3.750 HAMLIN	\$711.43
319993	BACK PLATE, DOOR SW/BKT HAMLIN	\$140.34
320063	MANIFOLD WELD,4 HOLE,W6	\$723.48
320066	MANIFOLD WELD,5 HOLE W6	\$662.00
320155	BLOCK,TAKE-UP SCREW,W6 NG	\$321.36
320156	WASHER,1.25x.75x.062 SST MRA	\$10.67
320261	CORD BRACKET	\$33.62
320283	MANIFOLD WELD 3 HOLE UC	\$555.71
320311-1	LEAK FIX-IT KIT,FIELD,UCCW	\$197.93
320311-2	LEAK FIX-IT KIT,FIELD,UC-C	\$84.09
320337	DEFLECTOR 6 x 2 1/2 KLw/3/4NPT	\$42.04
320348	CANOPY WELDMENT,10iUCC YOKO	\$3,616.52
320393	LEG WELD,1.5SQTUBE6iADJ,3/8x16	\$374.39
320578	HINGE,ACCESS DOOR,#2	\$96.62
320579	PLATE,ACCESS DOOR HINGE,#2	\$96.44

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

320615	BRACKET, HOSE RETENTION	\$15.93
320804	FLANGE WELD,B2 MANIFOLD,NUCCW	\$958.43
320805	STANDPIPE WELD,MOD.,NUCCW	\$662.00
320845	Inactive - TRACK WELD,FRT/REAR,C3 NUCCW	\$0.00
320883	TRACK DEVP,CENTER,A3 NUCCW	\$193.12
320885	CROSS ANGLE DEVP,NUCCW L/UL	\$212.43
320886	TRACK CROSS WELD,LOAD NUCCW	\$172.05
320893	ACCESS DOOR,8 X 14 NUCCW LOAD	\$347.63
320895	ACCESS DOOR,8 X 27.625 L/UL	\$393.79
320901	BRACKET,PANEL,NUCCW	\$16.71
320918	SUPPORT,PUMP MOTOR,C3 NUCCW	\$63.16
320920	SCREEN WELD,REFUSE,B2+B,NUCCW	\$731.28
320921	SCREEN WELD,REFUSE,C3-B,NUCCW	\$803.73
320922	REFUSE BASKET WELD,B2 NUCCW	\$591.46
320951	DOOR WELDMT UHB/ULD(ROD TYPE)	\$1,472.87
320980	SPLASH GUARD DOOR RACK/CC	\$74.17
320983-2	LIFT HANDLE,DRAIN,40KB FOPP	\$353.39
320985	ALIGNMENT PIN P5 HOOD/COVERS	\$29.40
320988	COVER,REFUSE BUCKET PR22	\$127.54
321008	BRACKET,PANEL/GUAGE,NUCCW	\$31.01
321010	PANEL,PER.B2 RH,L-R,NUCCW	\$418.87
321011	PANEL,PER.B2 LH,L-R,NUCCW	\$407.54
321012	BRACKET,PANEL/STANDPIPE,B2 NUC	\$53.46
321015	PANEL,PER.B2/E2,REAR,NUCCW	\$206.44
321057	GUARD WELD,CHAIN,NUCCW	\$612.37
321092	ADAPTER PLATE RINSE SW,44LR	\$60.44
321288-1	HOLD DOWN DEVP 61.000 FASHWN	\$306.66
321307	SLIDE,ADJUSTABLE RESTRICTOR	\$23.86
321392	FLANGE, SPRAYPIPE ADAPT.WELD.	\$612.57
321405	MANIFOLD WELD,C4 LOWER UCC NG	\$387.43
321471	SPRAYPIPE WELDMENT RACK/CC DEBOSSD	\$257.35
321471-1	SPRAYPIPE RK W/ CENTER HOLE	\$237.37
321472	USE #900777 SPRAYPIPE WELD,UCCW DEBOSSD	\$0.00
321473	USE #900776 SPRAYPIPE WELD,UCC DEBOSSD	\$0.00
321474	DOOR TRACK LH REAR CW NS MANIF	\$800.00
321560	DOOR ACCS 7X7.5 PRIS-SPEC F/R	\$224.49
321591	BRACKET,UC MANIFOLD LOWER	\$118.86
321592	BRACKET,UC MANIFOLD UPPER	\$40.86
321595	REFUSE BASKET WELD,C3 NUCCW	\$1,241.25
321669	BRACKET,STRAINER SUPPORT,UC	\$62.68
321904	DEFLECTOR,DIMP.SPRAYPIPE,FF26	\$190.82
321919	TRACK WELD,CTR,D7 COMMON,NUCCW	\$746.73
321923	TRACK DEVP,CTR,D6 COMBIN.NUCCW	\$483.68
321927	DM SPRING ANCHOR BRKT	\$204.31

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

321929	DM SIDE PANEL RH NO CUTOUT M3	\$628.74
321932	DM CHAMPION FRONT PANEL M3	\$510.37
321939	DM MANUAL DRAIN FILLER PANEL	\$65.46
321941	DM SIDE PANEL LH CUTOUT M3	\$628.74
321969	REFUSE BASKET WELD,B4 NUCCW	\$729.71
321972	SCREEN WELD,REFUSE,B4+B,NUCCW	\$658.01
321990	SCREEN WELD,REFUSE,C4-B,NUCCW	\$843.88
322006	OVERFLOW WELD MANUAL DOOR MACH	\$954.47
322008	ACCESS DOOR,8 X 16 NUCCW L/UL	\$314.84
322074	PANEL FRONT MOYER DOOR MACH M3	\$342.93
322076	DM DUAL THERMOSTAT BRKT M3	\$154.23
322077	SPLASH GUARD DM-M3	\$86.67
322098	SCREEN WELD,REFUSE,C3+B,NUCCW	\$624.00
322101	SCREEN SUPT WELD,CTR,C3/C4+B	\$296.08
322102	SCREEN SUPT WELD,CTR,C3/C4-B	\$131.27
322108	BAFFLE DEVP,PW/W/R,NUCCW	\$270.61
322110	BAFFLE WELD,F/R,RH,NUCCW	\$370.01
322113	BAFFLE WELD,F/R,LH,NUCCW	\$733.65
322114	PANEL,PER.48i FRT/REAR,NUCW UL	\$738.07
322120	DM MANUAL DRAIN FILLER PANEL	\$163.29
322150	SUPPORT,PUMP MOTOR,B2 NUCCW	\$74.51
322159	DM MANUAL OVERFLOW RETAINER	\$98.96
322162	TRACK WELD,FRT/REAR,C4 NUCCW	\$732.02
322163	SPACER DM DOOR SWITCH BRKT	\$15.35
322169	PANEL,PER.52i FRT/REAR,NUCCW	\$903.16
322170	PANEL,PER.22i FRONT,U/L,NUCCW	\$600.00
322175	FLANGE WELD,STEAM,NUCCW,6i	\$200.00
322180	PANEL,PER.B2 BUCKET,NUCCW	\$105.68
322216	DM-M3 LH FILLER PLATE	\$33.45
322217	DM-M3 ACTUATOR MTG BRKT	\$65.46
322218	DM-M3 ACTUATOR	\$102.14
322236	COIL WELD,HW,64/40/60KB RACKS	\$2,516.75
322280	COIL WELD,STM/HW M3 DOOR MACHI	\$2,285.60
322372	MANIFOLD, FR KL44 '97	\$875.80
322398	MANIFOLD WELD.E2 UCC RL FRESH	\$679.37
322399	MANIFOLD WELD.E2 RL NUCW PUMP	\$697.39
322547-1	RETAINER CLIP,DM OVERFLOW RH	\$164.70
322547-2	RETAINER CLIP,DM OVERFLOW LH	\$164.70
322550	SUCTION SCRNM WELD,RACK MACHINE	\$116.51
322552	CRADLE WELD KL44 '97NSF	\$927.47
322554	KL44 FR SWITCH RL MECH '97NSF	\$429.95
322555	KL44 FR SWITCH LR MECH '97NSF	\$517.66
322574	MTG BRKT WELD KL44 FR SWITCH	\$275.46
322586	MANIFOLD, FR KL44 HH'97NSF	\$561.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

322602	FRONT TRACK WELD CC 60KB SPEC.	\$591.84
322610	GUIDE RAIL WELD 81.500 SPEC.	\$425.93
322611	GUIDE RAIL WELD.SPEC. 67.938	\$778.56
322612	GUIDE RAIL WELD.SPEC. 67.938	\$778.56
322613	GUIDE RAIL WELD.SPEC. 61.687	\$357.98
322619	GUIDE RAIL WELD SPEC.CC60KB	\$873.52
322635	OUTER DOOR HINGE WLDM, RH UC98	\$241.32
322650	PANEL, R.H.SIDE FULL U/CTR 98	\$1,000.00
322651	PANEL, L.H.SIDE FULL U/CTR 98	\$1,018.62
322660	CONTROL PANEL WLD ASY U/CTR 98	\$372.38
322672	OUTER DOOR HINGE WLDM, LH	\$241.32
322675	BRKT.SINGLE CHEM.PUMP U/CTR	\$107.12
322676	BRKT. 3 POSIT.CHEM.PUMP U/CTR	\$171.04
322690	DOOR,WELDM.NEW UNDERCOUNTER	\$2,576.81
322712	DOOR 24i L/O RACK NAVY WLDM	\$1,216.02
322763	SCREEN WELD USN72	\$885.86
322789	SIDE DOOR UPPER DH-T/TC DM	\$493.59
322832	HOOD WELD,PUMP SUCTION,E2 NUC	\$433.15
322833	MANIFOLD WELD.E2 NUCW RL FRESH	\$1,001.25
322836	PANEL,PER.22i FRONT,NUCCW UL	\$361.77
322837	PANEL,PER.22i FRT,S/S NUCCW UL	\$106.17
322892	DOOR SWITCH COVER, NAVY	\$25.38
322901	DRIVE CHAIN COVER - USN72 RL	\$3,037.01
322919	LEVER USN72 FINAL RINSE WELDMENT	\$983.75
322920-1	BRACKET FINAL RINSE LEVER MOUNTING USN-72	\$53.44
322920-2	BRACKET FINAL RINSE LEVER MOUNTING USN-72	\$32.17
322921	MANIFOLD WELD.E2 NUCW LR FRESH	\$1,048.37
322926	DOOR LIFT BAR DM-T	\$70.57
322972	DRIVE CHAIN COVER - USN72 LR	\$844.54
322980	COIL WELD,STEAM,E2-B NUCCW	\$2,926.77
322999	PANEL,PER,INS,20i,FRT,LR,NUCCW	\$900.00
323006	DOOR STOP/BUMPER DEVP DM-T	\$347.63
323009	PANEL WELD,LOUVER,BDV,NUCCW (REPLACE W/ 336840)	\$0.00
323037	FLANGE WELD,STEAM,C4+B W6 NG	\$267.91
323044	ARM DEVP. RINSE SWITCH, L-R	\$123.15
323045	ARM DEVP. RINSE SWITCH, R-L	\$125.25
323057	FLANGE WELD,STEAM,E2-B W6 NG	\$355.59
323091	DOOR WELD,26.25 L/O UCCW SPEC	\$1,780.38
323104	SCREEN ASSY.E2-B UCCW	\$1,216.68
323187	GUIDE RAIL WELD SPEC.CC60KB	\$873.52
323201	PLATE,PUMP MOUNTING-WLDM U/CR	\$125.28
323205	PANEL,PER.INS,C3-B,FRT,NUCCW	\$563.06
323221	DOOR WELD FRONT DM-TC	\$927.78
323224	BRACKET DOOR LIFT- DM-CORNER	\$130.92

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

323233	FINALRINSE MANIFOLD LR USN72	\$1,113.23
323234	FINALRINSE MANIFOLD RL USN72	\$1,113.23
323235	STEAM COIL WELD USN72	\$1,405.49
323237	OVERFLOW WELDMENT ASSEMBLY USN72	\$635.46
323244	STEAM COIL WELD C3 NUCCW	\$1,158.76
323296	COVER WELD,DISCHARGE CHUTE,COM	\$758.98
323298	SUPPORT DEVP,LATCH,FEED TRAY	\$77.23
323299	BRKT,SWITCH,FEED TRAY,COMENDA	\$357.98
323305	ANGLE DOORSTOP/BUMPER DM-T/TC	\$143.53
323393	TEE SPECIAL	\$137.05
323409	BRACKET, ARM SUPPORT, COMENDA	\$98.61
323410	BRACKET, LATCH, COMENDA FEED	\$49.58
323430	BRACKET,THERMOSTATS,USN72,44CR	\$22.55
323431	FRT PNL DEVP,L-R RINSE,USN72	\$783.20
323432	FRT PNL DEVP,L-R WASH,USN72	\$783.20
323433	FRT PNL DEVP,R-L RINSE,USN72	\$756.18
323434	FRT PNL DEVP,R-L WASH,USN72	\$936.00
323533	GUIDE RAIL WELD MACH CG64KB R	\$1,431.90
323577	DOOR,SIDE - DM CORNER	\$347.63
323595	TEE & ELBOW WELD-RL FLUSH SYS	\$376.24
323778	RESTRICTOR LOWERWASH DM, 3/4IN	\$12.56
323799	COVER,UC 11IWIREWAY	\$42.65
323809	COIL WELD C4 LP STEAM NUCCW	\$3,896.35
323828	FLANGE WELD,STM,C3 LP,NUCCW	\$282.98
323829	FLANGE WELD,COND,C3 LP,NUCCW	\$227.29
323830	COIL WELD,LP STEAM,C3 NUCCW	\$3,032.07
323862	STEAM COIL WELD C3 NUCCW NS	\$1,155.08
323910	GUIDE RAIL WLD CCPR36 RACK-TYP	\$689.76
323934	DRV TRK WLD PR22 NS OPEN	\$770.97
324038	PLATE MOUNTING,UC HW COIL	\$16.69
324063	DOOR 24 UCC W/28i CLEAR W6	\$1,018.66
324068	DOOR 12 UCC W/28i CLEAR W6	\$1,077.98
324069	MANIFOLD WELD.E2 RL FRESH 28i	\$835.28
324071	MANIFOLD WELD.E2 LR FRESH 28i	\$835.28
324081	SCREEN WELD,C4+B,NUCW/W6 REINF	\$801.49
324082	SCREEN WELD,REFUSE,C4-B,W6 NG	\$835.28
324083	SCREEN WELD,REFUSE,E2-B,W6 NG	\$801.49
324087	STAND ASSY 6i NEW U/CTR	\$1,783.75
324136	TRACK WELD,REAR,D5 COMB W6 LR	\$918.81
324167	PLATE,SWITCH RETAINER P.U.	\$178.41
324189	BRKT,TRIGGER LMT SWTCH PWR	\$297.53
324331	REFUSE BSKT WELD,B4 NUCCW REIN	\$1,150.19
324394	BAFFLE DEVP,C3 LH,NUCCW	\$159.78
324396	COVER REAR LR CORNER MACH BST.	\$779.22

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

324447	MANIFOLD WELD,STM INJ,C3 NUCCW	\$909.15
324521	SCREEN WELD,C4-B,NUCW REINF	\$595.34
324522	SCREEN WELD,E2-B,NUCW REINF	\$606.81
324526	RINSE MANIFOLD WELD, DOOR MACH	\$474.34
324575	GUIDE RAIL WELD IR (RACK TYPE)	\$218.04
324576	GUIDE RAIL WELD OR (RACK TYPE)	\$218.04
324580	SCREEN WELD SUCTION DOOR MACHINE	\$134.84
324582	FILLER PLATE, ELEC VALVE	\$193.28
324612	BACK PANEL NEW UNDERCOUNTER	\$165.55
324620	SPLASH BAFFLE, SIDE, DM	\$273.29
324801	MAGNET BRACKET ASSY, DM	\$80.02
325 10014	ASS M2 ALL SS WASH ARM	\$656.29
325161	REFUSE BASKET WELD 44KB	\$173.82
325218	DRAIN ASSY,RH,USN72 CU	\$1,603.90
325227	CONTROL CAB.WELD, 2 PIECE U/CT	\$582.22
325312-1	PANEL,PER,S/S,A10 W6 FAS	\$746.90
325327	SUPPORT WELD,NEGATOR SPRING NU	\$579.16
325328	PLATE,SPRING RETAINER,NUCW INS	\$21.53
325344	END PANEL,NAVY	\$285.10
325358	BRACKET,MAGNET SUPT,NUCCW INS	\$51.01
325373	SHIM WASHER - USN72 CONVEYOR TAKEUP SPROCKET	\$22.62
325374	CHAIN TENSIONER ROLLER WELD.	\$319.74
325376	FRONT TENSIONER SUPP WELD	\$324.57
325392	FRONT AND DOOR SPLASH BAFFLE	\$36.57
325405	SIDE DOOR WELD, DM	\$558.59
325406	L.H. SIDE DOOR WELD, DM	\$909.72
325407	SIDE DOOR WELD - CORNER DM	\$654.12
325408	FRONT DOOR WELD - CHAMPION DM	\$1,027.47
325410	FRONT DOOR WELD - DM	\$866.31
325467	LEVER,RINSE SWITCH,CORNER MACH	\$300.00
325468	BRKT,RINSE SWITCH,CORNER MACH	\$153.32
325495	GAUGE BRKT 2 HOLE TOP MT.NAVY	\$239.96
325508	BOOSTER WELD.LG.REINF HDS	\$1,029.36
325512	PANEL,RH SIDE,2-CAN BSTR,NAVY	\$163.47
325513	PANEL,LH/REAR,2-CAN BSTR,NAVY	\$685.92
325514	PANEL,FRONT,2-CAN BSTR,NAVY	\$412.85
325523	PANEL,TOP,2-CAN.BSTR,NAVY	\$668.00
325524	INNER PANEL,ELEC.CONT.2-CAN.	\$374.29
325537	MFLD WELD,SILV BKSIDE,C4UCC UP	\$2,963.29
325544	FINGER.SHUTOFF UCCW SPEC SHORT	\$135.10
325545	COIL WELD,STEAM,E2 NUCCW LP/HP	\$4,442.18
325567	CHAIN TENSIONER BRKT DEVP,NAVY	\$292.28
325607	ADAPT WELD,MRA SPEC BASE NAVY	\$1,749.44
325608	BASE WELD.USN MRAN90*36"WH	\$2,660.18

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

325622	CLAMP,MOTOR,MRA WASHDOWN90/180	\$279.68
325632	RINSE MANIFOLD WELD, TALL DOOR	\$546.79
325633	SIDE DOOR UPPER DH-T/TC DM NS	\$379.34
325667	TRACK STIFFENER,RACK MACHINES	\$214.24
325672	SWITCH BRKT 2-CAN BSTR NAVY	\$26.95
325678	COVER PLATE, 2-CAN BSTR NAVY	\$3.06
325736	Inactive - PANEL,INS.24"DOOR HH RACK	\$0.00
325880	TOP/RR PNL,USN72 260 STM BSTR	\$585.11
325881	FRONT PNL,USN72 260 STM BSTR	\$398.62
325909	HOOD WELD,PUMP SUCTION,W6 NG	\$665.26
325920	BRACKET,DOOR STOP/CATCH COMBO	\$84.01
325921	HOOK,DOOR STOP/CATCH COMBO	\$146.13
325922	STOP,DOOR CATCH/STOP COMBO	\$99.23
325937	DISC,CUTTING,P7 PULPER	\$2,483.02
326045	BASE PLATE,FRONT REC PUMP,P527	\$492.74
326045-1	BASE PLATE,REAR REC PUMP,P527	\$339.25
326048	ANGLE,REC PUMP,WATER PRESS	\$50.09
326052	EXTENSION,BALL VALVE,P5 5i	\$1,213.67
326053	RESTRICTOR LOWERWASH DM, 1/2"	\$35.24
326054	FLANGE WELD,P5 RECIRC PUMP	\$1,084.48
326076	MANHOLE COVER WELD,P5-30	\$707.31
326954	BASE WELD.USN MRAN90 34"WH	\$3,256.21
327046	SUPPORT BRKT DOOR SPRING RACKS	\$71.34
327098	SUPPORT,ELECTRIC DRAIN DM	\$52.71
327103	DOOR LIFT BRACKET DM	\$72.07
327104	BRACKET, DOOR LIFT DM	\$15.60
327105	ACCESS COVER WELD LOAD UPPER	\$800.00
327127	FRONT DOOR WELD-CHAMPION DM-	\$662.00
327248	FRONT DOOR CHAMPION DHB-T DM	\$561.54
327252	SIDE DOOR WELD. DM DH-T	\$864.12
327289	RINSE ARM SST.055 WCM DM*	\$255.27
327321	DOOR STOP/NS BUMPER DEV DM-T	\$31.41
327336	SCREEN WELD,B2+B,NUCCW REINF	\$1,020.19
327338	REFUSE BSKT WELD,B2 NUCCW REIN	\$959.46
327453	PAWL BAR ADAPTER 20KB TO CRADL	\$9.79
327654	REFUSE BASKET,W6 LOAD	\$530.40
327689	CHANNEL/LEG WELD,CC 16.000"C/L	\$168.33
327708	LINK,END,SST CC CONVEYOR SECT	\$27.02
327709	LINK,END CONNECT CC CONVEYOR	\$84.19
327710	LINK,CENTER,CC CONVEYOR	\$29.50
327711	LINK,FRONT UPRIGHT,SST CC BELT	\$28.18
327716	GUIDE RAIL WELD CC 64/13 NG	\$903.75
327718	GUIDE RAIL WELD 14.750"LG	\$652.61
327719	GUIDE RAIL WELD 56.750"LG	\$757.86

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

327720	GUIDE RAIL WELD 38.875"LG	\$728.00
327730	CTR TRK WLD CC60 OPEN	\$779.51
327740	PLATE,END FILLER,11iCLR,NUCCW	\$288.77
327762	REFUSE BASKET,W6 LOAD OTTAWA	\$503.20
327767	MANIFOLD WELD B2 W6 UPR/LOWER	\$641.38
327833	PIN IDLE PUMP SWITCH LEVER	\$41.59
327850	ROD,OVERFLOW LIFT	\$43.34
327857	DOOR E 26"	\$736.74
327869	PLATE E PUMP MOTOR SUPPORT	\$146.20
327875	COVER 36" RADIUSED CONTROL CABINET - SS	\$389.06
327876	CABINET 36" CONTROL WELDMENT	\$695.24
327887	BRACKET,DOOR CATCH MTG.E SERIE	\$21.33
327888	SUPPORT E SCRAP SCREEN CENTER	\$166.34
327904	SCREEN,PUMP SUCTION WELD.	\$242.02
327906	BRACKET E PUMP SUCTION STRAINER	\$78.11
327907	COIL WELD, STEAM, LH RACK MACHINE	\$1,244.85
327908	COIL WELD, STEAM, RH RACK MACHINE	\$1,244.85
327914	BRACKET EPW OVERFLOW LIFT	\$26.93
327916	PLATE DRIVE MOTOR TORQUE	\$25.72
327917	BRACKET E 2 TANK DRIVE MOTOR MOUNTING	\$139.69
327919	BRACKET,MOTOR SPRING MTG	\$97.74
327924	BRACKET E 1 TANK DRIVE BEARING MOUNTING	\$161.62
327952	DOOR E22PW 15"	\$984.76
327955	TRACK E22PW FRONT WELDMENT	\$634.74
327969	IDLE PUMP SWITCH WELDMENT	\$266.50
327970	COVER, OVERFLOW WELD E (NON-REMOVABLE)	\$478.70
327975	BRACKET,OVERFLOW GUIDE	\$76.99
327988	BAFFLE E ENTRANCE & EXIT	\$56.06
328006	SUPPORT,E22PW REAR SCREEN	\$43.09
328020	LOWER ROD SUPT DEVP	\$0.00
328023	BAFFLE E CURTAIN WELDMENT	\$203.77
328029	STANDPIPE E22PW WELD	\$744.75
328034	SUPPORT E UPPER WASH ARM WELDMENT	\$55.15
328037	PLATE E PUMP MOTOR SUPT	\$49.65
328041	TRACK,E22PW REAR WELD.	\$715.96
328043	CRADLE WELD.E22PW	\$621.74
328046	SWITCH EPW IDLE PUMP WELDMENT	\$140.54
328069	SUPPORT E36P CENTER WELDMENT	\$279.05
328173	BRACKET,DOOR SWITCH MTG,TALLDM CORNER	\$86.67
32823	TRIPLE SEC TIME 180 SEC	\$924.00
328234	GUIDE RAIL WELD 56" LG UNLOAD	\$756.56
328236	COVER,BOX, ELEC HEAT,E44	\$11.19
328247	VENT,BODY DEVP,TALL DM	\$568.21
328253	BRACKET,22PW WASHARM SUPRT	\$144.38

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

328254	BRACKET E BOOSTER FRONT SUPPORT	\$49.63
328257	ENCLOSURE, E44 HEATER	\$102.77
328349-1	Inactive - SPLASH SHIELD,CR,FRONT,LEFT	\$0.00
328427	COVER,E22PW REFUSE	\$274.54
328429	OVERFLOW EPW COVER WELD	\$39.67
328430	OVERFLOW EPW ASSY	\$591.86
328443	STANDPIPE E64 RL WASH WELD	\$698.38
328450	CRADLE DRV ARM 1TNK22PW	\$165.01
328451	TABLE FLANGE,ERACK PREF SYSTEM	\$73.31
328521	inactive - DOOR DEVP,FRT,TALL CORNER DM	\$542.88
328522	DOOR WELD.SIDE,TALL CORNER DM	\$542.88
328525	COVER E EXT BOOSTER CABINET - LONG	\$352.00
328526	COVER E EXT BOOSTER CABINET - SHORT	\$347.63
328579	CC-CONVEY.GUIDE NS CCW LR	\$406.98
328610	RESTRICTOR PLUG EPW WASH SYSTEM	\$51.45
328610-5	RESTRICTOR PRO SYS 1 1/8 DIA	\$30.59
328613	CRADLE DRV ARM 2TNK22E 1TNK36E	\$98.64
328638	TRACK E84 REAR WELDMENT	\$853.55
328642	TRACK E84 LR FRONT WELDMENT	\$1,229.34
328653	SCREEN E54DR/E84 OUTBOARD WELDMENT	\$416.00
328661	ANGLE DOOR LIFT/BUMPER DMTC	\$489.57
328693	COIL WELD,HOT WATER,C4 NUCCW	\$1,428.79
328824	DRAIN EPW LIFT WELD	\$278.70
328857	MANIFOLD RESTRICTOR,1.0i ID	\$33.79
328861	MANIFOLD RESTRICTOR,1.5i ID	\$13.51
328909	BRACKET, E 15" DOOR HOOK	\$411.47
328914X	PAWL BAR E EXT 13.5" PRIOR TO MAY 06	\$803.12
328915	PAWL BAR E EXT 19.5" WELDMENT	\$724.00
328958	SCREEN EPW REFUSE WELD	\$846.02
328959	REFUSE BSKT WELD'T E22PW	\$465.97
328960	SCREEN WELD'T E36PW	\$846.02
328964	LID WELD,FEED TRAY,30i PULPER	\$218.88
328967	REFUSE BASKET WELDMENT E36PW	\$529.33
328970	COVER, ELEC PANEL 3.25X8.13	\$162.13
328974	PANEL E44 FRONT PERIMETER WELD	\$500.00
328975	PANEL E64 FRONT WELD	\$308.88
328981	TRACK E44 RL FRONT WELDMENT	\$907.10
328982	OVERFLOW E WASH TANK WELD 14.80	\$551.67
328984	COVER, OVERFLOW WELD E	\$146.91
328985	DRAIN LIFT, E HANDLE ASSEMBLY	\$222.94
328992	TRACK, E64 RL FRONT WELDMENT	\$1,121.98
328993	OVERFLOW E RINSE TANK WELD 15.30	\$551.67
328995-1	SHIELD, E SPLASH LH	\$134.86
328995-2	SHIELD, E SPLASH RH	\$134.86

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

328998	BRACKET E UPR SAFETY CATCH	\$34.99
329002	COIL E 44/54 HWC	\$1,618.56
329009	TUBE, WELD HORIZ DR	\$276.16
329010	MANIFOLD E44DR RL FRINSE WELD	\$1,016.00
329109	COVER, REFUSE BUCKET, C4 EUC	\$219.20
329115	SUPPORT WELD, CTR SCREEN, +BKT, EUCCW	\$238.65
329119	BRACKET, TRACK SUPPORT, PW/W/R	\$5.17
329129	BRACKET, BAFFLE HANGER, W/R, EUCCW	\$13.35
329130	GUARD, DRAIN VALVE, EUC	\$124.46
329231	FLANGE, 3x3 - 1 3/8" HOLE 4BOLT	\$119.32
329265	MANIFOLD E44DR LR FINAL RINSE WELD	\$1,098.80
329276	BRACKET PUMP RINSE DR	\$0.00
329279	BAFFLE E44DR LR WELD	\$0.00
329281	SCREEN E44DR LR RNS REAR WELD	\$240.54
329283	SWITCH TIP WELD LR DR RINSE	\$357.98
329295	SWITCH E44DR RL RINSE WELD	\$347.63
329296	BRACKET E CURTAIN HOOK	\$6.21
329343	DOOR E 26" HI-HOOD	\$783.16
329351	PANEL E 25" END STANDARD	\$143.05
329367	BRACKET CHAIN GUIDE STRAIGHT	\$46.20
329368	BRACKET CHAIN GUIDE 45 DEG	\$54.67
329394	BRACKET CHAIN GUIDE END	\$46.20
329435	OVERFLOW I44 WELDMENT	\$749.84
329455	DOOR WELD, 12i L/O, INS, NUCCW	\$2,060.83
329456	DOOR WELD, 24i L/O, INS, NUCCW	\$2,280.46
329467	BRACKET DR DRAIN VALVE	\$19.54
329478	STRAINER, E DR DRAIN / SUCTION	\$50.28
329490	BRACKET E26PW TRACK SUPT WELDMENT	\$538.87
329492	BASKET E26PW REFUSE WELDMENT	\$1,174.33
329496	PANEL E26PW PERIMETER	\$0.00
329507	MANIFOLD E26PW WASH ARM WELDMENT	\$761.77
329515	BRACKET EDR TRANSFORMER MOUNT	\$38.53
329562	SCREEN E44DR RL RNS REAR WELD	\$455.56
329618	BRACKET, PUMP SUPPORT B-30 W/A3	\$16.26
329639	CROSSFLOW TUBE WELD, PW, B30	\$396.92
329643	BASKET WELD, REFUSE, C4+B	\$1,600.00
329659	MANIFOLD WELD, 5 HOLE, UPPER, EUCCW	\$2,349.82
329662	MANIFOLD WELD, 4 HOLE, LOWER, EUCCW	\$1,955.49
329669	TRACK WELD, LOWER MANIFOLD, LH, EUCCW	\$108.98
329672	TRACK WELD, LH UPPER MANIFOLD, EUCCW	\$629.75
329673	TRACK WELD, RH UPPER MANIFOLD, EUCCW	\$565.02
329675	HANDLE WELDMENT, DRAIN, EUCCW	\$120.55
329676	BRACKET, DRAIN HANDLE MOUNTING	\$7.92
329677	SUPPORT BRKT, DRAIN HANDLE	\$140.43

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

329683	SCREEN WELD,REFUSE,C4-B,EUCCW	\$1,142.47
329688	SCREEN WELD,REFUSE,C4+B,EUCCW	\$1,371.68
329696	MANIFOLD WELD,3 HOLE,UPPER, EUCCW	\$904.71
329699	MANIFOLD WELD,2 HOLE,LOWER,EUCCW	\$1,300.00
329704	LATCH DEVP,UPPER MFLD,5 HOLE	\$175.68
329705	LATCH DEVP,UPPER MFLD,3 HOLE	\$170.78
329715	TRACK WELD,UPPER,E2 EUC	\$436.06
329717	TRACK WELD,LOWER,E2 EUC	\$216.22
329719-1	BAFFLE,CURTAIN,MANIFOLD MTD RH,EUCCW	\$196.39
329719-2	BAFFLE,CURTAIN,MANIFOLD MTD LH,EUCCW	\$196.39
329720-1	BAFFLE,CURTAIN,HOOD MOUNTED RH,EUCCW	\$150.16
329724	SCREEN WELD,REFUSE,E2-B,EUCCW	\$1,243.63
329744	ANGLE,REDUCER MOUNT,MRA TABLE	\$44.36
329766	COVER,HEATER BOX,C4+B,ELEC	\$117.90
329778	MOTOR BASE MRA 90/180 FLAT - 13.3"	\$225.11
329781	MANIFOLD E44LT FINAL RINSE WELD	\$1,053.00
329783	SWITCH E44LT TIP FINAL RNS WLD	\$321.36
329791	BASE DECK WELD,E2 PUMP,EUCCW	\$147.32
329798	PLATE,PUMP SUCTION HOOD,E2	\$0.00
329799	MANIFOLD WELD,E2 RECIRC,EUC	\$822.23
329800	MANIFOLD WELD,E2 FRESH,EUC	\$555.92
329803	RINSE PIPE WELD,RECIRC,E2,EUCCW	\$581.24
329805	BAFFLE WELD,WATER,PW/W/R,EUCCW	\$192.14
329806	VENT COWL WELD,10i,EUCCW	\$1,265.86
329836	TRACK EBD WELD	\$615.74
329843	SCREEN I44 SCRAP WELD	\$462.21
329845	PANEL,INS.24"DOOR CC HH	\$675.02
329850	SPLASH SHIELD OUTRAD HH LD CCW	\$218.19
329879	GUIDE WELD.90 LOAD*DOR OR	\$644.95
329906	HOOD,SUPPORT,WELD,UNLOAD/BD,EUCCW	\$78.62
329926	BAFFLE E TABLE FLANGE	\$155.49
329927	BAFFLE E TABLE FLANGE WITH CUTOUT	\$268.06
329941	SUPPORT BRKT DR SPR RACKS SPC	\$294.07
329942	SUPPORT BRKT DR SPR RACKS SPC	\$293.38
329943	SUPPORT PART DR SPR RACKS SPC	\$290.48
329964	MANIFOLD E44DR LR HI-HOOD FRINSE	\$772.34
329965	MANIFOLD E44DR RL HI-HOOD FRINSE	\$1,906.78
329985	BRACKET, E26" DOOR WATER DIVERTER	\$46.46
329986	BRACKET, E15" DOOR WATER DIVERTER	\$44.58
330001	HEAT SHIELD MOFFAT G32 (SERVICE APP)	\$0.00
330002	BRACKET, E NEGATOR SPRING DOOR	\$81.71
330011	SHAFT, DRIVE, EUCCW	\$554.30
330022	COVER WELD,START/STOP,LOAD/UNLOAD,EUCCW	\$201.23
330024	BRACKET WELD,START/STOP,EUCCW	\$161.03

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

330026	PANEL WELD,END SUPPORT,UNLOAD,EUCCW	\$310.96
330027	DOOR DEVP,UNLOAD,EUCCW	\$164.38
330028	SWITCH SHUTOFF FINGERS LONG EUCCW	\$154.79
330069	SHELF WELDMENT,CONVEYOR SHUT-OFF,EUCCW	\$441.56
330070	ARM,CONVEYOR SHUT-OFF,EUCCW	\$517.14
330071	PLATE,CROSSFLOW ADJUSTMENT,RINSE NO BKT,EUCCW	\$2.50
330075	HOOD WELDMENT,A-30 LOAD,EUCCW	\$2,850.18
330083	LINK,CC,SST,RACK RETAINING,SPECIAL	\$9.14
330095	PANEL,FRONT,LOWER,D7,COMBO	\$0.00
330098	PANEL,REAR,LOWER,D7,COMBO	\$1,176.85
330113	BRACKET,BEARING,PART 1,EUCCW	\$36.08
330114	BRACKET,BEARING,PART 2,EUCCW	\$69.73
330115	SCREW WELDMENT,TAKE-UP,EUCCW	\$236.51
330119	DOOR,LOAD,EUCCW	\$342.44
330122	PANEL,SKIRT,A-42 OR LESS,LOAD,EUCCW	\$443.16
330129	COIL WELDMENT,STEAM,C4 HP,EUC	\$1,651.95
330130	COIL WELDMENT,STEAM,E2 HP/LP,EUCCW	\$1,674.73
330152	WELDMENT, CHAIN GUIDE,OUTER RADIUS,UNLOAD,DOR,45 DEG	\$1,174.38
330155	WELDMENT,CHAIN GUIDE ,OUTER RADIUS,UNLOAD,DOR,135 DEG	\$1,253.19
330188	REFUSE BASKET WELDMENT,C3/B30,EUCCW	\$904.30
330195	MANIFOLD WELDMENT,UPPER,4 HOLE,EUCCW	\$907.10
330201	TUBE WELDMENT,REAR CROSSFLOW,C3,EUCCW	\$1,223.25
330207	FILLER DEVP,REAR SCREEN,C3+BKT,EUC	\$61.06
330208	SCREEN WELDMENT,REFUSE,C3+B,EUCCW	\$748.02
330213	SCREEN WELDMENT,REFUSE,C3-B,EUCCW	\$834.38
330221	PLATE,CROSSFLOW ADJUSTMENT,WASH W/BKT,EUCCW	\$2.50
330242	FLANGE WELDMENT,STEAM,C3/C4 HP,EUCCW	\$276.16
330243	FLANGE WELDMENT,CONDENSATE,C3/C4 HP,EUC	\$113.48
330245	SUPPORT,STRAINER,STEAM BOOSTER,EUCCW	\$0.00
330248	DOOR WELDMENT,ACCESS,STD,30",EUC	\$862.79
330249	DOOR WELDMENT,ACCESS,STD,19",EUCCW	\$793.98
330300	BRACKET WELD,DOOR CATCH/STOP COMBO,14" SINGLE	\$156.17
330301	BRACKET WELD,DOOR CATCH/STOP COMBO,30" SINGLE	\$83.98
330302	STOP,DOOR CATCH/STOP COMBO,14" SINGLE DOOR	\$66.13
330303	STOP,DOOR CATCH/STOP COMBO,30" SINGLE DOOR	\$107.12
330305	HOOK WELD,DOOR CATCH,30" SINGLE DOOR	\$817.69
330307	HOOK WELD,DOOR CATCH,14" SINGLE DOOR	\$294.14
330307-3	HOOK WELD,DOOR CATCH,14" SINGLE DOOR,3" EXTENSION	\$481.54
330308	RESTRICTOR,MANIFOLD,0.781 ID.,EUCCW	\$26.85
330309	RESTRICTOR,MANIFOLD,0.531 ID.,EUCCW	\$0.84
330333	TRACK DEVP,UPPER,D6 STD/COMBO,EUC	\$205.91
330334	TRACK DEVP,LOWER,D6 STD/COMBO	\$137.86
330339	TRACK DEVP,UPPER,D9 STD/COMBO,EUC	\$397.31
330340	TRACK DEVP,LOWER,D9 STD/COMBO	\$192.08

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

330341	TRACK DEVP,UPPER,D3 STD/COMBO,EUC	\$267.80
330342	TRACK DEVP,LOWER,D3 STD/COMBO	\$417.67
330351-1	BAFFLE,CURTAIN,MACHINE END,RH,FAS,EUCCW	\$89.79
330351-2	BAFFLE,CURTAIN,MACHINE END,LH,FOPP,EUCCW	\$88.98
330387	COVER ELECTRIC BOX 12 x 7	\$22.18
330390	VENT COWL WELDMENT (4.00 CL)	\$1,164.89
330391	TRACK,CENTER,UNLOAD,STD/COMBO,D3	\$125.42
330392	TRACK,CENTER,UNLOAD,STD/COMBO,D4	\$142.76
330393	TRACK,CENTER,UNLOAD,STD/COMBO,D5	\$353.16
330421	PANEL,REAR,LOWER,D9,STD/COMBO	\$1,410.97
330422	SHELF,WELD,UNLOAD,STD/COMBO,D3,EUCCW	\$1,002.21
330423	SHELF,WELD,UNLOAD,STD/COMBO,D4,EUCCW	\$0.00
330424	SHELF,WELD,UNLOAD,STD/COMBO,D6,EUCCW	\$138.94
330425	SHELF,WELD,UNLOAD,STD/COMBO,D7,EUCCW	\$876.65
330426	SHELF,WELD,UNLOAD,STD/COMBO,D8,EUCCW	\$1,149.78
330435	BAFFLE,FINAL RINSE, UNLOAD,EUCCW	\$151.86
330446-1	PANEL WELD, REAR,UPPER,LR, D7 STD/COMBO	\$1,348.80
330467	MANIFOLD WELD,5 HOLE,LOWER,C4-1T,EUCCW	\$1,079.19
330468	RESTRICTOR,MANIFOLD,1.188 ID.,EUCCW	\$26.48
330482	DOOR WELDMENT,LOWER,14" SPLIT,EUC	\$2,128.39
330498	DOOR WELDMENT,UPPER,30" SPLIT,EUC	\$2,327.35
330500	DOOR WELDMENT,UPPER,14" SPLIT,EUC	\$2,621.11
330632	MANIFOLD WELD,5 HOLE,UPPER,EUCC	\$2,268.68
330633	MANIFOLD WELD,4 HOLE,LOWER,EUCC	\$934.73
330636	MANIFOLD WELD,5 HOLE,LOWER,EUCC-C4-1TANK	\$1,768.00
330637	MANIFOLD WELD,3 HOLE,UPPER,EUCC	\$871.21
330638	MANIFOLD WELD,2 HOLE,LOWER,EUCC	\$1,227.36
330644	TRACK WELD,LOWER MANIFOLD,LH,EUCC	\$347.63
330645	TRACK WELD,LOWER MANIFOLD,RH,EUCC	\$380.72
330680	STANDPIPE WELDMENT,C4 EUC	\$721.93
330691	BAFFLE WELD,WATER,PW/W/R,EUCC	\$279.22
330692-2	BAFFLE,CURTAIN,HOOD MOUNTED LH,EUCC	\$75.30
330693-2	BAFFLE,CURTAIN,MANIFOLD MTD LH,EUCC	\$161.84
330697	STANDPIPE WELDMENT,C3 EUC	\$972.88
330709	SHELF WELD,CONVEYOR SHUT-OFF,EUCC	\$740.83
330713	DOOR,LOAD,EUCC	\$797.10
330733	PANEL,COVER,SKIRT,A30,EUCC	\$676.12
330737	RINSE PIPE WELD,RECIRC,E2,EUCC	\$540.62
330750	TUBE WELDMENT,PUMP DISCH,E2,EUCC	\$173.60
330761	SCREEN WELD,REFUSE,C3+B/B30+B,EUCC	\$761.08
330771	PLENUM,WELDMENT,BLOWER,DRYER,EUC-ERACK	\$1,515.56
330792	WIREWAY WELDMENT,B4+BKT,RL/LR,EUC	\$384.90
330811-1	PANEL, LOAD,A48,UPPER,RHFORRL	\$878.71
330825	SHELF,LOAD,A42,EUCCW	\$2,052.33

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

330838	TUBE,PUMP DISCHARGE,PW/W/R,EUCCW	\$130.55
330907	SCREEN WELDMENT,REFUSE,C3-B,EUCC	\$986.91
330927	SHROUD WELD,E2,RL,STD,NON-INS,EUC	\$2,038.13
330930	SHROUD WELD,EBD/B4RL,RH,NON-INS,EUC	\$1,957.10
330931	SHROUD WELD,B-30,RL,STD,NON-INS,EUC	\$2,200.00
330952	SHROUD WELD,EBD,LH,INSULATED,EUC	\$1,364.95
331007	TRACK E64-72 RL FRONT WELDMENT	\$826.35
331017	BASKET, SCRAP E44DR AUX RINSE WELDMENT	\$500.00
331020	MANIFOLD WELD,E2 FRESH,EUC HI-HOOD	\$1,096.92
331072	DOOR WELD,19" LIFTOUT,EUC HI-HOOD	\$1,555.03
331074	DOOR WELD,14" LIFTOUT,EUC HI-HOOD	\$1,300.00
331115	SUPPORT,STEAM CONNECTION PIPING,NO BSTR,EUC	\$62.13
331116	COIL WELDMENT,STEAM,C3 HP,EUC	\$1,567.35
331117	BRACKET WELDMENT,C3 STEAM COIL SUPPORT,EUC	\$225.52
331200-1	BAFFLE,CURTAIN,E2 CENTER,RL,EUCCW	\$328.20
331200-2	BAFFLE,CURTAIN,E2 CENTER,LR,EUCCW	\$250.74
331305	DOOR WELDMENT,ACCESS,STD,19",EUC HI-HOOD	\$795.51
331306	DOOR WELDMENT,ACCESS,STD,14",EUC HI-HOOD	\$622.73
331314	SHROUD WELD,C3RINSE,LH,NON-INS,EUC HI-HOOD	\$1,392.56
331318	SHROUD WELD,EBD/B4RL,RH,NON-INS,EUC HI-HOOD	\$1,327.41
331337	BAFFLE WELD,WATER,E2,EUCCW	\$466.52
331338	BRACKET,BAFFLE HANGER,E2,EUC	\$141.06
331363	PANEL 48EBD FRONT PERIMETER	\$817.82
331398	ROD DRIVE 48EBD TO E44/E84 18" LG	\$291.26
331405	SUPPORT, CRADLE CROSS W/ DRIVE HOLES	\$60.42
331423	BAFFLE WELD,WATER,E2,EUCC	\$551.67
331489	BRACKET, E26PW FRONT RACK GUIDE	\$91.09
331513	FRAME E RCT 20" ROLLER WELDMENT	\$286.29
331537	WASHARM E 16" STRAIGHT RH WELDMENT	\$1,788.14
331574	PLATE,DRIVE SIDE,BD HOUSING CLOSE OFF	\$3.02
331596-1	PANEL, LOAD,A60,UPPER,RHFORRL	\$806.89
331602	OBSOLETE AFTER 6/25/13 Control Cover MD/DH2000	\$0.00
331617	BAFFLE,CURTAIN,HOOD MOUNTED,EYELET,EUCCW	\$42.16
331681	BAFFLE, EBD AIR DIVERTER	\$526.39
331693	PANEL, INNER COMPONENTS, DM PROTO FWR2	\$223.85
331782	GUIDE,RAIL,OR,180,WELD	\$830.13
331783	GUIDE,RAIL,IR,180,WELD	\$967.64
331798	COIL WELD,HOT WATER,C4 EUCCW	\$1,811.52
331799	PLATE MOUNTING,EUC HW COIL	\$0.00
331824	HOOD,WELDMENT,A36,LOAD,EUCC	\$4,645.50
331860	GUIDE,CHAIN,WELD,CC,180,OS,RPW,DOR	\$2,238.51
331923	SUPPORT, SCREEN, WITH STUDS	\$241.73
331947	ENCLOSURE, WELD, ELEC HEAT 2-TANK E-SERIES	\$193.62
331948	ENCLOSURE, WELD, ELEC HEAT 1-TANK E-SERIES	\$158.48

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

331953	COVER, ENCLOSURE, 1-TANK, ELEC HEAT, E-SERIES	\$6.85
331954	COVER, ENCLOSURE, 2-TANK, ELEC HEAT, E-SERIES	\$48.25
331981	BRACKET, DOOR STOP, E SERIES	\$14.60
331985-1	RESTRICTOR TEST WASHER E 1 3/4" OD x 5/8" ID	\$39.76
331986-1	RESTRICTOR PLUG E WASH SYS 1 5/8" OD x 5/8" ID	\$119.54
331986-2	RESTRICTOR PLUG E WASH SYS 1 5/8" OD x 3/4" ID	\$119.54
331986-3	RESTRICTOR PLUG E WASH SYS 1 5/8" OD x 7/8" ID	\$119.54
331986-4	RESTRICTOR PLUG E WASH SYS 1 5/8" OD x 1" ID	\$119.54
332021	TRACK REAR, DM DH/MD2000	\$48.13
332022	TRACK FRONT, DM DH/MD2000	\$100.00
332023	TRACK, RAIL, ADJUST, DMDH/MD2000	\$17.62
332056	BRACKET, COIL SUPPORT, C3 LP STEAM, EUC	\$236.37
332065	SWITCH SHUTOFF FINGERS LONG EUCC	\$103.52
332126	FINGERS, SHUT-OFF SWITCH, SHORT, EUCCW	\$420.72
332126-d3	FINGERS, SHUT-OFF SWITCH, D3 SHORT, EUCCW	\$101.11
332152	COIL WELDMENT, STEAM, C4 LP, EUC	\$4,052.78
332166	STANDPIPE E36PW HI-HOOD WELD	\$1,322.86
332170	SCREEN RINSE DR WELDMENT E44/54DR ERK-12	\$189.51
332211	MANIFOLD E44DR AUX RINSE NEW DESIGN	\$422.55
332314	CROSSFLOW TEE WELDMENT, C3 RINSE, EUC	\$327.65
332344	ROD DRIVE E44/54/84 TO CCT 16" LG	\$342.52
332347	FINGERS, SHUT-OFF SWITCH, LONG, PEG, OFFSET, EUCCW	\$457.72
332347-D3	FINGERS, SHUT-OFF SWITCH, LONG, PEG, OFFSET, EUCCW D3/D4	\$412.41
332364	CROSSFLOW TUBE WELD, ELBOW, E2, EUC	\$383.66
332456	PIPING SUPPORT BRKT RACK MACH W/ REAR PANELS	\$17.68
332470	BAFFLE LOWER WASH E22/36PW	\$185.34
332489	STANDPIPE, WASH, DM DH/MD2000	\$531.81
332535	BRACKET SUPPORT RAILS, DM DH/MD2000	\$13.66
332538	! STOP! SEE 336412 ENG DISPOSITION 16JAN TIM .DH2K HOOD	\$0.00
332540	Obsolete - Use 340838 PANEL FRONT. PROTO DM FWR2	\$409.50
332541	PLATE BOOSTER MOUNT, DM DH/MD2000	\$40.55
332543	COVER JUNCTION BOX, DM DH/MD2000	\$87.45
332544	SUPPORT FILLER SCREEN, DM DH/MD2000	\$129.93
332545	obsolete - CONTROL CABINET WELDMENT, DM DH/MD2000	\$0.00
332546	DOOR, LH, DH/MD2000	\$475.12
332547	DOOR, RH, DH/MD2000	\$456.67
332552	BRACKET SUPPORT PIPING DM DH/MD2000	\$58.48
332553	MANIFOLD RINSE STANDPIPE, DM DH/MD2000	\$682.38
332557	DOOR, FRONT, DH/MD2000	\$456.67
332559	PANEL, SIDE, DH2000/5000	\$204.29
332560	STRAINER SUCTION, SPECIAL, DM	\$1,678.02
332601-D3	FINGERS, SHUT-OFF SWITCH, SHORT, EUCC D3/D4	\$233.59
332635	COVER PLATE THERMOSTATS USN72	\$82.42
332667	CHANNEL SIDE BOOSTER SUPPORT USN72	\$73.89

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

332668	CHANNEL FRONT/REAR BOOSTER SUPPORT USN72	\$73.48
332746	ANGLE CROSSHEAD ROLLER SUPPORT CCT180 ONLY	\$204.33
332761	WASHARM, WELDMENT, DM DH/MD2000	\$408.13
332762	RINSEARM WELDMENT, DM DH/MD2000	\$331.00
332763	TRACK DEVP,UPPER,D3 STD/COMBO,SS BELT,EUC	\$220.67
332838	(E-RACK ONLY) RACK SUPT ROD WELD OUTER CCT 90	\$1,004.87
332867	BRACKET, CONNECTION DOORS, DH/MD2000	\$44.72
332874	INNER RACK SUPPORT WELDMENT CCT 90	\$706.31
332876	U-CLIP CCT	\$127.87
332881	LIFT BAR, DOOR DM, DH/MD2000	\$43.66
332883	CRADLE DEVP WELDMENT 90 DEG CCT 1-PIECE	\$121.05
332921	ROD DRIVE E64 ONLY TO CCT 13" LG	\$454.57
332945	BRACKET REAR TRACK STOP FFPR26	\$277.32
332946	TRACK DEVP FRONT FFPR26	\$377.55
332947	TRACK DEVP MAIN FFPR26	\$438.62
332948	TRACK DEVP CROSS FFPR26	\$273.58
333021	SCREEN, SUCTION, DM DH/MD2000	\$345.25
333032	BRACKET, DOOR STOP, C4 HINGED DOOR, LH, EUC	\$38.79
333033	BRACKET, DOOR STOP, C4 HINGED DOOR, RH, EUC	\$37.39
333078	SCREEN FILLER DEVP FRONT/REAR MD-RACK	\$66.67
333084	BRACKET ROLLER ASSY SUPT MD-RACK	\$122.58
333085	BRACKET PAWL BAR ROLLER MD-RACK	\$37.53
333092	SPLASH SHIELD/VENT 8" EXTENDED WELD MD-RACK	\$785.45
333096	STANDPIPE WELDMENT MD44	\$700.00
333101	MANIFOLD WELDMENT UPPER WASH MD-RACK	\$1,081.25
333154	BRACKET, PIPING SUPPORT, BOOSTER, DH/MD2000	\$64.71
333156	BAFFLE LOWER WASH E22/36PW WITH DRIVE RODS	\$60.35
333157	BRACKET, SUPPORT, DRAIN VALVE, DM	\$18.77
333160	COVER,HEATER BOX,E2-B,EEUCCW	\$41.85
333163	FRONT PANEL DEVP MD44	\$539.13
333228	CROSSFLOW TUBE WELD,ELBOW,E2 LR,EUC-HR	\$706.02
333267	DOOR DEVELOPMENT 26" MD-RACK	\$632.59
333274	FINGERS,SHUT-OFF SWITCH,SHORT,EUCCW-EXTENDED	\$250.80
333280	TEE WELDMENT 1-3/8X1/2 BARBX1-3/8	\$60.32
333319	FINGERS,SHUT-OFF SWITCH,LONG/SHORT,LR,SHEET PAN,EUCCW	\$69.13
333319-D3	FINGERS,SHUT-OFF SWITCH,LONG/SHORT,LR,SHEET PAN,EUCCW-D3	\$627.66
333324	HINGE FLAG, HOOD SIDE, HINGED DOOR, EUC	\$133.17
333325	HINGE WELDMENT, RH TOP, HINGED DOOR, EUC	\$127.14
333326	HINGE WELDMENT, LH TOP, HINGED DOOR, EUC	\$110.08
333327	BRACKET, DOOR ROLLER,HINGED DOOR, EUC	\$14.52
333353	PANEL WELDMENT, TOP VENT, HEAT RECOVERY, EUC,GEN3	\$0.00
333483	PANEL,EBD,TOP COVER,WELD	\$537.25
333492	HEATER MOUNTING PLATE WELDMENT	\$630.33
333494	BUSBAR,COPPER,EBD,.065 THK ALLOY C10100	\$19.24

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

333525	PANEL, E54DR INSULATED BACK - LEFT	\$1,081.68
333526	PANEL, E54DR INSULATED BACK - RIGHT	\$1,081.68
333537	HINGE WELDMENT, BOTTOM, HINGED DOOR, EUC	\$136.07
333539	END PANEL FULL MD-RACK	\$324.38
333543	STIFFENER WELDMENT, A30 TAKE-UP, RH, EUC	\$390.79
333550	BRACKET, DOOR STOP, B30 HINGED DOOR, EUC	\$38.43
333559-D3	FINGERS,SHUT-OFF SWITCH,LONG/SHORT,RL/LR,SHEET PAN,EUCC-D3	\$325.03
333594	DOOR WELDMENT,C3/EBD LH, HINGED DOOR, EUC STD NON-INS	\$1,396.42
333598	DOOR WELDMENT,C3/EBD RH, HINGED DOOR, EUC STD NON-INS	\$1,221.30
333645	SCREEN WELDMENT PW MD66	\$1,400.00
333697-D3	FINGERS,SHUT-OFF SWITCH,LONG/SHORT,RL,SHEET PAN,EUCCW-D3	\$217.83
333709	REFUSE BASKET WELDMENT MD66	\$1,044.64
333810	DOOR WELDMENT,B30 RL, SWING-OUT DOOR, EUC INSULATED	\$1,459.83
333813	DOOR WELDMENT,C3/BD RH, HINGED DOOR, EUC INSULATED	\$1,463.05
333819	DOOR WELDMENT,C4 RH, HINGED DOOR, EUC INSULATED	\$1,285.85
333822	DOOR WELDMENT,C4 LH, HINGED DOOR, EUC INSULATED	\$1,754.48
333825	DOOR WELDMENT,E2 RL, HINGED DOOR, EUC INSULATED	\$1,308.46
333880	BRACKET DRIVE SHAFT BEARING SUPT MD-RACK	\$103.17
333928	DOOR WELDMENT,B30 LR, HINGED DOOR, EUC NON-INS	\$1,631.01
333931	DOOR WELDMENT,E2 LR, HINGED DOOR, EUC NON-INS	\$1,343.99
333954	DOOR WELDMENT,C3/EBD RH, HINGED DOOR, EUC-HH,NON-INS	\$2,189.63
333957	DOOR WELDMENT,C3/EBD LH, HINGED DOOR, EUC-HH,NON-INS	\$1,288.50
334007	DOOR WELDMENT,C4 RH, HINGED DOOR, EUC NON-INS	\$1,297.47
334010	DOOR WELDMENT,C4 LH, HINGED DOOR, EUC NON-INS	\$1,958.76
334016	DOOR WELDMENT,E2 LR, HINGED DOOR, EUC INSULATED	\$1,873.98
334024	DOOR WELDMENT,E2 RL, HINGED DOOR, EUC-HH,NON-INS	\$1,833.59
334027	DOOR WELDMENT,C4 RH, HINGED DOOR, EUC-HH,NON-INS	\$1,376.75
334030	DOOR WELDMENT,C4 LH, HINGED DOOR, EUC-HH,NON-INS	\$1,702.54
334111	COVER WLDMT,DRIVE,UNLOAD,W/ANGLE STOP	\$474.44
334112-1	PANEL,FRONT,UPPER,RL, D3 STD/COMBO	\$834.74
334115-2	PANEL,FRONT,UPPER,LR, D6 STD/COMBO	\$1,369.41
334160	SCREEN SUPPORT WELD, REAR,C4,EUC	\$82.87
334166	SUPPORT WELD,CTR SCREEN,-BKT,EUCCW	\$184.05
334179	ARM WELDMENT, CONVEYOR JAM SWITCH, LR, EUC	\$184.56
334180	BRACKET WELD, CONVEYOR JAM SWITCH, LR, EUC	\$34.01
334204	COVER WELDMENT. START/STOP-REVERSE SWITCH BOX, EUC	\$43.61
334216	HOOD WELDMENT - DH5000 CHAMPION	\$1,989.03
334231	BRACKET SUPPORT THERMOSTATS DH5000	\$31.79
334267	INNER TRACK WELDMENT CCT 180	\$1,403.41
334272	BRACKET STOP, HANDLE DH5000	\$23.78
334286	PANEL,LOAD,LOWER,A54,EUC	\$0.00
334473	BRACKET ELEC BOX WALL MOUNT DH5000 DV/CR	\$111.91
334534	COIL BRACKET WELDMENT E HEAT RECOVERY	\$637.64
334535	PANEL SIDE COIL ASSEMBLY E HEAT RECOVERY	\$158.90

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

334588	PANEL COIL TOP DEVP 4 X 16 DUCT E HEAT RECOVERY	\$153.02
334616-S	TOP HOOD WELDMENT, DH5000T	\$1,103.34
334619-R	HOOD WELDMENT DH5000T - RUSSELL	\$2,467.26
334621	BAFFLE DEFLECTOR HOOD DH5000T	\$25.50
334644	UPRIGHT WELDMENT LH DH5000T	\$312.00
334645	UPRIGHT WELDMENT RH DH5000T	\$312.00
334671	PLATE TANK - PUMP REINFORCMENT E-RACK	\$58.94
334681	BRACKET PIPING SUPPORT VAC-BR ASSY DH5000	\$47.49
334683	SPRING CONNECTING ROD WELDMENT DH5000T	\$77.43
334685	TOP HOOD WELDMENT W/O FLANGES DH5000T	\$1,474.13
334714	DRAIN HANDLE WELDMENT, ERK-12 BALL VALVE	\$110.33
334715	BRACKET, BALL VALVE HANDLE SUPPORT, E-RACK	\$68.20
334717	GUARD, DRAIN VALVE, E-RACK	\$252.18
334718	OVERFLOW WELDMENT, E-RACK WASH/RINSE	\$317.35
334719	STUB WELDMENT, CROSSFLOW, E-RACK	\$98.54
334741	BRACKET VACUUM BREAKER PIPING DH5000	\$29.67
334758	OVERFLOW WELDMENT, E-RACK PREWASH	\$849.12
334775	BRACKET DH5000 INLET PLUMBING SUPPORT	\$51.22
334776	BRACKET SPRING MOUNT DH5000	\$154.03
334804	BAFFLE WELD, CURTAIN, CENTER, ERACK, LH HOOKS, HINGED DOOR	\$75.83
334804-1	CURTAIN BAFFLE WELD, FINAL RINSE CURTAIN 44PRO	\$385.66
334843	PANEL SIDE LH DH5000	\$208.00
334890	DH5000T/MHHD SPLASH SHIELD (SERVICE ONLY)	\$489.68
334900	BRACKET, PUMP SUPPORT, DR PUMP, ERK-12	\$40.59
334902	BRACKET, DR DRAIN SUPPORT, ERK-12	\$25.36
334920	TRACK WELDMENT REAR CH44	\$535.60
334922	CRADLE WELDMENT CH44 ORDER 419065	\$1,706.37
334923	TRACK LOWER WASH SUPT CH44	\$156.17
334941	TRACK,ECC,CENTER,WELD,EBD,MACH,WELD	\$869.77
334971	TRACK WELD FRONT PW CH66	\$389.59
334973	CRADLE WELDMENT PW CH66	\$811.72
334979	FLANGE WELDMENT LOWER WASH SYS CH/MD RACK	\$162.02
334990	BAFFLE SPLASH TANK FRONT DH5000	\$48.55
334991	BAFFLE SPLASH TANK SIDE DH5000	\$27.83
335089	COVER CONTROL CABINET DM DH/MD2000	\$95.04
335094	COVER, CONTROL CABINET, 36", EUC/EEUC SQUARE CORNERS	\$312.00
335123-1	COVER,CONTROL PANEL,PP3,WELD,LR	\$633.40
335123-2	COVER,CONTROL PANEL,PP3,WELD,RL	\$633.40
335151	HINGE WELDMENT, DOOR, LH, ERK-12	\$48.20
335152	HINGE WELDMENT, DOOR, RH, ERK-12	\$44.12
335154	HINGE , DOOR, HOOD MTD, ERK-12	\$153.15
335159	BRACKET DOOR STOP DOOR INTERLOCK DH5000T	\$56.05
335165	PLATE WELDMENT PUMP SUCTION REINFORCMENT E-RACK	\$9.78
335223	PANEL,PER,FRONT,E22PW RL/LR, HINGED DOOR, ERK-12	\$0.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

335237	BRACKET REAR PANEL HANGER E54	\$31.20
335257	DOOR WELDMENT, E64 LH, HINGED, STD HT. ERK-12	\$1,093.30
335258	DOOR WELDMENT, E64 RH, HINGED, STD HT. ERK-12	\$667.01
335263	DOOR WELDMENT, E64 LH, HINGED, HI-HOOD, ERK-12	\$1,507.47
335264	DOOR WELDMENT, E64 RH, HINGED, HI-HOOD, ERK-12	\$1,495.64
335294	DOOR WELDMENT, E44 LH, HINGED, STD HT, ERK-12	\$1,564.32
335295	DOOR WELDMENT, E44 LH, HINGED, HI-HOOD, ERK-12	\$0.00
335296	DOOR WELDMENT, E44 RH, HINGED, HI-HOOD, ERK-12	\$0.00
335332	COVER, REFUSE BASKET, E22PW, HINGED DOOR	\$70.20
335386	STRAINER DRAIN 6" DIA 3/8 PERF	\$50.77
335427	PANEL,PER,FRONT,EBD RL/LR, HINGED DOOR, ERK-12	\$494.30
335434	TRACK FRONT DEVP W/ TABS DH5000/5000T	\$112.46
335435	TRACK REAR DEVP W/ TABS DH5000/5000T	\$150.72
335436	TUBE SUPPORT TRACK DH5000/5000T	\$100.00
335438	STANDPIPE WELDMENT, E54 RL, HI-HOOD. ERK-12	\$710.99
335440	BAFFLE WELD WASH E22/36PW W/ DRIVE RODS	\$170.81
335470	TRACK WELDMENT REAR E64 ERK-12	\$624.00
335471	TRACK WELDMENT FRONT LR E64 ERK-12	\$974.70
335472	TRACK WELDMENT FRONT RL E64 ERK-12	\$918.81
335473	TRACK WELDMENT REAR E84 ERK-12	\$442.83
335475	TRACK WELDMENT FRONT RL E84 ERK-12	\$636.62
335480	ANGLE SUPPORT CRADLE E-RACK	\$54.17
335524	BRACKET SIDE SCREEN SUPT ERK-12	\$27.87
335539	END PANEL ERK-12	\$160.71
335548	HEATER BOX WELD,C4-B,EUC TALL	\$663.77
335550	COVER,HEATER BOX,C4-B,EUC TALL	\$42.01
335644	FLANGE WELDMENT STEAM COIL ERK-12	\$264.72
335780	TRACK WELDMENT DH5000/DH5000T	\$378.54
335789	SWITCH LEVER FF PW DRIVE INTERRUPT	\$282.14
335794	TRACK WELD REAR FF 26PW ERK-12	\$539.09
335806	THERMOSTAT BOX DEVP SINGLE 3 X 3 1/2 X 4	\$49.65
335807	THERMOSTAT COVER SINGLE 3 X 3 1/2 X 4	\$26.27
335977	BRACKET HINGED DOOR REMOVAL STOP ERK-12	\$13.85
336003	TOP HOOD WELDMENTCR DH5000T-CR	\$1,300.00
336110	PAWL EXTENSION BRACKET CCT90 (E-PAWL)	\$27.07
336125-C	obsolete HOOD WELDMENT CHAMPION DH5000T	\$1,412.11
336159	TRANSITION WELDMENT, TOP, MOYNO SHREDDER	\$0.00
336164	BRACKET DEVP LOWER WASH SUPT 22PW ERK-12	\$72.99
336171-LR	CRADLE WELDMENT CCT90 NG L-R	\$1,227.14
336171-RL	CRADLE WELDMENT CCT90 NG R-L	\$0.00
336179	INNER TRACK WELDMENT CCT90 NG	\$1,258.55
336259	SHIELD,DRIP,DH2000 CORNER SETUP WALL SIDE	\$438.89
336260	END PANEL ERK-12 (OFFSET-TEFC)	\$177.25
336263	BRACKET DEFLECTOR RAPID FILL ERK-12	\$62.84

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

336367	BRACKET,BLOWER,DRYER,MOTOR,ADJ,NS	\$222.21
336412	HOOD WELDMENT DM DH/MD2000 GEN2	\$827.35
336415	COVER CONTROL CABINET GEN2 1/8" GASKET DH/MD2000	\$109.91
336427-S	HEATER BOX WELDMENT RH MOUNT PP3 SERVICE (add weld-studs)	\$2,601.53
336434	BRACKET SPRING DH5000T	\$62.96
336480	COIL SHROUD CR WELDMENT DH5000T-M2	\$721.97
336486	COVER REAR CR WELDMENT DH5000T-M2	\$190.79
336526	MANIFOLD WELD, RECIRC, E2 RL,OFFSET, EUC	\$700.00
336527	MANIFOLD WELD, RECIRC, E2 LR,OFFSET, EUC	\$700.00
336528	MANIFOLD WELD, RECIRC, E2 RL,OFFSET, EUC-HH	\$801.24
336529	MANIFOLD WELD, RECIRC, E2 LR,OFFSET, EUC-HH	\$801.24
336542	PAN, DRAINBACK, E2 W/OFFSET MANIFOLD, EUCCW	\$275.88
336557	TRACK,ECC,CENTER,WELD 13" DRV TUNNEL	\$503.15
336565	TRACK,ECC,CENTER,WELD,E64	\$537.65
336567	TRACK,ECC,CENTER,WELD,22PW	\$416.00
336618	PAWL BAR SUPT PLATE, E26PW	\$197.10
336669-1	BAFFLE, G3 DOOR, RINSE, LR, STD HT	\$43.13
336675	DOOR WELD, E44/E54 LH, HINGED, STD HT, G3	\$1,231.20
336682	DOOR WELD, E22/EBD, HINGED, STD HT, G3	\$1,007.09
336683	HINGE DEVP, HOOD, ERK-G3	\$77.62
336688	PAN, DRAINBACK, E2 W/OFFSET MANIFOLD, EUCC	\$263.98
336690	SCREEN WELDMENT 15 1/2 ERK-G3	\$382.75
336691	SCREEN FILLER SCRAP BASKET ERK-G3	\$34.51
336699	DOOR WELD, E64 LH, HINGED, STD HT, G3	\$1,128.92
336700	DOOR WELD, E64/E84 RH/E36PW, HINGED, STD HT, G3	\$1,430.18
336744	ANGLE WELD, LWR DOOR OPENING, E84/E36PW HINGED, G3	\$43.84
336748	BRACKET CONTROL MOUNT AS-101 INSINKERATOR	\$577.53
336779-1	BRACKET,LOWER PIPE SUPPORT,E2,RL, OFFSET	\$215.47
336779-2	BRACKET,LOWER PIPE SUPPORT,E2,LR, OFFSET	\$215.47
336797	ANGLE WELD, LWR DOOR OPENING, E64, HINGED, G3	\$91.25
336798	PANEL,PER,FRONT,E64, RL/LR, HINGED DOOR, G3	\$529.80
336828	DOOR WELD, E44/E54 LH, HINGED, HH, G3	\$897.70
336829	DOOR WELD, E44/E54 RH, HINGED, HH, G3	\$1,187.18
336834	DOOR WELD, E64/E84 RH/E36PW, HINGED, HH, G3	\$931.86
336863	PANEL,PER,FRONT,E54, RL/LR, HINGED DOOR, G3	\$677.09
336864-1	RESTRICTOR PLATE WASH 5/8" HOLE	\$117.47
336864-2	RESTRICTOR PLATE WASH 3/4" HOLE	\$117.47
336864-3	RESTRICTOR PLATE WASH 7/8" HOLE	\$117.47
336864-4	RESTRICTOR PLATE WASH 1" HOLE	\$117.47
336916	BRACKET, INLET WATER CR, DH5000T-M2	\$31.80
336927	PLATE WELD TANK-PUMP REINFORCING ERK	\$403.11
336966	UPRIGHT SUPPORT LH, DH5000T-M2	\$215.68
336967	UPRIGHT SUPPORT RH, DH5000T-M2	\$215.68
336969	COVER DEVP, CONTROL CABINET, ERK-G3 SQ CORNERS W/ GASKET	\$308.97

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

337019	BRACKET, PIPE SUPT, EUC STM BST W/ION CONDITIONER	\$40.52
337031	OBSOLETE SPLASH SHIELD, DH5000T-M2 - USE 337955	\$0.00
337056	TUBE WELD FINAL RINSE ARM PRO RACK	\$172.14
337063	PLATE DRIVE MOTOR TORQUE SST	\$34.82
337069	RETAINER DEVP, SLOT BEARING, - OBSOLETE (USE KIT # 901109)	\$0.00
337070	PANEL, RH PERIMETER DH5000T-M2	\$243.86
337071	PANEL, FRONT RIGHT PERIMETER DH5000T-M2	\$208.00
337072	PANEL, LH PERIMETER DH5000T-M2	\$238.65
337073	PANEL, LH PERIMETER CR DH5000T-M2	\$257.05
337074-1	PAWL BAR WELD, 44 V2, RH	\$665.90
337074-2	PAWL BAR WELD, 44 V2, LH	\$665.90
337078	TRACK DEVP, 44PRO	\$238.65
337080	DEBRIS GUARD, SLOT BEARING, V2	\$155.16
337081	WELDMENT,ROCKER PLATE DEVP, 44, V2	\$71.45
337082	DRIVE LINKAGE DEVP, V2	\$123.88
337084	PANEL,PER,FRONT,44 V2	\$368.79
337085	PANEL END V2 RACK	\$184.54
337147	DOOR WELDMENT, 44 V2 LH, HINGED, STD HT.	\$906.32
337148	DOOR WELDMENT, 44 V2 RH, HINGED, STD HT.	\$868.31
337149	CHANNEL, DOOR CENTER, HINGED, STD HT.	\$12.48
337166	PLATE REINFORCMENT DRIVE HOLE ERK	\$0.00
337181	CHANNEL, DRIVE REINFORCEMENT	\$205.72
337199	DOOR WELDMENT, 22 V2, HINGED, STD HT.	\$760.82
337205	SCREEN WELDMENT SLOPED 44 V2	\$283.51
337213	PANEL,PER,FRONT,22 V2	\$219.64
337302	CROSSRAIL SUPT DEVP, PRO	\$111.60
337303	CROSSRAIL DEVP, BEARING MOUNT, V2	\$99.28
337306	BRACKET, CONDITIONER SUPT, EUC STM BST for #115661	\$42.91
337307	COVER, CONTROL CABINET DH/MD200	\$131.02
337313	SPLASH SHIELD WELDMENT DH/MD2000	\$430.98
337330	BRKT, MOTOR JAM SWITCH MNT, V2	\$0.00
337384	OVERFLOW WELDMENT, V2 PREWASH	\$307.46
337395	COVER FAN HEAT PUMP VENTLESS RACK	\$323.69
337501	CRADLE WELD CCT180 M1	\$1,906.05
337505	FLANGE WELD COUPLING 1/2" FILL V2 RACK	\$0.00
337547	TRACK WELD, LOWER MANIFOLD, RL, LH, 44V2	\$147.23
337548	TRACK WELD, LOWER MANIFOLD, LR, RH 44V2	\$116.72
337551	TRACK, UPPER MANIFOLD, 44V2	\$135.31
337554	LATCH PLATE WELD LH UPPER MANIFOLD 44V2	\$52.80
337555	LATCH PLATE WELD RH UPPER MANIFOLD 44V2	\$52.80
337560	SCRAP BASKET INTERNAL WELD PRO, DEEP	\$201.22
337569	MANIFOLD WELDMENT, 44PRO , RL LOWER, 4 PIPE	\$1,345.80
337570	MANIFOLD WELDMENT, 44PRO , LR LOWER, 4 PIPE	\$660.87
337573	MANIFOLD WELDMENT, 44PRO , LR UPPER, 5 PIPE	\$754.17

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

337574	MANIFOLD WELDMENT, 44PRO , RL UPPER, 5 PIPE	\$1,608.99
337600	TRACK WELD, LOWER MANIFOLD, LR, LH, 44V2	\$0.00
337601	TRACK WELD, LOWER MANIFOLD, RL, RH, 44V2	\$45.36
337602-1	PAWL DEVP, FRONT RL, PRO RACK - FAS	\$25.30
337602-2	PAWL DEVP, FRONT LR, PRO RACK - FOP	\$25.30
337615-1	PAWL BAR WELD, 44, VHR, RH	\$679.34
337634	BOOSTER, TANK MODIFY 414331	\$1,730.21
337644	PLATE PAWL BAR CONNECTOR WELD, SHORT	\$154.77
337645	PLATE PAWL BAR CONNECTOR WELD, LONG	\$156.17
337648	BAFFLE, LOWER TABLE FLANGE, 44VHR	\$105.10
337650	PLATE AIR FLOW ADJUST VHR	\$164.84
337654	PAWL BAR WELD 22" (30" PRO SDLR)	\$280.39
337656	SPRAYPIPE WELDMENT, SIDE WASH, 22PW	\$275.18
337657	MANIFOLD WELDMENT, 22PW, LR, W/SIDE WASH	\$1,561.67
337665	MANIFOLD WELDMENT, 22PW, RL, W/SIDE WASH	\$1,561.67
337674	SUCTION STRAINER TANK HEAT PUMP	\$122.11
337682	BRACKET REAR PAWL BAR ROLLER PRO-SDLR	\$81.61
337720	SWITCH WELD, IDLE PUMP / FNL RNSE, RACK EXT TUNNEL	\$205.14
337865	DOOR WELDMENT, 36/64PRO RH, HINGED, STD HT.	\$765.71
337954	OVERFLOW WELDMENT PRO-SERIES RACK	\$223.25
337955	CORNER SPLASH SHIELD, DH6000T	\$737.96
337963	PANEL FRONT HEAT PUMP (NORTHERN) PRO-VHR	\$206.13
337964	PANEL SIDE HEAT PUMP (NORTHERN) PRO-VHR	\$200.00
337965	PANEL TOP HEAT PUMP (NORTHERN)	\$206.13
337966	PANEL REAR HEAT PUMP (NORTHERN) PRO-VHR	\$206.13
337968-1	BRACKET EXTENDED UNLOAD SHELF SUPPORT, FOR#335999 FAS	\$185.06
337968-2	BRACKET EXTENDED UNLOAD SHELF SUPPORT, FOR#335999 FOPP	\$185.06
337978	BRACKET DOOR STOP INTERLOCK 6-7/8" TALL	\$27.73
337986	ROCKER PLATE WELD 44PRO DRIVE	\$120.83
337988	MANIFOLD WELDMENT 36 PRO PW	\$1,609.32
338018	RETAINER BRACKET NS, SLOT BEARING(USE KIT # 901109)	\$0.00
338021-1	CRADLE WELDMENT CCT90 PRO - LR	\$2,067.68
338065	PAWL BAR WELD, 48BD-PRO RH	\$1,233.77
338066	PAWL BAR WELD, 48BD-PRO LH	\$1,233.77
338111	BRACKET TANK HEATER SUPPORT ERK/PRO SERIES	\$76.77
338148	SCRAP BASKET INTERNAL WELD PRO	\$276.43
338149	FILLER DEVP SCRAP BASKET STM PRO RACK	\$81.52
338180-1	IDLE PUMP/FINAL RINSE LEVER LR DEVP M1 PRO-RACK	\$307.93
338180-2	IDLE PUMP/FINAL RINSE LEVER RL DEVP M1 PRO-RACK	\$307.93
338184-2	IDLE PUMP LEVER RL DEVP M1 PRO-PW	\$237.45
338271	PAWL BAR WELD 36 PRO LH	\$486.17
338272	PAWL BAR WELD 36 PRO RH	\$486.17
338280	DOOR WELDMENT, 64PRO LH, HINGED, STD HT	\$823.67
338340	MANIFOLD WELDMENT, L-R, FINAL RINSE, PRO-SERIES	\$644.14

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

338341	MANIFOLD WELDMENT, R-L, FINAL RINSE, PRO-SERIES	\$395.09
338344	BAFFLE, AIRFLOW CONTROL LR	\$58.39
338345	BAFFLE, AIRFLOW CONTROL RL	\$307.11
338350	PANEL,PER,FRONT,64PRO	\$516.36
338431	BACK SUPPORT WELDMENT DH6000	\$678.98
338433	DOOR WELDMENT DH6000	\$1,282.04
338467	BRACKET, SOLENOID DRAIN VALVE	\$140.25
338486	BACK SUPPORT, WELDMENT, DH6000T	\$735.05
338563	FAN BLOCK OFF PLATE, 92MM, DH5000/DH5000T	\$100.00
338579	GUARD, PACER COUPLING, 116335 REPLACEMENT, SSG	\$0.00
338580	PLATE, BLOCK-OFF, 9" PULPER TROUGH	\$105.94
338611	COVER, ROCKER SWITCH STATION	\$225.28
338708	BRKT CONTINUAL DRIVE MOTOR SUPT, 1-TNK	\$251.18
338715	TOP HOOD, DH6000/T, HORIZONTAL COIL, WELDMENT	\$1,297.10
338740	DH6000/T, VHR, INTAKE SPLASH SHIELD	\$22.58
338769	DH6000/T LOCK, TOP COVER	\$89.39
338791	DH6000/T, VHR, BEAUTY PANEL REAR CROSS BAR ASSY	\$28.58
338832	STANDPIPE, WELDMENT, WASH/RINSE, DH6000T	\$1,207.61
338856	BOARD ENCLOSURE TOP, DETERGENT SENSOR REV1	\$42.26
338858	BOARD ENCLOSURE WELDMENT, DETERGENT SENSOR	\$173.21
338958	MANIFOLD WELDMENT, 64 PRO, LR WASH LOWER, 3 PIPE	\$1,521.10
339004	PANEL, DH6K/T RHS PANEL	\$260.79
339005	PANEL, DH6K/T FRONT RHS PANEL	\$244.28
339006	PANEL, DH6K/T LHS PANEL	\$279.54
339048	ELBOW WELDMENT, PUMP SUCTION, USN-10	\$958.80
339057	BRACKET, DH6000/T, RINSE PLUMBING W/ VB	\$28.70
339067	FRONT PANEL, DH6000T, 22MM BUTTON, IDEC HMI, WELDMENT	\$542.90
339106	VENT COWL WELD, PRO HRU	\$1,180.37
339130	MANIFOLD WELD, 64PRO, UPPER LH, 5 PIPE	\$603.56
339131	MANIFOLD WELD, 64PRO, LOWER RH, 4 PIPE	\$663.24
339136-1	VENT COWL EXT WELD, STD HT, PRO HRU - FAS	\$388.49
339142	VHR TO VENT STACK CONVERSION PLATE DEVP	\$428.48
339148	PANEL, DEVP PERIMETER, SSG WATER PRESS, CTR SLURRY SIDE, LH	\$50.82
339149	PAWL BAR WELD, ROLL DR, 44PRO, LR-FR OR RL-RR	\$1,024.94
339150	PAWL BAR WELD, ROLL DR, 44PRO, LR-RR OR RL-FR	\$1,024.94
339219	TOP HOOD, DH6000/T, 3 BOLT VHR, WELDMENT	\$987.00
339278	TOP HOOD, DH6000/T, 3 BOLT VHR, WELDMENT V2	\$1,087.36
339306	EXPORT BRACE RETROFIT LEFT	\$0.00
339308	EXPORT BRACE RETROFIT RIGHT	\$0.00
339329	INNER GUIDE WELD, PRO CCT90	\$0.00
339330	OUTER GUIDE WELD, PRO CCT90	\$487.29
339355	MANIFOLD WELD, 64PRO, LOWER LH, 4 PIPE	\$663.24
339371	BRKT CONTINUAL DRIVE MOTOR SUPT, 2-TNK	\$175.81
339377	PRO DRIVE CLUTCH SENSOR BRACKET	\$105.32

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

339397-2	VENT COWL EXT WELD, HH, PRO HRU - FOP	\$214.24
339417	DH6000/T, DETERGENT SENSOR/DISPENSER GUARD	\$61.60
339423	DRAIN FLANGE WELD, 1"MNPT, SST	\$380.06
339425	OVERFLOW WELD, PRO PREWASH	\$297.17
339438	PAWL BAR WELD, ROLL DR, 64PRO, LR-FR OR RL-RR	\$1,084.49
339439	PAWL BAR WELD, ROLL DR, 64PRO, LR-RR OR RL-FR	\$1,405.56
339441	COVER WELD, DOOR LOCK, LH MOUNT, MD2000-HR	\$345.63
339485-1	RESTRICTOR, WASHER STYLE, PRO, 1.125"	\$74.77
339485-2	RESTRICTOR, WASHER STYLE, PRO, 1"	\$7.10
339485-5	RESTRICTOR, WASHER STYLE, PRO, .625"	\$6.70
339487	SCREEN WELDMENT SLOPED 64PRO	\$380.69
339532	DH HMI SPLASH SHIELD	\$200.00
339539	BAFFLE DEFLECTOR HOOD DH6000	\$361.07
339540	PANEL, END, PRO, CONTACTOR RETROFIT	\$190.30
339583	UPRIGHT SUPPORT RH DH6000	\$143.43
339584	UPRIGHT SUPPORT LH DH6000	\$143.43
339587	TOP HOOD, DH6000/T	\$698.06
339594	REAR COVER PRISON, DH6000	\$865.12
339602	TROUGH GATE WELD, 9" TROUGH X 5" DEEP, SSG	\$1,239.48
339607	DETERGENT GUARD LOWER, SERVICE, DH6000	\$123.14
339608	DETERGENT GUARD UPPER, SERVICE, DH6000	\$102.90
339623	PRO-DRIVE CLUTCH SPRING RETAINER	\$30.65
339639	VHR BLOCK-OFF COVER	\$18.42
339686	DH6000 METAL DRAIN RETAINER, SERVICE KIT COMPONENT	\$65.30
339702	ARM, LATCH, UPPER MANIFOLD, FORMED, PRO	\$29.92
339711	STANDPIPE WELD 44PRO STD HT, GEN2	\$628.46
339718	SHEET PAN INSERT WELD 15 DEG PP3 (18 X 26 PAN)	\$1,414.70
339779	MANIFOLD WELD, 22PRO, LOWER, 1 PIPE	\$309.15
339780	MANIFOLD WELD, 22PRO, UPPER, 2 PIPE	\$429.81
339781	MANIFOLD WELD, 36PRO, LOWER, 2 PIPE	\$1,080.83
339790	PAWL BAR WELD 36 PRO LH, GEN2	\$791.64
339792	PAWL BAR WELD 36 PRO RH, GEN2	\$791.64
339884	DH6000/T, KEY, INTERLOCK, IDEC	\$84.48
339980	AIR CAVITY ACCESS PANEL DEVP, 44PRO-VHR	\$272.19
340024	REED SWITCH MNT PLATE, FIELD MOUNT	\$85.27
340118	VWS HEATER MANIFOLD COVER	\$35.10
340133	INTAKE FILTER SCREEN VWS NG	\$238.97
340195	COVER, MOTORIZED DRAIN, PW/W/PR, M/O VALVE	\$111.82
340214	UTENSIL BASKET WELDMENT, VWS 18L	\$773.36
340235	UTENSIL BASKET WELDMENT, VWS 30" (COSTCO)	\$0.00
340253	DRAIN HANDLE WELDMENT, VWS WASH W/ BALL VALVE	\$166.70
340273-6975	BACKSPLASH EXTENSION 27 X 69.75L	\$374.34
340313	SKEWER HOLDER WELDMENT, VWS SKEWER WASHER	\$1,176.68
340315	TRACK, PRO BTM WASHARM, FRT MNT, LH	\$220.67

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

340316	TRACK, PRO BTM WASHARM, FRT MNT, RH	\$190.89
340317	TRACK, PRO BTM WASHARM, SIDE MNT, LH	\$153.40
340318	TRACK, PRO BTM WASHARM, SIDE MNT, RH	\$159.82
340349	KEY, INTERLOCK, IDEC, RH	\$81.72
340385	BAFFLE, UNLOAD TUNNEL ENTRY, PRO-VHR	\$151.10
340463	PAWL BAR WELD, 22PRO-FF	\$290.99
340473	ADAPTER PLATE, VENT STACK, 22PRO-FF	\$149.77
340479	LH SIDE PANEL, DH6000/-T	\$216.33
340512	DOOR LOCK PLUNGER RH-MOUNTED, DH6000/-T	\$41.62
340513	DOOR LOCK PLUNGER LH-MOUNTED, DH6000/-T	\$41.62
340518	HEAT SINK PLATE WELMENT, SSR ASSY, DM	\$134.25
340523	BRACKET, TWIN DETERGENT PUMP MOUNT	\$108.84
340532	VERTICAL HOOD SUPT, LH, DH6000T	\$124.89
340533	VERTICAL HOOD SUPT, RH, DH6000T	\$124.89
340555	BRKT, DUAL 0512108 THERMOSTAT MOUNT	\$27.92
340599	ANGLE, CURTAIN BAFFLE, EUCCW HOOD	\$24.59
340637	RACK WELDMENT, 14 TRAY, REAR, VWS COSTCO, WIREFORM	\$677.52
340638	RACK WELDMENT, 7 TRAY, REAR, VWS COSTCO, WIREFORM	\$527.28
340639	RACK WELDMENT, 14 TRAY, FRONT, VWS COSTCO, WIREFORM	\$691.80
340640	RACK WELDMENT, 7 TRAY, FRONT, VWS COSTCO, WIREFORM	\$531.18
340775	DOOR WELD, 44PRO RH, HINGED, GEN2, STD	\$826.83
340776	DOOR WELD, 44PRO LH, HINGED, GEN2, HH	\$950.94
340782	CHNL, DOOR CENTER, 44PRO, BOLT-ON, STD	\$51.83
340783	CHNL, DOOR CENTER, 44PRO, BOLT-ON, HH	\$60.63
340838	PANEL, FRONT DH/MD2000 (NO EMBOSS)	\$0.00
340900	RACK WELDMENT, SHEET PAN, 8 SPC, 20.25 VWS STD.	\$502.31
341145	SCREEN WELD, PW PUMP SUCTION, PRO RACK	\$158.76
341187	TRACK REAR, DH/MD2000	\$85.26
341189	TRACK FRONT, DH/MD2000	\$56.66
341190	SIDE SPLASH BAFFLE, RACK GUIDE, DH/MD2000	\$94.91
341194	SPLASH COVER, SKEWER WASHER	\$495.25
341367	HOUSING WELD, SPHERICAL BEARING, PRO-90B	\$213.23
341465	GUIDE RAIL WELD, MACH, CCPR36 RACK TYPE	\$0.00
341469	BOOSTER TANK WELDED ASSY, DM	\$918.18
341469-1	BOOSTER TANK WELDED ASSY, W/ STUD, DM	\$891.45
35021	TEMP GAUGE T52PS 1.0 CAP BONW	\$140.76
3602058	SCRAPPER (A2) PROVENO 200L	\$1,201.27
3602059	BOTTOM SCRAPPER (B2) PROVENO 200L	\$1,201.27
3602060	BOTTOM SCRAPPER (C2) PROVENO 200L	\$1,201.27
400 20055	PANEL	\$508.37
400 30073	SPINDLE M2 RINSE	\$209.83
400 30074	NUT M2 WASH SPINDLE	\$72.24
40030072	WASH ARM SPINDLE	\$36.06
400340	TRACK WELD. CC20 O/S	\$2,051.12

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

400464	IDLE SPROCKET ASSEMBLY	\$1,316.24
400856	ACTUATOR ASSEMBLY	\$217.45
400880	IDLE SPRKT ASSY	\$1,831.94
400900	DOOR ACCESS	\$222.51
400987	DOOR W/STRIP 16 1/8 X 32 7	\$1,515.60
400988	DOOR AND GLIDE ASSY	\$659.57
400989	DOOR W/STRIP 26 1/8 X 32 5/8	\$1,424.69
400990	DOOR W/STRIP 20 1/8 x 33	\$1,855.25
401029	SLIDE ASSEMBLY	\$573.07
401030	ARM SHUT OFF ASSY	\$405.02
401031	ARM SHUT OFF ASSY 14	\$273.83
401032	ARM SHUT OFF	\$152.94
401033	FLANGE HOUSING ASSY	\$651.03
401317	CONVEYOR BELT 24" (SHORT %)	\$357.98
401319	CONV BLT INS TRAY 29i(SHRT %)	\$384.55
401379-1	TAKE-UP BOX ASSY RH	\$1,834.30
401379-2	TAKE-UP BOX ASSY LH	\$1,746.63
401486	VENT STACK 4 X 24	\$640.66
401487	VENT STACK 4 X 16 X 8H	\$491.13
401488	PAWL BAR ASSEMBLY 20KB NS	\$1,233.51
401490	KIT TABLE LIMIT SW ASSY, BUTTON-STYLE	\$1,396.69
401506	PAWL BAR ASSEMBLY 20KPRB	\$1,453.46
401508	PAWL BAR ASSEMBLY 64KB	\$1,366.60
401511	SPRAYPIPE 20 3/4 UC-C	\$393.79
401512	SPRAYPIPE 26 INCH UC-CW	\$470.45
401519	FINAL RINSE PIPE ASSY LOWR	\$494.07
401529	DOOR MECHANISM DHB	\$561.74
401592	PAWL BAR ASSEMBLY PR-36 NS	\$2,433.38
401690	IMPELLER ASSY 4 7/8	\$547.11
401691	IMPELLER ASSY 5 1/2	\$547.11
401692	IMPELLER ASSY 4 3/8	\$547.11
401693	IMPELLER ASSY 3 3/4	\$410.49
401697	PUMP ASSY 3/4HP 3PH PREWAS	\$3,102.57
401697-0	PUMP ASSY 3/4HP 3PH PW -M	\$2,324.32
401698	PUMP ASSY 1HP 1PH PREWASH	\$2,871.05
401699	PUMP ASSY 1HP 3PH LH PREWA	\$2,953.16
401699-0	PUMP ASSY 1HP 3PH LHPW -M	\$2,192.93
401760	PUMP ASSY 2HP 1PH WASH/RIN	\$4,015.70
401761	PUMP ASSY 2HP 3PH WASH/RIN	\$3,623.50
401761-0	PUMP ASSY 2HP 3PH WA/RI -M	\$2,247.42
401801	PAWL BAR ASSY 40KB NS	\$1,771.88
401831	PUMP ASSY 3/4HP 3PH RH PRE	\$4,639.63
401832	PUMP ASSY 1HP 3PH LH PREWA	\$3,765.25
401832-0	PUMP ASSY 1 HP 3PH LHPW -M	\$1,928.16

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

401833	PUMP ASSY 2HP 3PH RH WASH/	\$3,778.86
401834	PUMP ASSY 3HP 3PH LH PW-W-	\$3,992.59
401835	PUMP ASSY 3HP RH PW-W-	\$4,015.70
401835-0	PUMP ASSY 3HP 3PH RH PWW-M-	\$2,557.53
401836	PUMP ASSY 1HP 3PH RH PREWA	\$3,413.94
401838	PUMP ASSY 2HP 3PH RH PW-W-	\$4,303.01
401839	PUMP ASSY 2HP 3PH LH PW-W-	\$4,303.01
401880	PAWL BAR ASSY 22iPREWASH	\$1,613.78
401889	NG.VENT COWL INST RACK 1 END	\$866.31
401889-S	KIT,VENT COWL/STACK,RK/CC	\$1,134.38
402008	STATION START/STOP KIT	\$448.10
402237	BELT.FLAT STD 2RD UCCW 2.7 PITCH (SHORT %)	\$200.00
402238	BELT,TRAY ROD ALL 2RD UCCW 2.7 PITCH (SHORT %)	\$241.73
402294	BELT.FLAT STD 2RD UCC 2.7 PITCH (SHORT %)	\$189.72
402295	BELT.TRAY ROD ALL 2RD UCC 2.7 PITCH (SHORT %)	\$344.73
402430-CW	ASSY CON CC CW DIR. (SHORT %)	\$392.02
402540	PRESS. SWITCH BOX KIT DHB	\$1,245.00
402543	PAWL BAR ASSY NS 30KB	\$1,649.22
402574	KIT*RETRO THERMO U-SERIES	\$747.68
402575	KIT*RETRO THER NOT U-SERIE	\$535.60
402607	PUMP ASSY LH 3HP	\$3,941.33
402608	PUMP ASSY RH 3HP	\$4,155.87
402631	BELT.TRAY 2RD UCCW 2.7 PITCH (SHORT %)	\$256.77
402632	BELT.TRAY 2RD UCC 2.7 PITCH (SHORT %)	\$202.03
402643	ASSY PUMP 3/4HP 3PH PW CC	\$3,543.77
402660	PUMP ASSY 2HP LH 3PH PW	\$4,002.88
402660-1	PUMP ASSY 2HP LH 3PH WA/RI	\$3,870.59
403023	EXTENDED PAWL BAR ASSEMBLY	\$970.03
403035	KIT C4 REF BSKT REINF UC	\$1,489.83
403060	WASH ARM ASSY PP-28 NO BEARING	\$1,996.06
403077	WASH ARM, DHB COMBINATION -BRG	\$398.63
403109	CON CAB FAN KIT 460/3 PP28	\$1,723.62
403167	DOOR ASSY W/LOGO FRT 1KAB	\$2,589.11
403168	DOOR ASY CHAMPION LOGO PPW	\$2,760.14
403253	DOOR SPRING 1KACB	\$928.06
403303	KIT FLANGED HEATER-SERVICE	\$607.62
403313	SPRAYPIPE-W/R UP&LO-CC 18 9/64	\$1,106.55
403328-0	KIT*PUMP ASSY 2HP W/R -MOTOR	\$2,200.00
403567	PUMP ASSY 1HP 3PH RH PREWA	\$3,342.56
403569	RINSE LEVER RL NG&64NS RAC	\$1,383.48
403575	RINSE LEVER LR NG&64NS RAC	\$949.66
403863	PUMP ASSY 3HP 3PH UC C3	\$4,010.98
403980	ASSY TAKE-UP UC NG	\$950.85
404104	BELT.PEG STD UCCW 2.7 PITCH (SHORT %)	\$85.74

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

404104-sstcrol	404104-sstcrol	\$254.34
404105	BELT.PEG STD UCC 2.7 PITCH (SHORT %)	\$80.41
404106	BELT,PEG,ROD ALL ROW UCCW 2.7 PITCH (SHORT%)	\$120.17
404107	BELT.PEG ROD 4 ROW UCCW 2.7 PITCH (SHORT %)	\$102.95
404108	BELT.PEG ROD 6 ROW UCCW 2.7 PITCH (SHORT %)	\$101.24
404109	BELT.PEG ROD 3 ROW UCCW 2.7 PITCH (SHORT %)	\$115.86
404110	BELT.PEG ROD 2 ROW UCCW 2.7 PITCH (SHORT %)	\$131.05
404111	BELT.PEG ROD 5 ROW UCCW 2.7 PITCH (SHORT %)	\$121.50
404112	BELT.PEG SILV/RH UCCW 2.7 PITCH (SHORT %)	\$129.00
404113	BELT.PEG SILV/LH UCCW 2.7 PITCH (SHORT %)	\$129.00
404114	BELT.PEG ROD ALL ROW UCC 2.7 PITCH (SHORT %)	\$176.52
404115	BELT.PEG RD 4 ROW UCC 2.7 PITCH (SHORT %)	\$122.78
404116	BELT.PEG ROD 6 ROW UCC 2.7 PITCH (SHORT %)	\$117.16
404117	BELT.PEG SILVER/LH UCC 2.7 PITCH (SHORT %)	\$134.76
404118	BELT.PEG SILVER/RH UCC 2.7 PITCH (SHORT %)	\$134.76
404135	BELT.PEG ROD 4ROW SSTR UCCW 2.7 PITCH (SHORT %)	\$209.25
404136	BELT.PEG STD SSTR UCCW 2.7 PITCH (SHORT %)	\$193.98
404146	BELT.PEG ROD ALL SSTR UCCW 2.7 PITCH (SHORT%)	\$270.78
404274	BELT.PEG ROD ALL ROW SSTR UCC 2.7 PITCH (SHORT %)	\$991.65
404377	WASH ARM-UHB With BEARINGS	\$493.95
404462	BELT, FLAT SST ROLLR (SHORT %)	\$441.33
404490	BELT.PEG SILV/RH RD ALL UCCW 2.7 PITCH (SHORT %)	\$212.00
404491	BELT PEG SIL/R RD 4 (SHORT %)	\$152.51
404492	BELT FLT LNK R/SIL CW(SHORT %)	\$134.74
404493	BELT CUP LNK R/SIL CW (SHORT %)	\$127.03
404494	BLT TRAY R.SILVR W/RISR(SHORT %)	\$273.12
404516	BELT.TRAY ROD ALL 2RD TIVOLI 2.7 PITCH (SHORT %)	\$426.11
404731	SPRAY PIPE ASSY, SILVERWAR	\$326.86
404803	W-R ARM ASSY ULD & ULF	\$895.16
404808	WASH ARM ASSY. UNDERCOUNTE	\$773.56
404926	BELT.FLAT REINFRCD UCC 2.7 PITCH (SHORT %)	\$202.03
404960	BELT.FLT REINFRCD 1RD 2.7 PITCH (SHORT %)	\$247.83
404997	SPROCKET ASSY,W6 BELT	\$1,283.28
405187S	KIT CONV PP28 STRAIGHT>CORNER	\$2,126.10
405232	W6 PEG CONV BELT (SHORT %)	\$244.21
405265	DRAIN VALVE KIT ASSY ULD	\$928.13
405292	BELT FLT REINF L/SIL (SHORT %)	\$278.28
405314	BELT.PEG W/TRIVOLLI 2 RD (SHORT %)	\$288.39
405891	PUMP ASSY,3/4HP PULPER	\$3,656.88
405902	RINSE ARM ASSY PP28 W/BEARINGS	\$1,213.67
405903	WASH ARM ASSY PP28 W/BEARINGS	\$2,128.60
405919	PUMP-SST ASY B2 W/1HP MOTOR	\$2,962.30
405919-120	PUMP-CI ASY B30 RL W/1HP MOTOR	\$2,962.30
405920	PUMP-CI ASY B2 W/2HP MOTOR	\$3,532.50

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

405921	PUMP-CI ASY B2 3HP MOTOR	\$3,638.45
405922	PUMP-CI ASY C3 W/3HP MOTOR	\$3,301.97
405923	PUMP-SST ASY C4 W/3HP MOTOR	\$3,037.00
405923-120	PUMP-CI ASY B30 RL W/3HP MOTOR	\$3,128.11
405923-180	PUMP-SST ASY C4 W/3HP MOTOR,LH DISCHARGE	\$3,128.11
405923AF	PUMP ASY 3HP REVERSE AIR FLOW	\$3,128.11
405925	CRADLE ASSY,PR22 NG	\$1,181.33
405926	CRADLE ASSY,PR36 NG	\$1,577.31
405927	CRADLE ASSY,20KB NG	\$1,706.37
405928	CRADLE ASSY,30KB NG	\$2,310.14
405931	CRADLE ASSY,64KB NG	\$2,562.34
405935	KIT*RINSE LEVER, NS20 LR	\$1,029.08
405937	KIT*RINSE LEVER,NS LR SERVICE	\$856.96
405938	KIT*RINSE LEVER,NS RL	\$983.01
405956	BELT.PEG SILV/RH ROD 3 ROWS SST UCCW 2.7 PITCH (SHORT %)	\$240.00
405957	BELT.PEG ROD 5 ROW UCC 2.7 PITCH (SHORT %)	\$123.28
406047	MANIFOLD REV RINSE ASSY OS	\$1,981.29
406067	BELT.PEG ROD 2 ROW UCC 2.7 PITCH (SHORT %)	\$135.08
406092	BLT.TRAY 24i OS UCC (SHORT %)	\$256.12
406093	DOOR SAFETY SW PP-28 NEW	\$1,129.29
406127	BELT,TRAY W/TIVOLI ROD ALL ROW 2RD UCC 2.7 PITCH (SHORT %)	\$266.23
406130	PUMP ASSY 1 HP PW/A3B2 LH	\$3,895.94
406136	SPRAYPIPE,NG R/CC STD.17 5/8i	\$383.81
406225	S/S STATION KIT CANTILEVER	\$860.71
406249	BEARING HOUSING ASSY.	\$608.10
406510-CCW	ASSY FLT CON CC SPEC (SHORT %)	\$187.89
406671	BLT.PEG U AIR SPEC UCCW 2.7 PITCH (SHORT %)	\$170.52
406695	BELT.PEG SILVER/RH ROD ALL ROW 2.7 PITCH (SHORT %)	\$188.77
406783	BELT.PEG HI-LO(FRONT) UCCW RL 2.7 PITCH (SHORT %)	\$172.66
406784	BELT.PEG HI-LO FRONT LR UCCW 2.7 PITCH (SHORT %)	\$172.66
406789	FF-26 SPRAY PIPE	\$477.31
407097	BLT PEG HI/LO FRT RL (SHORT %)	\$165.43
407336	BLT FLT SST UCC 2 RD (SHORT %)	\$478.56
407361	BELT CENTER ROD UCCW (SHORT %)	\$194.33
407362	BLT.PEG SIL/L RD ALL (SHORT %)	\$185.48
407400	KIT TABLE LIMIT SW ASSY, WHISKER-STYLE	\$998.99
407443	BELT,TRAY SILVER/LH 2RD UCC 2.7 PITCH (SHORT %)	\$269.50
407501	BELT.PEG SILVER/LH ROD 4ROW 2.7 PITCH (SHORT %)	\$145.79
407680	BELT,INS SILVER/RH ROD 4ROW 2.7 PITCH (SHORT %)	\$142.63
407770	CON ASSY NG CC FNGRS (SHORT %)	\$377.68
407771	BELT.PEG STD SSTR UCC 2.7 PITCH (SHORT %)	\$572.03
407799	KIT FINGER BELT FOR O/S CC	\$457.72
407867-1	BELT ASSY CC NG*W/HARDWARE* (SHORT%)	\$428.48
408013	BELT.SST PEG/LINK/ROLLER UCCW 2.7 PITCH (SHORT %)	\$193.98

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

408018	BLT.PEG/TRAY 4' UCC (SHORT %)	\$2,459.86
408056	BELT.TRAY SST ROLLER 2RD UCCW 2.7 PITCH (SHORT %)	\$368.21
408077	BELT.PEG SST PEG SPEC UCC 2.7 PITCH (SHORT %)	\$715.05
408092	SLIDE ASSY CRADLE RACKS	\$72.87
408109	NG.44KB TO 44WS	\$1,996.83
408124	SPRAYPIPE ASSY RACK MACHINE	\$362.29
408126	MANIFOLD ASSY 44/54/60 UPPER	\$863.40
408138	CRADLE ASSY,44KB NG	\$1,474.17
408139	CRADLE ASSY,54KB NG	\$1,340.08
408140	CRADLE ASSY,64KB NG	\$1,750.11
408141	CRADLE ASSY,40KB NG	\$1,713.92
408211	BELT,SST PEG/LINK/ROLLER W/RODS UCCW 2.7 PITCH (SHORT %)	\$482.05
408212	DRAIN MECH.SUB-ASSY (L-R) RACK	\$405.01
408213	DRAIN MECH.SUB-ASSY (R-L) RACK	\$405.01
408220	IDLE PUMP SUB-ASSY (L-R)	\$711.98
408221	IDLE PUMP SUB-ASSY (R-L)	\$711.98
408247	PUMP-ASY C4 W/3HP 415/50/3	\$3,888.57
408287	FLANGE ASSY 22PW W/RESTRICTOR	\$222.08
408334	BLT.TRAY RD ALL CMBRO (SHORT %)	\$304.67
408383	BELT.TRAY ROD 2ROW 2RD UCCW 2.7 PITCH (SHORT %)	\$229.65
408556	SHOCK ARRESTOR KIT DH SERIES	\$527.76
408778	BLT.TRAY RD NO UP RDS (SHORT %)	\$242.11
408841	PUMP-SST C4 3HP WASHDOWN	\$3,039.10
409883	HARDWARE.KIT HOOD UCCW (FIELD)	\$87.53
409886	HARDWARE.KIT HOOD UCC (FIELD)	\$96.21
410113	PKG.FLANGED FEET,4 LEGS	\$791.92
410221	KIT,TEE,RINSE DRAINBACK 44/54	\$228.46
410651	PUMP-CI ASY B2 1HP 200/50-60-3	\$3,178.71
410698	SPRAYPIPE ASSY W6	\$344.60
410702	MANIFOLD ASSY 64 UPPER	\$911.50
410849	BRUSH ROD SECTION,CC TABLE	\$1,641.54
410850	BRUSH ASSY LEFT HAND, CC TABLE	\$592.85
410852	BRUSH ASSY RGHT HAND, CC TABLE	\$604.20
410976	BELT.TRAY,UPROD ALL,SSTROLL CW (SHORT%)	\$500.00
411100	RINSE ACTUATOR ASY,R-L RACKS	\$477.31
411101	RINSE ACTUATOR ASY,L-R RACKS	\$477.31
411221	PKG.L-R FR BAFFLE/SCRNSUPT	\$1,093.16
411361	LEG PKG 3.5i ADJUST SQTUBE 4ea	\$989.89
412070	BELT.PEG ROD 2 ROW SSTR UCCW (SHORT%)	\$222.72
412108	BELT,TRAY,INS ROD ALL ROW 2RD,UCC 2.7 PITCH (SHORT%)	\$431.93
412844	ASSY, ELECTRICAL +BSTR U/CTR	\$1,181.33
412927	BELT.PEG 1/2 RD 4R,1/2 FLT W6 (SHORT%)	\$365.78
413128-1A	CHAIN ASSY CCW W/LUG SST WHEEL	\$1,090.33
413420	BELT.PEG ROD 3 ROW UCC 2.7 PITCH (SHORT%)	\$131.12

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

413431	BELT.PEG 1/2 W/RD 4R,1/2 STDW6 (SHORT%)	\$185.40
413446	STOR BIN ASSY OPEN TOP CS7-20	\$3,034.87
413544	DOOR ASSY,12i NUCCW INSULATED	\$3,557.18
413614	BELT.TRAY ROD ALL,2RD,SPECIAL (SHORT%)	\$531.98
413739	CONV.PKG 44WS TO 44KB NO BSTR	\$2,218.80
413747	BELT.PEG ROD ALL ROWS,W6 STD (SHORT%)	\$483.16
413835	PUMP ASSY,1HP RECIRC,P5-27 FRT	\$3,700.00
413861	MANHOLE COVER PULPER-30i TANK	\$2,767.58
413903	SILENCER UH-200	\$457.16
413972	BELT,TRAY SSTR 2RD UCCW 2.7 PITCH (SHORT%)	\$354.64
414010	NEGATOR ASSY HH RACK 1 24"DOOR	\$2,926.84
414110	RINSE ARM ASSY SST .055 WCM	\$438.36
414111	RINSE ARM ASSY SST .040 WCM	\$393.79
414117	PUMP-CI ASY B2 1HP 380/60/3	\$3,312.08
414149	BELT.STANDARD PEG,W6 NG,3 ROLL (SHORT%)	\$202.55
414162	RESISTOR HARNESS SUBASSEMBLY	\$297.81
414174	BELT.PEG SST ROLL UCC 2.7 PITCH (SHORT %)	\$170.52
414198	BELT.PEG SILVER/RH UCC NO-RISER 2RD 2.7 PITCH (SHORT%)	\$216.83
414263	BELT ASSY,CC SECTIONS,NG (SHORT%)	\$2,345.62
414276	BELT.FLAT 2RD UCC SPECIAL (SHORT%)	\$208.00
414300	BASKET E-SERIES REFUSE WELD'T	\$534.08
414303	DOOR ASSY E SERIES	\$2,214.31
414308	CRADLE E64 ASSEMBLY	\$2,240.74
414316	DRIVE INSTALL.E-SERIES	\$1,147.40
414317	STANDPIPE E44 LR WELD	\$621.88
414318	STANDPIPE E64 LR WASH WELD	\$869.07
414328	SCREEN,E44 L-R FRONT WELDMENT	\$656.29
414329	SCREEN,E44 L-R REAR WELDMENT	\$656.29
414331	BOOSTER, E 3 ELEMENT WELDMENT	\$1,655.00
414334	CRADLE E22PW ASSEMBLY	\$979.45
414342	OVERFLOW WELD.E44 WASH	\$543.74
414343	OVERFLOW WELD.E64 RINSE	\$571.38
414357	TRACK E44 REAR WELDMENT	\$741.43
414358	TRACK E64 REAR WELDMENT	\$515.30
414370	TRACK E44 LR FRONT WELDMENT	\$1,040.00
414372	TRACK, E64 LR FRONT WELDMENT	\$1,110.87
414373	PUMP ASSEMBLY E 2HP LH 208-480/3/60	\$2,012.66
414374	PUMP ASSEMBLY E 2HP RH 208-480/3/60	\$2,012.66
414427	PUMP ASSY,3/4HP 415/50/3 P5REC	\$4,314.27
414438	CRADLE E36PW ASSEMBLY	\$1,071.20
414558	PKG E SPLASH SHIELDS (PAIR)	\$385.98
414559-PRO	PKG E VENT COWL SHORT (ONE)	\$875.93
414564	MANIFOLD WELD.14 STRT L	\$940.54
414565	WASHARM MANFLD WELD 14 STRT R	\$938.15

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

414566	MANIFOLD WELD.10 15DEGR	\$884.44
414567	WASHARM MANFLD WLDMT 10 15DEGL	\$947.37
414568	MANIFOLD WELD.6 STRT L	\$1,242.96
414569	MANIFOLD WELD.6 STRT R	\$1,242.96
414570-PRO	PKG VENT COWLS PRO-SERIES (PAIR)	\$1,857.44
414820	PUMP ASY E 2HP LH 115-240/1/60	\$2,195.61
414821	PUMP ASY E 2HP RH 115-240/1/60	\$1,686.19
414840	DRIVE ASY E 1 TANK 208-480V/3PH	\$1,502.04
414841	DRIVE ASY E 2 TANK 208-480V/3PH	\$2,229.74
414871	BELT.PEG ROD 3 ROW SSTR UCC 2.7 PITCH (SHORT%)	\$175.17
414872	BELT.PEG ROD 3 ROW SSTR UCCW 2.7 PITCH (SHORT%)	\$237.46
414897	OVERFLOW, ASSY E RINSE TANK	\$742.03
414965	PUMP ASY E 1HP PW 208-480/3/60	\$2,096.31
414971	OVERFLOW, ASSEMBLY E WASH TANK	\$666.87
414977	PUMP ASY E 3HP LH 208-480/3/60	\$2,280.58
414978	PUMP ASY E 3HP RH 208-480/3/60	\$2,280.58
414979	CRADLE E84 ASSEMBLY	\$1,145.74
415528	BELT.PEG ROD ALL ROW 2RD UCC SHEET PAN 2.7 PITCH (SHORT%)	\$359.80
415538	PAWL BAR E EXT 13.5" ASSEMBLY (STD PAWL)	\$1,002.92
415625	BELT,SST TRAY ROD ALL ROW,2RD SPEC UCCW 2.7 PITCH (SHORT%)	\$602.66
415667	CRADLE E44 ASSEMBLY	\$1,241.43
415744	PUMP ASY E 2HP PW 208-480/3/60	\$1,627.42
415805	BELT.PEG ROD 4ROW UCC SSTR 2.7 PITCH (SHORT%)	\$1,182.31
415917	PUMP ASY E 1HP PW 575V/3/60	\$2,868.67
415918	PUMP ASY E 2HP LH 575V/3/60	\$3,425.65
415919	PUMP ASY E 2HP RH 575V/3/60	\$3,425.65
416146	CRADLE EBD ASSY	\$1,647.66
416242	PUMP ASY E 2HP LH 220/380/3-50	\$3,557.88
416243	PUMP ASY E 2HP RH 220/380/3-50	\$3,557.88
416265	NEGATOR ASSY HH CC WASH SPEC*	\$2,713.54
416266	NEGATOR ASSY HH CC RINSE SPEC*	\$2,713.79
416267	NEGATOR ASSY HH CC PW SPEC*	\$1,877.00
416285-S	SPRING, NEGATOR ASSY E-RACK 26" INS DOOR (SERVICE)	\$1,879.97
416286-S	SPRING, NEGATOR ASSY E-RACK 15" INS DOOR (SERVICE)	\$997.83
416422-S	SCREW ASSY,TAKE-UP,EUCCW,SERVICE ONLY	\$777.74
416424-S	KIT*BLOWER FAN ASSY,BDV,2HP HIGH VOLUME	\$2,106.68
416430	BELT,SST PEG/LINK/ROLL ROD 2 ROW UCCW 2.7 PITCH (SHORT %)	\$242.87
416469	PAWL BAR E EXT 21.5" ASSEMBLY	\$1,291.40
416481-PRO	PKG E VENT COWL SHORT 4.00CL (PAIR)	\$2,082.30
416674	BELT,TRAY, (SHORT%)ROD ALL,2RD,UCC (PLASTOCON INS TRAY) 2.7P	\$458.49
416805	CRADLE E54DR ASSEMBLY	\$823.50
416806	TRACK E54DR REAR WELDMENT	\$903.58
416808	TRACK E54DR LR FRONT WELDMENT	\$744.75
417067	TRACK E54DR RL FRONT WELDMENT	\$927.11

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

417081	ORDER 900892 - TIMER CAMS SST 90SEC 115/60/1 VC1000M3	\$1,226.09
417088	CRADLE 48EBD ASSEMBLY	\$785.75
417196	BELT SECTION,10 ROD SECTION,HOTEL HERSHEY,EUCCW	\$1,135.10
417241-S	BLOWER,DRYER,ASSEMBLY,RL,480v,EUC,EBD4	\$17,811.57
417312	BELT,PEG,BANQUET TRAY,RL,1RD 2.7 PITCH,EUCCW-HH (SHORT %)	\$223.86
417313	BELT,PEG,BANQUET TRAY,LR,1RD 2.7 PITCH,EUCCW-HH (SHORT %)	\$223.29
417365	PIPING FILL 1/2" SUB-ASSY RACKS	\$1,156.69
417682	BELT,TRAY,ROD ALL ROW,2RD,SHEET PAN,EUCC 2.7 PITCH (SHORT%)	\$331.00
417683	BELT.PEG ROD 4 ROW,2RD,SHEET PAN UCC 2.7 PITCH (SHORT%)	\$289.74
417745	PIPE ASSY,FINAL RINSE,5 HOLE,W/SST END PLUG,EUCCW	\$292.39
417746	PIPE ASSY,PRE-FINAL RINSE,4 HOLE,W/SST END PLUG,EUCCW	\$454.57
417747	PIPE ASSY,FINAL RINSE,6 HOLE,W/SST END PLUG,EUCCW	\$501.12
417748	PIPE ASSY,FINAL RINSE,5 HOLE,W/SST END PLUG,EUCC	\$263.05
417761	BELT,SST,TIVOLI TRAY,ROD 3 ROWS,3RD,EUCC,2.7 PITCH (SHORT %)	\$1,043.89
417764	BELT,TRAY,ROD 2ROWS,2RD SPEC,EUCC 2.7 PITCH (SHORT%)	\$154.47
417825	BELT,SST,6 PEG/1 TIVOLI,8RD,UCCW, 2.7 PITCH (SHORT %)	\$2,376.51
417835	BELT.SST,5 PEG/1 TIVOLI,7RD,UCC, 2.7 PITCH (SHORT %)	\$1,995.93
417911	PUMP ASSY 3HP/MV/3 SLURRY LINE REMOTE PULPER	\$3,393.85
417953	PAWL BAR ASSEMBLY MD44	\$1,575.10
418003	BELT.PEG ROD ALL,2RD,SSTR,UCC SHEET PAN 2.7 PITCH (SHORT%)	\$382.37
418012	BELT.PEG,ROD 2 ROW,LR,SHEET PAN,2RD,EUCCW 2.7 P(SHORT %)	\$349.66
418018	BELT,PEG,BANQUET TRAY,LR,1RD 2.7 PITCH,EUCCW-STD (SHORT %)	\$194.68
418046	BELT,PEG,BANQUET TRAY,RL,1RD 2.7 PITCH,EUCCW-STD(SHORT %)	\$239.13
418048	BELT.PEG,ROD 2 ROW,RL,SHEET PAN,2RD,EUCCW 2.7 P(SHORT %)	\$375.02
418238-S	MANIFOLD PREWASH ASSEMBLY CH/MD66 (SERVICE)	\$1,526.70
418239	PAWL BAR ASSEMBLY MD66-OBSOLETE USE 418992	\$0.00
418301	BELT.PEG ROD 2 ROW,2RD,UCC SHEET PAN 2.7 PITCH (SHORT%)	\$237.81
418379	BEARING SEAL PLATE ASSEMBLY - USN72 CONVEYOR DRIVE SHAFT	\$245.81
418404	KIT TABLE LIMIT SWITCH - USN72	\$577.53
418677	BELT.TRAY,ROD ALL,2RD,INS,CORTECH X-TRAY,UCCW 2.7P(SHORT %)	\$513.91
418708	BELT.INS TRAY/SHPAN,ROD ALL,2RD,CW DURALUX T140 2.7P(SHRT %)	\$526.40
418737	BELT,TRAY ROD 2ROW 2RD,SHT PAN,UCCW 2.7 PITCH(SHORT%)	\$545.22
418789	PKG COIL ASSY DH5000 CR	\$4,654.99
418836	BELT*PEG ROD 5 ROW,UCCW 2.7 PITCH (SHORT%)	\$134.39
418847	BELT,TRAY ROD 2ROW 2RD,SSTR,SHT PAN,UCCW 2.7 PITCH(SHORT%)	\$496.62
418950	BELT,TRAY W/TIVOLI ROD ALL ROW 2RD SSTR UCC 2.7 PITC(short%)	\$478.28
418956	BELT,PEG,BANQUET TRAY,LR,SSTR,1RD 2.7 P,EUCCW-HH (SHORT %)	\$323.96
418985	BELT.PEG,ROD 4 ROW,LR,SHEET PAN,2RD,EUCCW 2.7 P(SHORT %)	\$312.00
418986	BELT.PEG,ROD 4 ROW,RL,SHEET PAN,2RD,EUCCW 2.7 P(SHORT %)	\$308.91
418990	BELT.TRAY 2RD SSTR UCC 2.7 PITCH (SHORT %)	\$286.02
419001-S	Service HOSE ASSY 1/2ID X 12" LG FR DH5000	\$70.31
419002	HOSE ASSY 1/2ID X 16" LG FLARE JIC	\$104.00
419004	HOSE ASSY 1/2ID X 6" LG FLARE JIC DH5000CR	\$131.27
419006	HOSE ASSY 1/2ID X 50" LG FLARE JIC	\$156.17

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

419008	HOSE ASSY 1/2ID X 22" LG FR DH5000T	\$61.16
419015	HOSE ASSY 1/2ID X 5 1/2" LG RA DH5000	\$81.03
419019	BELT.PEG ROD 2 ROW,2RD,UCC SHEET PAN,SSTR, 2.7P(SHORT%)	\$437.56
419041	BELT.INS TRAY/SHPAN,ROD ALL,2RD,CW DURALUX T140 2.7P(SHRT %)	\$507.92
419065	CRADLE ASSY CH44	\$1,045.79
419098	CRADLE ASSY PW CH66	\$784.04
419161	PUMP-SST ASY C4 W/5HP MOTOR	\$3,473.74
419180	PUMP-CI ASY B30 LR W/1HP MOTOR WASHDOWN DUTY	\$3,080.79
419180-120	PUMP-CI ASY B30 RL W/1HP MOTOR WASHDOWN DUTY	\$3,080.79
419183	BELT.INS TRAY,ROD ALL,2RD,CW PLASTOCON 2.7P(SHRT %)	\$412.53
419257	BELT,PEG/FLAT, LR COOLER WASHER,LR-EUCCW 1RD (SHORT%)	\$137.51
419281-S	HOSE ASSY RINSE AID INLET 4" LG DH5000	\$204.22
419319	BELT.PEG/TIVOLI UCC 2RD SPEC 2.7P (SHORT %)	\$258.71
419378	BELT.PEG,ROD 4 ROW,RL,SHEET PAN,2RD,SSTR EUCW 2.7 P(SHORT %)	\$472.98
419425	PUMP,SST,ASSY 2HP 208-240 1PHASE 60HZ WASHDOWN	\$4,404.81
419516	BELT.PEG ROD 8 ROW UCCW 2.7 PITCH (SHORT %)	\$140.14
419642	PUMP ASSY,3/4HP MV-3PH, SHREDDER TRANSFER, RH	\$3,829.88
419692	obsolete - use 454028 for production/ 901088 for Service	\$0.00
419726	BELT.PEG,SST,ROD 4 ROW,LR,SHEET PAN,2RD,EUCCW 2.7 P(SHORT %)	\$984.14
419734-S	CRADLE ASSY CCT90 RL M1 (SERVICE)	\$1,520.79
419791	PIPING FILL 3/4" SUB-ASSY RACKS	\$1,561.67
419814	BELT,PEG,BANQUET TRAY,LR,1RD 2.7 PITCH,EUCW STD HT (SHORT %)	\$176.76
419939	START/STOP STATION KIT ECC	\$1,271.92
419974	HOSE ASSY 1/2"ID X 15"LG, DM	\$109.37
420065-S	SERVICE - MOTOR SUPPORT BLOCK ASSY MRA	\$581.33
420105	PIPE ASSY,FINAL RINSE,4 HOLE,W/SST END PLUG,EUCC	\$331.00
420122	HOSE ASSY 1/2ID X 65" LG FLARE JIC (no fitting on 1 end)	\$123.61
420123	HOSE ASSY 1/2ID X 15"LG (no fitting on 1 end)	\$169.85
420139-S	(SERV KIT)PRO DRIVE ARM INSTALL (for all serial #'s)	\$1,007.35
420244	SLURRY PUMP ASSY, 1700 RPM MTR, SSG	\$0.00
420346	PAWL BAR ASSEMBLY 22 PRO RH	\$730.24
420347	PAWL BAR ASSEMBLY 22 PRO LH	\$730.24
420348	PAWL BAR ASSEMBLY 22 VHR RH	\$871.81
420349	PAWL BAR ASSEMBLY 22 VHR LH	\$870.40
420467-1	SLURRY PUMP ASSY, 3/4 HP FOR LHM SSG	\$3,634.09
420473-S	PAWL BAR ASSEMBLY, RH, 48BD-PRO (Service)	\$1,137.71
420474-S	PAWL BAR ASSEMBLY, LH, 48BD-PRO (Service)	\$1,137.71
420519	OBSOLETE - PAWL BAR ASSEMBLY RH 44PRO	\$0.00
420520	OBSOLETE - PAWL BAR ASSEMBLY LH 44PRO	\$0.00
420538	HOSE ASSY 1/2ID VHR - Y-ASSY 2	\$395.77
420542	HOSE ASSY 1/2ID X 22" LG FLARE JIC	\$79.88
420543	BELT, SST PEG/ROLLER,ROD 4 ROW, EUCCW	\$368.04
420570	PAWL BAR ASSY, ROLL DR, 64PRO, LR-FR OR RL-RR	\$1,308.91
420571	PAWL BAR ASSY, ROLL DR, 64PRO, LR-RR OR RL-FR	\$1,308.91

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

420643	PAWL BAR ASSEMBLY LH 36 PRO	\$760.99
420644	PAWL BAR ASSEMBLY RH 36 PRO	\$760.99
420645-S	PAWL BAR ASSEMBLY LH 36 PRO VHR (service)	\$1,193.26
420646-S	PAWL BAR ASSEMBLY RH 36 PRO VHR (service)	\$1,115.14
420654	PUMP ASSY, 3/4 HP COMMON SSG	\$3,156.48
420656	BELT,PEG,BANQUET TRAY,RL,1RD 2.7 PITCH,SSTR,EUCCW-HH(SHORT%)	\$274.28
420739	OBSOLETE - PAWL BAR ASSEMBLY, RH, 44 PRO	\$0.00
420740	OBSOLETE - PAWL BAR ASSEMBLY, LH, 44 PRO	\$0.00
420741	OBSOLETE - PAWL BAR ASSEMBLY, RH, 44 PRO-VHR	\$0.00
420742	OBSOLETE - PAWL BAR ASSEMBLY, LH, 44 PRO-VHR	\$0.00
420800S	PKG, DOOR LOCK, DH6000/T *SERVICE*	\$1,001.57
420813	CFA CHEMICAL CABINET - INTERIM	\$3,409.31
420828-S	OBSOLETE-USE 420991-DETERGENT SENSOR W/ PLATES SERVICE	\$0.00
420879	DH6000/T, DET PICKUP TUBE ASSEMBLED	\$374.36
420892	HOSE ASSY 1/2"ID X 100" LG DH6000T TO VHR	\$97.28
420921	PAWL BAR ASSY, ROLL DR, 44PRO, LR-FR OR RL-RR	\$871.58
420922	PAWL BAR ASSY, ROLL DR, 44PRO, LR-RR OR RL-FR	\$871.58
420923	PAWL BAR ASSY, ROLL DR, 44PRO-VHR, LR-FR OR RL-RR	\$1,047.71
420924	PAWL BAR ASSY, ROLL DR, 44PRO-VHR, LR-RR OR RL-FR	\$1,047.71
420930	ROCKER ARM ASSY, ROLLER DRIVE, PRO RACK	\$598.08
420955	HOSE, DH6000/T, BOOSTER TO MANIFOLD, BLUE	\$111.74
421004	HOSE, DH6000T, BOOSTER TO MANIFOLD, BLUE, #10 END	\$153.06
421005	HOSE, DH6000T, COIL IN TO BOOSTER, GREEN, VHR, #10 END	\$173.52
421007	HOSE, DH6000/T, WATER-IN TO BOOSTER, NON-VHR, #10 END	\$123.91
421178	PUMP ASSY,2HP 208-240 1-PH TEFC, 90 DEG DISCHARGE	\$1,520.14
421178-120	PUMP ASSY,2HP 208-240 1-PH TEFC, 120 DEG DISCHARGE	\$1,520.14
421178-180	PUMP ASSY,2HP 208-240 1-PH TEFC, 180 DEG DISCHARGE	\$1,520.14
421179	BELT,SST,TRAY, DLUX T-340, 2.7P,ROD ALL,SSTR,EUCW(short%	\$169.01
421211	PAWL BAR ASSY, 22 PRO LH, GEN2	\$371.31
421212	PAWL BAR ASSY, 22 PRO RH, GEN2	\$422.69
421213-S	PAWL BAR ASSY, 36 PRO LH, GEN2 (Service)	\$926.06
421214-S	PAWL BAR ASSY, 36 PRO RH, GEN2 (Service)	\$926.06
421281	BELT, SST PEG,SHEET PAN, ROD 2 ROW, EUCC(SHORT%)	\$200.00
421326-S	HOSE ASSY 1/2ID X 105" LG FLARE JIC (for Service)	\$259.53
421823	HOSE ASSY, 19" LG, INLET SUPPLY TO BSTR, DH6000/-T	\$144.83
421824	SNORKEL ASSY, ADJUSTBLE OUTLET, 33BD-PRO (SERVICE)	\$700.00
422042	PAWL BAR ASSY, CAST PAWLS, 44PRO, LH	\$846.20
422043	PAWL BAR ASSY, CAST PAWLS, 44PRO, RH	\$846.20
422046	PAWL BAR ASSY, CAST PAWLS, 64PRO, LH	\$772.56
422047	PAWL BAR ASSY, CAST PAWLS, 64PRO, RH	\$772.56
422048	PAWL BAR ASSY, CAST PAWLS, 22PRO, LH	\$324.96
422049	PAWL BAR ASSY, CAST PAWLS, 22PRO, RH	\$324.91
422064-S	PAWL BAR ASSY, CAST PAWLS, 48BD, LH (Service)	\$1,032.86
422065-S	PAWL BAR ASSY, CAST PAWLS, 48BD, RH (Service)	\$1,032.86

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

422121	PKG, ELEC DRAIN TEMPERING, DH3000	\$781.11
450348	RINSE LEVER INSTALLATION	\$1,555.70
45101602	CLUTCH ASSY	\$1,616.45
451165	CROSS ANGLE SUB ASSY-RACKS	\$317.81
451176	SPARE PARTS KIT ULD	\$57.35
451177	SPARE PARTS KIT UHB,ULF,UH	\$57.49
451252	PUMP ASSY 1HP 1PH COMENDA	\$2,435.95
451253	PUMP ASSY 1HP 3PH COMENDA	\$2,375.15
451335	FAN INSTL PP-28	\$4,797.27
451362	PUMP ASY 2HP 3PH LR CI SST IMP	\$2,745.26
451363	PUMP ASY 2HP 1PH LR CI SST IMP	\$3,039.61
451523	PUMP ASY 1HP 3PH CI RL	\$2,568.34
451524	PUMP ASY 1HP 1PH CI RL	\$3,110.39
451525	PUMP ASY 2HP 3PH RL CI SST IMP	\$2,703.14
451526	PUMP ASY 2HP 1PH RL CI SST IMP	\$2,703.14
451564	KIT*SST FLOAT SWITCH INST	\$471.07
451566	KIT*SST FLOAT FROM PRESSWI	\$448.61
451572	KIT*DOOR L/OUT 12i +B UCC	\$2,314.76
451574	KIT*DOOR L/OUT 24i -B UCC	\$2,629.29
451579	PUMP ASY 2HP 3PH*CI RL 1IM	\$2,931.80
451615	PUMP ASY CI 1HP 3PH L-R	\$2,855.17
451642	PUMP ASSY 1.4 HP RATED/1 PH	\$2,146.68
451643	PUMP ASSY 1.4 HP RATED/3 PH	\$2,113.73
451657	PUMP ASY 2HP LR 380/50 SST IMP	\$2,132.97
451668	PUMP ASY 1HP CI RL 380/50	\$3,255.38
451720	KIT*CONVEYOR SHUTOFF UCC	\$1,713.92
451721	KIT*CONVEYOR SHUTOFF UCCW	\$2,002.51
451831	PUMP-CI B2 1HP RL 380/50/3	\$3,582.33
451950-S	DOOR CATCH INST.SERVICE ONLY	\$186.20
451971	USE #451362, PUMP ASY 2HP 3PH CI LR SST IMP	\$0.00
452022	PUMP ASSY 2HP 200/50/3RL	\$1,052.00
452024	PUMP ASSY 1HP 200/50/3R-LPW	\$1,366.10
452038	PUMP ASY 3HP 3PH LR CI SST IMP	\$3,118.48
452039	PUMP ASY 3HP 3PH RL CI SST IMP	\$1,507.03
452267	PUMP INST.1/4hpE2 MV 3PH NUCCW	\$3,792.99
452281	DM-T PUMP 2HP 208-240/480/60/3	\$2,268.17
452282	DM-T PUMP 2HP 208-240/60/1	\$2,521.25
452331	PUMP ASY LH USN72 2HP WASHDOWN (WASH L-R,RINSE R-L)	\$3,376.93
452332	PUMP ASY RH USN72 2HP WASHDOWN (WASH R-L, RINSE L-R)	\$3,376.93
452513	PUMP ASY 2HP 3PH LR SST IMP MD	\$3,086.94
453006-S	KIT*BOOSTER INST,ELEC,NO HEATERS,EUCCW RL/LR	\$2,433.49
453371-S	KIT*DRAIN TEMPERING INSTALL,EUC-SERVICE	\$1,909.21
453403	KIT, USN72 HATCO BOOSTER REPLACEMENT	\$0.00
453521-S	KIT*SWITCH INSTALL, ANTI-JAM/TENSIONER, RL, EUC-SERVICE	\$865.83

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

453522-S	KIT*SWITCH, ANTI-JAM/TENSIONER, LR, EUC	\$1,359.80
453803-S	BOOSTER INST,STM,RL,SST,#1200,40-70R @ 7-30PSI,EUCCW-SERVICE	\$12,719.68
454005-PRO	DRAIN TEMPERING KIT, MOUNTED, 44PRO	\$1,917.71
454118	PUMP ASSY, 2HP, 3PH, SLURRY, RL, SSG-C	\$2,600.00
454134	PUMP ASSY, 2HP, 3PH, RECIRC, SSG-WATER PRESS, RH DISCHARGE	\$2,475.62
454142	PUMP ASSY, 2HP, 3PH, SLURRY SSG-R L-R	\$3,412.28
454199-S	BOOSTER INSTALL,STM,LR,SST,#1200,40-70R @ 7-30PSI,EUCCW	\$12,739.82
454205-S	BOOSTER INSTALL,STM,RL,SST,#1200,40-70R @ 7-30PSI,EUCC	\$12,732.06
454227-PRO	VENT COWL INST, FULL HEIGHT, STD HT	\$1,319.17
454231	PRO-DRIVE CLUTCH	\$785.39
454426-PRO	REAR PANEL INST, 64PRO, STD HT	\$2,840.15
454527	MECHANICAL DWT KIT, UNDERCOUNTER, CHP PACKAGED	\$1,411.11
500161	SQUEEGEE RACK TYPE	\$1,542.14
5143105	BALL BEARING 06302 STAINLESS SS SEALED (MRC90 & MRC180)	\$800.00
5143115	LOCKING RING SGA15 (MRC90 & MRC180)	\$130.26
600 30092	DOOR SWITCH ASSEMBLY	\$1,666.30
600 30094	PERI PUMP 1.5L/H SEKO	\$416.00
600 30159	ELEMENT 2500W STRAIGHT	\$165.55
600 30229	CONTACTOR C14-5 (3N.O/1N.C)	\$223.40
60007601	SPRAYPIPE PPW-LOWER	\$3,120.00
600125	STANDPIPE 1PPW	\$1,410.39
60030080	RELAY 2 POLE 240V	\$110.33
60030081	2 POLE BASE	\$28.90
60030082	WIRE CLIP RELAY BASE	\$1.86
600715	OVERFLOW 7 1/4 INCH	\$1,004.82
600790	DRAIN ASSY C3/C4 UCC	\$1,858.55
600819	SPIREC SUBASSY K2 -RACKS L-R (SHORT %)	\$8,481.38
601037	DRAIN ASSY B2 UCCW NG	\$1,232.16
601038	DRAIN ASSY B2 UCC NG	\$2,025.71
601315	DRAIN SUB-ASSY C3/C4 NUCCW	\$1,864.87
601480	F/R SUB-ASSY,CW6-WS NUC CHICAG	\$1,898.88
601707	DRAIN, E44DR AUX RINSE LOWER PIPING ASSY	\$653.39
601767	BOOSTER ASY K2STM 2TANK E-SERI	\$7,837.52
601798-S	PIPING SUB-ASSY,STEAM,C3/C4,STM COIL,EUCCW-SERVICE	\$1,187.92
601804-S	PIPING SUB-ASSY,CONDENSATE,C3/C4,EUCCW-service	\$972.42
601819	DRAIN SUB-ASSY,PREWASH,EUCCW	\$1,300.00
601820	DRAIN SUB-ASSY,W/R,EUCCW	\$1,025.96
601821	DRAIN SUB-ASSY,E2,EUCCW	\$1,474.68
601822	PIPING ASSY,FINAL RINSE,EUC	\$1,009.03
601838	DRAIN SUB-ASSY,PREWASH,EUCC	\$2,315.23
601839	DRAIN SUB-ASSY,W/R,EUCC	\$1,966.63
601840	DRAIN SUB-ASSY,E2,EUCC	\$1,228.42
601858	DRAIN, E54DR AUX RINSE LOWER PIPING ASSY	\$762.26
602036	DRAIN SUB-ASSY, E44DR, RL, ERK-12	\$3,511.01

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

602037	DRAIN SUB-ASSY, E44DR, LR, ERK-12	\$2,259.58
602038	DRAIN SUB-ASSY, E64, RH, ERK-12	\$1,061.53
602039	DRAIN SUB-ASSY, E64, LH, ERK-12	\$1,159.96
602041-SUB	DRAIN SUB ASSY, E22/26PW, ERK-12/PRO FOR CELL	\$2,239.92
602043	DRAIN SUB-ASSY, E54DR, RL, ERK-12	\$2,307.07
602044	DRAIN SUB-ASSY, E54DR, LR, ERK-12	\$2,314.14
602093	PIPING ASSY FINAL RINSE DH5000T-M2/6000-M2/6000T-M2	\$461.02
602114	PIPING ASSY FILL/ 3/4" MAIN CONNECTION E44DR-HD	\$1,363.72
602138	BOOSTER SUB ASSY STEAM #120 REMOTE MTD ERK-12	\$5,815.01
602247-SUB	PIPING SUB-ASSY, DRAIN 44PRO	\$1,343.92
602359	PIPING ASSY, WATER IN, DH6000 3/4 INLET	\$1,291.17
701336-5	CH -38 RACK ELE BSTR 480/3	\$3,409.31
702794-2-RL	PP3 208-240/3 WITH HEAT,RL	\$4,708.26
702939	BOOSTER HARNESS W/ JUMPERS	\$0.00
703017	DH6000T FRONT PANEL PARTS	\$1,665.65
703075	DH6000T FRONT PANEL PARTS	\$2,188.37
703354	FRONT PANEL ASSY, INTERNAL HINGE, PROFACE RETRO DH6000/-T	\$1,541.44
703357	FRONT PANEL ASSY,EXTERNAL HINGE, PROFACE RETRO DH6000/-T	\$1,596.81
900009	KIT*PP28 SEAL&GASKET	\$735.60
900010	OBSOLETE-KIT*PP28 PUMP ONLY 7.5HP OLD	\$0.00
900038	KIT*COVER-PUMP ACCESS SERV	\$345.52
900139	KIT*RETRO C-180 RINSE W/PUMP	\$5,651.72
900140	KIT*UPGRADE FW-60-->FW-120	\$257.49
900146	CLUTCH ASSY,Y SERIES RACK	\$1,366.38
900147	KIT CLUTCH RELACEMENT CHEM	\$1,162.71
900153	KIT*CONV DOOR STR TO COR	\$2,822.00
900154	OBSOLETE-KIT*CONV DOOR COR TO STRAIGHT	\$0.00
900156	KIT*CONV.FW60-F.W. RINSE0	\$372.38
900161	KIT*RETRO UC CONVY.SHUTOFF	\$529.06
900163	KIT*ULD PUMP ASSY-SERVICE	\$593.23
900164	KIT UHB,UH1,ULF PUMP ASSY	\$452.99
900173	KIT*SEAL & PUMP COMENDA 1.4HP	\$894.42
900183	KIT*SEAL & 1HP IMPELLER	\$395.62
900184	KIT SEAL AND 2HP IMPELLER, Y SERIES RACK AND FLIGHT	\$625.71
900185	KIT*SEAL & 3 HP IMPELLER	\$581.39
900511	KIT*SERVICE 1-PPW CABLE	\$1,319.93
900657	KIT*7.5KW CTL TO UNCTL 10KW	\$3,157.39
900663	KIT J2/J4 CIRCUIT BOARD SPADE	\$1,100.00
900665	KIT* IMP NEW SEAL 1HP	\$1,308.34
900667	KIT WELD.STM COIL -FLG. UC'S	\$2,327.35
900670	KIT*NG RINSE SAVER RH RACKS	\$728.00
900670-1	KIT*NG RINSE SAVER RH RACKS	\$624.00
900671	KIT*NG RINSE SAVER LH RACKS	\$2,987.57
900671-1	KIT*NG RINSE SAVER LH RACKS	\$624.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

900675	KIT*BANNER FLAT TO ROUND	\$2,987.57
900676	KIT*PP-28 PANCAKE TO K2 BSTR	\$6,877.16
900721	INST.SHEET TAB LIM SWITCH-US NAVY	\$6.09
900722	KIT*PRES.SW TO FLOAT UHB	\$845.27
900725	KIT PUSHBUTTON GREEN NO	\$227.29
900726	KIT*PUSHBUTTON RED	\$227.29
900727	KIT*SEAL REPAIR KIT E2 EC100	\$1,268.72
900728	KIT 1/4HP PUMP LESS MOTOR E2	\$3,173.25
900730	KIT*SST MAN.REPLACE 20KB RL	\$242.57
900733	KIT*DISCHARGE HOSE REPLACEMENT	\$372.38
900734	KIT*SST MANIFOLD RETRO(307218)	\$1,203.75
900735	KIT*RINSE LEVER(44/54LR)	\$800.00
900736	KIT*RINSE LEVER(44/54RL)	\$666.93
900737	KIT GASKETS, JET PUMP NEW	\$33.95
900738	KIT*FLANGE/VOLUTE REPLACEMENT	\$1,315.20
900739	KIT*PUMP ASSY-MTR,1HP NEW JET	\$1,453.65
900740	KIT PUMP ASSY-MTR,2HP NEW JET	\$2,000.00
900741	KIT*PUMP ASSY-MTR,3HP NEW JET	\$2,002.55
900743	KIT*WASH ARM REBUILD KIT PP28	\$333.65
900744	KIT*RINSE ARM REBUILD KIT PP28	\$566.39
900746	KIT*PUSHBUTTON GRN LIT NO	\$188.88
900747	KIT*WASH ARM REBUILD KIT	\$388.70
900748	KIT*RINSE ARM REBUILD KIT	\$78.46
900749	KIT*COMBINATION ARM REBUILD	\$143.17
900751	KIT*PP28 PUMP ASSY LESS MOTOR ONLY 7.5HP NEW	\$3,065.84
900756	KIT*E2 IRON PUMP ONLY NEW CD	\$3,341.12
900757	KIT* SEAL REPAIR KIT E2 CD100	\$1,392.56
900761	KIT*RINSE LEVER(64 RL)	\$927.49
900762	KIT*RINSE LEVER(64 LR)	\$364.27
900766	KIT*RINSE LEVER(40LR)	\$695.24
900767	KIT*REED SWITCH CONVERSION	\$225.78
900773	KIT*WASH SYS.ASSY RESTRICTED	\$744.75
900774	KIT*WASH SYS.ASSY NON-RESTRICT	\$1,003.86
900775	KIT*SPRAYARM ASY RACK REPLCMNT	\$285.72
900776	KIT*SPRAYARM ASY UCC REPLACMNT	\$403.02
900777	KIT*SPRAYARM ASY UCCW REPLCMNT	\$462.73
900778	KIT*SPRAYARM ASY FF26 REPLCMNT	\$411.13
900779	KIT*PLASTIC NOZZLE UC/RK CTR	\$21.77
900780	KIT*PLASTIC NOZZLE UC/RK END	\$27.30
900781	KIT*CONVERT 3D FF>3D STR PP28	\$3,386.43
900782	KIT*P-5 CUTTER KNIFE CONVERT	\$1,778.46
900783	KIT*UH1/UHB REBUILD 1ARM CMPLT	\$201.70
900786	KIT,NOZZLE PP28 RINSE COMPLETE	\$103.17
900787	KIT*DOOR SPLASH BAFL,RETRO DHB	\$725.71

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

900788	KIT*DOOR SAFETY SW INSTALL O/S	\$1,726.09
900791	KIT*LOW CHEMICAL ALARM	\$1,996.27
900792	KIT*WASHARM REBUILD O/S U/DLD	\$66.11
900793	KIT DHB-T UPPER DOOR	\$923.04
900794	KIT DM-M3 CONV STR>CORNER OPER	\$900.00
900795	KIT DM-M3 CONV CRNR>STR CHAMP	\$1,320.96
900796	KIT DM-M3 CONV CRNR>STR MOYER	\$1,320.96
900799	KIT*CHEM.DIS.DETER.FWR-U/CTR	\$1,988.26
900800	KIT*CHEM.DIS.DETER.F&D-U/CTR	\$895.16
900802	KIT*CHEM.DIS.RINSE F&D-U/CTR	\$895.16
900803	KIT*CHEM.DIS.RINSE FWR-U/CTR	\$1,140.28
900804	KIT*FULL PANEL PKG.-U/CTR	\$1,825.45
900806	KIT*LOW SANI ALARM 501LT	\$1,734.79
900808	KIT*UH100/B CON CAB	\$5,635.95
900809	KIT*UH200/B CON CAB	\$5,839.02
900812	KIT*SCREEN FILLER ASSY, L-R	\$1,012.96
900816	KIT, UH200B, 3/4 VALVE, PIPING	\$638.60
900819	KIT DHBT TIME SELECT 4 POS.	\$428.48
900820	KIT*E2 STEAM COIL, O/S #316787	\$4,303.01
900821	KIT*PP28 STM BSTR, 11P-70' RH (SHORT %)	\$10,696.61
900824	KIT FR SWITCH KL-44 L-R	\$566.33
900827	KIT*UH200 2 PC CNTLCAB W/TPAD	\$1,655.00
900828	KIT*UH/UL100 2P CNTLCAB W/TPAD	\$1,613.04
900829	KIT* REED SWITCH & SUPPRESSOR	\$128.81
900830	KIT* DM DRAIN VALVE, REPLACE 113052	\$1,084.71
900831	KIT*DOOR HINGE REPLACEMENT	\$463.35
900832	KIT* VENTFAN W/CTRL AND SWITCH	\$300.00
900833	KIT*E2-W6 STEAM COIL, #322980	\$2,234.25
900835	KIT*REPAIR, 1/4 VACUUM BREAKER	\$70.60
900836	KIT REPAIR, 1/2 VACUUM BREAKER	\$121.88
900837	KIT REPAIR, 3/4 VACUUM BREAKER	\$162.15
900839	KIT DM-M5 CONV STR>CORNR OPER	\$1,732.61
900842	KIT FOR UNDERCTR DRAIN VALVE	\$1,013.55
900843	KIT*ARC SURPRESSOR DM(T-STATS	\$89.81
900845	KIT*CIRCUIT BKR W/33K RES	\$360.33
900846	KIT*STOP SWITCH ASSEMBLY	\$294.89
900847	KIT*START SWITCH ASSEMBLY	\$294.89
900848	KIT*ON OFF SWITCH ASSEMBLY	\$334.06
900849	KIT*LIGHT ASSEMBLY GREEN	\$223.26
900850	KIT*LIGHT ASSEMBLY RED	\$294.89
900851	KIT*RINSE PRIME PUSHBUTTON	\$294.89
900852	KIT*TERMINAL BLOCK ASSEMBLY	\$294.89
900855	KIT*W6 FRONT REAR MOTOR SWITCH	\$662.00
900856	KIT*SWITCH 2 POSITION RED IL	\$293.65

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

900857	KIT*SWITCH 3 POS MOMENTARY	\$310.75
900858	KIT*SWITCH PUSHBUTTON GREEN IL	\$431.17
900859	KIT*SWITCH 3 POS MAINTAINED RED PP3	\$322.88
900860	KIT*DOOR HANDLE CHG, PRIOR TO S/N D4667	\$800.00
900862	KIT*CIRCUIT BKR 2.5A W/33K RES	\$596.86
900863	KIT SOLID STATE CAM TIMER REPL	\$511.06
900865	KIT*CORNER TO STRAIGHT*M5*	\$1,675.85
900867	KIT*TENSIONER REPLACE UC/CC	\$596.63
900870	KIT*DRIVE CONV.O/S C6 R-L	\$2,946.89
900871	KIT*DRIVE CONV.O/S C6 L-R	\$2,847.77
900872	KIT*DRIVE CONV.O/S C8 R-L	\$2,974.92
900873	KIT*DRIVE CONV.O/S C8 L-R	\$2,887.68
900875	KIT*GASKET SET,T7-A PUMP	\$5.36
900876	KIT*3/4 ANGLE VALVE REPLACEMEN	\$173.82
900877	KIT MORSE REDUCER/ANGLES MRA	\$2,726.66
900878	KIT*MOTOR/REDUCER FOR MRA	\$3,958.62
900879	KIT* TEE,RINSE,DRAINBACK 44/54	\$228.46
900880	KIT*U-H1/U-HB FILL SOLENOID VALVE AND PIPING	\$1,005.79
900882	KIT*U-LD FILL SOLENOID VALVE & PIPING	\$1,091.12
900889	KIT*PUMP ASSY,PLASTIC,2HP/3HP LESS MOTOR/IMPELLER	\$642.72
900890	KIT RPLCMNT HOSE UH1000/200 (112529)	\$183.88
900892	KIT REPLACEMENT CAM TIMER WITH SST, 1000 SERIES	\$1,145.65
900896	KIT*START/STOP STATION,EUC MACHINE	\$874.42
900897	KIT*SWITCH PKG. E IDLE PUMP ASSY	\$862.00
900898	KIT REPLACEMENT PP28 TIMER	\$2,328.34
900900	KIT*RESTRICTOR TEST WASHERS E-RACK 5/8"- 1"	\$197.06
900901	KIT*HOSE ASSY, UH200 WASH ENGINEER	\$811.73
900906	KIT 1/2 NPT PLASTIC PLUG NUT AND GASKET	\$32.15
900907	KIT 3/4 NPT PLASTIC PLUG NUT AND GASKET	\$35.42
900911	KIT DM BOARD AND INSTRUCTIONS	\$749.84
900912	KIT* DHB THERMISTOR BD ASSY	\$1,352.00
900915	KIT ASSEMBLY LED GREEN 24VDC	\$171.71
900918	KIT*USN72 STAINLESS BEARING-SEAL-GASKET	\$1,539.79
900926	WASHARM, COMPLETE, DM DH/MD2000	\$433.15
900933	KIT*ARC SUPPRESSOR,PIEZO START,E-RACK/EUC	\$427.38
900934	KIT* E-RACK LOWER WASHARM SUPPORT ROD - THREADED	\$52.93
900935	KIT* 22BFR PWR ROLLER ASSY. W/ SHAFT BEARING	\$343.52
900954	KIT, WASHARM COMPLETE, DH5000	\$550.08
900959	KIT*REPLACE PIEZO S/S W/FLUSH MOUNT IDEC, EUC	\$331.00
900960	KIT* DRAIN WATER TEMPERING KIT, DH5000	\$2,024.21
900962	ARM, ASSY RINSE COMPLETE DM DH/MD2000	\$371.30
900975	KIT, RINSEARM, DH5000T	\$277.53
900976	KIT PP-28 SUCTION HOSE WITH CLAMPS	\$200.00
900981	KIT PP3 STOP BUTTON	\$127.19

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

900982	KIT THERMOSTAT BOX, REPLACES #107922	\$255.55
900989	USE 901069-KIT EUC REPLACE OMRON TIMERS WITH IDEC TIMERS	\$0.00
901042	KIT REPLACEMENT FOR OMRON TIMER 112351 RACK MACHINE ONLY	\$892.05
901045	KIT DOOR INTERLOCK	\$3,462.73
901046	KIT REPLACEMENT FOR OMRON TIMER 112351 USN72 ONLY	\$584.55
901049	KIT DOOR INTERLOCK FIELDCONVERSION 24V TO 120V DH5000T	\$7,809.59
901050	KIT*ASCO RED HAT NAMEPLATE AND CLIP	\$250.75
901051	KIT UH200 DRAIN PUMP REPLACEMENT FOR 112540	\$235.00
901054	EBD BLOWER MOTOR REPLACEMENT MV 111830 ODP W/ 115584 TEFC	\$1,737.35
901059	RESTRICTOR PLATE KIT WASH MD/CH RACK	\$281.10
901069	KIT UC OMRON CONVERSION KIT H2C TO H3C	\$1,136.44
901070	KIT, REPLACE PLASTIC PUMP STRAINER W/PLATE AND HOOD, OS UC	\$841.04
901083	KIT DRIVE HOUSING GASKET/REINFORCMENT PLATE E-RACK	\$1,115.14
901088	KIT, DOOR INTERLOCK-3G, DH5000T	\$891.51
901090	KIT 22PW BUCKET COVER W/ HANDLE E22PW-HD/22PRO	\$107.12
901099	KIT, DH5000T VHR INSTALLATION, CHIC-FILA	\$2,035.28
901104	KIT, CDF MECHANICAL DWT VALVE	\$1,873.98
901107	KIT, DH5000T, VHR FAN RETROFIT	\$322.10
901108	KIT, DH5000, VHR FAN RETROFIT	\$783.05
901109	KIT, RETROFIT, PRO SERIES PAWL BAR, 44/66 STD. AND VHR	\$1,459.83
901114	KIT, DOOR MACHINE, DH5000T/DH6000T, CORNER SPLASH SHIELD	\$942.86
901117	KIT, DOOR MACHINE, DH5000T, HINGE UPGRADE KIT	\$438.61
901120	KIT, REPLACEMENT PARTS FOR 1HP PUMP	\$795.51
901121	KIT, REPLACEMENT PARTS FOR 2HP MP PUMP	\$631.88
901124	KIT, REPLACEMENT BLUE HOSE W/LOOSE 1/2" ENDS, 4FT	\$154.17
901125	KIT, REPLACEMENT BLUE HOSE W/LOOSE 1/2" ENDS, 8FT	\$190.30
901126	KIT, DRIVE CONVERSION, 44 PRO SERIES	\$2,225.85
901127	KIT, DRIVE CONVERSION, 44 PRO-VHR SERIES	\$1,483.58
901129	KIT, PRO VHR FAN ASSY, W-THERMISTOR	\$1,224.14
901132	KIT, DOOR MACHINE, DH6KT GO FAST HANDLE CONVERSION	\$742.44
901141	KIT, HMI GUARD IDEC	\$711.37
901143	PUMP ASSY LESS MOTOR, 2HP PULPER RECIRC, SCOT #3026K063 (4.3	\$2,542.51
901149	KIT, SST DRAIN PIPING, E64HD/84HD (LH and RH assys)	\$2,082.06
901150	KIT, DOOR MACHINE WALL SPACING 6" TO 11"	\$789.62
901151	KIT, INLINE DETERGENT SENSOR	\$59.35
901152	KIT, RETROFIT HEATER CONTACTOR 66-80", ADD PROGRAM STICK	\$2,820.59
901153	KIT, RETROFIT HEATER CONTACTOR 44", ADD PROGRAM STICK	\$2,090.38
901157	KIT,SERVICE DOOR INTERLOCK RELAY	\$353.77
901159	KIT, PRO HEAT PUMP ASSY, 208V/3 short% (before RP21013012)	\$16,853.57
901160-1	KIT, PRO HEAT BOX REBUILD, 208V-3PH	\$1,373.14
901164	KIT, USN72 TIMER WIRING CONVERSION	\$450.49
901168	KIT, 1PT TO 2PT ELEC CNCT DH6000(T), ADD TAG per VOLTS	\$413.32
901169-3	KIT, FIELD BSTR ADD-ON, 460-480V, 44PRO	\$0.00
901170	KIT, METAL DRAIN PIPING RETRO, 44PRO	\$1,196.03

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

901171	KIT, METAL DRAIN PIPING RETRO, 66PRO-LR	\$1,348.87
901172	KIT, METAL DRAIN PIPING RETRO, 66/80PRO-RL	\$1,711.23
901174	CFA INLINE CONDUCTIVITY SENSOR UPGRADE KIT	\$743.54
901177	KIT, METAL DRAIN PIPING RETROFIT, DH5000/2000	\$891.93
901179	KIT, ON-BOARD DETERGENT ADDITION DH6000/T/VHR ONLY	\$3,368.73
901182	KIT, PRO HEAT PUMP ASSY, 480V/3 short% (before RP21013012)	\$16,853.57
901186	KIT, DH6000/T MACHINE INSTALL HOSE/FITTINGS	\$465.38
901187	KIT, HMI GUARD SCHNEIDER	\$240.42
901189	KIT, DISCHARGE HOSE REPLACEMENT FOR OBSOLETE 114863	\$280.47
901192	KIT* CDF DRAIN TEMPERING REPAIR	\$745.41
901193	KIT, HMI GUARDSCHNEIDER BUTTON ABOVE HMI	\$620.21
901199	KIT* INLET WATER PRESSURE TEST	\$262.63
901201	KIT, BOOSTER/TANK HEAT ASSY. PP28 K2 INTERNAL	\$7,848.05
901207	KIT, PRO DRIVE CLUTCH REBUILD	\$251.26
901209	KIT, ***NEEDS PROGRAMMING*** FC5 TO FC6 IDEC RETROFIT-DM	\$1,793.95
901211	KIT 901211_SUPPRESSOR KIT_DH6000 SERIES	\$185.36
901213	KIT, IDEC DOOR INTERLOCK RETROFIT KIT DH6000/T	\$1,349.68
901217	KIT, HMI WATER SHIELD EARLY SCHNEIDER DH6000	\$181.40
901225	KIT, PRO RACK BOOSTER THERMISTOR RETROFIT	\$357.98
901226	KIT, FIELD SIDELOADER DELETE, PRO RACK	\$206.82
901232	KIT, DOOR MACHINE, DH6000, CORNER SPLASH SHIELD	\$564.67
901233	KIT, SINGLE THERMOSTAT ASSY (MOYER 0512108 T-STAT)	\$329.72
901235	USE #901233, KIT, DUAL THERMOSTAT ASSY (#0512108 T-STAT)	\$441.33
901237	KIT, COTHERM TSTAT, IN SINGLE BOX, EUC	\$328.81
901238	KIT, COTHERM TSTAT, IN WIREWAY, EUC	\$329.51
901239	USE #901233, KIT, DH5000 DUAL TSTAT ASSY (#0512108 T-STAT)	\$328.81
901240	USE #901233, KIT, DH5000 SINGLE TSTAT ASSY (#0512108 T-STAT)	\$329.72
901244	KIT, MANUAL DRAIN RETROFIT, 22PRO	\$891.61
901245	KIT, MANUAL DRAIN RETROFIT, 44PRO	\$937.27
901250	KIT, 44PRO HINGED DOORS, REVERSED OPENING, STD HT	\$1,797.81
901252	KIT, HI-LIMIT CONVERSION, PECO HI-LIMIT 117455	\$345.09
901253-1	KIT, PRO HEAT PUMP ASSY, 208V/3 (RP21013012 and newer)	\$14,891.85
901253-3	KIT, PRO HEAT PUMP ASSY, 480V/3 (RP21013012 and newer)	\$14,891.85
901255	*NEEDS PROGRAM* KIT, HMI RETRO, IDEC TO PRO-FACE, PRO RACK	\$0.00
901259	KIT, ION INSTALL-ALL UNDERCOUNTERS	\$1,544.67
901261	obsolete-KIT, FIELD INSTL, CHEMICAL DH6000/T-M2	\$2,618.48
901262	KIT, VWS CAP WATER LEVEL SENSOR RETROFIT	\$678.85
901266	KIT, AUX RINSE PUMP (114199)REPLACEMENT W/MARCH PUMP	\$2,121.52
901267	KIT, DRAIN PUMP INSTL, DH6000/T-M2	\$624.00
901268	KIT, DRAIN WATER TEMPERING FOR PUMPED DRAIN (UNMOUNTED), DM	\$1,541.39
901269	KIT* DH6000/DH6000T 8' GREEN HOSE W/ENDS	\$184.00
901270	KIT* DH6000/DH6000T 8' BLUE HOSE W/ENDS	\$184.00
901271	KIT* DH6000/DH6000T 8' YELLOW HOSE W/ENDS	\$184.00
901272	KIT* DH6000/DH6000T HINGED HMI GUARD (DAIRIO ONLY)	\$885.42

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

901278	E SERIES 44 64 DR CIRCUIT BOARD REPLACEMENT	\$1,420.55
901281	KIT, ELECTRIC DRAIN TEMPERING KIT FIELD INSTALLATION, DH6000	\$1,021.43
901282	DOOR WELD, 44PRO LH, STD (337147 serv rplcmnt, bolt-on chnl)	\$1,020.95
901285	KIT, HOOD WRAP SERVICE REPLACEMENT, DH6000/T-M2	\$1,412.10
901287	COURTESY SPARE PARTS KIT, SERVICE	\$137.13
901289	KIT, 44PRO HINGED DOORS, REVERSED OPENING, HH	\$2,077.13
901290	KIT, SQUEEZE TUBE REPLACEMENT , VWS	\$126.62
901292	CHEMICAL FIELD INSTALL KIT, PRO RACK MACHINE	\$3,270.61
901295	KIT, DRAIN VALVE RESISTOR INSTALLATION, DH/MD2000	\$182.19
901295-V	KIT, DRAIN VALVE RESISTOR INSTALL(includes valve)DH/MD2000	\$552.20
901296	KIT*ADD DIRECT LINK TO FLIGHT/RACK	\$2,758.34
901299	KIT, FC5A UPGRADE TO FC6A PLC-RK	\$1,986.00
901302	KIT, SADDLE LATCH, PRO-90B, FIELD ADD-ON	\$821.96
901304	KIT, SQUEEZE TUBE REPLACEMENT VERDER , VWS	\$102.54
901306	PAWL BAR ASSY, 22PRO LH (cast pawl retro for pre-RP21013012)	\$948.75
901307	PAWL BAR ASSY, 22PRO RH (cast pawl retro for pre-RP21013012)	\$948.75
901309	KIT, DWT, 1-1/4" FOR PRO RACK	\$1,165.37
901310	KIT, DWT, 1-1/2" FOR E-RACK/CC/CH44/MD44/PP-28	\$900.00
901311	KIT, MECHANICAL DWT, DM	\$916.88
901313	KIT, BDV PW11 IMPELLER AND HARDWARE	\$988.51
901314	KIT, DETERGENT/RINSE AID RELAY, DH3000/NEXUS DHT/MD2000PLUS	\$947.29
901315	KIT, REPAIR, HOOD END CURTAIN HOOKS, PRO RACK	\$397.88
901318	KIT, VERDER R/A SQUEEZE TUBE CONVERSION	\$92.14
958302	CHAIN BUSHES DRG	\$94.85
958512	STARLOCK WASHER N7A4115-037	\$4.19
958517	RUBBER PAD (SWITCH ACTIVATION)	\$2.41
990017	SHAFT IDLE UCCW COMEN BELT	\$706.65
990018	SHAFT DRIVE UCCW COMD BELT	\$594.46
990019	KIT*DRIVE SHAFT INST.UC-C	\$2,198.58
990020	100KIT*IDLE SHAFT INSTALL.UCC	\$3,689.05
990021	KIT*COMENDABELT UCCW DRIV/UNLD	\$2,987.82
990022	KIT*COMENDA BELT UCCW IDLE/LD	\$4,301.26
A1071-1	SHAFT IDLE UC-C	\$452.41
A1071-2	SHAFT DRIVE UC-C	\$686.21
A1116-22	CHAIN GUARD SUPPORT UC 10 3/4	\$156.17
A1156-1	SUPPORT,SPRING BAR UC	\$483.28
A1163-1	SHAFT DRIVE UC-CW	\$952.29
A1163-2	SHAFT IDLE UC-CW	\$914.05
A1170	PULLEY	\$177.90
A1200-1	BRACKET	\$418.26
A1531	FLANGE DRAIN T-7	\$411.66
A1647	SPACER IDLE ARM	\$607.86
A1900-1	BRACKET STANDPIPE	\$126.25
A2073-3	GUIDE COUNTERWEIGHT IPPW	\$100.00

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

A3067-1	COVER HOPPER 6 7/8 X 23	\$1,312.58
A3089-1	CLEVIS PIN,..25 X 2.13 FLAT HD SST 2.0 USABLE	\$15.13
a3141-s	BEARING INSTALL,CC,HOUSING/BEARING/SEALS,FOR,1" SHAFT-servic	\$716.77
A3718	LATTICE ROD	\$496.62
A3720-1	BRACKET STOP	\$106.02
A450-1	PULLEY #1960	\$250.68
A467-2	SLIDE SHAFT DEFLECTOR UC-C	\$149.36
A804-1	IMPELLER 5 3/8	\$364.77
A821-1	PLUG SPRAY PIPE w/thumb screw	\$196.50
A951-2	BAFFLE PW & WASH UCCW	\$558.59
B005641-R2	GRC19 - 2 FRAME SEC - ACTS GWYNEDD ESTATES	\$1,651.23
B1001	BAFFLE RINSE WELDMENT	\$1,222.98
B1074	BEARING HOUSING	\$635.90
B1074-1	BEARING HOUSING w/ BUSHING	\$635.90
B1171-1	SPLASH SHIELD	\$347.63
B1171-2	SPLASH SHIELD	\$347.63
B1301	SCREEN REFUSE HOP. A2,B2	\$835.28
B1302	SCREEN 3/4 X 7 X 33 3/8	\$603.05
B1439	SCREEN ASSY 3/4X7 X 22 1/4	\$624.00
B178-1	BEARING HOUSING 1.856B	\$498.53
B178-2	BEARING HOUSING 2.050B,FOR 100991 ER-16C INSERT	\$700.00
B224-3	FINAL RIN PIPE 1/2X19 1/2	\$393.79
B236-1	SPRAY PIPE	\$0.00
B2361-1	SCREEN 7 X 27 5/8 X 3/4i UC	\$640.73
B236-2	SPRAY PIPE	\$0.00
B236-3	SPRAY PIPE	\$0.00
B247-2	ARM SHUT-OFF	\$558.59
B248-2	SLIDE SHUT OFF 31 1/8	\$443.24
B254-9	COUNTERWEIGHT ROD	\$652.33
B263-2	CROSS ANGLE UC-CW	\$1,155.08
B2850-1	BRACKET STEAM COIL	\$31.49
B2850-2	BRACKET STEAM COIL	\$32.07
b2857-S	COVER WELD 4iSQ.OVERFLOW BOX, SERVICE	\$573.46
B2889-1	BRACKET BEARING CC	\$201.50
B300514	REAR PANEL, NEW GEN DRIVE CAB	\$288.77
B300537	LIFT-OFF PANEL, NEW GEN DRIVE CABINET	\$477.31
B300606-6075-S	ACCESS PANEL, 60.75" WIDE SERVICE	\$568.97
B300719	TUBE,SPRAYPIPE,PVC, 7.750"	\$97.74
B300719-4	TUBE, SPRAYPIPE PVC 20.5"	\$110.33
B300720	GUIDE, POLYCORD	\$113.64
B300937	SHAFT, IDLER 1Id SST X 12i LG.	\$395.86
B300937-5	SHAFT, IDLER 1" OD x 23" LG	\$605.57
B300937-6	SHAFT, IDLER 1" OD x 18" LG	\$283.73
B301004-35	ROLLER, PVC 9.625i LONG	\$68.81

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B301004-4	ROLLER, PVC 20i (1.9 OD)	\$144.38
B301022	MAGNETIC STRIP, DOOR	\$7.45
B301122-10	TAIL SHAFT,TYPICAL 10iBLT FBTM	\$251.36
B301195-1	TUBE 1-5/8, ROLLER S/S 9.969L	\$85.99
B301275	SNUBBER, IDLER END,SHAFT SUPPT	\$26.08
B301301-8M	CON CAB MESH COVER 18"	\$208.00
B301766-1	SHAFT, \neq 1", SST - 10.250 LONG	\$406.19
B301766-6	SHAFT, \neq 1", SST - 21.250 LONG	\$482.37
B302117	SPACER, TENSIONING SPROCKET	\$7.53
B302221-2	BRKT HANGING CARRIER	\$74.77
B302758-1A	RAIL, INSIDE	\$258.04
B303099	ARM, LIMIT SWITCH	\$71.75
B303197	HANGING CARRIER TRAY PAN	\$243.14
B303347-12	PERF TROUGH COVER, 9" TROUGH, 12" LONG	\$285.93
B303371	FBM20" DRIVE MOUNT BRKT.	\$668.91
B304778	PHOTO EYE MOUNTING ARM	\$493.62
B304839	WIRE FORM BSKT PLATE - PROJECTION	\$258.82
B304839-1	WIRE FORM BSKT PLATE - SLIM-LINE	\$194.91
B304950-GRS1-S	GRAV ROLL FRAME - 31.00 SERVICE	\$97.52
B304961-GR	GUIDE RAIL-90 DEG-OUTER-24in RAD	\$128.87
B304964-GR	GUIDE RAIL-90 DEG-OUTER-30in RAD	\$191.18
B305104	UNDER TABLE MECH. SWITCH BRKT	\$26.01
B305137	BRIDGEVEYOR TAKE-UP DROP ELIMINATOR	\$135.36
B305207-GR1-S	SERVICE-GRAV ROLL FRAME, OUTER 90 W/ 17.125 EXT	\$227.29
B305274-1	SPACER, 6.344 LONG, PVC CONDUIT	\$0.00
B305275-ROD	ROD 3/4 DIA X 21 SPC VERT ACC CARRIER SUPPORT	\$0.00
B305392	ACC TRAY SHELF, 17W X 12.75D	\$205.22
B305406	1/2" BALL VALVE MOUNT BRACKET	\$77.94
B305736-12	SILVER GUARD 12" MATTOP CONVEYOR	\$208.00
B305736-12-1	SILVER GUARD 12" MATTOP EXTENDED W/ SLOTS	\$231.72
B305736-18	SILVER GUARD 18" MATTOP CONVEYOR	\$204.71
B305744	OBS-CARRIER PLATE WELD 3 & 4 TIER 95D (SLOTTED)	\$0.00
B305744-1	CARRIER PLATE WELD 3 & 4 TIER 92D (SLOTTED)	\$430.79
B305791	RACK TRANSITION 24" X 20" CHIC-FIL-A	\$806.47
B305979-1	CARRIER DEVP, 2 TIER CORNELL UNIVERSITY	\$347.99
B305979-2	VERTICAL ACCUMULATOR CARRIER TIP DEVP, 19WX15DX20H	\$124.07
B305979-3	CARRIER SHELF, VERTICAL ACC	\$192.34
B305979-4	REAR PANEL, VAC, CORNELL UNIVERSITY	\$146.17
B305979-5	ROLLER BRACKET, CARRIER ASSY, CORNELL UNIVERSITY	\$33.39
B306043-45	GUIDE RAIL OUTER 45DEG TURN (30CLR) CS110/MT12	\$80.40
B306132-DL1	HINGED DOOR LINK SHORT	\$9.57
B306132-DL2	HINGED DOOR LINK LONG	\$10.24
B306195-2	VERT ACC CARRIER TOP 17W X 14D	\$218.68
B3224-6	CURTAIN 26 X 28 1/2 EYELET	\$406.44

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B3291-S	CURTAIN HOOK ASSY-SERVICE KIT	\$323.16
B3398	SCREEN	\$732.74
B3400	REFUSE BASKET WELD,RPW	\$1,543.19
B3407-1	MANIFOLD RINSE 1K	\$328.90
B404708	SPLIT SST.GRAVITY ROL. PKG. 21" BFR (FOR TURNS) SERVICE	\$624.00
B405189P-S	90 DEG CONTACT SWITCH KIT-SERVICE	\$314.24
B422-1	CHANNEL SCREEN 25 3/4 INCH	\$99.14
B422-4	CHANNEL SCREEN 20 3/8 INCH	\$60.92
B49-1	ROLLER ASSY PAWL BAR	\$137.79
B500043	LOADCENTER,120/240V 3PH 125A,12 SP,12 CIR	\$2,762.48
B500061	MAGNET, 4X6X1	\$191.68
B500074	MOTOR, 1/2 HP 3PH 208-230/460V	\$3,048.52
B500076	GEARBOX,INLINE 39:1 RATIO	\$3,114.97
B500087	HINGE, PLASTIC (ACCESS COVER)	\$173.69
B500103	LOADCENTER,120/240V 3PH 200A,30 SP,42 CIR-W/COVER	\$3,785.58
B500104	TRANSFORMER, CONTROL	\$406.34
B500110	POWER ROLLER, 115V .15HP 35RPM	\$5,762.46
B500118	CASTER SWVL, 5", W/ BRAKE, 6" L HEIGHT	\$566.38
B500118-1	CASTER, SWVL, 5", W/ BRAKE, 6" L-HT, FITS 1 5/8" TUBE	\$120.80
B500119-1	CASTER,SWVL, 5", NO BRAKES PLATD	\$168.91
B500137	DRIVE 208V, AC VARIABLE SPEED	\$2,209.62
B500138	CIRCUIT BREAKER, 250V 50/60HZ	\$861.13
B500138-1	CIRCUIT BREAKER, JA3S-Z638-1W	\$842.81
B500166	K-SLAT, 10i BROWN	\$36.05
B500175	CONTROLLER SCR, 1/2 HP, 240KB	\$1,263.92
B500219	BEARING, 1in DIA. PILLOW BLOCK	\$477.31
B500223	PULLEY,MASKA MB60 X 1 SHEAVE	\$252.53
B500230	WHEELS, GUIDE CORD	\$84.81
B500231	FLANGE, MNT SS POLYCORD WHEEL	\$65.72
B500231-1	FLANGE, MNT SS,GRAVITY ROLLER	\$47.63
B500234	BEARING, STAINLESS ROLLER 1.9i	\$34.37
B500234-10	GR ROLLER SST (2 = 21"BFR) FOR TURN	\$163.71
B500234-11	GR ROLLER SST (2 = 24"BFR) FOR TURN	\$117.43
B500234-15	GR ROLLER ASSY SST - 15" (BFR)	\$173.02
B500234-20	GR ROLLER ASSY SST - 20" (BFR)	\$217.45
B500234-21	GR ROLLER ASSY SST - 21" (BFR)	\$321.36
B500234-24	GR ROLLER ASSY SST - 24" (BFR)	\$143.49
B500234-6	GR ROLLER ASSY SST - 6" (BFR)	\$117.12
B500235-S	SPROCKET, 40B11 S.S. 1/2" BORE w/ SET SCREW	\$116.42
B500235-SP	SPROCKETS, 40B11 (PLATED)	\$482.37
B500236	TEE, BRASS 1/4" FPT - FORGED	\$17.50
B500237	ELBOW, BRASS 1/4i NPT MALE	\$29.52
B500242	SOCKET 1 5/8in FLANGED TOP WITH SETSCREW	\$18.10
B500260	MAGNET 1/4 x 1/4 x 1 in	\$74.72

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B500264	VALVE, 1/4i NPT MALE TO 1/4i	\$76.30
B500267	NOZZLE,SPRAY	\$83.28
B500276	USE B500276-S SPROCKETS 50B18H 1" BORE	\$0.00
B500276-S	SPROCKET, 50B18H 1i FB 1/4" KW	\$823.77
B500280	SPROCKETS, 40B15 1i	\$121.10
B500280-S	SPROCKET, 40B15 1i SST	\$768.38
B500285	CHAIN, #40,SS MERLEY	\$76.16
B500285-SB	CHAIN, #40,SS SIDE BOW	\$86.78
B500293	BEARING, FLANGED 1/2i ROUND POLYCORD	\$15.13
B500295-1	BEARING, ROLLER, SOLID POS/DR	\$14.30
B500308	PLUG, DOME 7/8i CLEAR	\$2.48
B500312	UNION, PVC 1/2i	\$51.15
B500315	BUSH, REDUCER 1/2NPTX1/4NPT	\$48.85
B500317	BEARING, FLANGED, 1"IDx1"L	\$76.92
B500320	ADAPTOR,1/2i SCH40 TO 1/2i MBT	\$13.22
B500321	CAPS, PVC END 1/2i	\$10.55
B500325	WHEEL, POLY #RA3501/SB0001	\$134.94
B500325-SS	3 1/2" PULLEY	\$479.33
B500326	WHEEL, POLY #RA4101/SB0004	\$126.94
B500326-SS	4.1" PULLEY	\$594.20
B500337	COVER,BOOT 3 POLE WATERPROOF	\$253.84
B500338	COVER,BOOT 2 POLE	\$142.79
B500355	CONNECTOR,STRN RELIEF CORD, 1/2"	\$11.88
B500357	CORD, POLY 12mm LEDER 33135	\$50.69
B500371	PINNED, CONVEYOR SIDE FLEX 10i TAPPERED (OLD STYLE)	\$181.54
B500373	SLATS, CONVEYOR STR 7-1/2, PIN, PER FT.	\$244.92
B500375	SLATS, CONVEYOR STR 12INCH, PIN, PER FT.	\$242.85
B500377	SLATS, CONV. STR 10i PIN/SLAT, PER FT.	\$247.56
B500380S	LINK, MASTER #50 CHAIN SST	\$24.67
B500381	LINK, MASTER #60 FOR CHAIN / SLAT	\$55.93
B500383	MASTER LINK, 1 1/2 CHAIN C2060H S.S.	\$63.50
B500383-1	SST.HALF LINK C2060H CHAIN (OFFSET)	\$168.66
B500396	NIPPLE, 1/4 NPT X 2iL BRASS	\$14.62
B500441	PULLEY,TAIL 10i BELT,4 1/2 X11	\$2,601.13
B500537	VALVE, SOLENOID 1/4 NPT 24V	\$372.38
B500553	CONTACTOR 24VAC COIL-120V-1HP	\$340.93
B500557	RELAY THERMAL OVERLOAD	\$710.90
B500576	SENSOR, PHOTO SWITCH DIFFUSE (MFG. ALLEN BRADLEY)	\$1,058.32
B500588	BUTTON,FLUSH PUSH(GREEN)22MM	\$43.09
B500596	POTENTIOMETER 10K OHM	\$1,035.52
B500598	SOCKET,RELAY PYF14A,OMRON	\$214.24
B500602	RELAY, RR2P-4 120V	\$181.76
B500604	RELAY, 24 V 5A 4P BLADE	\$79.72
B500629	SWITCH, LIMIT AZ8104	\$380.82

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B500632	SENSOR, PHOTO ELECTRIC 25965	\$1,146.42
B500648	WHEEL, POLY #RA2001	\$103.72
B500662	HUBSET 1" PLAIN BORE	\$521.46
B500664	SPROCKET, MCC WHEEL ASSY 6i	\$647.29
B500665	SPROCKET, MCC WHEEL 6i	\$165.55
B500667	SPROCKET, MCC WHEEL 4 1/2i	\$133.04
B500669	SPROCKET, 19TH WHEEL ASSY 4.5i	\$552.99
B500735	SHAFT, 17i FLEX BELT DRIVE	\$522.26
B500735-2	SHAFT, 19" FLEX BELT DRIVE	\$954.61
B500741	TUBING, PLASTIC 1/4 X 3/8	\$2.35
B500742	FAUCET,HOT/COLD MIX FOR BI-LI	\$772.34
B500742-1	FAUCET,HOT/COLD MIX FOR BI-LI	\$740.70
B500743	VALVE, MIXING	\$442.85
B500754S	CHAIN #50	\$105.18
b500761	PUMP, CHEMICAL FEED UPR-1100VS	\$2,227.00
B500792	HOLDER, FUSE BUSS BM6031SQ	\$18.45
B500793	HOLDER, FUSE BUSS	\$40.11
B500801	FUSE MDL 1 AMP	\$8.02
B500802	FUSE MDL 2 AMP	\$8.95
B500804	FUSE MDL 4 AMP	\$8.81
B500827	RING, 12 TOOTH SPROCKET	\$232.67
B500829	HUB SET, 1i WITH KEYWAY	\$279.98
B500861-W	FOOT SWITCH BELT ADVANCE	\$941.82
B500923	PHOTOCELL RECEIV,BANNER PT200	\$408.86
B500924	RECEIVER, PHOTOCELL PT300	\$288.77
B500925	PHOTOCELL EMITTER,BANNER LR300	\$288.77
B500958-1	GR ROLLER PLASTIC (21" BFR) ACTUAL SIZE 20.880 STRAIGHT ONLY	\$79.61
B500958-3	GR ROLLER PLASTIC (24" BFR) ACTUAL SIZE 23.880 STRAIGHT ONLY	\$63.28
B501018	DRIVE AC FREQ. 230V 1/2HP	\$2,396.65
B501019	DRIVE AC FREQ. 115V 1/2HP	\$1,989.95
B501039-SS	SPROCKET, 40B18 X 7/8" B 304SS	\$95.19
B501125	GEAR,DURA-RATIO 50:1 LR	\$2,788.05
B501140-10	SHAFT, 1/2OD X 13"LG SS	\$274.31
B501141-10R	ROLLER 12.25 X 1.625SS COATED	\$539.42
B501158	POTENTIOMETER 10K OHM	\$644.61
B501158-1	KNOB FOR POTENTIOMETER #B501158	\$63.50
B501161	PULLY,MASKA MB60 X 7/8 SHEAVE	\$659.16
B501177-1	SHAFT, 1/2OD X 24.625 PRC	\$182.98
B501179	SPROCKET,40B15 1-1/4 BORE PLAS	\$135.99
B501181	SPACER SHAFT,1.0 DIA 1.093 L	\$33.16
B501201	GEARBOX,BQ206 40:1 LEFT HAND	\$2,838.10
B501201R	GEARBOX,BQ206 40:1 RIGHT HAND	\$3,388.81
B501215	PULLEY, 4.8 DIA POLYCORD	\$209.24
B501215-SS	4.8" PULLEY	\$717.89

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B501219	BELT, FABRIC 8i NO LACING	\$3.46
B501220	BELT, FABRIC, 10" W, NEEDS CLIPPARD LACING	\$7.91
B501224	POTENTIOMETER 10K OHM DUAL	\$420.53
B501249	TAPE, TEFLON-COATED FIBREGLASS	\$13.18
B501252	LINK,MASTER#40 SST(W/LOCKCLIP)	\$26.19
B501344	ROTOR	\$316.62
B501381	RING, POSI GRIP LOCKING	\$2.41
B501490	SENSOR ,MR3 PHOTOELECTRIC	\$1,634.63
B501526	MOTOR, 1/2 HP 115/230V1P	\$2,741.39
B501571	CONTACT BLOCK N.O., FOR 22MM BUTTON	\$171.50
B501590-1	BLOCK,TERMINAL, PHOENIX UK6N	\$18.64
B501591-1	BLOCK, TERMINAL,GRD IMO ER6	\$32.03
B501592	END SECTION,TERMINAL	\$6.00
B501609	PUSHBUTTON,MAINTAINED,C.H.	\$1,873.98
B501611	PUSHBUTTON, MUSHROOM, SQD	\$510.69
B501679	MOTOR, DRIVE BISSC 1/2 HP 1750	\$3,102.48
B501688	PRE RINSE UNIT,DECK MOUNT LESS MIX VALVE (T&S B-0143-01)	\$1,825.69
B501688-6	T&S WALL SUPT BRKT 6" (B-0109-01)	\$293.27
B501704	SWITCH, MICRO GLDA01E7B	\$296.39
B501710	MOTOR WASHDOWN 1/2HP 90VDC	\$2,861.93
B501777	FOOT INSERT, HIRISE BULLET SST (1.5"-4.5")	\$102.54
B501813	BUSH, 1/4 X 1/8 NPT BRASS	\$2.49
B501814	SWITCH,3 POSITION 30MM	\$216.68
B501841	CHAIN GUIDE,UHMW STR SZ 40 CHN	\$233.66
B501845	SPROCKET,60B22 SS 1i BORE	\$1,253.56
B501845-1	SPROCKET, 60B22 SS 1 1/4" BORE	\$1,297.44
B501931	SPRCKT,40B12 1/2 B F/D SET SCR	\$95.14
B501931-SS	SPRCKT,40B12 1/2 B F/D SET SCR	\$306.71
B501961	SLATS, 10i TAPERED C/W CHAIN	\$511.56
B501961-1	SLATS,10i TAPERED, w/o CHAIN, EACH	\$40.67
B501974-SS	SPROCKET,40B18 1.257" BORE, 304SS NO KEY NO SET	\$461.85
B502032	CONNECTOR,3/8 TUBE x 1/4 MPT	\$12.94
B502033	TEE, 3/8 x 3/8 TUBE x 1/4 MPT	\$106.50
B502065	JUNCTION BOX 4X4 NEMA 4	\$96.20
B502099	DRIVE,AC FQ 115/230 1/2 NEMA 4	\$4,454.68
B502106-1	MOUNTING ADAPTOR S&S	\$38.64
B502107-1	CONTACT BLOCK N.O. S & S	\$61.99
B502108-1	CONTACT BLOCK N.C. S & S	\$115.53
b502109-1	PUSHBUTTON MUSHROOM GREEN	\$178.20
B502110-5	PUSHBUTTON MUSHROOM RED 40MM	\$178.20
B502132-1	FITTING, COMPRESSION 5/8in SST	\$251.37
B502134	BEARING,DOUBLE SEALED BALL6201	\$103.18
B502144-20	HOSE, FLEX, S/S 20" PRERINSE	\$405.46
B502144-24	HOSE, FLEX, S/S 24" PRERINSE	\$285.86

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B502144-28	HOSE, FLEX, S/S 28" PRERINSE	\$412.53
B502144-36	HOSE, FLEX, S/S 36" PRERINSE	\$518.16
B502155	MOTOR,1/2HP 575V 3PH WASHDOWN	\$2,474.61
B502161-1	GEARMOTOR, .5HP DAWS 1.25 SHFT	\$7,793.76
B502176	LIGHT, PILOT- RED, .375" 28VAC	\$71.57
B502184	GUIDE, MCP BELT	\$629.31
B502208	NOZZLE, 90 DEG. S/S	\$227.29
B502231	SPROCKET, 60B60 1 1/4 BORE	\$645.29
B502233	CHAIN,S/S,C2060H c/wD-3 18iCTR	\$188.20
B502234	TCC CHAIN GUIDE, AL 2060 (install #8 screws)	\$192.87
B502235	GUIDE BLOCK, TRAY HANGER	\$508.89
B502237	BEARING, TRAY FOLLOWER	\$71.81
B502238	CARRIER BASKET 14X18 ACCUM	\$190.59
B502283	ENCLOSURE, PB 1 HOLE 30 MM	\$736.51
B502289	BOLT, SHOULDER 1/4-20 S.S.	\$16.80
B502371	SCRAP CHUTE, SST, \neq 6"	\$204.15
B502390	SWITCH,2 POS SEL 22MM SPRECHER	\$96.39
B502390-1	SWITCH,2 POS SEL 22MM SPRECHER	\$177.11
B502409	SLATS 7.5i TAPERED C/W CHAIN	\$483.52
B502409-1	SLATS 7.5i TAPERED, CHAIN,	\$41.05
B502422-1	TRACK,RETRN WHITE UHMWPE,90 CUR FOR 12"	\$0.00
B502423	BAR,WEAR WHITE UHMWPE,1-1/4 SQ	\$0.00
B502437	DRIVE AC FREQ, 240V 1HP MITSU	\$2,685.40
B502467	DRIVE AC FREQ,460V 1HP MTRTRON	\$3,564.08
B502481	LATCH HINGE, S/S	\$39.95
B502523	CLAMP, 3/4in RIGID EMT CABLE STRAP	\$1.59
B502543	BELT,CLEATED CNVRY,12ix37ft	\$1,814.51
B502732-060A	SHAFT, HEX 6i LONG ALUM	\$73.01
B502732-140A	SHAFT, HEX 14i LONG ALUM	\$61.64
B502732-150A	SHAFT, HEX 15i LONG ALUM	\$183.85
B502732-200A	SHAFT, HEX 20i LONG ALUM	\$83.12
B502732-210A	SHAFT, HEX 21i LONG ALUM	\$79.98
B502732-230A	SHAFT, HEX 23i LONG ALUM	\$86.76
B502732-240A	SHAFT, HEX 24i LONG ALUM	\$51.43
B502816	GEARMOTOR, MINI CASE LH	\$3,093.59
B502928	NOZZLE, SPRAY REAR TRIGGER	\$1,256.81
B502929	HOSE,25ft 3/4 MPT X 1/2 MPT	\$1,644.03
B503059	LINK, #50 HALF SST	\$46.50
B503274	ROLLER, TCC CARRIER	\$51.07
B503407	FAUCET, 1/2 DECK MNT SWIVEL, 8" CTR, (ENCORE KL61-8010)	\$1,119.54
B503784	GEARMOTOR,230/460V1/2HP 63.69R	\$5,296.01
B503889	GEARMTR,.33HP309.58:1VERTICAL	\$5,071.26
B504434	SPROCKET, 8T 1in KEYED BORE (KNUCKLE BELT DRV)	\$208.00
B504457	SPROCKET, 60B60 1 3/8 Bore	\$824.45

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B504460	SLATS, 12in TAPERED C/W CHAIN	\$589.61
B504460-1	SLATS, 12i TAPERED, W/O CHAIN, EACH	\$42.10
B504475	BACKFLOW PREVENT.3/4 NPT IKEA	\$1,717.83
B504608	SST.CONVEYOR CHAIN / BRIDGEVEYOR	\$326.33
B504609	SST. CONNECT RIVETS / BRIDGEVEYOR	\$21.76
B504739	±3/4" GRAV ROLL, 15.75 FLOAT SHFT, 14.313 ROLLER, 1/4-20	\$131.06
B504790	1/2" DIA x 1-1/2" LG. SST PIN	\$15.04
B504799	M12x1.75x50 SST BOLT	\$11.30
B504800	M12 SST FLAT WASHER	\$2.35
B504801	M12x1.75 SST NYLON LOCK NUT	\$2.35
B504823	882 FLEX BELT 90 TURN 24" RADIUS GUIDE	\$1,176.15
B504823-30	882 FLEX BELT - 90 TURN 30" RADIUS GUIDE	\$1,255.44
B504824	882 FLEX BELT RETURN GUIDE	\$173.82
B504825	882 FLEX BELT STRAIGHT GUIDE	\$169.84
B504855	FUSE LPCC-2 600V TIME DELAY	\$47.02
B504866	#882 - 10" FLEXBELT PINNED CONVEYOR BELT	\$179.88
B504867	882 BELT DRIVE SPROCKET 1" BORE, 1/4 KEY	\$744.75
B504867-1	882 - DRIVE SPROCKET 12 TOOTH W/ 1" BORE & KEYED	\$566.38
B504868	882 - TAIL SPROCKET - 1-1/4" BORE KEYED AND SET	\$477.31
B504889	FUSE LPCC-4 600V TIME DELAY	\$39.30
B504971	1/2HP MTR, BRIDGEVEYOR ACCUMULATOR	\$1,512.27
B504971-1	3/4HP MTR, BRIDGEVEYOR ACCUMULATOR	\$1,132.52
B504971-2	1HP MTR, BRIDGEVEYOR ACCUMULATOR	\$1,543.28
B504984	0-10 MINUTE TIMER / RELAY	\$703.82
B505016	1" SST BINDING POST - 1/4"-20	\$21.05
B505028	CLIP-ON GASKET, 3/8" BULB TYPE, KELTAN MATERIAL	\$35.86
B505029	STRAIGHT ROLLER - PWR ASSY, SST	\$1,155.08
B505030	TAPERED ROLLER - PWR ASSY, SST	\$1,739.73
B505088	NORD GEARMOTOR, NEW GEN POWER ROLLER	\$2,440.59
B505090	#40, 11 T, TYPE B, 3/4 BORE, MS SPROCKET	\$56.76
B505107	SPROCKET, 19T, 1.25 BORE, 3.125 W, P&S TAIL	\$664.96
B505127	HITCH PIN CLIP, SST, ±1/2 - ±5/8 PIN	\$4.42
B505145	NORD GEARMOTOR, NEW GEN DRIVE CABINET	\$1,945.60
B505152-1	UHMW STRIP, 3/8" THK, 10' LONG, 1" WIDE	\$37.60
B505152-15	UHMW STRIP, 3/8" THK, 10' LONG, 1.5" WIDE	\$110.05
B505152-2	UHMW STRIP, 3/8" THK, 10' LONG, 2.25" WIDE	\$68.80
B505175	TROUGH SIDEWALL GUSHER HEAD	\$984.05
B505189	SW HEAD, 90 DEG, SIDE METAL PLUNGER	\$96.51
B505197-12	#50, 12T, TYPE B, 1" BORE, MS SPROCKET	\$84.56
B505197-33	#50, 33T, TYPE B, 1" BORE, MS SPROCKET	\$406.49
B505244	SURFACE LIGHT, LED	\$52.84
B505252	DRAIN SCREEN, SNAP IN - 1 1/2" DRAIN	\$12.02
B505264	BEARING, SST, DBL SEAL, .313id X .875od X .344wide	\$38.34
B505276	VFD ALTIVAR 320 .5HP, 200-240V, 3PH OUT	\$1,434.34

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B505277	VFD ALTIVAR 320 1HP, 200-240V, 3PH OUT	\$1,735.76
B505277-1	VFD ALTIVAR 320 1HP, 120V, 1PH IN -3PH OUT	\$1,140.35
B505278	VFD ALTIVAR 12 .5HP 120V IN, 208V 3PH OUT	\$1,149.03
B505297	MAGNET, SNAP-IN (FITS .375 X 2.25 RECT)	\$9.68
B505400	GEARBOX, 60:1, OLD BRIDGEVEYORS (newer ones are 87:1)	\$2,867.45
B505400-1	GEARBOX, 87:1, BRIDGEVEYOR D-2000-8	\$2,613.80
B505439	9" MATTOP CONVEYOR BELT, NO TABS	\$512.01
B505440	SPROCKET, MATTOP BELT, 18T, 1" BORE, KEYED	\$745.07
B505532	RETAINER, MATTOP 9" BELT, 90° INNER, R24CL	\$375.40
B505536	9" MATTOP CONVEYOR BELT, WITH TABS	\$405.76
B505587	18" MATTOP CONVEYOR BELT W/TABS	\$676.47
B505642-12	12" REXNORD MATTOP BELT MOD. 7966-ST BOTH SIDES	\$214.24
B505642-12NT	12" REXNORD MATTOP BELT MOD. 7966-NT BOTH SIDES	\$185.70
B505642-18	18" REXNORD MATTOP BELT MOD. 7966- ST BOTH SIDES	\$314.77
B505642-18NT	18" REXNORD MATTOP BELT MOD. 7966- NT BOTH SIDES	\$312.00
B505643	SPROCKET 13TOOTH 1" BORE W/ 1/4 KEYWAY (DRIVE)	\$246.90
B505644	SPROCKET 13TOOTH 1-1/4 BORE NO KEY (IDLER)	\$246.90
B505646-1	RETAINER, UHMW, 12" MB, 90D, INNER, 7966ST	\$254.11
B505646-1T	RETAINER, UHMW, 12" MB, 90D, INNER W/ TRAP, 7966ST	\$464.13
B505646-2	RETAINER, UHMW, 12" MB, 90D, OUTER, 7966ST	\$366.38
B505648	STRAIGHT GUIDE UHMW MATTOP 7966-ST 1" x .660 x 10FT	\$37.96
B505653-2	GUIDE UHMW DRIP PAN OUTER 90° M12" SPACER	\$339.11
B505923-1	MT12/18 STAKE / CLIP 7966	\$4.20
B505923-2	TAB MT12 7966ST-12	\$5.39
B506042	GUIDE RAIL WEDGE UHMW	\$126.16
B506324	SPROCKET, 50B 22T 1i FB 1/4" KW	\$396.16
B506325	SPROCKET, 50B 10T 1i FB 1/4" KW	\$225.53
B506350	SINGLE SPRING LOADED DRIVE DOG ASSEMBLY D-2000-5 BRIDGEVEYOR	\$595.49
B506388	TIMER/RELAY BELT WASH RE17RLMU	\$207.12
B572	SCREEN 11 5/8 X 23 11/16 P	\$933.07
B677-2	RINSE LEVER ROD WELDMENT	\$245.95
B700090	BRKT, POLYCORD CRNER GUIDE	\$160.75
B700121	SLAT, GREEN K10 C/W ROLLER	\$27.76
B700293	BEARING ASSY,POWER ROLLER CONV	\$64.42
B700293-F	BEARING ASSY,POWER ROLL-FRITEX	\$58.23
B700507	ACCESS DOOR WELD, RH DRIVE CABINET	\$312.00
B700621-S	FIXED GUIDE RAIL WELD - SERVICE	\$580.88
B700744	CHAMBER, MIXING (HANDS FREE)	\$214.24
B701005-4	ROLLER ASSY,21i PVC 1.9DIA	\$456.12
B701142-31-S	ROLLER PKG, SS,11.25" BFR - SERVICE	\$520.84
B701142-36-S	ROLLER PKG, SS,14.25" BFR - SERVICE	\$461.84
B701175-1	ASSY,ROLLER PWD SS X 22 BFR	\$582.28
B701248	KIT, WELDING POLYCORD	\$769.23
B701251	BRACKET, POLYCORD WELDED	\$215.45

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B701337-3	ROLLER ASSY,20i BFR 1.9DIA SS	\$308.97
B701337-6	ROLLER ASSY,1.9OD X 11.375 SST	\$235.33
B701354-3	CONTROL 18i 230v FL/B PS	\$9,937.40
B701445	CVR, ANTI-JAM SW-ORDER B701445-D75	\$0.00
B701445-D10	ANTI-JAM SWITCH PKG - D10" BELT	\$744.02
B701445-S10	ANTI-JAM SWITCH PKG - S10" BELT	\$614.10
B701530-1	COVER, TROUGH DISPOSER WELD, 4.5" TALL	\$630.33
B701711	SPRAY ARM ASSY, FLEXBELT DRIVE	\$285.45
B701802-1	ASS'Y,TWIN F/BELT SCRAP SCREEN	\$178.55
B701838	LANDING TABLE, SLIDING	\$964.08
B701886	ASSY,ROLLER 1.625-SS BEARINGS	\$1,134.70
B701923-1	TRAY CARRIER ASSY	\$583.78
B701983-4-S	ASS'Y, SPRAY MANIFOLD, S10/S12 - SERVICE	\$544.91
B702734-050a	ASSY,6iBFR SS ROLLER ALUM SHFT	\$220.67
B702734-130S	ASSY,14BFR SS ROLLER SST SHFT	\$245.61
B702734-140A	ASSY,15BFR SS ROLLER ALUM SHFT	\$213.17
B702734-14375AP	ASSY,15.375BFR PVC RLR AL SHFT	\$236.65
B702734-190A	ASSY,20BFR SS ROLLER ALUM SHFT	\$393.79
B702734-197AP	ASSY,20.75BFR PVC RLR ALM SHFT	\$279.54
B702734-200A	ASSY,21BFR SS ROLLER ALUM SHFT	\$390.29
B702734-200AP	ASSY,21BFR PVC RLR ALUM SHAFT	\$282.02
B702760-200A	ASY,21BFR SS DBL RLR ALUM SHFT	\$463.61
B702978-6	ASS'Y, DUAL 10in SCRAP SCREEN	\$1,486.14
B702978-D75	ASS'Y, DUAL 7.5in SCRAP SCREEN	\$1,400.00
B703273	ASSY, WIRE BASKET WELDMENT - PROJECTION	\$475.81
B703303-D10	ASS'Y, DUAL 10" BELT TAIL COVER	\$685.83
B703303-M12	ASS'Y, MT12 BELT TAIL COVER	\$557.45
B703303-M18	ASS'Y, SINGLE 18" BELT TAIL COVER	\$436.62
B703303-S10	ASS'Y, SINGLE 10" BELT TAIL COVER	\$570.50
B703303-S12	ASS'Y, SINGLE 12" BELT TAIL COVER	\$924.34
B703470-20	RACK SLIDE WELD 20" SINK	\$471.33
B703581	ASS'Y, INNER GUIDE RAIL	\$464.99
B703582	ASS'Y, OUTER GUIDE RAIL	\$1,001.31
B703955-GRF	GRAVITY ROLLER PKG (ROLLERS & FRAMES) - HARVEY MUDD	\$5,289.37
B704962-GRF	GRAVITY ROLLER FRAME PKG -NORTHERN WESTCHESTER	\$580.99
B704972-GRF	GRAVITY ROLLER FRAME PKG - MERCY HOSPITAL	\$2,945.29
B705045	COVER, LIMIT SWITCH UNDR TABLE MOUNT	\$777.90
B705224-B1	SCRAP BASKET - 17.75" X 13.75" X 7" TALL	\$1,109.57
B705224-B1A	SCRAP BASKET 17.750 X 13.750 X 5	\$1,144.00
B705542	MOBILE TBL ASSY, 22W x 24L, DOOR MACH CONNECT	\$1,235.74
B705883-P-1	ACC TRAY SHELF WELD PROJ 92D 15.25W X 16.75D	\$288.46
B705883-S-1	ACC TRAY SHELF WELD SLIM 92D 19W X 13D	\$276.78
B706132-LB-1	LATCH BRACKET WELD SSB MODIFIED	\$100.00
B904746K	KIT,REPLACE #B502109 GREEN PUSHBUTTON	\$368.65

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

B904747K	KIT,REPLACE #B502110 RED PUSHBUTTON	\$368.65
B924-12	TROUGH ASSY 13i	\$632.15
B926-1	PIPE OVERFLOW TUBE T-6,T-7	\$729.70
B938-3	BRACKET TRACK	\$63.50
B938-4	BRACKET TRACK	\$63.50
BB701530	(OBSOLETE, USE B701530-1)CVR, DISP TROUGH 9i WIDE	\$0.00
C100811	PUMP ASSEMBLY 3PHASE MH65	\$2,660.23
C110226	HEATER 3KW 220/3 BOOSTER MH65	\$489.44
C110362	HEATER ELEMENT 9 KW MH65	\$1,248.00
C1178-1	SPRAY PIPE 15iLG	\$551.67
C1179-1L	SPRING BAR ASSY LH UPPER	\$1,486.23
C1179-1R	SPRING BAR ASSY RH UPPER	\$1,486.23
C1179-2L	SPRING BAR ASSY LH LOWER	\$1,485.75
C1179-2R	SPRING BAR ASSY RH LOWER	\$1,485.75
C120266	TIMER ASSEMBLY COMPLETE	\$1,057.22
C120364	SWITCH LIMIT HOOD ACTIVATED	\$435.15
C120434	CONTACTOR PUMP 220V 50HZ 9A MH65	\$667.51
C120438	CONTACTOR MH65	\$449.22
C120444	CONTACTOR, 25/40 AMP 3PL 220V COIL LC1D25M7	\$529.12
C120459	RELAY, CONTROL BOX MH65	\$296.85
C120462	CONTACTOR BOOSTER	\$539.43
C120501	THERMOSTAT, WASH MH65	\$398.35
C120519	THERMOSTAT, SAFETY MH65	\$489.13
C120525	THERMOSTAT, BOOSTER	\$449.91
C120713	SELECTION SWITCH MH65	\$496.57
C121288	TIMER 6 CAMS 65/120/180 MH65	\$1,478.60
C1258-1R	Inactive - SPRING BAR ASSY 32 1/2i	\$0.00
C1258-2L	SPRING BAR ASSY 31 1/2i	\$1,544.67
C130-1	PUMP ASSY 1/2 HP 3/60/MV	\$3,767.38
C130157	LAMP, GREEN MH65	\$45.77
C130159	LAMP, ORANGE MH65	\$32.24
C130-2	PUMP ASSY 1/2 HP 1/60/115	\$3,751.34
C130444	SWITCH MANUAL START MH65	\$120.80
C130447	SWITCH, ON/OFF MH65	\$97.38
C130484	SWITCH, CONTINUOUS WASH MH65	\$85.35
C130632	SWITCH, PRESSURE 1 LITRE MH65	\$215.94
C130707	LENS, CLEAR MH65	\$8.83
C1321-1	MANIFOLD UC-CW	\$1,286.66
C1367-1	ADAPTER PUMP PATT 1086	\$505.21
C14316	O-RING, J4	\$3.19
C150231	TERMINAL BLOCK 1 POLE MH65	\$0.00
C150714	FUSE 1 AMP	\$104.00
C160115	TUBING, POLY RINSE 1/4 x 3/8	\$129.48
C161320	HOSE, MOULDED AIR TRAP MH65	\$192.56

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

C1746-1	TRACK	\$212.52
C180249	FLANGE DRAIN PLASTIC MH65	\$158.28
C180624	GUIDE, HOOD PLASTIC	\$201.86
C180642	GUIDES PLASTIC MH65	\$236.27
C180715	TUBE, OVERFLOW	\$149.90
C180729	TUBE OVERFLOW MH65	\$173.82
C180818	BASKET DRAIN PLASTIC MH65	\$143.17
C190140	HOUSING, ROCKER SWITCH	\$20.19
C190624	BUSH FOR PLASTIC ARM F45	\$64.22
C190675	SPACER PLASTIC MH65	\$66.20
C191075	WASHER	\$139.63
C193-1	TRACK 1-PPW	\$609.42
C1961-2	PAWL BAR ASSY 20KPRB	\$3,488.58
C200104	HOSE BOOSTER MH65	\$65.66
C2345-4	SPRAY PIPE 1 X 10 3/8	\$490.05
C2345-6	SPRAY PIPE	\$324.67
C2358-0	PUMP ASSEMBLY LESS MOTOR P	\$2,145.15
C2358-1	PUMP ASSY W/1/2 HP MOTOR	\$4,218.22
C270118	NUT, BULKHEAD	\$46.47
C280312	CROSS FITTING MH65	\$178.54
C2930	STEAM COIL SST SERVICE	\$4,606.16
C332526	TUBE RINSE MH65	\$55.76
C35045-1	COIL 115V, J2	\$74.96
C35065	PUMP, DRAIN	\$1,060.60
C35068	DRIVE MOTOR J2	\$259.88
C35069	ROLLER GEAR	\$94.11
C35130-1	SOLENOID 115V, J4	\$324.82
C35145	HEATER, J4	\$251.98
C35146	LIMIT SWITCH, J4	\$381.74
C35590	RINSE/SANITIZER TUBE, J4	\$47.30
C35594	PROBE, J4	\$128.40
C35653	SOLENOID BODY , J2	\$652.13
C35656	HEATER RELAY, J2	\$227.29
C35658	HEATER SWITCH J2	\$39.71
C35659	MOTOR SWITCH, J2	\$39.82
C35672	WATER LEVEL CONTROL, J4	\$45.30
C35676	INJECTOR FITTING J2	\$12.86
C35680	SPRAY BLOCK GASKET, J2	\$49.98
C35681	TANK SCREEN, J2	\$73.90
C35685	RANCO TEMP.CONTROL, J2	\$306.92
C35686	MICRO SWITCH, J2	\$253.48
C35693	15A FUSE, J4	\$3.59
C35706	J2 CURTAIN	\$96.08
C35710	GRID ASSEMBLY	\$683.87

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

C35713	ARM LIMIT SWITCH	\$77.23
C35714	DRIVE MOTOR, J2 NEWER ONE	\$331.00
C35715	HEATER, FOR J2 220V/1	\$189.49
C36711-109	DRIVE TRAK WELD CC40 SERVICE	\$780.83
C3714	REFUSE BASKET	\$1,360.92
C3819	PUMP SUCTION #1103	\$709.80
C3820-1	PUMP DISCHARGE HOLE BOTTOM	\$791.34
C4081-1	ADAPTER UPPER WASH 1120	\$850.01
C4091	REFUSE BASKET, 18.125 SERVICE	\$1,360.92
C4111-1	SPRAY PIPE	\$1,598.99
C4111-2	SPRAY PIPE	\$1,598.99
C4358-6	SPRAY PIPE	\$971.24
C4387	DRIVE TRACK INST CC60KPRB	\$3,064.99
C450143	CLAMP HOSE AIR TRAP	\$14.34
C450323	KNOB, SELECTOR MH65	\$58.80
C450326	BUTTON, SWITCH GREEN	\$13.95
C4546-1	ADAPTER LOWER 1 KAB W/R	\$827.70
C4753-2	ROLLER, CC CHAIN	\$15.32
C4753-3	SPACER, CC CHAIN	\$20.79
C4905-1	MANIFOLD PATT 1119	\$700.00
C4907-1A	CHAIN ASSY CCW W/LUG	\$220.67
C4907-1B	CHAIN ASSY CW W/LUG	\$220.67
C4907-2A	CHAIN ASSY CCW W/O LUG BLT	\$270.36
C4907-2B	CHAIN ASSY CW W/O LUG BLT	\$270.36
C5143	DRIVE TRAK WELD CC40	\$4,082.34
c5222-3	STEAM COIL	\$3,657.77
C5222-4	STEAM COIL	\$3,657.77
C631654	IMPELLER 1.5HP 60HZ	\$437.36
C802-1	SPRAYPIPE 1 X 16	\$1,136.44
C802-2	SPRAYPIPE 3/4 X 15	\$1,082.75
C802-4	SPRAYPIPE 3/4 X 13	\$859.38
CM0082006	STANDOFF, CIRCUIT BOARD NYLON	\$5.28
D0025	DOUGLAS#25/1/2 compression fitting	\$78.77
D-1239	Spray off gun-DOUGLAS #1239	\$832.00
D1725	EXHAUST FAN # D1725	\$2,844.34
D1974-2	CONV. BLT 29 1/4 P/ROD (SHORT %)	\$433.95
D1974-3	BLT/12GA 29 1/4 P/ROD (SHORT %)	\$434.23
D2021-2	CONV. BELT 24W ONE RD (SHORT %)	\$226.12
D2135	SUCTION PUMP PATT#1098	\$428.48
D34358	PUMP, DETERGENT PERISTALTIC 220VAC	\$509.96
D4820	PUMP DISCHARGE PATT#1102	\$609.50
D500603	ELBOW, PUMP SUCTION	\$105.33
D500605	ELBOW, PUMP SUCTION C/W DRAIN	\$79.65
D540088	FLANGE, PUMP SUCTION U/C	\$21.84

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

D5557	CONV.BLT CC CCW PR FT(SHORT %)	\$1,553.60
D5673-1	CONTROL CABINET ONLY SST	\$1,392.56
D5921	CONV.BLT CC CW PR ft.(SHORT %)	\$1,553.60
D5980-1	STEAM COIL LP RACK	\$3,528.17
D6211-1	STEAM COIL ASSY UC-C	\$2,967.15
D6211-2	STEAM COIL	\$3,972.01
D7220-1	SHUT OFF ASSY MEDALLION LR	\$4,112.94
D80208	GASKET, PUMP SUCTION	\$8.77
D80305	GASKET, ELBOW	\$2.70
H00166	TUBING, TRANSPARENT	\$15.28
H15568	MOBILE DOWEL FOR DOOR S.S.	\$42.29
H160121	HOSE 5MM ID x 9MM OD EPDM BLACK	\$23.21
H160837	GASKET, PLATE DOOR ROD SUPPORT	\$68.96
H160909	PLATE DOOR ROD SUPPORT	\$113.64
H161123	COVER,HEATING ELEMENT H 42(LOW)	\$53.26
H180726	STRAINER	\$152.48
H18472	FITTING, S/S INJECT. DETERGENT AP	\$130.29
H190637	HOOK BRACKET, HOOD HANDLE	\$29.03
H190638	BUSHING, HOOK HOOD LIFTING	\$3.50
H190663	BEARING, RINSE ARM	\$39.51
H191013	BLOCK LOWER PIVOT DOOR HANDLE	\$7.30
H191014	BLOCK UPPER PIVOT DOOR HANDLE	\$7.98
H200117	HOSE 8x15	\$77.49
H25006	NUT FOR DRAIN SUCT. P.	\$26.93
H25010	AIR TRAP	\$38.68
H25011	COVER, AIR TRAP	\$20.70
H25092	HANDLE, BLACK WHITE INDEX	\$26.04
H25209	FEET, HEXAG. BASE	\$15.38
H25211	NON RETURN VALVE RINSE AID DISP	\$41.34
H25239	O RING, # 122, 0.103 WIDE X 1.112 ID, AIR TRAP	\$2.35
H25263	FLAT GASKET 38X25X2 A.TRAP	\$7.63
H25417	THERMOSTAT 30-90DEG. MT.2	\$208.00
H25684	SCREW,SELFTAPPING CHEESE-H SS	\$3.15
H25693	SCREW, BEVEL H. SS	\$3.35
H25697	SCREW,SELF TAPPING CHEESE D747H	\$3.15
H25744	SPACER, FLAT DIAM. 5	\$2.41
H25774	NUTS 5 MA	\$3.28
H25791	NUTS,SELFLOCKING 5 MA LOWER SD	\$14.37
H260223	SCREW, INOC TB M5X25	\$19.38
H26204	IMPELLER WASH PUMP, KEYED	\$234.53
H26283	SCREW	\$33.01
H26284	FIX PLATE	\$27.41
H26629	SOLENOID VALVE, SING. 3/4i T/N	\$130.78
H26637	FLAT GASKET 55X42X2	\$14.55

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

H280607	USE 100123-1 VALVE SO-7121-6 (X-NSF)	\$0.00
H28226	GASKET OR 3181 FOR DRAIN LUG	\$6.70
H28589	ADJUSTABLE THERMOSTAT 30-70DEG	\$357.98
H28870	LIGHT BULB LUX FM6, 3-230V	\$8.40
H29043	CAPACITOR 16 UF	\$156.17
H30421	DRAIN FITTING, LONG	\$29.20
H30438	SPRING FOR PIN AND DOOR	\$11.59
H30473	O RING	\$3.43
H31171	PRESSURE SWITCH,RATED 28/12+-3	\$231.77
H31643	HOSE CLIP 7.3-7.8	\$2.71
H31982	CONTACTOR CN9-220V 50HZ	\$448.61
H32719	COLLECTOR FILTER	\$65.46
H32795	BOTTOM ROUND FILTER	\$63.96
H32796	COVER ROUND FILTER	\$61.73
H32801	SUCTION SLEEVE,DRAIN PUMP	\$90.84
H32872	SWITCH SA SINGLE POLE D	\$57.12
H32892	NEON LIGHT BULB-GREEN FL-T	\$88.55
H32928	PUSH-BUTTON,DBL POLE SHUNT,CM	\$129.33
H32969	MAGNET FOR CONTACT M350 AP	\$90.69
H33188	MAGNETIC SENSOR, REED SWITCH	\$270.11
H33277	SCREW,2.9MM X 9.5MM SELF TAPPING	\$3.68
H33336	ROLLER DOOR CATCH	\$159.17
H33387	SCREW, M4 x 16mm S.S.P.H. SLOTTED	\$2.48
H33400	HEATER 6KW 220V 1PH BOOSTER	\$990.76
H33402	GASKET OR 6X56X68	\$11.30
H33745	LIMITER 110 DEG. MANUAL RESET	\$267.79
H34144	ROD FOR DOOR 60-80	\$46.55
H34192	GASKET 301HT	\$11.37
H34312	T.RELAY A2S FA 16A 230V	\$261.38
H34360	O RING 301HT M2	\$2.54
H34733	USE P/N H450134, WIRE CLAMP FOR 9.8-10.1 PIPE	\$0.00
H34790	DRAIN FITTING SERIES 60	\$29.32
H34982	SCREW, M5X12, HALF RD HD COMBI	\$4.35
H34996	FILLING HOSE, 90 DEG. VDE	\$150.05
H34998	SPAC.NUT,REVOLV RINSE ARM,DX	\$56.94
H35137	DETERGENT SQUEEZE TUBE WITH FITTINGS 301HT	\$89.95
H35162	HEATNG ELEM. V.2000 W-230V RAC	\$372.38
H35171	WASHER, 5mm	\$10.31
H35329	LAMP COVER Q GREEN+SYM.CYC BLK	\$20.43
H35330	KEY Q8 GREEN, START BLACK	\$18.90
H35332	HOLDER Q 3-POS GREY	\$45.41
H35336	CAP CM, DRAIN PUSH BUTTON	\$24.93
H35339	PLUG Q 8, GREY	\$11.73
H35388	RINSE AID DISP.	\$496.06

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

H35509	HUB, UPPER SPRAY ARMS FWR MODELS ONLY	\$161.84
H35544	DRAIN PUMP, HANNING DPS 25 220V/60h	\$523.87
H35551	BRACKET GUIDE RACK C 6, S/S	\$267.95
H35661	KEY Q8 GREEN, ON/OFF BLACK	\$20.02
H35816	PIPE FITTING DISP ATTCH M8 C98	\$56.35
H35896	TANK STRAINER,LEFT S/S SER. 60	\$347.63
H36129	WASH PUMP .75kW 208/240-60-1	\$1,500.00
H36142	TIMER P26/73 4CR 150SEC 230-60	\$618.55
H36147	RIGHT SIDE PANEL 301HT	\$946.47
H36149	DOOR, WELDED ASSEMBLY	\$1,452.20
H36150	BOOSTER ASSEMBLY	\$1,038.63
H36156	ANTIVACUUM FIXING FLANGE	\$290.84
H36160	OVERFLOW TUBE DRAIN PUMP	\$212.07
H36174	BUSHING, ROD END	\$51.80
H36211	RINSE ARM	\$465.48
H36250	HEATER 4KW 220V 1PH BOOSTER	\$0.00
H36275	SPINDLE, RINSE ARM	\$89.93
H36279	SUPPORT, LOWER WASH ARM	\$55.57
H36280	HOLDER, LOWER WASH ARM	\$350.33
H36288	INSERT, BRASS D.6	\$32.82
H36289	RIGHT FOR BRASS INSERT D.6	\$43.32
H36290	RACCORD, BRASS INSERT D.6	\$48.93
H36351	SUPPORT PLATE,HANDLE THERMOSTA	\$71.64
H36353	GASKET, DOOR 22 5/8" LG.	\$195.35
H36397	THERMOSTAT	\$216.95
H36569	NOZZLE RINSE SS OV4Y94K08	\$42.91
H36728	SCREW, TS M M8X25	\$2.28
H36801	PUSH-BUTTON,SINGLE POLE SHUNT,CM 301HT M2	\$42.15
H37104	PLATES, DOOR STOP COVER	\$60.07
H37110	PUMP, PERISTALTIC 301 R-AID 301HT M2	\$539.25
H37119	RIGHT COUNTER BALANCE ROD 301HT M2	\$62.33
H37120	LEFT COUNTER BALANCE ROD 301HT M2	\$62.33
H37121	HUB 301HT M2	\$104.00
H37122	GUIDE 301HT M2	\$88.60
H37123	RIGHT COUNTER BALANCE LEVER 301HT M2	\$186.20
H37149	NOZZLE, 65L/HR S.S.	\$36.41
H37162	DOOR ASSEMBLY COMPLETE	\$2,198.01
H37168	ON/OFF SWITCH 301HT M2	\$103.52
H37169	PRIME SWITCHES 301HT M2	\$52.43
H37170	SPRING HOOK 301HT M2	\$33.69
H37171	DOOR SPRING 301HT M2	\$45.23
H37173	FRAME, SWITCH	\$17.41
H37178	START BUTTON 301HT M2	\$11.78
H37179	DRAIN BUTTON 301HT M2	\$11.78

Please Email PDF all orders to: parts@championindustries.com

Champion Industries, Moyer Diebel & Bi-Line Combined Parts 2025 Price List effective 5/1/2026

H37296	RINSE SQUEEZE TUBE C/W END FITINGS 301HT M2	\$89.95
H420548	WASH ARM, STAMPED U/C	\$331.00
H450134	CLAMP, WIRE FOR 9.3-8.8 HOSE	\$2.27
H450821	FASTENER, SPRING CLIP 5MA	\$9.93
H450916	SERVICE ORDER H450916-1 - GUAGE, TEMPERATURE 1.5 D.52	\$390.32
H450916-1	GAUGE, ASSEMBLY 301HT	\$240.33
H460344	PLATE ADHESIVE, THERMOMETER	\$19.04
W333009	SERVICE PART - FILTER BASKET/DRAIN SCREEN VC	\$0.00
WS1	FLOAT TUBE LEVEL SWITCH	\$697.78
WS2	LOAD PACK	\$823.48

